

ELEMENTS

SALESBOOK



ION WATER

2023

SURFING



ION 2023

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IMPRINT

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WETSUITS MEN



MAX_FLEX UPGRADES

THE SELECT LEVEL IS UPGRADED WITH MAX_FLEX ON THE ENTIRE BODY. IN THE AMP LEVEL, MAX_FLEX IS EXTENDED TO THE CHEST AREA.

WETSUIT WOMEN



MAX_FLEX UPGRADES

THE SELECT LEVEL IS UPGRADED WITH MAX_FLEX ON THE ENTIRE BODY. IN THE AMP LEVEL, MAX_FLEX IS INTRODUCED TO THE ARM AND SHOULDER AREA.

TOPS'N BOTTOMS



NEO ZIP TOP 2/1 LS PROTECTION

DEVELOPED TOWARDS WINGFOILERS' NEEDS THE ABRASION PANELS PROTECT YOUR FOREARMS WHEN GETTING BACK ON TO THE BOARD.

NEO ACCESSORIES



ARCTIC GLOVE

THE NEW ARCTIC GLOVE IS MADE FOR THE TOUGHEST CONDITIONS. THE THIN PANELS ON THE INSIDE PROVIDE GRIP AND ENHANCE FEELING OF THE BAR, BOOM OR RAIL.

FOOTWEAR



BALLISTIC RANGE UPDATE

ALL BALLISTIC FOOTWEAR IS UPGRADED WITH MAX_FLEX, NEW VELCROS AND MUCH MORE. ALL FOR STABLE AND COMFORTABLE FEELING WHILE SIGNIFICANTLY EASING ENTRY AND EXIT.

PROTECTION



NEW HELMET RANGE

THE HELMET RANGE IS ENTIRELY RENEWED. THE MISSION SELECT IS THE TOP-LEVEL HEAD PROTECTION.

HARNESSES



RIVAL

THE SOFTSHELL WAIST HARNESS RANGE IS EXTENDED BY THE RIVAL. AVAILABLE IN KITE AND WINDSURF EDITION.

TRAVELGEAR



CORE RANGE UPDATE

100% OF THE OUTER FABRIC IS MADE OF RECYCLED PET BOTTLES. ALL BAGS ARE CHARACTERIZED BY THEIR ULTRA LIGHTWEIGHT CONSTRUCTION.

WINGFOIL
HARNESSES



RAVE

THE NEW RAVE WINGFOIL HARNESS EXTENDS THE WINGFOIL HARNESS RANGE. AVAILABLE IN TWO COLORWAYS ITS EVA IS FULLY MOLDED.

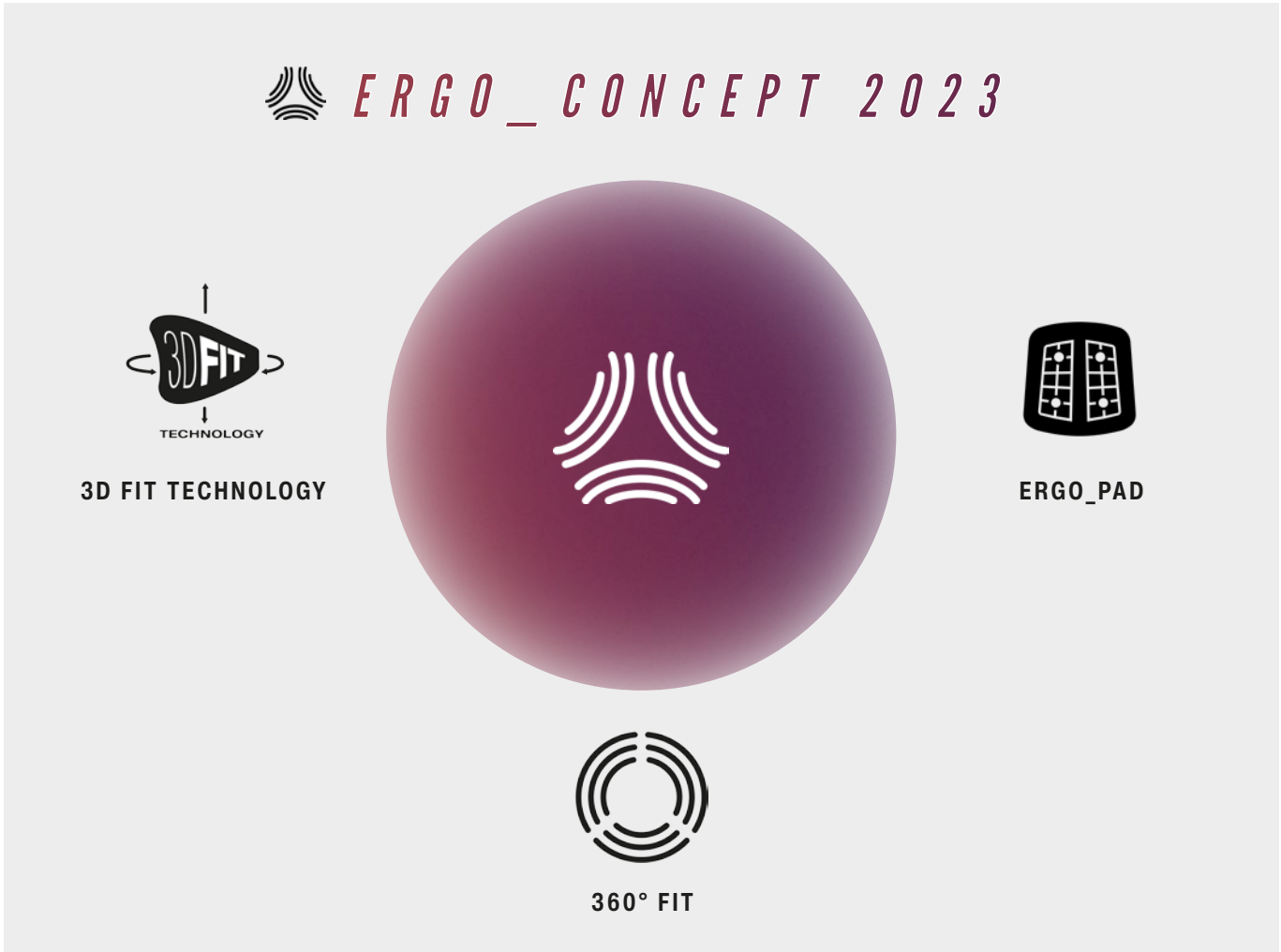
THE ERGO_CONCEPT
IS EXTENDED TO
ADDITIONAL CATEGORIES

The Ergo_Concept is established to manifest ION's priority towards health in watersports. It focuses on crucial ergonomic aspects of various products. Therefore, the Ergo_Concept consists of different Features and Technologies within individual products. In 2022 the 3D Fit Technology was introduced. Due to its individual fit technology, it is the first component within the Ergo_Concept. Driving product development across all categories towards the rider's health, the Ergo_Concept is complemented by ergonomic-focused innovations in the harness and helmet category.

In 2023 the Ergo_Pad is featured in all hybrid waist harnesses. It adapts to the spine's curvature. The Pad protects the lower back from injury and reduces pain while riding.

Additionally, the newly developed helmet range is characterized by it's universal 360°Fit.

The hardshell adapts to the rider's head form, ensuring that everyone finds a perfectly fitting helmet from now on.



HYBRID WAIST HARNESSSES ARE NOW UPGRADED WITH THE ERGO_PAD.

Prioritizing the riders' health ION focus product development towards an ergonomically fitted harness range. The newly introduced 3D Fit Technology is yet another innovation offering

tremendous value to riders. Building on this technological progression, all hybrid waist harnesses are now upgraded with the Ergo_Pad.



3D FIT TECHNOLOGY



ERGO_PAD

The 3D Fit Technology allows every kiter and windsurfer to find their individualized fitted hardshell harness.

It is all about the right fit, for a safer harness that keeps you riding longer, protects your back for the years to come, and gives you the extra bit of confidence on the water.

Integrated into all hardshell waist harnesses since 2022, the 3D Fit Technology will persist in the long-term.

Less Pain & Injury Risk.
More Performance.
More Water Time.

Available in:



Team Series



Riot Curv



Sol Curv



Icon Curv

The Ergo_Pad makes for the third dimension in ION's 3D Fit Technology. When kiting or windsurfing, especially in strong winds or when crashing, major forces are transferred from the gear to our back.

Tested and approved in the 3D Fit Technology harnesses, the Ergo_Pad is very well received amongst riders.

Reduced injury risk of the spine.
More relaxed muscles.
Less cramping and inflammation.
Reduced pain while and after riding.

Available in:



Apex



Nova



Radium



Jade

360° FIT – THE NEW FITTING TECHNOLOGY IN HELMETS.

Perfect fit is not only crucial in harnesses. The Ergo_Concept is extended to the helmet range by introducing the 360° Fit Technology. The 360°-Fit system allows for a quick, snug, and comfortable fit right out of the box. Whereas standard helmets are only adjustable on their back part, the Slash AMP's and Slash Core's headband leads from the back to front right around the entire head. This takes into account the full circumference and individual

shape of the rider's head - instead of simply pressing it against the front to the helmet. 360° Fit results in enhanced wearing comfort, less movement while riding or when crashing and an even distribution of pressure. To top it off, the headband's adjustability extends the size range meaning riders can select from two sizes only.



360° FIT

- ENHANCED WEARING COMFORT
- EXTENDED SIZE RANGE
- LESS MOVEMENT WHILE RIDING OR CRASHING
- EVEN PRESSURE DISTRIBUTION



Available in:



Slash AMP



Slash Core

MAX_FLEX IS EXTENDED ACROSS MULTIPLE WETSUIT MODELS.

When it comes to product development, ION do not make compromises. By introducing Max_Flex in 2022 new standards in outside lining were set.

Allowing for the same stretch with 30% less effort required, Max_Flex is received extraordinarily well by watersports athletes. This positive feedback is reason enough for ION to upgrade the wetsuit range yet again in 2023.



Max_Flex means freedom. Freedom in terms of your movements. Our advanced wetsuits give you exactly the space you ask for. Give you back your freedom. Your cuts, turns, loops. The more flex, the more freedom.

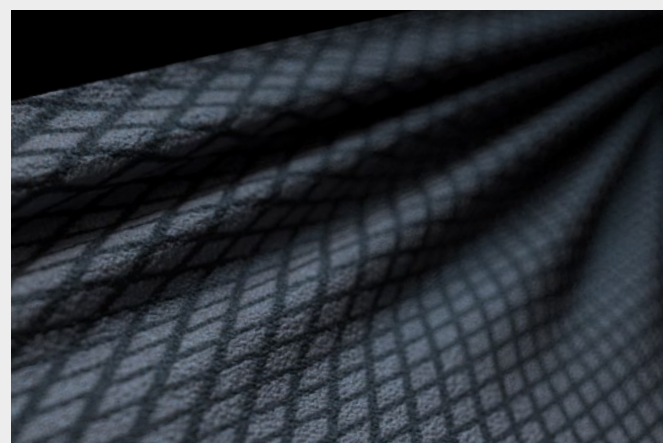
“How Much Flex?!“ - This Much Flex.

MAX_FLEX IN SELECT LEVEL

Max_Flex is extended in the Seek Select and the women's Amaze Select wetsuit. These premium models are now available in complete Max_Flex outside lining. Stretch wherever you require it.

MAX_FLEX IN AMP LEVEL

Besides the shoulder and arm area, the Seek AMPs' chest area consists of Max_Flex outside lining from now on. Extending the fabric's integration, Max_Flex is now featured in the Amaze AMPs' shoulder arm area.



NEW AND UPDATED WETSUITS

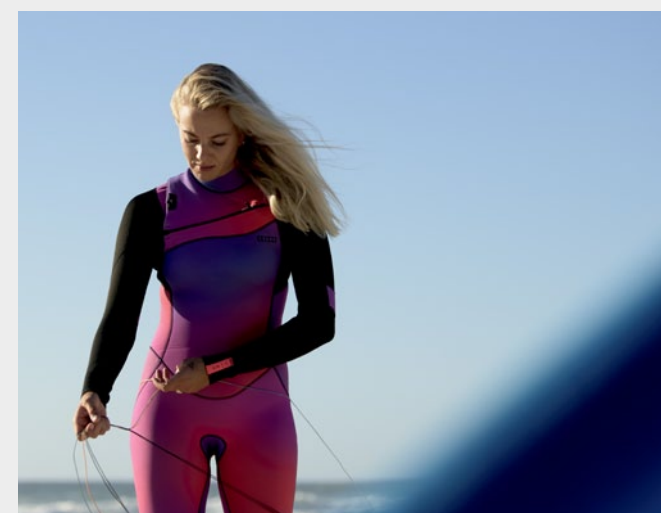
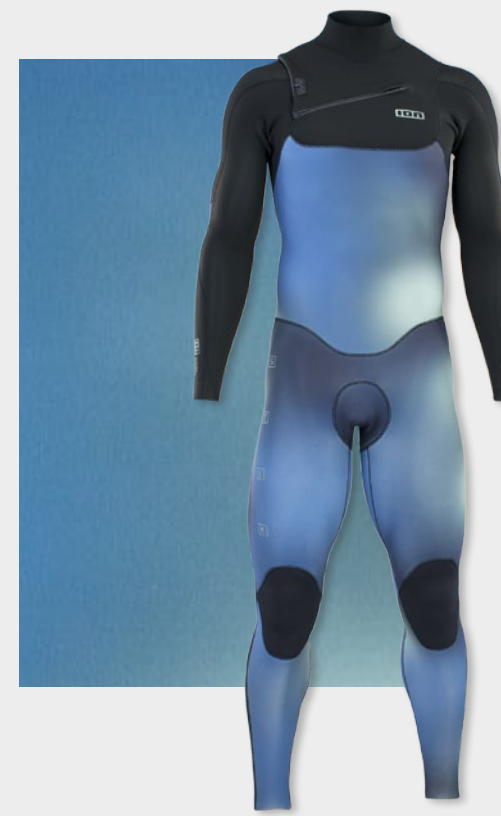
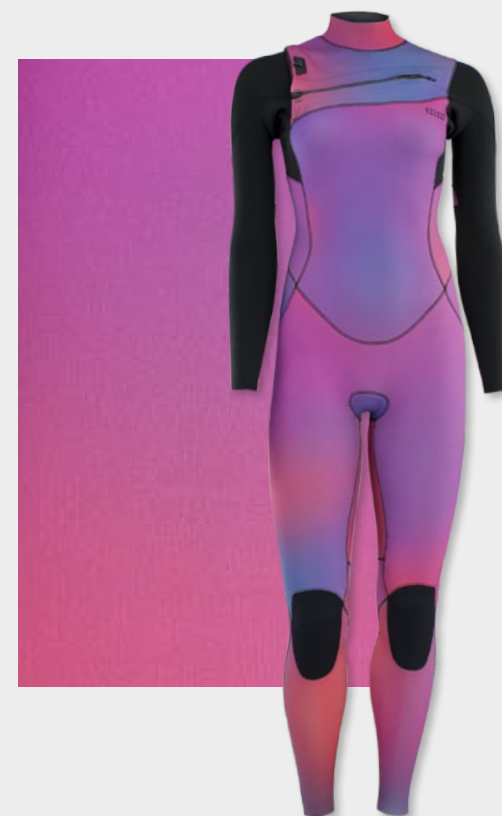


SEEK SELECT BZ SEEK SELECT FZ SEEK AMP BZ SEEK AMP FZ AMAZE SELECT BZ AMAZE AMP BZ AMAZE AMP FZ

GRADIENT COLORWAY IN CORE WETSUITS.

Escaping the ordinary - once again. ION stands for progression. Progression in technological development as well as progressive designs. In 2023 Seek and Amaze Core FZ wetsuits are

characterized by their gradient colorway. The gradient colorways encourage and inspire to be more confident and careless about what they say.



NEW AND UPDATED WINGFOIL ACCESSORIES ACROSS MOST CATEGORIES.

Within a short time Wingfoiling has established itself as the trending watersport. Following this momentum since the beginning, ION continuously drive product development of the Wingfoil accessory range. After successfully introducing the Rogue as the first hardshell wingfoil harness in 2022, the range is extended by the Rave.

The Rave is a softer version of the Rogue. Being slightly less supportive, the Rave features a fully molded EVA shell which is not water absorbant. Its EVA padding at the inside leads to a very comfortable wearing experience. The lightweight design comes with a movable hook which makes paddling out easy and allow riding switch stance. You only feel the Rave when you use it.

RAVE WINGFOIL HARNESS

RELIEF
of the forearms reducing fatigue. Allowing for more and longer sessions.

ULTRA LIGHTWEIGHT
weighting less than 1kg.

SLIDING HOOK
made of injected polyamid.

INCLUDING
leash attachment points.



NEW AND UPDATED WINGFOIL ACCESSORIES



UPDATED HELMET RANGE



LONG JOHN ELEMENT
PROTECTION 2.0



NEO ZIP TOP 2/1
LS PROTECTION



RUSH WINGFOIL VEST



HIPBELT HOOK

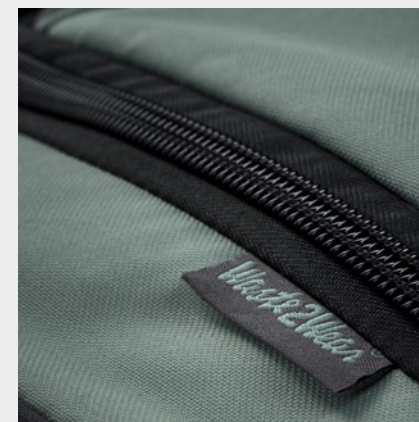


WING BOARDSOCK

WE SEE IT AS OUR MISSION TO COUNTERACT

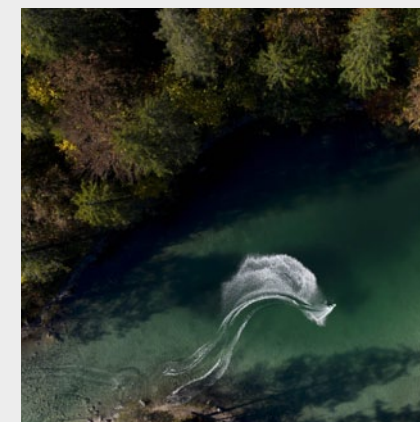
the development of environmental pollution by helping to keep the sea and the air clean and our earth healthy.

Therefore, we are supporting organizations that fight for a better future.



ECOFRIENDLY PRODUCTS

14% of the entire ION Water product range consist of recycled fabrics. The cooperation with Waste2Wear is one example of ION's focus on ecofriendly products.



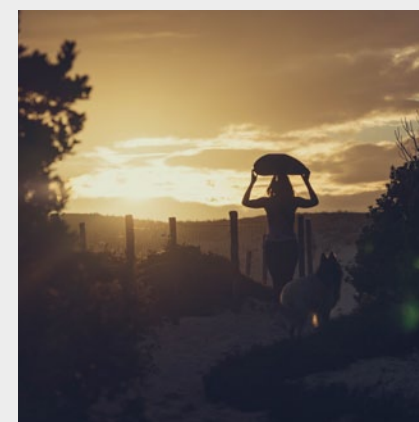
CARBON OFFSET

2.5 TONS of carbon were offset in 2021 to keep products climate neutral. In cooperation with Climate Partner, ION support windcraft and reforestation projects in China and India.



PACKAGING

3 TONS of material saved in 2021 by making polybags from recycled polyester. And the best thing about it: These are recycled again.



MINDSET

21.709 KM commuted with sustainable means of transport in 2021. When not working from at home, Boards & More staff try to commute by green transports as often as possible.



SAVE OUR PLAYGROUNDS

7.500 PIECES of trash were collected during the Clean Beach days in 2021. As part of the Save Our Playgrounds initiative, we strive for 25.000 pieces in 2022 year.



PACKAGING

6.2 TONS of cardboard plus 90kg of metal and 562 kg of plastic will be saved. Select and AMP level wetsuits will be shipped without hangers and pizza box packaging in 2023.

MEN



WETSUITS

2023



FUSE DRYsuit
CORE LEVEL

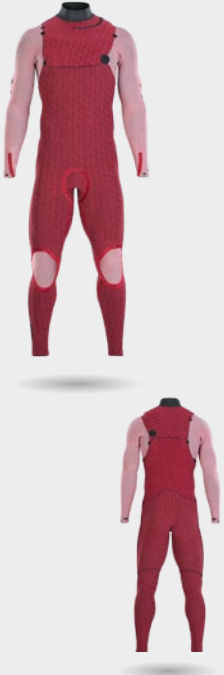



SELECT LEVEL
ELEMENT LEVEL

AMP LEVEL
CAPTURE



WETSUIT

TECHNOLOGY LEVELS

	SELECT LEVEL	AMP LEVEL	CORE LEVEL	ELEMENT LEVEL
OUTSIDE	<div>LIMITLESS FREEDOM OF MOVEMENT</div> <div>MAX_FLEX</div> <div>Max_Flex allows for the same strech with less effort. Hence provid- ing more fexibility and less pressure on the forearms. The fabric is quick drying and offers maximum comfort.</div>	<div>EPIC STRETCH</div> <div>MAX_FLEX AND ECO STRETCH</div> <div>Max_Flex allows for the same stretch with less effort. Hence providing more flexibility and less pressure on the forearms. The fabric is quick drying and offers maximum comfort. Eco Stretch is sourced from nylon waste. The best thing is that stretch properties are just as good as in conventional linings.</div>	<div>BEST BANG FOR YOUR BUCK</div> <div>MEDIUM STRETCH</div> <div>A smart combination of materials from higher levels makes sure that this wetsuit will give you a good time on the water.</div>	<div>ROBUST</div> <div>FLEXIBLE AND ROBUST</div> <div>Supra Tex knee protection and durable nylon protect the wetsuit from abrasion.</div>
I_FOAM	<div><div>I</div><div>TYPE</div><div><<< STRETCH >>></div></div> <div>I_Foam is an extreme lightweight and stretchy neoprene foam. It partly consists of oystershell powder. Thanks to its lower density it contributes to heat insulation and better flexibility.</div>		<div><div>S</div><div>TYPE</div><div><<< STRETCH >>></div></div> <div>The S_Type standard foam is made from limestone instead of oil. It offers good stretch and warmth.</div>	
INSIDE	<div></div> <div><ul style="list-style-type: none">• Large area of Graphene_Plush for best possible heat retention and a fast drying suit• Hot_Stuff 2.0 in sleeves - the most stretchy thermo lining in our range</div>	<div></div> <div><ul style="list-style-type: none">• Quick-drying Plasma_Plush 2.0 on back panel against windchill• Hot_Stuff 2.0 on body and legs for the perfect combination of warmth and stretch• Silk_Stuff on sleeves for high com- fort level and more flexibility</div>	<div></div> <div><ul style="list-style-type: none">• Hot_Stuff 2.0 for the perfect combi- nation of warmth and stretch• Silk_Stuff on lower legs and sleeves for high comfort level• Plasma_Plush in the back area</div>	<div></div> <div><ul style="list-style-type: none">• Silk_Stuff inside lining for a higher comfort level on the element level• Hot Stuff 2.0 in front and back body panel to keep the core comfortable warm</div>
SEAMS	<div>Maki_Tape 2.0</div> <div>Highly elastic neoprene tape rein- forces the seams on the lower body and commonly stressed cuff area from the inside.</div>	<div>Maki_Tape 2.0</div> <div>Highly elastic neoprene tape rein- forces the seams on the lower body and commonly stressed cuff area from the inside.</div>	<div>Maki_Tape 2.0</div> <div>Highly elastic neoprene tape rein- forces the seams on the lower body and commonly stressed cuff area from the inside.</div>	

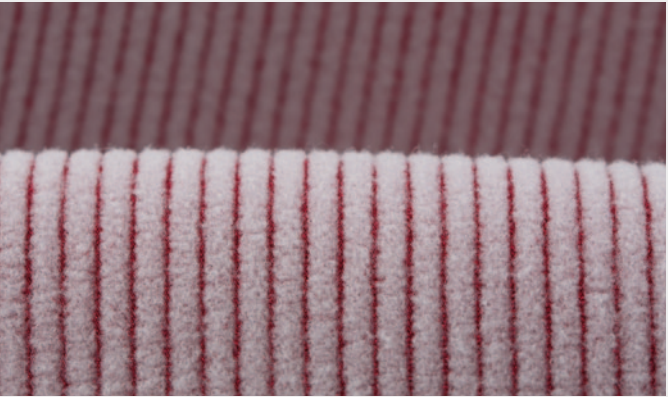
WETSUIT

TECHNOLOGY FEATURES



GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining – with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees an incredible drying time for your wetsuit, making sure it's al ways nice and comfy .



PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture a way quickly – for a dry suit after your break in between sessions.



PLASMA_PLUSH

Thanks to the looped structure, Plasma_Plush inside lining traps more air. The result is an insulating layer for increased warmth and plushy comfort.



HOT_STUFF 2.0

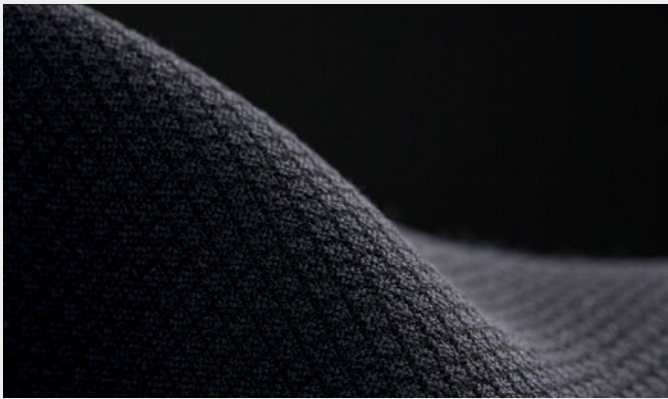
The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.



SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

WETSUIT
TECHNOLOGY FEATURES



MAX_FLEX
Max_Flex is our latest innovation in flexibility and stretch. The unique rhombus-shaped structure of this lining material allows it to be more flexible. Further does the material itself not soak up water but redistributes it on the surface thru small channels. This increases the evaporation of water and reduces drying time.



SEAM_REINFORCEMENT
All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



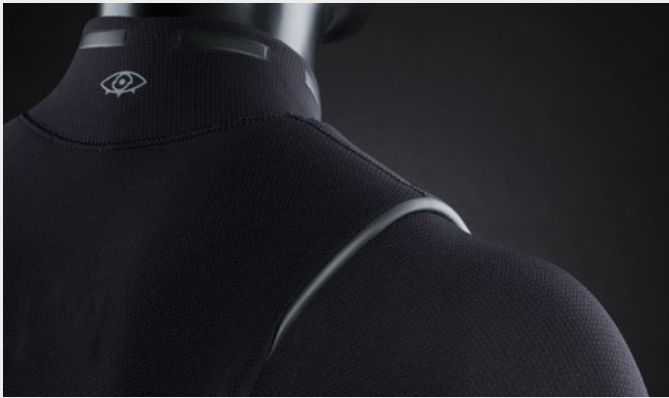
MAKI_TAPE 2.0
Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.



ECO_STRETCH
ION uses recycled nylon fabric for its exterior linings. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good as in conventional linings.



CORDLOCK
A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.



SWEEP_CUT
Seam-free shoulder design for increased paddle reach and shoulder rotation.

WETSUIT
TECHNOLOGY FEATURES



WATER_BARRIER
The Sealing_Print at the front zip opening area improves the connection between the flap and rest of the wetsuit. This silicone application prevents water from flushing into the suit contributing to the overall warmth properties.



DRAINHOLES
Small holes that allow water to exit the suit after a big flush. Drainholes won't let water in.



POWER_SEAMS
Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams add a special touch and unique look to all ION Select models.

FRONTZIP

BACKZIP

FUSE LIGHTWEIGHT



ITEM NO.
48212-4401
Fuse
Lightweight
Drysuit BZ

FUSE DRYSUIT



ITEM NO.
48212-4400
Fuse
Drysuit
4/3 BZ

PROTECTION SUIT



ITEM NO.
48212-4492
Protection
Suit SS
3/2 FZ

SEEK

SELECT LEVEL

PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH



ITEM NO.
48232-4457
Seek Select
Hood 6/5 FZ



ITEM NO.
48232-4458
Seek Select
5/4 FZ



ITEM NO.
48232-4459
Seek Select
4/3 FZ



ITEM NO.
48232-4402
Seek Select
5/4 BZ



ITEM NO.
48232-4403
Seek Select
4/3 BZ

AMP LEVEL

THE PERFECT COMPOSITION OF
STRETCH AND WARMTH



ITEM NO.
48232-4465
Seek Amp
Hood 6/5 FZ



ITEM NO.
48232-4466
Seek Amp
5/4 FZ



ITEM NO.
48232-4467
Seek Amp
4/3 FZ



ITEM NO.
48232-4468
Seek Amp
3/2 FZ



ITEM NO.
48232-4405
Seek Amp
6/5 BZ



ITEM NO.
48232-4406
Seek Amp
5/4 BZ



ITEM NO.
48232-4407
Seek Amp
4/3 BZ

CORE LEVEL

VERSATILE ALLROUNDER WITH
PREMIUM FEATURES



ITEM NO.
48232-4476
Seek Core
5/4 FZ



ITEM NO.
48232-4479
Seek Core
4/3 FZ



ITEM NO.
48232-4480
Seek Core
3/2 FZ



ITEM NO.
48232-4477
Seek Core
Overknee 4/3
LS FZ



ITEM NO.
48232-4482
Seek Core
Shorty 3/2
LS FZ



ITEM NO.
48232-4425
Seek Core
5/4 BZ



ITEM NO.
48232-4426
Seek Core
4/3 BZ



ITEM NO.
48232-4428
Seek Core
4/3 SS BZ



ITEM NO.
48232-4429
Seek Core
3/2 SS BZ



ITEM NO.
48232-4431
Seek Core
Shorty 2/2
SS BZ

ELEMENT LEVEL

COMFORT AND PROTECTION



ITEM NO.
48232-4486
Element
5/4 FZ



ITEM NO.
48232-4487
Element
4/3 FZ



ITEM NO.
48232-4488
Element
3/2 FZ



ITEM NO.
48232-4489
Element SS
2/2 FZ



ITEM NO.
48232-4490
Element Shorty
LS 2/2 FZ



ITEM NO.
48232-4491
Element Shorty
SS 2/2 FZ



ITEM NO.
48232-4445
Element
5/4 BZ



ITEM NO.
48232-4446
Element
4/3 BZ



ITEM NO.
48232-4447
Element
3/2 BZ



ITEM NO.
48232-4448
Element
Overknee LS
4/3 BZ



ITEM NO.
48232-4449
Element
Overknee SS
3/2 BZ



ITEM NO.
48232-4450
Element SS
2/2 BZ



ITEM NO.
48232-4451
Element Shorty
LS 2/2 BZ



ITEM NO.
48232-4452
Element Shorty
SS 2/2 BZ

CAPTURE

PROGRESSIVE JUNIOR LINE



ITEM NO.
48232-4616
Capture Hood
6/5 FZ



ITEM NO.
48232-4617
Capture
5/4 FZ



ITEM NO.
48232-4618
Capture
3/2 FZ



ITEM NO.
48232-4619
Capture Shorty
2/2 FZ



ITEM NO.
48232-4610
Capture
5/4 BZ



ITEM NO.
48232-4611
Capture
4/3 BZ




ITEM NO.
48232-4613
Capture SS
3/2 BZ




ITEM NO.
48232-4614
Capture Shorty
SS 2/2 BZ







SUPERIOR
PERFORMANCE



DRY



SAFETY



COMFORT

FUSE LIGHTWEIGHT
DRYSUIT BZ

WATERPROOF & BREATHABLE NEOPRENE_CUFFS
ADJUSTABLE HOOD DETACHABLE HOOD


PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ● ●
WINDCHILL FACTOR ● ● ● ● ●

SIZES AND COLORS *CARRY OVER*


■ black/red

NORMAL SIZES							
ITEM NO.	MODEL	TEMPERATURE	46/XS	48/S	50/M	52/L	54/XL 56/XXL
48212-4401	FUSE LIGHTWEIGHT	ICY - 6-12°C / 21-54°F	■	■	■	■	■







SUPERIOR
WARMTH



DRY



SAFETY



COMFORT

FUSE
DRYSUIT 4/3 BZ


STORM WHISTLE RE-FLECTIVE
ADJUSTABLE HOOD DETACHABLE HOOD

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ● ●
FLEX FACTOR ● ● ● ● ○ WINDCHILL FACTOR ● ● ● ● ●

SIZES AND COLORS *UPDATE*


■ grey/red

NORMAL SIZES							
ITEM NO.	MODEL	TEMPERATURE	48/S	50/M	52/L	54/XL	56/XXL
48232-4400	FUSE DRYsuit 4/3 BZ	ICY - 6-12°C / 21-54°F	■	■	■	■	■




C A M P A I G N


360°




SUPERIOR WARM



OPTIMUM STRETCH



SEAM SEALING (SELECT)



PROTECTION

SEEK SELECT

BACKZIP

GRAPHENE_PLUSH
HOT_STUFF 2.0

MAX_FLEX
POWER_SEAMS

PRICE LEVEL \$ \$ \$ \$ \$

FLEX FACTOR ● ● ● ● ○

HEAT FACTOR ● ● ● ● ●


WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS

UPDATE


900 black

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES					SHORT SIZES			
			48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS
48232-4402	SELECT 5/4 BZ	COLD 6-11°C / 43-54°F	■	■	■	■	■	■	■	■	■
48232-4403	SELECT 4/3 BZ	COOL 10-15°C / 50-59°F	■	■	■	■	■	■	■	■	■




C A M P A I G N


360°




SUPERIOR WARM



OPTIMUM STRETCH



SEAM SEALING (SELECT)



MINIMAL PANEL DESIGN

SEEK SELECT

FRONTZIP

GRAPHENE_PLUSH
HOT_STUFF 2.0

MAX_FLEX
POWER_SEAMS

PRICE LEVEL \$ \$ \$ \$ \$

FLEX FACTOR ● ● ● ● ○

HEAT FACTOR ● ● ● ● ●

WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS

UPDATE

900 black

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES			
			48/S	50/M	52/L	54/XL
48232-4457	SELECT 6/5 HOOD FZ	ICY 2-7°C / 36-45°F	■	■	■	■
48232-4458	SELECT 5/4 FZ	COLD 6-11°C / 43-54°F	■	■	■	■
48232-4459	SELECT 4/3 FZ	COOL 10-15°C / 50-59°F	■	■	■	■

CAMPAIGN

360°

TOASTY WARM

EPIC STRETCH

SEAM SEALING (AMP)

PROTECTION

SEEK AMP

BACK ZIP

MAX_FLEX

PLASMA_PLUSH 2.0

ECO_STRETCH

HOT_STUFF 2.0

PRICE LEVEL

\$ \$ \$ \$ \$

HEAT FACTOR

● ● ● ● ● ○

FLEX FACTOR

● ● ● ● ●

WINDCHILL FACTOR

● ● ● ○ ○

SIZES AND COLORS

UPDATE

- 900 black
- 259 tiedye-ltd-grey

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES					SHORT SIZES					TALL SIZES			
			46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT
48232-4405	AMP 6/5 BZ	ICY 2-7°C / 36-45°F	■	■	■	■	■	■	■	■	■	■				
48232-4406	AMP 5/4 BZ	COLD 6-11°C / 43-54°F	■	■	■	■	■	■	■	■	■	■	■	■	■	■
48232-4407	AMP 4/3 BZ	COOL 11-16°C / 52-61°F	■	■	■	■	■	■	■	■	■	■				

CAMPAIGN

360°

TOASTY WARM

EPIC STRETCH

SEAM SEALING (AMP)

MINIMAL PANEL DESIGN

SEEK AMP

FRONT ZIP

MAX_FLEX

PLASMA_PLUSH 2.0

ECO_STRETCH

HOT_STUFF 2.0

PRICE LEVEL

\$ \$ \$ \$ \$

HEAT FACTOR

● ● ● ● ● ○

FLEX FACTOR

● ● ● ● ●

WINDCHILL FACTOR

● ● ○ ○ ○

SIZES AND COLORS

UPDATE

- 900 black
- 259 tiedye-ltd-grey

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES					SHORT SIZES					TALL SIZES			
			46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT
48232-4465	AMP 6/5 HOOD FZ	ICY 3-8°C / 37-46°F	■	■	■	■	■	■	■	■	■	■	■	■	■	■
48232-4466	AMP 5/4 FZ	COLD 7-12°C / 45-54°F	■	■	■	■	■	■	■	■	■	■	■	■	■	■
48232-4467	AMP 4/3 FZ	COOL 11-16°C / 52-61°F	■	■	■	■	■	■	■	■	■	■	■	■	■	■
48232-4468	AMP 3/2 FZ	MILD 15-20°C / 59-68°F	■	■	■	■	■	■	■	■	■	■	■	■	■	■

WARM

STRETCH

SEAM SEALING (CORE)

PROTECTION

SEEK CORE
BACK ZIP

PLASMA_PLUSH
SILK_STUFF

HOT_STUFF 2.0
MAKI_TAPE 2.0

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ○ ○
FLEX FACTOR ● ● ● ○ ○ WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 703 faint-blue

		NORMAL SIZES										SHORT SIZES				TALL SIZES			
ITEM NO.	MODEL	TEMPERATURE	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT	
48232-4425	CORE 5/4 BZ	<div>COLD</div> 8-13°C / 46-56°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4426	CORE 4/3 BZ	<div>COOL</div> 12-17°C / 54-63°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4428	CORE 4/3 SS BZ	<div>MILD</div> 17-23°C / 63-73°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4429	CORE 3/2 SS BZ	<div>MILD</div> 17-23°C / 63-73°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4431	2/2 SHORTY SS BZ	<div>WARM</div> 21-26°C / 70-79°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	

WARM

STRETCH

SEAM SEALING (CORE)

PRICE VALUE

SEEK CORE
FRONT ZIP

PLASMA_PLUSH
SILK_STUFF

HOT_STUFF 2.0
MAKI_TAPE 2.0

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ○ ○
FLEX FACTOR ● ● ● ○ ○ WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 703 faint-blue
- 011 blue-gradient

			NORMAL SIZES								SHORT SIZES					TALL SIZES				
ITEM NO.	MODEL	TEMPERATURE	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT		
48232-4478	CORE 5/4 FZ	<div>COLD</div> 8-13°C / 46-56°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>		
48232-4479	CORE 4/3 FZ	<div>COOL</div> 12-17°C / 54-63°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>		
48232-4477	4/3 OVERKNEE LS FZ	<div>MILD</div> 16-21°C / 61-70°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>		
48232-4480	CORE 3/2 FZ	<div>MILD</div> 16-21°C / 61-70°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>		
48232-4482	3/2 SHORTY LS FZ	<div>WARM</div> 20-25°C / 68-77°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>		



ELEMENT
BACK ZIP

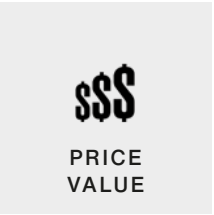
HOT_STUFF 2.0 SEAM_REINFORCEMENTS
WATER_GATE DRAIN_HOLES

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 715 cascade-blue

			NORMAL SIZES						SHORT SIZES				TALL SIZES			
ITEM NO.	MODEL	TEMPERATURE	46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	94/ST	98/MT	102/LT	106/XLT	
48232-4445	ELEMENT 5/4 BZ	COLD 9-14°C / 48-57°F	■	■	■	■	■	■	■	■	■	■	■	■	■	
48232-4446	ELEMENT 4/3 BZ	COOL 13-18°C / 56-64°F	■	■	■	■	■	■	■	■	■	■	■	■	■	
48232-4447	ELEMENT 3/2 BZ	MILD 17-22°C / 63-72°F	■	■	■	■	■	■	■	■	■	■	■	■	■	
48232-4448	4/3 OVERKNEE LS BZ	COOL 14-20°C / 57-68°F	■	■	■	■	■	■	■							
48232-4449	3/2 OVERKNEE SS BZ	MILD 18-24°C / 64-75°F	■	■	■	■	■	■	■							
48232-4450	ELEMENT 2/2 SS BZ	WARM 21-26°C / 70-79°F	■	■	■	■	■	■	■	■						
48232-4451	2/2 SHORTY LS BZ	WARM 21-26°C / 70-79°F	■	■	■	■	■	■	■	■						
48232-4452	2/2 SHORTY SS BZ	TROPIC 22-27°C / 70-79°F	■	■	■	■	■	■	■	■						



ELEMENT
FRONT ZIP

HOT_STUFF 2.0 SILK_STUFF
SEAM_REINFORCEMENT DRAIN_HOLES

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 715 cascade-blue

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES						SHORT SIZES				TALL SIZES			
			46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	94/ST	98/MT	102/LT	106/XLT	
48232-4486	ELEMENT 5/4 FZ	<div>COLD</div> 9-14°C / 48-57°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4487	ELEMENT 4/3 FZ	<div>COOL</div> 13-18°C / 56-64°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4488	ELEMENT 3/2 FZ	<div>MILD</div> 17-22°C / 63-72°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4489	ELEMENT 2/2 SS FZ	<div>WARM</div> 21-26°C / 70-79°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4490	2/2 SHORTY LS FZ	<div>WARM</div> 21-26°C / 70-79°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	
48232-4491	2/2 SHORTY SS FZ	<div>TROPIC</div> 22-27°C / 70-79°F	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	<div></div>	



FULL FLEX



WATER GATE PLUS



DOUBLE FLAP

CAPTURE
BACK ZIP

SEAM_REINFORCEMENTS

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS CARRY OVER

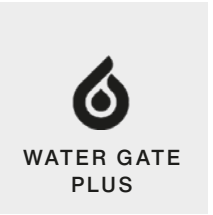
steel blue/red/black

UNISEX

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES						
			104/4	116/6	128/8	140/10	152/12	164/14	176/16
48212-4610	CAPTURE 5/4 BZ	COLD 9-14°C / 48-57°F							
48212-4611	CAPTURE 4/3 BZ	COOL 13-18°C / 56-64°F							
48212-4613	CAPTURE 3/2 SS BZ	MILD 18-24°C / 64-75°F							
48212-4614	2/2 SHORTY SS BZ	WARM 22-27°C / 70-79°F							



FULL FLEX



WATER GATE PLUS



DOUBLE FLAP

CAPTURE
FRONT ZIP

SEAM_REINFORCEMENTS

DOUBLE_SIDE_ENTRY

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS CARRY OVER

steel blue/red/black

UNISEX

ITEM NO.	MODEL	TEMPERATURE	104/4	116/6	128/8	140/10	152/12	164/14	176/16
48212-4616	6/5 HOOD FZ	ICY 5-10°C / 41-50°F							
48212-4617	CAPTURE 5/4 FZ	COLD 9-14°C / 48-57°F							
48212-4618	CAPTURE 3/2 FZ	MILD 17-22°C / 63-72°F							
48212-4619	2/2 SHORTY SS FZ	WARM 22-27°C / 70-79°F							

ION
WETSUITS

MEN
LONG JOHN 2.5
ITEM NO. 48202-4111

CARRY OVER



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT
SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ dark blue

FEATURES
Crash_Padz, Velcro_Adjuster, Key_Loop

MEN
LONG JOHN ELEMENT 2.0
ITEM NO. 48202-4112

CARRY OVER



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT
SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ dark blue

MEN
LONG JOHN ELEMENT PROTECTION 2.0
ITEM NO. 48232-4115

NEW!



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES
. Protection_Padz
. Abrasion_reinforced

MEN
MONOSHORTY 2.0
ITEM NO. 48202-4113

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

MEN
MONOSHORTY 0.5
ITEM NO. 48202-4114

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

ION
WETSUITS

MEN
PROTECTION SUIT 3/2 SS FRONT ZIP
ITEM NO. 48222-4492

CARRY OVER



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES
. Protection_Padz
. Hot_Stuff 2.0
. Silk_Stuff
. Maki_Tape 2.0
. Sweep_Cut
. FZ_Cordlock
. Replaceable Draw Cord
. Seam_Reinforcements
. Seal_Tite
. Drain_Holes
. Separate Leg_Loop
. Key_Pocket FZ



AMAZE
CORE LEVEL

SELECT LEVEL

AMP LEVEL
ELEMENT LEVEL



WOMEN



WETSUITS

2023



WETSUIT WOMEN
OVERVIEW

AMAZE

FRONTZIP

BACKZIP

SUMMER

SELECT LEVEL
PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH



ITEM NO. 48233-4501
Amaze Select 6/5 BZ

ITEM NO. 48233-4502
Amaze Select 5/4 BZ

AMP LEVEL
THE PERFECT COMPOSITION OF
STRETCH AND WARMTH



ITEM NO. 48233-4529
Amaze Amp Hood 6/5 FZ

ITEM NO. 48233-4530
Amaze Amp 5/4 FZ

ITEM NO. 48233-4531
Amaze Amp 4/3 FZ

ITEM NO. 48233-4532
Amaze Amp 3/2 FZ



ITEM NO. 48233-4506
Amaze Amp 5/4 BZ

ITEM NO. 48233-4507
Amaze Amp 4/3 BZ

CORE LEVEL
VERSATILE ALLROUNDER WITH
PREMIUM FEATURES



ITEM NO. 48233-4535
Amaze Core 5/4 FZ

ITEM NO. 48233-4536
Amaze Core 4/3 FZ

ITEM NO. 48233-4537
Amaze Core 3/2 FZ



ITEM NO. 48233-4510
Amaze Core 5/4 BZ

ITEM NO. 48233-4511
Amaze Core 4/3 BZ



ITEM NO. 48233-4512
Amaze Shorty 2/2 SS BZ

ITEM NO. 48233-4550
Amaze Shorty LS 2.0 BZ

ITEM NO. 48233-4551
Amaze Shorty SS 2.5 BZ

ITEM NO. 48233-4552
Amaze Hot Shorty LS 1.5 FZ

ITEM NO. 48233-4553
Amaze Shorty Crossback 1.5

ITEM NO. 48233-4556
Amaze Long Jane 1.5

ITEM NO. 48233-4557
Amaze Long Pants 1.5

ITEM NO. 48233-4559
Amaze Neokini 1.5

ELEMENT LEVEL
COMFORT AND PROTECTION



ITEM NO. 48233-4540
Element 5/4 FZ

ITEM NO. 48233-4541
Element 4/3 FZ

ITEM NO. 48233-4542
Element 3/2 FZ

ITEM NO. 48903-4580
Element Monoshorty 0.5 FZ




ITEM NO. 48233-4515
Element 5/4 BZ

ITEM NO. 48233-4516
Element 4/3 BZ

ITEM NO. 48233-4518
Element Overknee SS 3/2 BZ


ITEM NO. 48233-4519
Element SS 3/2 BZ

ITEM NO. 48233-4520
Element Shorty SS 2/2 BZ




C A M P A I G N


360°




SUPERIOR
WARM



OPTIMUM
STRETCH



SEAM
SEALING
(SELECT)



PROTECTION

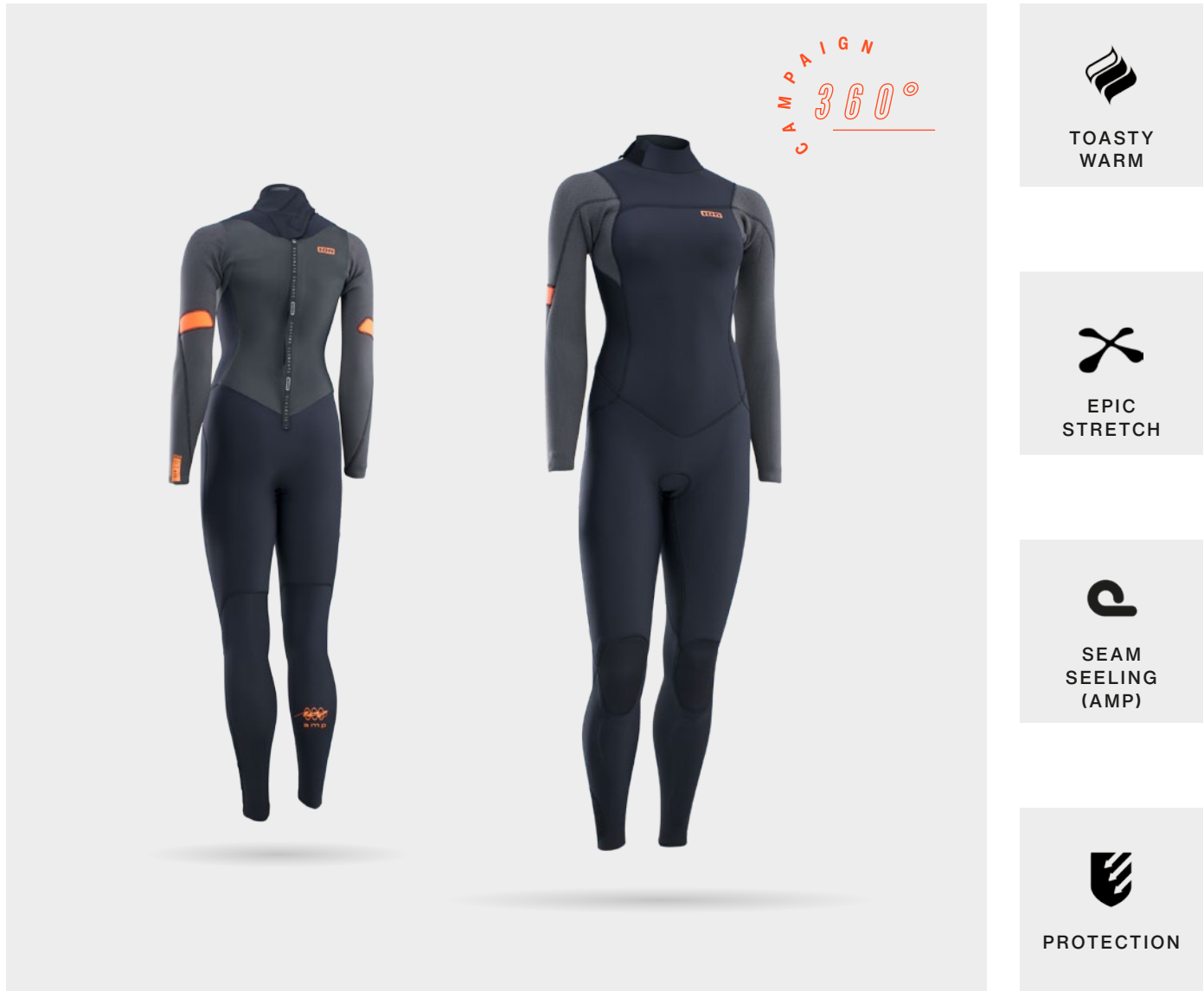
AMAZE SELECT
BACKZIP

GRAPHENE_PLUSH HOT_STUFF 2.0		MAX_FLEX POWER_SEAMS	
PRICE LEVEL	\$ \$ \$ \$ \$	HEAT FACTOR	● ● ● ● ●
FLEX FACTOR	● ● ● ● ○	WINDCHILL FACTOR	● ● ● ○ ○

SIZES AND COLORS *UPDATE*

■ 900 black

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES			
			34/XS	36/S	38/M	40/L
48233-4501	AMAZE SELECT 6/5 BZ	ICY 2-7°C / 36-45°F	■	■	■	■
48233-4502	AMAZE SELECT 5/4 BZ	COLD 6-11°C / 43-52°F	■	■	■	■



AMAZE AMP
BACKZIP

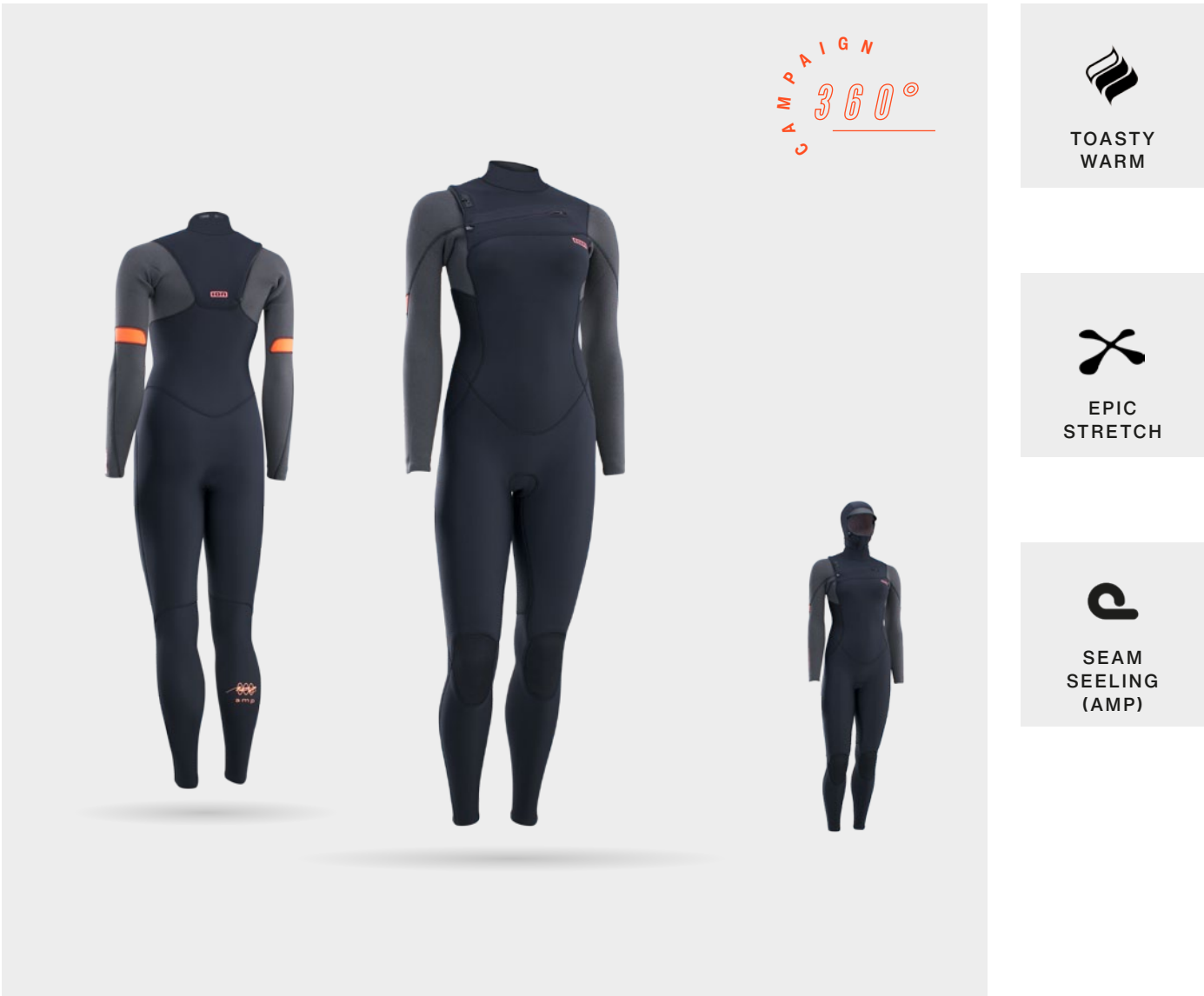
MAX_FLEX PLASMA_PLUSH 2.0
HOT_STUFF 2.0 SILK_STUFF

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ● ●
FLEX FACTOR ● ● ● ● ● WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS UPDATE

■ 900 black

NORMAL SIZES						
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L
48233-4506	AMAZE AMP 5/4 BZ	COLD 7-12°C / 45-54°F	■	■	■	■
48233-4507	AMAZE AMP 4/3 BZ	COOL 11-16°C / 52-61°F	■	■	■	■



AMAZE AMP
FRONTZIP

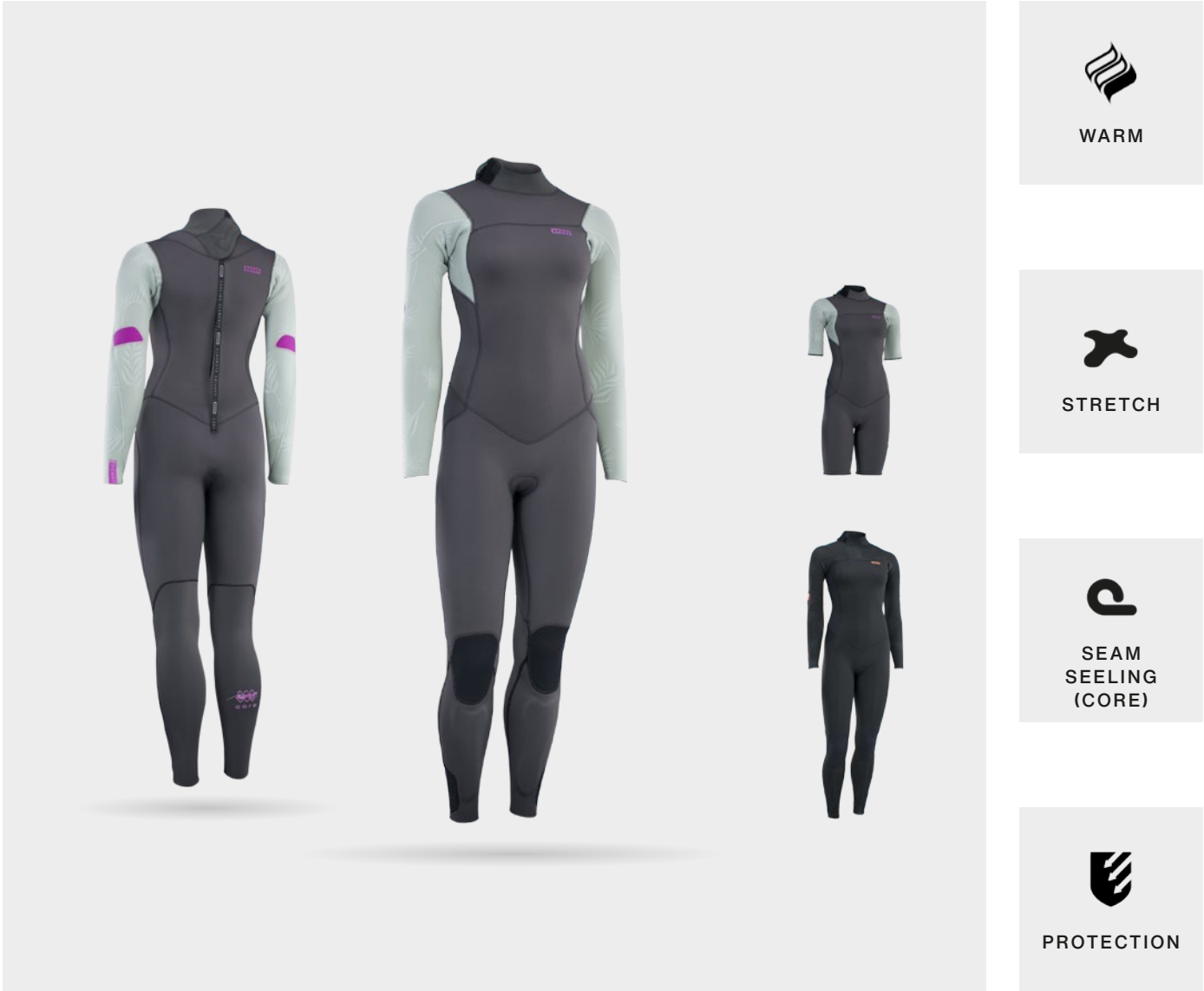
MAX_FLEX PLASMA_PLUSH 2.0
HOT_STUFF 2.0 SILK_STUFF

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ● ● ●
FLEX FACTOR ● ● ● ● ● WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS UPDATE

■ 900 black

NORMAL SIZES						
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L
48233-4529	AMP 6/5 HOOD FZ	ICY 3-8°C / 37-46°F	■	■	■	■
48233-4530	AMAZE AMP 5/4 FZ	COLD 7-12°C / 45-54°F	■	■	■	■
48233-4531	AMAZE AMP 4/3 FZ	COOL 11-16°C / 52-61°F	■	■	■	■
48233-4532	AMAZE AMP 3/2 FZ	MILD 15-20°C / 59-68°F	■	■	■	■



AMAZE CORE
BACKZIP

PLASMA_PLUSH
SILK_STUFF

HOT_STUFF 2.0
MAKI_TAPE 2.0

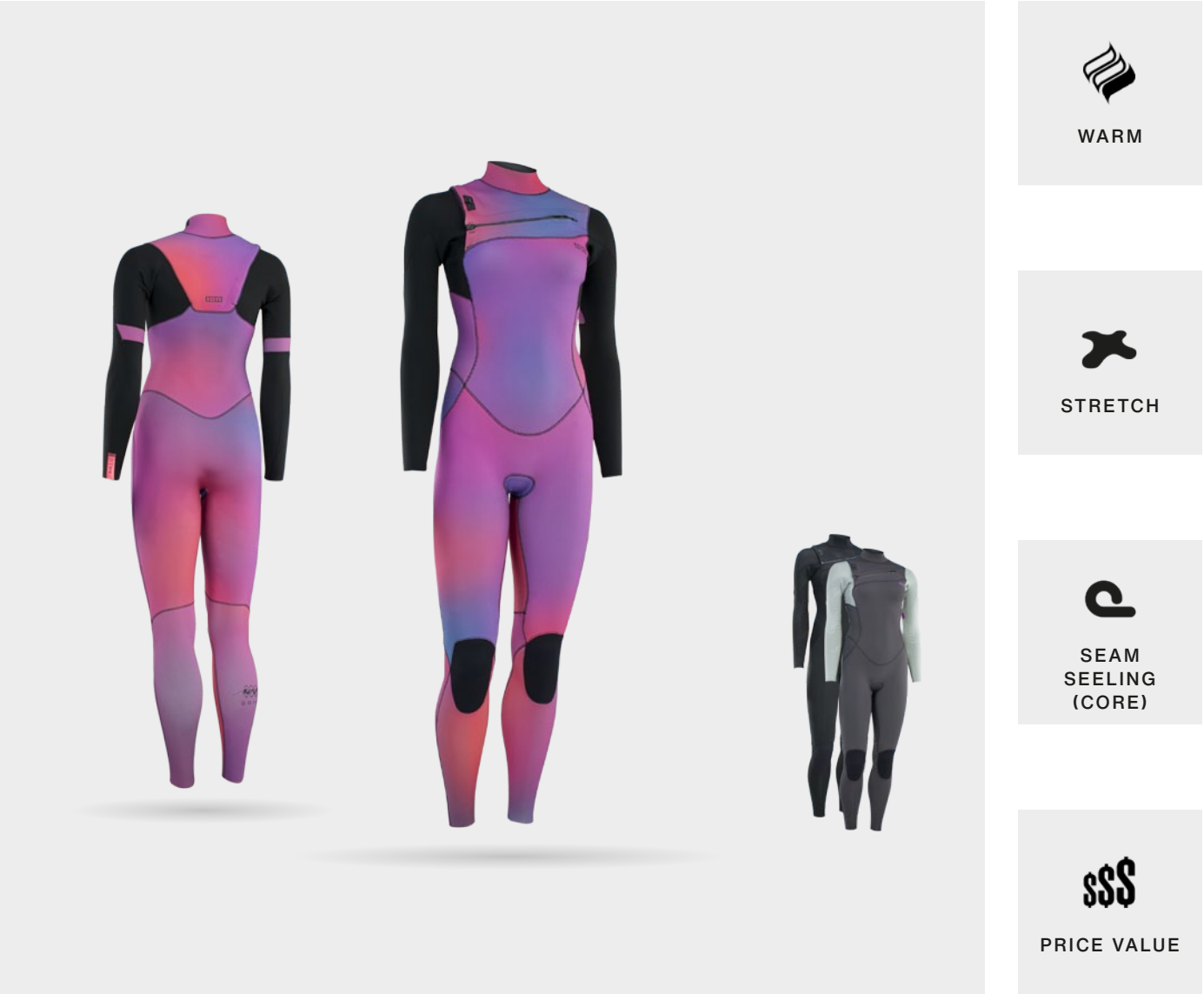
PRICE LEVEL \$ \$ \$ \$ \$
FLEX FACTOR ● ● ● ○ ○

HEAT FACTOR ● ● ● ○ ○
WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 610 light-olive

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES				
			34/XS	36/S	38/M	40/L	42/XL
48233-4510	AMAZE CORE 5/4 BZ	COLD 8-13°C / 46-56°F	■ ■	■ ■	■ ■	■ ■	■ ■
48233-4511	AMAZE CORE 4/3 BZ	COOL 12-17°C / 54-63°F	■ ■	■ ■	■ ■	■ ■	■ ■
48233-4512	2/2 SHORTY SS BZ	COOL 12-17°C / 54-63°F	■ ■	■ ■	■ ■	■ ■	



AMAZE CORE
FRONTZIP

PLASMA_PLUSH
SILK_STUFF

HOT_STUFF 2.0
MAKI_TAPE 2.0

PRICE LEVEL \$ \$ \$ \$ \$
FLEX FACTOR ● ● ● ○ ○

HEAT FACTOR ● ● ● ○ ○
WINDCHILL FACTOR ● ● ○ ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 610 light-olive
- 012 pink-gradient

ITEM NO.	MODEL	TEMPERATURE	NORMAL SIZES			
			34/XS	36/S	38/M	40/L
48233-4535	AMAZE CORE 5/4 FZ	COLD 8-13°C / 46-56°F	■ ■	■ ■	■ ■	■ ■
48233-4536	AMAZE CORE 4/3 FZ	COOL 12-17°C / 54-63°F	■ ■	■ ■	■ ■	■ ■
48233-4537	AMAZE CORE 3/2 FZ	MILD 16-21°C / 61-70°F	■ ■	■ ■	■ ■	■ ■



ELEMENT
BACK ZIP

HOT_STUFF 2.0 SILK_STUFF
SEAM_REINFORCEMENTS WATER_GATE

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS UPDATE

- 900 black
- 730 concord-blue

		NORMAL SIZES				
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L 42/XL
48233-4515	ELEMENT 5/4 BZ	COLD 9-14°C / 48-57°F	900 730	900 730	900 730	900 730
48233-4516	ELEMENT 4/3 BZ	COOL 13-18°C / 56-64°F	900 730	900 730	900 730	900 730
48233-4518	3/2 OVERKNEE SS BZ	MILD 18-24°C / 64-75°F	900	900	900	900
48233-4519	ELEMENT 3/2 SS BZ	MILD 18-24°C / 64-75°F	900	900	900	900
48233-4520	2/2 SHORTY SS BZ	TROPIC 22-27°C / 70-79°F	900 730	900 730	900 730	900 730



ELEMENT
FRONT ZIP

SILK_STUFF SEAM_REINFORCEMENT
DOUBLE_SIDE_ENTRY

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ● ○ ○ ○ WINDCHILL FACTOR ● ● ○ ○ ○

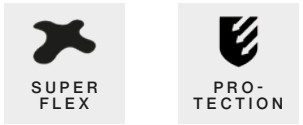
SIZES AND COLORS UPDATE

- 900 black
- 730 concord-blue

		NORMAL SIZES					SIZES?		
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L 42/XL	76/MT	80/LT	19MS
48233-4540	ELEMENT 5/4 FZ	COLD 9-14°C / 48-57°F	900 730	900 730	900 730	900 730	900	900	900
48233-4541	ELEMENT 4/3 FZ	COOL 13-18°C / 56-64°F	900 730	900 730	900 730	900 730	900	900	900
48233-4542	ELEMENT 3/2 FZ	MILD 17-22°C / 63-72°F	900 730	900 730	900 730	900 730			
48903-4580	MONOSHORTY 0.5	TROPIC 23-28°C / 74-82°F	900	900	900	900			



AMAZE SUMMER
PERFORMING GRACE



SILK_STUFF SEAM_REINFORCEMENT
BOY LEG CUT PERFORMANCE SEAT CUT

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ○ ○ ○ ○
FLEX FACTOR ● ● ● ○ ○ WINDCHILL FACTOR ● ○ ○ ○ ○

SIZES AND COLORS *UPDATE NEW*

- 013 black-flowers
- 610 light-olive
- 012 pink-gradient

		NORMAL SIZES				
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L
48233-4550	SHORTY 2.0 LS BZ	WARM 20-25°C / 68-77°F	■ ■	■ ■	■ ■	■ ■
48233-4551	SHORTY 2.5 SS BZ	TROPIC 22-27°C / 72-81°F	■ ■	■ ■	■ ■	■ ■
48233-4552	HOT SHORTY 1.5 LS FZ	TROPIC 22-27°C / 72-81°F	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■
48233-4553	SHORTY CROSSBACK 1.5	TROPIC 22-27°C / 72-81°F	■	■	■	■



CAMPAGN
360°
LITE

SIZES AND COLORS *UPDATE*

- 013 black-flowers
- 012 pink-gradient

		NORMAL SIZES				
ITEM NO.	MODEL	TEMPERATURE	34/XS	36/S	38/M	40/L
48233-4556	AMAZE LONG JANE 1.5	TROPIC 22-27°C / 72-81°F	■	■	■	■
48233-4557	AMAZE LONG PANTS 1.5	TROPIC 23-28°C / 74-82°F	■	■	■	■
48233-4559	NEOKINI 1.5	TROPIC 23-28°C / 74-82°F	■ ■	■ ■	■ ■	■ ■

JACKETS
RASHGUARDS

NEO TOPS
WETSHIRTS

THERMO TOPS
BOTTOMS



ION



TOPS & BOTTOMS

2023



ION

JACKETS LINE CONCEPT

ION NEO JACKETS & HOODIES are essential companions for cold and windy days on or off the water. Serving as an additional wind stopping outer layer and for extra warmth, these tops can be worn whilst using a harness due to the harness hole opening. Designed with a relaxed fit, you'll be loving these for action-packed sessions!

WOMEN

NEO SHELTER JACKET AMP WOMEN

ITEM NO. 48233-4122

UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Helio_Plush, Ergonomic hood with draw cord, Front zip with harness hole opening, lycra cuffs, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

NEO COSY COAT CORE WOMEN

ITEM NO. 48233-4125

UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Ergonomic hood with draw cord, Solid front zip, hand pockets including Key_Loop, Extended upper wrist

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO CRUISE JACKET MEN

ITEM NO. 48232-4104

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Solid front zip with centred opening for harness hook, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO HOODY MEN

ITEM NO. 48232-4106

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black / ■ 011 blue-gradient

FEATURES

Relaxed fit, Ergonomic hood with draw cord, Harness hole opening, Reversible

MATERIALS

80% Neoprene / 20% Nylon

ION

JACKETS LINE CONCEPT

MEN

NEO HOODY LITE MEN

ITEM NO. 48232-4107

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Ergonomic hood with draw cord, opening for harness hook, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO SHELTER JACKET CORE MEN

ITEM NO. 48232-4123

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

FEATURES

Ergonomic hood with draw cord, Solid front zip with centred opening for harness hook, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

NEO HOODY LITE WOMEN

ITEM NO. 48233-4124

UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 012 pink-gradient

FEATURES

Ergonomic hood with draw cord, opening for harness hook, hand pockets including Key_Loop, lycra cuffs

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO SHELTER JACKET AMP MEN

ITEM NO. 48232-4101

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Helio_Plush, Ergonomic hood with draw cord, Front zip with harness hole opening, lycra cuffs, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

ION

TOPS LINE CONCEPT

The ION NEO TOPS are a must-have for every watersports nut hitting the sea or surf in milder climates. Although mainly used in warmer waters to keep the sun and wind off the skin, they can also be used as a second layer underneath your wetsuit. Thanks to the plush, wool-like Hot_Stuff 2.0 lining, these tops have a luxurious texture that feels great, even on bare skin! NEO TOPS have a more detailed and technical construction than a standard rashguard, providing 100% UV protection, efficient heat retention and a reduction of irritations and bruising often caused by the harness or surfboard.

MEN

NEO ZIP TOP MEN LS 2/1 SKIN

ITEM NO. 48222-4210

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

90% Neoprene / 10% Nylon

WOMEN

NEO ZIP TOP WOMEN LS 2/1 SKIN

ITEM NO. 48233-4227

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

90% Neoprene / 10% Nylon

MEN

NEO ZIP TOP MEN

ITEM NO. 48212-4211

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Slip_Loop, Sunglass_Loop

MATERIALS

Body: 80% Neoprene 20% Nylon;
Sleeves: 95% Polyester, 5% Elastane

MEN

NEO ZIP TOP 2/1 LS PROTECTION MEN

ITEM NO. 48232-4204

NEW!



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Slip_Loop, Sunglass_Loop, Elbow Abrasion Pads

MATERIALS

Body: 80% Neoprene 20% Nylon;
Sleeves: 80% Neoprene 20% Nylon



ION
TOPS LINE CONCEPT

MEN

NEO TOP MEN 2/2 LS
ITEM NO. 48232-4200

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 0.5 LS
ITEM NO. 48232-4202

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ 011 blue-gradient

FEATURES

Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN

THERMO TOP MEN LS
ITEM NO. 48232-4205

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

MEN

NEO TOP MEN 2/2 SS
ITEM NO. 48232-4201

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Slip_Loop, Silk_Stuff, Sunglass_Loop, Draw_Cord
(in hem), Szex_Flex

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO TOP MEN 0.5 SS
ITEM NO. 48232-4203

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN

THERMO TOP MEN SS
ITEM NO. 48232-4206

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

FEATURES

Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

ION
TOPS LINE CONCEPT

WOMEN

THERMO TOP WOMEN LS
ITEM NO. 48233-4223

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

WOMEN

NEO TOP WOMEN 2/2 LS
ITEM NO. 48233-4220

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black ■ 012 pink-gradient

FEATURES

Silk_Stuff, Sunglass_Loop, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

THERMO TOP WOMEN SS
ITEM NO. 48233-4224

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

WOMEN

NEO ZIP TOP WOMEN 1.5 DL
ITEM NO. 48233-4222

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black ■ 012 pink-gradient

FEATURES

Sunglass_Loop, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

ION

RASHGUARDS LINE CONCEPT

All ION RASHGUARDS are made of highly elastic SpanFlex_UV jersey. The hand feel of this supreme material makes the difference! They can be used to protect you from the windchill effect, UV radiation and abration but also work as a thin extra layer underneath the wetsuit.

MEN

RASHGUARD MAZE LS MEN

ITEM NO. 48232-4230

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 011 blue-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

RASHGUARD LS MEN

ITEM NO. 48232-4233

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black 704 salty-indigo 606 neo-mint

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

RASHGUARD MAZE SS MEN

ITEM NO. 48232-4231

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 011 blue-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

RASHGUARD SS MEN

ITEM NO. 48232-4234

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black 704 salty-indigo 606 neo-mint

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

ION

RASHGUARDS LINE CONCEPT

CAPTURE RASHGUARD LS BOYS

ITEM NO. 48232-4244

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14
COLORS: 011 blue-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LIZZ LS WOMEN

ITEM NO. 48233-4270

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 012 pink-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LS WOMEN

ITEM NO. 48233-4273

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 900 black 704 salty-indigo 062 lost-lilac

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD SS BOYS

ITEM NO. 48232-4245

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14
COLORS: 011 blue-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LIZZ SS WOMEN

ITEM NO. 48233-4271

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 012 pink-gradient

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD SS WOMEN

ITEM NO. 48233-4274

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 900 black 704 salty-indigo 062 lost-lilac

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

ION

RASHGUARDS LINE CONCEPT

WOMEN

SHORTY RASHGUARD LS

ITEM NO. 48233-4191

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: 013 black-flowers

Waste@Wear

FEATURES

UV_Protection, Frontzip, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

UNISEX

TODDLER RASHGUARD LS HOOD

ITEM NO. 48230-4234

UPDATE



SIZES: 80/0, 86/1, 92/2, 98/3

COLORS: 011 blue-gradient

FEATURES

Hood, UV_Protection, Easy_Crotch-Opening

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD LS GIRLS

ITEM NO. 48233-4276

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14

COLORS: 012 pink-gradient

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD SS GIRLS

ITEM NO. 48233-4277

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14

COLORS: 012 pink-gradient

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

PROMO RASHGUARD LS MEN

ITEM NO. 48212-4235

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: black blue red steel blue lime green

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester / 8% Elastane

MEN

PROMO RASHGUARD SS MEN

ITEM NO. 48212-4236

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: black blue red steel blue lime green

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester / 8% Elastane

ION

RASHGUARDS LINE CONCEPT

WOMEN

PROMO RASHGUARD LS WOMEN

ITEM NO. 48213-4278

CARRY OVER



SIZES: 36/S, 38/M, 40/L, 42/XL

COLORS: black steel blue 730 concord-blue

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester / 8% Elastane

WOMEN

PROMO RASHGUARD SS WOMEN

ITEM NO. 48213-4279

CARRY OVER



SIZES: 36/S, 38/M, 40/L, 42/XL

COLORS: black steel blue 730 concord-blue

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester / 8% Elastane

ION

WETSHIRTS LINE CONCEPT

ION WETSHIRTS - fashion meets functionality. Made from a quick-dry and stylish fabric, they protect against UV radiation and shield sensitive skin from the harsh elements. The WETSHIRT can be worn as a trendy tee with shorts at the beach, or with boardies on the water.

MEN

WETSHIRT LS MEN

ITEM NO. 48232-4260

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: 011 blue-gradient 704 salty-indigo 606 neo-mint

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

100% Polyester (recycled)

MEN

WETSHIRT SS MEN

ITEM NO. 48232-4261

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: 011 blue-gradient 704 salty-indigo 606 neo-mint

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

100% Polyester (recycled)

ION

WETSHIRTS LINE CONCEPT

MEN

WETSHIRT HOOD LS MEN
ITEM NO. 48232-4263

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black 704 salty-indigo

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Hood,
Recycled Waste2Wear Material

MATERIALS

100% Polyester (recycled)

WOMEN

WETSHIRT LS WOMEN
ITEM NO. 48233-4278

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 900 black

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear
Material

MATERIALS

100% Polyester (recycled)

WOMEN

WETSHIRT SS WOMEN
ITEM NO. 48233-4279



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 900 black

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear
Material

MATERIALS

100% Polyester (recycled)

WOMEN

WETSHIRT HOOD LS WOMEN
ITEM NO. 48233-4282

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 900 black

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Hood,
Recycled Waste2Wear Material

MATERIALS

100% Polyester (recycled)

MEN

BASKETBALL SHIRT
ITEM NO. 48232-4262

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black 011 blue-gradient

Waste@Wear

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear
Material

MATERIALS

100% Polyester (recycled)

ION

WETSHIRTS LINE CONCEPT

WOMEN

SWIMSUIT LS
ITEM NO. 48233-4190

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 013 black-flowers 012 pink-gradient

Waste@Wear

FEATURES

Performance Seat Cut, UV_Protection, Frontzip,
Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) / 21% Elastane

WOMEN

SURFKINI
ITEM NO. 48233-4195

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: 013 black-flowers 012 pink-gradient

Waste@Wear

FEATURES

UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) / 21% Elastane

ION

BOTTOMS

MEN

NEO PANTS 2.0 MEN
ITEM NO. 48702-4109

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black

FEATURES

Flat_Lock, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO SHORTS 2.5 MEN
ITEM NO. 48502-4101

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 900 black

FEATURES

Draw_Cord (in hem), Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

BALL SLAPPER SHORTS MEN

ITEM NO. 48600-4122

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ blue

FEATURES
Crotch protection, Draw_Cord (in hem), snug fitting lycra pants

MATERIALS
80% Nylon / 20% Spandex
(crash pad: 100% Nylon)

WOMEN

RASHGUARD SHORTS

ITEM NO. 48233-4192

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 013 black-flowers

FEATURES
UV_Protection, Silicon Print on Elastic, Recycled Waste2Wear Material

MATERIALS
79% Polyester (recycled) / 21% Elastane

Waste2Wear

WOMEN

RASHGUARD LEGGINGS

ITEM NO. 48233-4194

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 013 black-flowers

FEATURES
UV_Protection, Silicon Print on Elastic, Recycled Waste2Wear Material

MATERIALS
79% Polyester (recycled) / 21% Elastane

Waste2Wear

WOMEN

NEO SHORTS

ITEM NO. 48233-4193

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 013 black-flowers

FEATURES
UV_Protection, High_Low Waist, Glide_Skin on hem, 1mm Protection

MATERIALS
80% Neoprene / 20% Nylon



NEO HOODS

BEANIES

GLOVES



ION



NEO ACCESSORIES

2023



ION

NEO ACCESSORIES

In ION's point of view even the smallest items deserve the same dedication and precision as every complex product. Therefore NEO ACCESSORIES are a small but essential part of the whole equipment and sometimes these small items decide whether you have a great day on the water or you go home in deep frustration.

Extend your session with our selection of NEO ACCESSORIES – protecting you and keeping you warm.

ION

HOODS

UNISEX

HOODED NEO VEST 3/2

ITEM NO. 48200-4175

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

FEATURES

Elastic drawcord with cordlock, Visor_Fixation

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

HOODED NEO VEST 2/1

ITEM NO. 48200-4176

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

FEATURES

Neoprene_Visor

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO HOOD 3/2

ITEM NO. 48200-4177

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock, Visor_Fixation

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO HOOD 2/1

ITEM NO. 48200-4178

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

FEATURES

Neoprene_Visor

MATERIALS

80% Neoprene / 20% Nylon

ION
BEANIES

UNISEX
SAFETY BEANIE
ITEM NO. 48600-4126



SIZES: 48/S, 50/M, 52/L
COLORS: lime

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 10% Nylon / 10% Polyester

UNISEX
NEO BOMMEL BEANIE
ITEM NO. 48900-4185



SIZES: 48/S, 50/M, 52/L
COLORS: black dark blue red

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
WOOLY BEANIE
ITEM NO. 48130-4110



SIZES: 48/S, 50/M, 52/L
COLORS: grey melange

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 10% Nylon / 10% Polyester

UNISEX
TEC BEANIE
ITEM NO. 48210-4182



SIZES: 48/S, 50/M, 52/L
COLORS: black dark blue

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
NEO LOGO BEANIE
ITEM NO. 48220-4183



SIZES: 48/S, 50/M, 52/L
COLORS: 900 black 292 steel-grey 664 petrol

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 20% Nylon

WOMEN
NEO GRACE BEANIE
ITEM NO. 48223-4184



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L
COLORS: 900 black 711 crystal-blue

FEATURES
Wind_Proof, Loser_Leash

MATERIALS
80% Neoprene / 20% Nylon

ION
BEANIES

UNISEX
BANDIT GAITER
ITEM NO. 48600-4130



SIZES: One Size
COLORS: 900 black

FEATURES
Neoprene neck gaiter, Elastic Draw_Cord

MATERIALS
80% Neoprene / 20% Nylon

ION
GLOVES

UNISEX
ARCTIC GLOVE
ITEM NO. 48230-4147



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Pre_Curved, Velcro closure, Ultra Sensitive Palm Area

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
NEO GLOVES 4/2
ITEM NO. 48200-4143



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Tatex_Grip print, Cuff_Tongue, Tatex_Glue, Plasma_Plush 2.0

MATERIALS
80% Neoprene / 20% Nylon

ION
GLOVES

UNISEX
NEO GLOVES 2/1
ITEM NO. 48200-4144



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Tatex_Grip print, Cuff_Tongue, Tatex_Glue, Plasma_Plush 2.0

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
CLAW GLOVES 3/2
ITEM NO. 48200-4142



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Pre_Curved, Tatex_Glue

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
LOBSTER MITTEN 4/3
ITEM NO. 48220-4146



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Claw_Finger grip, Tatex_Grip, Plasma_Plush 2.0

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
OPEN PALM MITTENS 2.5
ITEM NO. 48200-4145



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Palm opening

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
HYBRID GLOVES 1+2.5
ITEM NO. 48230-4148



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

FEATURES
Water repellent Gloves, Neoprene Cover, Velcro closure

MATERIALS
Main Fabric: 90% Polyester, 10% Polyurethane
Palm: 50 % Polyamide, 50% Polyurethane

UNISEX
AMARA GLOVES HALF FINGER
ITEM NO. 48230-4140



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 213 jet-black 715 cascade-blue 610 light-olive

FEATURES
Lightweight protective gloves, Velcro closure, Snap Button

MATERIALS
51% Polyamide / 26% Polyester
18% Polyurethane / 5% Elastane

UNISEX
AMARA GLOVES FULL FINGER
ITEM NO. 48230-4141



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 213 jet-black 715 cascade-blue 610 light-olive

FEATURES
Lightweight protective gloves, Velcro closure, Snap Button

MATERIALS
51% Polyamide / 26% Polyester
18% Polyurethane / 5% Elastane



BALLISTIC

PLASMA



ION



FOOTWEAR

2023



TECHNOLOGY FEATURES

BALLISTIC

The BALLISTIC range is our premium line and the crème de la crème of water footwear. If you're looking for exceptional warmth and maximum protection then this is the line for you. With support and stretch in all the right places, it's further enhanced with well thought out and cleverly designed features. All of the BALLISTIC line have the following standard features to provide super-charged feedback even through layers of Neoprene, plus a little bit more ...

- Ballistic Sole:** The famous and unique Aramid sole protects against razor sharp reef, mussels and other abrasive objects.
- Plasma_Plush 2.0:** The premium lining offers the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly.
- Wrap_Up Sole:** The usual flat sole evolves and wraps around the foot for a snug fit.
- Segmented Sole:** Further development of the creative and strategic cuttings providing a good mixture between support and flexibility.
- Max_Flex:** The innovative fabric allowing for maximum flexibility. The material is integrated across the entire upper part making the entry and exit as easy as possible.

PLASMA

The PLASMA line will meet the demands of the budget orientated rider looking for quality. Offering a great fit and protection from the elements, ION wraps it all up in a spicy and unique design. All of the PLASMA models have the following standard features:

- Segmented Sole:** Creative and strategic cuttings have been integrated into the sole to enhance the flexibility in critical areas of the foot.
- Rubber Wings:** Added support to the vulnerable ankle areas.

SOCK VS BOOT



IS: INTERNAL SPLIT	ES: EXTERNAL SPLIT	RT: ROUND TOE NO SPLIT
<p>Ballistic Socks 6/5, 3/2</p>		<p>Ballistic Socks 3/2</p>
<p>Ballistic Boots 6/5, 3/2</p>		<p>Ballistic Boots 3/2</p>
<p>Ballistic Shoes 2.5</p>	<p>Ballistic Toes 2.0</p>	<p>Ballistic Shoes 2.5</p>
		<p>Plasma Boots 6/5, 3/2</p>
		<p>Plasma Shoes 2.5</p>
<p>Plasma Boots 3/2</p>	<p>Plasma Socks 0.5</p>	<p>Plasma Slipper 1.5</p>

For those who don't like that string between the toes we offer the ROUND TOE NO SPLIT. As the outline shows the RT has got a smaller root base than the other models. This ensures a tight fit on each foot and a better heat retention for your toes.



UNISEX

CAMPAIGN360°

UPDATE

IS

ICY COLD COOL MILD WARM TROPIC

2°C - 7°C - 34°F - 45°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

UNISEX

CAMPAIGN360°

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC

6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Plasma_Plush 2.0, External Shoehorn, Pull_Loop, 80% Neoprene / 20% Nylon

Sealing_Print, Velcro_Strap, Round_Toe, Max_Flex

UNISEX

CAMPAIGN360°

UPDATE

IS

ICY COLD COOL MILD WARM TROPIC

6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

UNISEX

CAMPAIGN360°

UPDATE

IS

ICY COLD COOL MILD WARM TROPIC

2°C - 7°C - 34°F - 45°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Plasma_Plush 2.0, External Shoehorn, Max_Flex, 80% Neoprene / 20% Nylon

Sealing_Print, Internal_Split

UNISEX

CAMPAIGN360°

UPDATE

IS

ICY COLD COOL MILD WARM TROPIC

6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Plasma_Plush 2.0, External Shoehorn, Max_Flex, 80% Neoprene / 20% Nylon

Sealing_Print, Internal_Split

UNISEX

CAMPAIGN360°

UPDATE

IS

ICY COLD COOL MILD WARM TROPIC

14°C - 19°C - 57°F - 66°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Pull_Loop, Solid draw cord, Velcro_Strap, 80% Neoprene / 20% Nylon

Max_Flex, Internal_Split

UNISEX

CAMPAIGN360°

UPDATE

ES

ICY COLD COOL MILD WARM TROPIC

22°C - 27°C - 72°F - 81°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Pull_Loop, Solid draw cord, External_Split, 80% Neoprene / 20% Nylon

Max_Flex

UNISEX

CAMPAIGN360°

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC

6°C - 11°C - 43°F - 52°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Plasma_Plush 2.0, External Shoehorn, Max_Flex, 80% Neoprene / 20% Nylon

Sealing_Print, Round_Toe

UNISEX

CAMPAIGN360°

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC

14°C - 19°C - 57°F - 66°F

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURESMATERIALS

Pull_Loop, Solid draw cord, Velcro_Strap, 80% Neoprene / 20% Nylon

Max_Flex, Round_Toe

ION

PLASMA

UNISEX

PLASMA BOOTS 3/2 IS

ITEM NO. 48230-4331

NEW!

IS

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

FEATURES

Pull_Loop, Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA BOOTS 3/2 RT

ITEM NO. 48230-4332

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

FEATURES

Pull_Loop, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SLIPPER 1.5 NS

ITEM NO. 48230-4335

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

FEATURES

Solid draw cord, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA BOOTS 6/5 RT

ITEM NO. 48230-4333

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC
17°C - 22°C - 63°F - 72°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

FEATURES

Pull_Loop, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SHOES 2.5 RT

ITEM NO. 48230-4334

UPDATE

RT

ICY COLD COOL MILD WARM TROPIC
21°C - 26°C - 70°F - 79°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

FEATURES

Pull_Loop, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SOCKS 0.5

ITEM NO. 48600-4324

CARRY OVER

RT

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ 900 black

MATERIALS

80% Neoprene / 20% Nylon



ION



PROTECTION

2023



VESTS KITE & WING . VESTS WAKE . HARDCAPS



ION
PROTECTION

ION VESTS are designed to cater to all levels of riding. Whether you’re looking for added buoyancy, or peace of mind when on the water, our range of multi-functional vests will boost your confidence so you can take your riding to the next level. Forever pushing innovation and design, we take pride in the optimised construction and intricate details that ION believes make all the difference. Since 2011, we’ve made sure that all ION VESTS meet CE standards and pass the rigorous testing process according to PPE89/686/EEC. The ION VESTS will enhance your ride, give additional warmth and build your confidence. Ride hard, ride safe.

FZ = front zip SZ = side zip NZ = no zip

ION
WAKE VEST

MEN

COLLISION VEST SELECT FZ

ITEM NO. 48222-4160

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 259 tie dye-ltd-grey

MEN

COLLISION VEST CORE FZ

ITEM NO. 48222-4161

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (900 black), 152/12 (900 black)

COLORS: ■ 900 black ■ 011 blue-gradient

MEN

COLLISION VEST ELEMENT SIDE ZIP

ITEM NO. 48222-4158

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black

WOMEN

LUNIS VEST WOMEN FZ

ITEM NO. 48233-4168

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L

COLORS: ■ 900 black

FEATURES

Side Zipper, CE Approved

MATERIALS

80% Neoprene / 20% Nylon

FEATURES

Easy Entry, Zipper Garage, CE Approved, Tacky_Hem

MATERIALS

80% Neoprene / 20% Nylon

ION
KITE & WING VEST

MEN

VECTOR VEST SELECT FZ

ITEM NO. 48232-4163

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 242 graphite-grey

FEATURES

Easy entry, CE Approved, Tacky_Hem, Max_Flex, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

MEN

VECTOR VEST AMP FZ

ITEM NO. 48222-4164

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (715 cascade-blue), 152/12 (715 cascade-blue)

COLORS: ■ 900 black ■ 715 cascade-blue ■ 610 light-olive

FEATURES

Easy entry, CE Approved, Zipper Garage, Max_Flex

MATERIALS

80% Neoprene / 20% Nylon

MEN

VECTOR VEST CORE FZ

ITEM NO. 48222-4165

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black ■ 703 faint-blue

FEATURES

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

MEN

VECTOR VEST ELEMENT SIDE ZIP

ITEM NO. 48222-4159

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black

FEATURES

Easy entry, CE Approved

MATERIALS

80% Neoprene / 20% Nylon

ION
KITE & WING VEST

WOMEN
IVY VEST WOMEN FZ
ITEM NO. 48233-4169

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL, 140/10, 152/12
COLORS: 900 black 012 pink-gradient

FEATURES
Easy entry, CE Approved, Zipper Garage

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
BOOSTER 50N FZ
ITEM NO. 48222-4166

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10, 152/12
COLORS: 900 black lime

FEATURES
50N approved, Body encompassing strap for firm fit

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
BOOSTER X VEST SZ
ITEM NO. 48222-4162

CARRY OVER

FL



SIZES & COLORS:
900 black: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 140/10, 152/12
blue: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 128/8, 140/10, 152/12
lime: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 128/8, 140/10, 152/12
seaweed: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL

FEATURES
50N approved, Drinking bladder fixture, Several pockets, Reflective panels, Harness hook fixture

MATERIALS
80% Neoprene / 20% Nylon

UNISEX
BOOSTER USCG
ITEM NO. 48212-4167

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10, 152/12
COLORS: 900 black

FEATURES
50N approved, Body encompassing strap for firm fit

MATERIALS
80% Neoprene / 20% Nylon



ION
HELMETS

It won't come as a surprise to know that ION is evolving their line of Helmets with the same passion and innovation as they do with all other products. This approach provides the basis and strong foundations for ION's helmet range. Developed in cooperation with the swiss helmet manufacturer Watersports Impact Protection WIP, the 2023 range is entirely renewed.

ION is setting new standards for water-sports: The Mission Helmet's technology is tried and tested by high-performance sailing teams. Its' in-mold construction makes for extreme light-weight. Part of the Ergo_Concept, Slash helmets are equipped with 360° Fit. Special EPP foam offers multiple impact protection and cosy materials on the inside.

All ION Helmets meet the CE 1385 standard, available in three different constructions.



SIZES: 55-60/M-L
COLORS: ■ 900 black

- . IN-MOLD SHELL CONSTRUCTION
- . EPS IMPACT PROTECTION
- . ADJUSTABLE FITTING SYSTEM
- . CE EN 1385 & CE EN 1078 CERTIFIED
- . REMOVEABLE EAR PADS
- . FIDLOCK - MAGNETIC BUCKLE

MATERIALS
60% EPS / 30% PC / 5% PU / 5% PA



SIZES: 51-56/S-M, 55-61/M-L
COLORS: ■ 900 black ■ 103 ivory ■ 610 light-olive ■ 999 multicolor

- . ABS SHELL CONSTRUCTION
- . EPP DOUBLE IMPACT PROTECTION
- . ADJUSTABLE 360° FITTING SYSTEM
- . CE EN 1385 CERTIFIED
- . REMOVEABLE EAR PADS
- . ADJUSTABLE BUCKLE

MATERIALS
50% ABS / 40% EPP / 5% PU / 5% PA



SIZES: 51-56/S-M, 55-61/M-L
COLORS: ■ 900 black □ 100 white ■ 606 neo-mint ■ 689 lime-alert

- . ABS SHELL CONSTRUCTION
- . EPP DOUBLE IMPACT PROTECTION
- . ADJUSTABLE 360° FITTING SYSTEM
- . CE EN 1385 CERTIFIED

MATERIALS
50% ABS / 40% EPP / 5% PU / 5% PA

ION
HELMETS



SIZES: one size fits all
COLORS: ■ 900 black

FEATURES
Fits Slash helmet.

MATERIALS
40% PET / 30% PU / 30% SBR rubber



SIZES: one size fits all
COLORS: ■ 900 black

FEATURES
Fits Mission helmet.

MATERIALS
40% PET / 30% PU / 30% SBR rubber

ION
PROTECTION ACCESSORIES



SIZES: S,M, L
COLORS: ■ black

FEATURES
Shin protection made out of CURV material, Protects lower legs against sharp foil edges

MATERIALS
80% PP / 10% neopren / 10% nylon



SIZES: one size fits all
COLORS: ■ black

FEATURES
Protects foot against abrasions

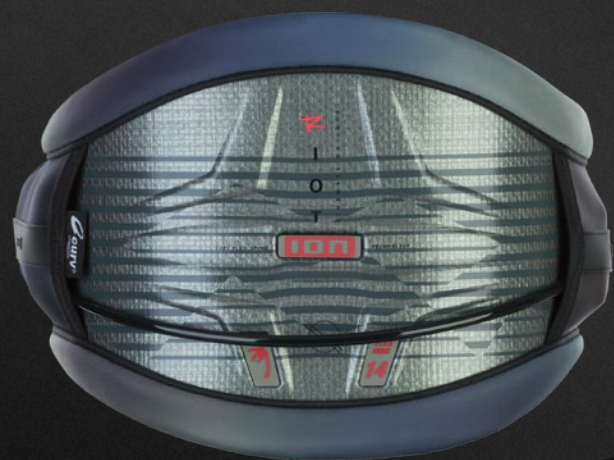
MATERIALS
80% neoprene / 20 % polyester

ION



HARNESSES

2023



KITE WAIST HARNESS . KITE SEAT HARNESS
WINDSURF WAIST HARNESS . WINDSURF SEAT HARNESS



HARNESS
TECHNOLOGY LEVELS

	CURV	HYBRID	SOFTSHELL
			
CONSTRUCTION	The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support.	3D molded spine made of tried and tested Curv material for extra ergonomic back support.	The Softshell harness range consists of fully moulded EVA offering good back support and comfort.
WEIGHT	Lightweight Curv composite construction.	Light but durable hybrid construction.	Light construction with a clever mix of material.
FOAM	Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water.	Elastic HD_Foam for a comfortable fit without soaking up water.	Elastic HD_Foam for a comfortable fit without soaking up water.
BAR	<div>SPECTRE BAR</div> <p>The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbing. The Bar will be delivered with the Aluminium Hook.</p>	<div>SPECTRE BAR</div> <p>The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbing. The Bar will be delivered with the Aluminium Hook.</p>	<div>SPECTRE BAR</div> <p>The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbing. The Bar will be delivered with the Aluminium Hook.</p>
BUCKLE SETUP	C_30 Buckles	PVC_Buckles	PVC_Buckles
KITEKNIFE	Kiteknife Multitool 2.0 including double bit with TX20 and PH3.	Kiteknife Multitool 2.0 including double bit with TX20 and PH3.	Kiteknife Multitool 2.0 including double bit with TX20 and PH3.

HARNESS
TECHNOLOGY FEATURES



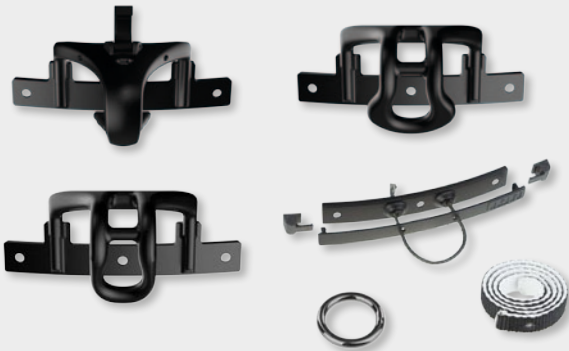
SPECTRE BAR

The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbing. The bar will be delivered with the Aluminium hook.



C_BAR 1.0

The original version of the C-Bar Kitesurf bar comes with a stainless steel hook. The tension lever is built to make life easy while the force is spread symmetrically across the whole bar.



MODULAR SYSTEM

ION offer a modular hook system for every Spectre Bar and C-bar, allowing you to additionally purchase your preferred hook option. Choose between the aluminum Kitesurf Hook, the Quicklock Hook, the Slider & Mini Rope set and the Aluminum Windsurf Hook.



ERGO_PAD
The exchangeable Ergo_Pad on the harness inside offers optimal lumbar support in two profiles (medium and high support). For individualized back support & injury prevention.



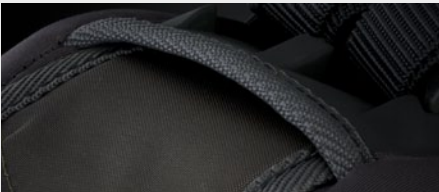
C_30 BUCKLE
Easy to handle carbon adjustment of the spreader bar webbings with a pleasantly light weight.



RELEASEBUCKLE VIII
An updated version of the established Buckle system. The tension lever system guarantees an easy on and off of the harness without having to change the webbings.



INSIDE_EVA
EVA on the inside prevents the harness from riding up or rotating.



INTERNAL FLEX BELT
A flexible closing belt system on the inside guarantees a snug fit and adapts perfectly to the rider's individual anatomy.



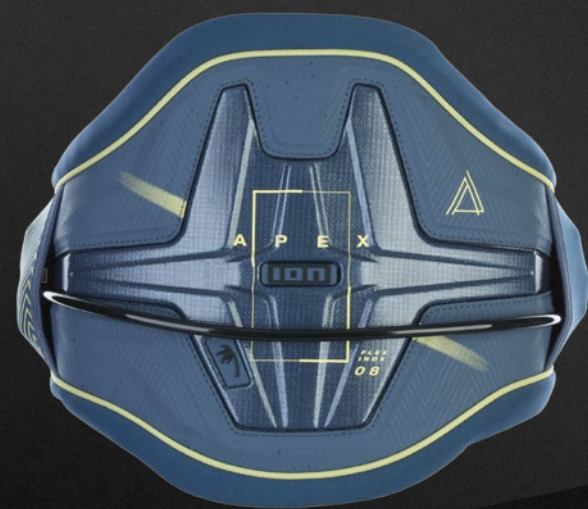
NEOPREN_BELT
A new and improved technical feature, designed to increase the feeling of flex, twist and overall comfort of wave and freestyle riding.

ION



KITE

2023



WAIST MEN
WAIST WOMEN

.

SEAT MEN
SEAT WOMEN



SUPPORT

WAIST

PRICE

\$

\$\$\$\$\$



FLEX INDEX (1 - 20)

The flex index describes the rigidity of the harness.
Higher flex index = hard and rigid
Lower flex index = soft and flexible

FLEX INDEX

1 SOFT

20 HARD

DIRECT FEELING

+

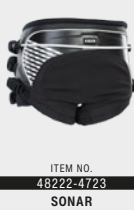
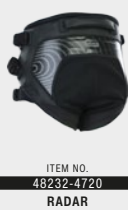
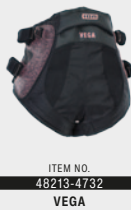
++++

SEAT

PRICE

\$

\$\$\$\$\$



RADAR RACE /
FOIL VERSION

ION
KITE WAIST MEN

MEN
APEX
ITEM NO. 48232-4702



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black ■ 610 light-olive ■ 715 cascade-blue ■ 011 blue-gradient

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITE KNIFE MULTITOOL 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION
KITE WAIST MEN

MEN
TEAM SERIES
ITEM NO. 48232-4706



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT, 54/XL
COLORS: ■ 001 hadlow-edition ■ 715 cascade-blue

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . NEO BELT
- . KITE KNIFE MULTITOOL 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 18



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN
RIOT CURV
ITEM NO. 48232-4709



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT (black), 54/XL (black)
COLORS: ■ 900 black ■ 610 light-olive ■ 715 cascade-blue ■ 011 blue-gradient

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITE KNIFE MULTITOOL 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 14



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION
KITE WAIST MEN

MEN

RIVAL

ITEM NO. 48232-4712

NEW PRODUCT



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 715 cascade-blue

- . SPECTRE BAR
- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITE KNIFE MULTITool 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 4



FULLY MOLDED EVA

Complete mould, no water absorption.



EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN

AXXIS

ITEM NO. 48212-4710

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . C_BAR 1.0
- . PVC BUCKLE
- . INTERNAL BELT
- . KITE KNIFE
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 4

MEN

RIPPER

ITEM NO. 48212-4711

CARRY OVER



SIZES: 104/XXXS, 116/XXS, 128/XS
COLORS: ■ 900 black

- . METAL BAR
- . PVC BUCKLE
- . INTERNAL BELT
- . KITE KNIFE
- . HPL SLIDER

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 2

ION
KITE SEAT MEN

MEN

RADAR

ITEM NO. 48232-4720

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . SPECTRE BAR
- . C_30 BUCKLE
- . NEO BELT
- . KITE KNIFE MULTITool 2.0

SPECS
PRICE LEVEL \$\$\$\$

MEN

SONAR

ITEM NO. 48222-4723

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . SPECTRE BAR
- . C_30 BUCKLE
- . NEO BELT
- . KITE KNIFE MULTITool 2.0
- . HPL SLIDER
- . DOWNFORCE_LOOP

SPECS
PRICE LEVEL \$\$\$\$

MEN

B2

ITEM NO. 48232-4721

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 900 black

- . SPECTRE BAR
- . C_30 BUCKLE
- . KITE KNIFE MULTITool 2.0
- . HPL SLIDER
- . DOWNFORCE_LOOP

SPECS
PRICE LEVEL \$\$\$\$

MEN

ECHO

ITEM NO. 48212-4722

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . C_BAR 1.0
- . PVC BUCKLE
- . NEO BELT
- . KITE KNIFE

SPECS
PRICE LEVEL \$\$\$\$

ION
KITE WAIST WOMEN

WOMEN
SOL CURV
ITEM NO. 48233-4726

CAMPAIN
360°

UPDATE



SIZES: 34/XS, 36/S, 72/ST, 38/M, 76/MT, 40/L
COLORS: ■ 900 black ■ 610 light-olive

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITE KNIFE MULTITool 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 11



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

WOMEN
NOVA
ITEM NO. 48233-4727

CAMPAIN
360°

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L
COLORS: ■ 900 black ■ 610 light-olive ■ 012 pink-gradient

- . PVC BUCKLE
- . HD FOAM
- . INTERNAL FLEX BELT
- . KITE KNIFE MULTITool 2.0
- . HPL SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION
KITE SEAT WOMEN

WOMEN
VEGA
ITEM NO. 48213-4732

CARRY OVER



SIZES: 34/XS, 36/S, 38/M, 40/L
COLORS: ■ 900 black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT
- . KITE KNIFE

SPECS
PRICE LEVEL \$\$\$\$

WAIST MEN
WAIST WOMEN

SEAT MEN
SEAT WOMEN



ION



WINDSURF

2023



HARNESS

WINDSURF OVERVIEW

WAIST

PRICE

\$

\$\$\$\$\$



ITEM NO.
48232-4747
ICON CURV



ITEM NO.
48232-4742
RADIUM



ITEM NO.
48232-4741
RADIUM TEAM SERIES



ITEM NO.
48232-4744
RIVAL



ITEM NO.
48212-4734
AXXIS WS 4



ITEM NO.
48233-4760
JADE



ITEM NO.
48212-4735
RIPPER WS 2

FLEX INDEX (1 - 20)

The flex index describes the rigidity of the harness.
Higher flex index = hard and rigid
Lower flex index = soft and flexible

FLEX INDEX

1 SOFT

15 HARD

DIRECT FEELING

+

+++++

SEAT

PRICE

\$

\$\$\$\$\$



ITEM NO.
48213-4757
FUEL



ITEM NO.
48213-4761
PEARL



ITEM NO.
48232-4756
OCTANE

ION
WINDSURF WAIST MEN

C A M P A I G N
360°

UPDATE

MEN
RADIUM

ITEM NO. 48232-4742



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 715 cascade-blue

- . 3D_PLUS SPINE
- . PVC BUCKLE
- . GREY_FOAM
- . INTERNAL FLEX BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN
RADIUM TEAM SERIES

ITEM NO. 48232-4741

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . GREY_FOAM
- . NEO BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION
WINDSURF WAIST MEN

C A M P A I G N
360°

UPDATE

MEN
ICON CURV

ITEM NO. 48232-4747



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT(black), 54/XL(black)
COLORS: ■ 900 black ■ 715 cascade-blue

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . NEO BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 14



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN
RIVAL

ITEM NO. 48232-4744

NEW PRODUCT



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 715 cascade-blue

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 4



FULLY MOLDED EVA

Complete mould, no water absorption.



EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHT

Light but durable hybrid construction combined with a clever mix of materials.

ION

WINDSURF WAIST/SEAT MEN

MEN

AXXIS

ITEM NO. 48212-4734

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

- . C_BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL	\$\$\$\$\$
FLEX INDEX (1-20)	4

MEN

RIPPER

ITEM NO. 48212-4735

CARRY OVER



SIZES: 104/XXXS, 116/XXS, 128/XS
COLORS: 900 black

- . METAL BAR
- . PVC BUCKLE
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL	\$\$\$\$\$
FLEX INDEX (1-20)	2

MEN

OCTANE

ITEM NO. 48232-4756

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

- . SPECTRE BAR
- . C_30 BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL	\$\$\$\$\$
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MEN

FUEL

ITEM NO. 48212-4757

CARRY OVER

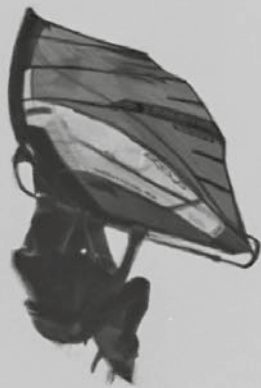


SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: 900 black

- . C_BAR 1.0
- . PVC BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL	\$\$\$\$\$
-------------	------------



ION

WINDSURF WAIST/SEAT WOMEN

WOMEN

JADE

ITEM NO. 48233-4760

CAMPAIGN

360°

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L

COLORS: ■ 900 black

- . SPECTRE BAR
- . PVC BUCKLE
- . HD FOAM
- . INTERNAL FLEX BELT
- . FLAPS

SPECS	
PRICE LEVEL	\$\$\$\$
FLEX INDEX (1-20)	8

WOMEN

PEARL

ITEM NO. 48213-4761

CARRY OVER



SIZES: 36/S, 38/M, 40/L

COLORS: ■ 900 black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT

SPECS	
PRICE LEVEL	\$\$\$\$

UNISEX

ROGUE

ITEM NO. 48232-4762

CAMPAIGN

360°

LITE

UPDATE



SIZES: 48-50/S-M, 52-54/L-XL

COLORS: ■ 900 black ■ 715 cascade-blue

CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

EVA

EVA on the inside prevents the harness from riding up and rotating.

INTEGRATED BAR

Integrated spreaderbar designed and optimised for this specific harness.

ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION

WINGFOIL WAIST

UNISEX

RAVE

ITEM NO. 48232-4765

CAMPAIGN

360°

LITE

NEW PRODUCT



SIZES: 48-50/S-M, 52-54/L-XL

COLORS: ■ 900 black ■ 715 cascade-blue

- . PVC BUCKLE
- . EVA
- . HPL SLIDER
- . FLAPS

SPECS	
PRICE LEVEL	\$\$\$\$
FLEX INDEX (1-20)	4

FULLY MOLDED EVA

Complete mould, no water absorption.

EVA

EVA on the inside prevents the harness from riding up and rotating.

INTEGRATED BAR

Integrated spreaderbar designed and optimised for this specific harness.

ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

UNISEX

RUSH

ITEM NO. 48232-4724

CAMPAIGN

360°

LITE

NEW PRODUCT



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black

- . NEO BELT
- . LEASH ATTACHMENT RING
- . SHOULDER PADS
- . REMOVABLE HARNESS
- . REMOVABLE PROTECTION

SPECS	
PRICE LEVEL	\$\$\$\$

INTEGRATED BAR

Integrated spreaderbar designed and optimised for this specific harness.

ULTRA LIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

ION
SPREADERBARS

KITE SPECTRE SLIDER
ITEM NO. 48210-8018

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

WINDSURF SPECTRE
ITEM NO. 48210-8019

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

KITE SPECTRE
ITEM NO. 48210-8010

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

KITE SPECTRE QUICKLOCK
ITEM NO. 48210-8011

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

KITE C-BAR 1.0
ITEM NO. 48210-8015

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

WINDSURF C-BAR 1.0
ITEM NO. 48210-8016

CARRY OVER



SIZES: 22/25/28,5/32
COLORS: ■ 900 black

ION
HOOKS

KITE QUICKLOCK HOOK
ITEM NO. 48210-8020

CARRY OVER



SIZES: one size
COLORS: ■ 900 black

WINDSURF ALUMINIUM HOOK
ITEM NO. 48200-8014

CARRY OVER



SIZES: one size
COLORS: ■ 900 black

KITE ALUMINIUM HOOK
ITEM NO. 48200-8020

CARRY OVER



SIZES: one size
COLORS: ■ 900 black

WINDSURF STAINLESS STEEL HOOK
ITEM NO. 48210-8021

CARRY OVER



SIZES: one size
COLORS: ■ gun-metal

KITE STAINLESS STEEL HOOK
ITEM NO. 48210-8022

CARRY OVER



SIZES: one size
COLORS: ■ gun-metal

KITE SPECTRE WEBBING SLIDER KIT
ITEM NO. 48210-8026

CARRY OVER



SIZES: one size

TRAVELBAGS

BOARDBAGS



ION



TRAVELGEAR

2023



ION

TECHNOLOGY FEATURES



CURV_PLATE

A thermo molded Curv plate ensures great stiffness combined with light weight and durability. The plate is protecting the area that is getting the most friction while traveling.



SHERPA_BELT

The sherpa_belt makes travelling even easier: simply put the belt around your shoulders and have your hands free for all the other stuff you need to take care of while traveling.



LIGHTWEIGHT

Thanks to the use of thin and lightweight ripstop fabric combining with ultra-lightweight foam padding, ION board bags ensure best board protection at minimal weight.



BAG_BREEZE 2.0

Two TPU patches on the front and back of the bag, are combined with the mesh inserts at the front and tail to ensure great ventilation. The mesh inserts are completely EVA padded, perfect to protect your precious board. Say goodbye to a hot damp interior and hello to a breezy bag for your wetsuit and board!



CONNECTIVE_HANDLE

Gone are the days of hauling your boardbag in an awkward fashion across airport floors. ION has developed the Connective_Handle as a simple solution for those tricky times. Using this accessory, you can connect the front handle of the Tec Boardbag to your trolley bag or airport trolley and calmly cruise to the check in counter.



RECYCLED_FABRIC

To make sure lineups won't turn into landfills we are using Waste2Wear® fabrics for our redesigned CORE board bags. Waste2Wear® sources PET bottles from the ocean and turns them into new garments.

Waste2Wear®



ION
TRAVEL BAGS

WHEELIE

ITEM NO. 48220-7003



SIZES	BAG OUTSIDE	WEIGHT
S 35 L	56 X 35 X 23 CM	3,12 KG
M 65 L (+10 L)	64 X 37,5 X 45 CM (+ 8CM)	4,35 KG
L 110 L	90 X 40 X 35 CM	5,15 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES
100% recycled PU coated nylon 450D, Top and bottom compartment can be seperated, Hard bottom construction, Laundry compartment

MATERIALS
70% Polyester / 20% Polyethylene
10% Polypropylene

Waste@Wear™

SUSPECT DUFFEL BAG

ITEM NO. 48220-7002



SIZES	BAG OUTSIDE	WEIGHT
90 L	90 X 45 X 40 CM	1,56 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES
Durable tarpaulin, Classic duffel bag, Shoulder straps, Mesh pockets on the inside

MATERIALS
80% PVC / 20% Polypropylene

Waste@Wear™

MISSION PACK

ITEM NO. 48220-7001



SIZES	BAG OUTSIDE	WEIGHT
40 L	35 X 25 X 49 CM	1,02 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES
100% recycled PU coated nylon 450D, Several organizer pockets, 15" Laptop compartment, Breathable backpart, Extendable main compartment, Trolley sleeve

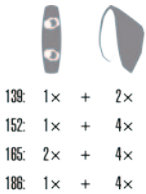
MATERIALS
70% Nylon / 20% Polyethylene
10% Polypropylene

Waste@Wear™

ION
GEARBAGS CORE

GEARBAG CORE

ITEM NO. 48230-7018



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
139	140 X 43 CM	142 X 48 X 40 CM	3,6 KG
152	153 X 47 CM	155 X 48 X 40 CM	3,8 KG
165	167 X 50 CM	170 X 52 X 40 CM	3,9 KG
186	186 X 53 CM	190 X 55 X 40 CM	4,1 KG

UPDATE

COLORS: ■ 213 jet-black

FEATURES
100% recycled PU coated nylon 600D, Lightweight construction, Space for up to 1 boards and up to 2 kites, Top loader, Includes small tool bag

MATERIALS
30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

WING QUIVERBAG CORE

ITEM NO. 48230-7044



SIZES	MAX. BOOM LENGTH	BAG OUTSIDE	WEIGHT
150	150 CM	150 X 35 X 35 CM	

UPDATE

COLORS: ■ 213 jet-black

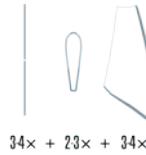
FEATURES
100% recycled PU coated nylon 600D, Ultra lightweight construction, Enough storage space for 2 wings and gear, Shoulder strap included

MATERIALS
30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

WINDSURF QUIVERBAG CORE

ITEM NO. 48230-7043



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
S 430 L	MAST LENGTH 430 CM	220 X 42 X 42 CM	1,90 KG
L 490 L	MAST LENGTH 490 CM	286 X 45 X 45 CM	2,35 KG

UPDATE

COLORS: ■ 213 jet-black

FEATURES
100% recycled PU coated nylon 600D, Ultra lightweight construction, Enough storage space for sails, masts & booms, Shoulder strap included

MATERIALS
30% Polyester / 60% Polyethylene
10% Polypropylene

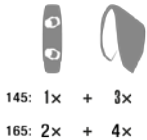
Waste@Wear™

ION

GEARBAGS TECH

GEARBAG TEC GOLF

ITEM NO. 48220-7013



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
145	145 X 45 CM	148 X 47 X 38 CM	3,75 KG
165	165 X 48 CM	168 X 50 X 40 CM	4,15 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, Space for min. 1 twintip and 3 kites, Bag_Breeze 2.0, Wheels, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

60% Polyester / 30% Polyethylene
10% Polypropylene

Waste@Wear

GEARBAG TEC

ITEM NO. 48220-7015



5'4: 1 Foilboard + 2 Wings
6'0: 1 Surfboard + 4 Kites
6'3: 1 Foilboard + 3 Wings
6'8: 1 Foilboard + 4 Wings

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
5'4	160 X 69 CM	167 X 72 X 28 CM	4,6 KG
6'0	186 X 53 CM	190 X 55 X 35 CM	4,6 KG
6'3	190 X 69 CM	195 X 72 X 35 CM	4,6 KG
6'8	205 X 69 CM	208 X 72 X 35 CM	5,6 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, Space for foil board, foil and 2 wings, Bag_Breeze 2.0, Wheels, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

60% Polyester / 30% Polyethylene
10% Polypropylene

Waste@Wear

WING SOCK

ITEM NO. 48230-7050



SIZES	MAX. BOARD SIZE	WEIGHT
5'5	5' 5" X 27,5" / 165 X 48,5 CM	0,5 KG

NEW PRODUCT

COLORS: ■ 213 jet black

FEATURES

Stretchable material, Nose protection, Rope closure

MATERIALS

100% Polyester

SURF SOCK

ITEM NO. 48230-7051



SIZES	MAX. BOARD SIZE	WEIGHT
5'9	5' 9" X 19" / 175 X 48 CM	0,5 KG

NEW PRODUCT

COLORS: ■ 213 jet black

FEATURES

Stretchable material, Nose protection, Rope closure

MATERIALS

100% Polyester

ION

GEARBAGS TECH

SURF SOCK STUBBY

ITEM NO. 48230-7052



SIZES	MAX. BOARD SIZE	WEIGHT
5'3	5' 3" X 19" / 160 X 48 CM	0,6 KG

NEW PRODUCT

COLORS: ■ 213 jet black

FEATURES

Stretchable material, Nose protection, Rope closure

MATERIALS

100% Polyester

ION

GEARBAGS UNIVERSAL

KITE CRUSHBAG

ITEM NO. 48210-7019



SIZES	BAG OUTSIDE	WEIGHT
10 / M	MAX. KITE SIZE 10 M²	0,2 KG
14 / M	MAX. KITE SIZE 14 M²	0,3 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES

A simple way to decrease the size of your kite and transport it

MATERIALS

90% Polyester / 10% Polypropylene

CHANGING MAT / WETBAG

ITEM NO. 48800-7010



SIZES	BAG OUTSIDE	WEIGHT
ONE SIZE	100 X 100 CM	0,35 KG

CARRY OVER

COLORS: ■ 900 black

FEATURES

Keeps your wetsuit clean & stored, Waterproof, Compression strap, Durable

MATERIALS

80% Nylon, 20% Polypropylene

ION

BOARDBAGS WAKE KITE SURF

SHOULDER STRAP CORE

ITEM NO. 48230-7016

SIZES

ONE SIZE

UPDATE



COLORS: ■ 900 black

FEATURES

Compatible with all core board bags

MATERIALS

100% Polypropylene

WAKE BOARDBAG CORE

ITEM NO. 48230-7041

SIZES

148

MAX. BOARD SIZE

148 X 45 CM

BAG OUTSIDE

155 X 48 X 25 CM

WEIGHT

1,6 KG

UPDATE



1× + 1×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Space for wakeboard and boots, Accessory pocket, Strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

WAKE BOARDBAG CORE
WHEELIE

ITEM NO. 48230-7042

SIZES

148

MAX. BOARD SIZE

148 X 45 CM

BAG OUTSIDE

155 X 48 X 25 CM

WEIGHT

2,95 KG

UPDATE



1× + 1×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Space for wakeboard and boots, Accessory pocket, Wheels

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

TWINTIP BOARDBAG CORE

ITEM NO. 48230-7048

SIZES

137

MAX. BOARD SIZE

137 X 43 CM

BAG OUTSIDE

142 X 48 CM

WEIGHT

1,0 KG

143

143 X 45 CM

148 X 50 CM

1,1 KG

153

153 X 47 CM

153 X 47 CM

1,3 KG

166

166 X 49 CM

169 X 54 CM

1,4 KG

UPDATE



1×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Accessory pocket

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

ION

BOARDBAGS WAKE KITE SURF

SURF BOARDBAG CORE

ITEM NO. 48230-7030

SIZES

5´6

MAX. BOARD SIZE

168 X 47 CM

BAG OUTSIDE

173 X 53 CM

WEIGHT

1,30 KG

5´8

173 X 50 CM

180 X 55 CM

1,35 KG

6´0

183 X 53 CM

190 X 58 CM

1,40 KG

UPDATE



1×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

SURF BOARDBAG CORE
TRIPLE

ITEM NO. 48230-7027

SIZES

6´8

MAX. BOARD SIZE

203 X 60 CM

BAG OUTSIDE

206 X 63 X 22 CM

WEIGHT

3,4 KG

UPDATE



3×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket, Dividing sheets

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

SURF BOARDBAG CORE
STUBBY

ITEM NO. 48230-7029

SIZES

5´2

MAX. BOARD SIZE

157 X 48 CM

BAG OUTSIDE

165 X 54 CM

WEIGHT

1,25 KG

5´6

168 X 50 CM

176 X 58 CM

1,30 KG

UPDATE



1×

COLORS: ■ 213 jet-black

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket

MATERIALS

30% Polyester / 60% Polyethylene
10% Polypropylene

Waste@Wear™

ION

BOARDBAGS WINDSURF

WINDSURF BOARDBAG CORE

ITEM NO. 48230-7022



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
230	230 X 58 CM	241 X 74 CM	2,0 KG
235	235 X 61 CM	250 X 75 CM	2,1 KG
240	240 X 61 CM	255 X 82 CM	2,2 KG
245	245 X 73 CM	255 X 90 CM	2,3 KG
250	250 X 79 CM	263 X 93 CM	2,5 KG
255	255 X 85 CM	267 X 100 CM	2,7 KG

COLORS: ■ 213 jet-black

FEATURES100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Thruster fin slot

MATERIALS30% Polyester / 60% Polyethylene10% PolypropyleneWaste@Wear™

WINDSURF BOARDBAG CORE STUBBY

ITEM NO. 48230-7021



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
215	215 X 58 CM	218 X 73,5 CM	1,9 KG
230	230 X 63 CM	233 X 74 CM	2,1 KG
235	235 X 70 CM	241 X 82 CM	2,3 KG
238	238 X 78 CM	240 X 91 CM	2,5 KG
236	236 X 100 CM	241 X 117 CM	3,2 KG

COLORS: ■ 213 jet-black

FEATURES100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Thruster fin slot, Foil compatible

MATERIALS30% Polyester / 60% Polyethylene10% PolypropyleneWaste@Wear™

WINDSURF BOARDBAG CORE DOUBLE

ITEM NO. 48230-7023



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
245	245 X 65 CM	250 X 68 X 20 CM	3,85 KG
250	250 X 85 CM	255 X 88 X 25 CM	4,40 KG

COLORS: ■ 213 jet-black

FEATURES100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Dividing sheet

MATERIALS30% Polyester / 60% Polyethylene10% PolypropyleneWaste@Wear™

ION

BOARDBAGS SUP WING

SUP BOARDBAG CORE

ITEM NO. 48230-7035



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
8´2 X 28,5"	254 X 72 CM	273 X 87 CM	2,6 KG
9´0 X 32"	275 X 82 CM	290 X 100 CM	2,9 KG
9´5 X 33"	288 X 84 CM	300 X 100 CM	3,0 KG
9´6 X 31"	290 X 79 CM	303 X 91 CM	3,1 KG
10´0 X 33"	305 X 84 CM	320 X 98 CM	3,3 KG
10´6 X 31"	320 X 79 CM	333 X 91 CM	3,6 KG
11´6 X 34"	351 X 86 CM	364 X 102 CM	3,8 KG
12´6 X 28,5"	381 X 73 CM	392 X 88 CM	3,9 KG

COLORS: ■ 213 jet-black

FEATURES100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Single fin slot

MATERIALS30% Polyester / 60% Polyethylene10% PolypropyleneWaste@Wear™

WING BOARDBAG CORE

ITEM NO. 48230-7034



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
4´9 X 23"	145 X 61 CM	155 X 70 CM	1,7 KG
5´3 X 26"	160 X 66 CM	169 X 75 CM	1,8 KG
5´5 X 27"	165 X 68 CM	173 X 86 CM	1,9 KG
6´0 X 30"	186 X 77 CM	193 X 96 CM	1,9 KG
6´11 X 30"	211 X 77 CM	226 X 100 CM	2,1 KG

COLORS: ■ 213 jet-black

FEATURES100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Foil compatible

MATERIALS30% Polyester / 60% Polyethylene10% PolypropyleneWaste@Wear™

SUP BOARDBAG RACE TEC

ITEM NO. 48220-7038



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
12´6 X 28,5"	381 X 73 CM	386 X 77 X 27,5 CM	5,0 KG
14´0 X 26,5"	427 X 67 CM	442 X 70 X 27,5 CM	5,2 KG

COLORS: ■ 900 black

FEATURES100% recycled PU coated nylon 450D, 8mm foam padding and Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Removable carry strap, Off white PE on outside bottom to keep inside cool, Carry strap storage

MATERIALS60% Polyester / 30% Polyethylene10% PolypropyleneWaste@Wear™

KITE SUP . KITE/SURF . WINDSURF
OTHER . ACCESSORIES



ION



ACCESSORIES

2023



ION
KITE & SURF

HANDLE PASS LEASH COMP

ITEM NO. 48230-7269

UPDATE



SIZES: 120cm
COLORS: ■ black

FEATURES
Elasticated, Competition construction, Strong
Wichard carabiner, Stainless steel swivel

MATERIALS
50% neoprene / 20% PP / 20% Rubber
10% Stainless Steel

HANDLE PASS LEASH WEBBING

ITEM NO. 48210-7067

UPDATE



SIZES: 100 / 140, 100cm unstretched / 140cm stretched
COLORS: ■ black ■ grey ■ magenta ■ 606 neo-mint

FEATURES
Flexible extension length of 40 cm, Stainless
steel carabiner, Neoprene cover for carabiner,
Elastic webbing construction

MATERIALS
80% Nylon / 10% PU / 10 % Stainless Steel

SHORT LEASH WEBBING

ITEM NO. 48210-7070

UPDATE



SIZES: 55cm unstretched
COLORS: ■ black ■ grey ■ magenta ■ 606 neo-mint

FEATURES
Shorter kite leash for riders who don't ride
unhooked, Stainless steel carabiner, Neoprene
cover for carabiner, Elastic webbing construction

MATERIALS
80% Nylon / 10% PU / 10 % Stainless Steel

SURF LEASH CORE ANKLE

ITEM NO. 48210-7058

CARRY OVER



SIZES: 6' / 7'
COLORS: ■ black ■ blue

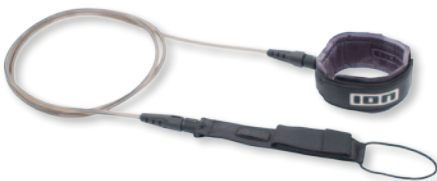
FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint
cuff connector, T-bar board swivel connector,
Fixed leash plug loop, Triple wrap rail saver

MATERIALS
60% TPU / 22% Nylon / 18% Neoprene

SURF LEASH TEC ANKLE

ITEM NO. 48210-7065

CARRY OVER



SIZES: 6'
COLORS: ■ black

FEATURES
EVA cuff for a lightweight feel, 5,5mm urethane
cord, Flex joint cuff connector, T-bar board swivel
connector, Fixed leash plug loop, Triple wrap
rail saver

MATERIALS
60% TPU / 22% Nylon / 18% Neoprene

WING LEASH CORE COILED WRIST

ITEM NO. 48220-7060

CARRY OVER



SIZES: 5´5
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint cuff connector, T-bar board swivel connector

MATERIALS
60% TPU / 22% Nylon / 18% Neoprene

WING LEASH CORE COILED KNEE

ITEM NO. 48220-7062

CARRY OVER



SIZES: 5´5
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Silicone print

MATERIALS
60% TPU / 22% Nylon / 18% Neoprene

WING HARNESS LINE VARIO

ITEM NO. 48220-7071

CARRY OVER



SIZES: 26"- 34"
COLORS: ■ black

FEATURES
Variable adjustment system (up to 34 inch), Durable tube protection, Boom compatible

MATERIALS
60% PU / 30% Nylon / 5% TPU / 5% Aluminium

WING LEASH CORE COILED ANKLE

ITEM NO. 48220-7061

CARRY OVER



SIZES: 5´5
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Silicone print

MATERIALS
60% TPU / 22% Nylon / 18% Neoprene

WING HARNESS LINE

ITEM NO. 48220-7070

CARRY OVER



SIZES: 29,5" / 75cm
COLORS: ■ black

FEATURES
Durable tube protection, Boom compatible

MATERIALS
65% PU / 35% Nylon

WING / SUP LEASH CORE COILED HIP

ITEM NO. 48700-7052

CARRY OVER



SIZES: S-M (8'), L-XL (8')
COLORS: ■ black

FEATURES
7 mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Carabiner / D-Ring quick release, Hip Belt

MATERIALS
70% TPU / 17% Nylon / 13% Neoprene

WING / SUP LEASH CORE COILED HIP SAFETY

ITEM NO. 48700-7054

CARRY OVER



SIZES: S-M (8'), L-XL (8')
COLORS: ■ black

FEATURES
7 mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Quick release, Hip Belt

MATERIALS
70% TPU / 17% Nylon / 13% Neoprene

WING HIP BELT HOOK

ITEM NO. 48230-7299

NEW PRODUCT



SIZES: One Size
COLORS: ■ 900 black

FEATURES
Hipbelt attachment hooks loops, Wing hook

MATERIALS
70% Polyamid
30% Carbon

SUP LEASH CORE COILED ANKLE

ITEM NO. 48210-7053

CARRY OVER



SIZES: 10´, 8´
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
70% TPU / 17% Nylon / 13% Neoprene

HIP BELT

ITEM NO. 48700-7056

CARRY OVER



SIZES: S-M, L-XL
COLORS: ■ black

FEATURES
Lightweight neoprene belt, Leash attachment loops, Wing hook compatible

MATERIALS
60% Nylon / 40% Neoprene

SUP LEASH CORE ANKLE

ITEM NO. 48210-7050

CARRY OVER



SIZES: 10´, 8´
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 9 mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
60% TPU
22% Nylon
18% Neoprene

SUP LEASH CORE COILED KNEE

ITEM NO. 48210-7051

CARRY OVER



SIZES: 10´, 8´
COLORS: ■ black ■ blue

FEATURES
Neoprene cuff, 7 mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS
68% TPU / 15% Nylon / 17% Neoprene

DRY BAG
ITEM NO. 48900-7098

CARRY OVER



SIZES: 13 L / 33 L
COLORS: ■ black

FEATURES
Waterproof sealed bag construction, Roll top construction for easy access, Shoulder straps

MATERIALS
92% PVC / 8% Nylon

BLADE BAG
ITEM NO. 48700-7039

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES
Extra pocket for small items, Silver PE on outside of bottom to keep inside cool

MATERIALS
70% Polyester / 20% Polyethylene
10% Polypropylene

NOSE SAVER
ITEM NO. 48600-7048

CARRY OVER



SIZES: one size
COLORS: □ white

FEATURES
Self adhesive nose protector, Shock absorbing SAS-TEC foam with durable coating

PADDLE BAG
ITEM NO. 48700-7038

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES
Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS
70% Polyester / 20% Polyethylene
10% Polypropylene

PADDLE FLOATER
ITEM NO. 48400-7085

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES
Keeps paddle afloat, One size fits all

MATERIALS
45% Polyester / 45% Polyethylene
10% Polypropylene

RAIL LOVER
ITEM NO. 48600-7047

CARRY OVER



SIZES: M / L / XL
COLORS: □ transparent

FEATURES
Durable rail protection, Automotive standard, 0,4mm thickness, Self adhesive backing

WINDSURF HARNESS LINE
ITEM NO. 48210-7072

CARRY OVER



SIZES: 22"; 24"; 26"; 28"; 30"; 32"; 34"; 36"
COLORS: ■ black ■ red

FEATURES
Durable tube protection

MATERIALS
65% PU / 35% Nylon

WINDSURF HARNESS LINE VARIO
ITEM NO. 48210-7075

CARRY OVER



SIZES: 22"-28"; 26"- 34"
COLORS: ■ black ■ red

FEATURES
Variable adjustment system (up to 28 or 34 inch), C30 Buckle, Durable tube protection

MATERIALS
60% PU / 30% Nylon / 5% TPU / 5% Aluminium

UPHAUL LINE TEC
ITEM NO. 48210-7078

CARRY OVER



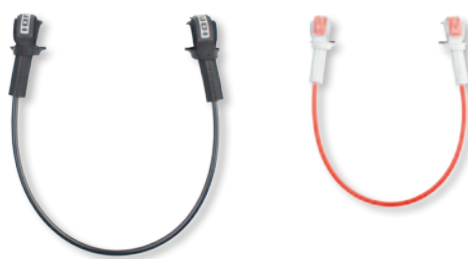
SIZES: S (115 cm) / L (140 cm)
COLORS: ■ black ■ grey

FEATURES
Lightweight and maximum elasticity combined with perfect grip, Exchangeable + adjustable rope connections to boom-frontend + mastfoot, Size S for WAVE + FREESTYLE Sails, Size L for FREE-RIDE + RACE Sails, Elastic webbing construction

MATERIALS
90% Nylon / 10% rubber

WINDSURF HARNESS LINE TEC
ITEM NO. 48210-7073

CARRY OVER



SIZES: 22"; 24"; 26"; 28"; 30"
COLORS: ■ black ■ red

FEATURES
Replacable without dismantling the tail-end, Durable tube protection

MATERIALS
60% PU / 35% Nylon / 5% TPU

UPHAUL LINE CORE
ITEM NO. 48900-7078

CARRY OVER



SIZES: S (115 cm) / L (140 cm)
COLORS: ■ black

FEATURES
Lightweight and maximum elasticity combined with perfect grip, Exchangeable + adjustable rope connections to boom-frontend + mastfoot, Size S for WAVE + FREESTYLE Sails, Size L for FREERIDE + RACE Sails

MATERIALS
50% PU / 40% rubber / 10 % TPU

UPHAUL LINE GRIP
ITEM NO. 48210-7079

CARRY OVER



COLORS: ■ black

FEATURES
Maximum elasticity combined with perfect grip, Exchangeable + adjustable rope connections to boom-frontend + mastfoot, For bigger WAVE + FREERIDE Sails, Elastic webbing construction

MATERIALS
80% Nylon / 10 % EVA / 10% rubber

WINDSURF NOSE BUMPER

ITEM NO. 48600-7046

CARRY OVER



SIZES: one size
COLORS: ☐ white

FEATURES
Self adhesive nose protector, Shock absorbing SAS-TEC foam (10 mm) combined with durable coating, One size fits all

MAST / BOARD PROTECTOR

ITEM NO. 48210-7077

CARRY OVER



SIZES: S / L
COLORS: ☒ black ☐ grey

FEATURES
EVA protection to prevent damages on the nose of your board, Available for SDM and RDM masts,

MATERIALS
50% EVA / 25 % PU / 25% PE / 5 % TPU

FOOTSTRAP

ITEM NO. 48210-7081

CARRY OVER



COLORS: ☒ black ☐ grey

FEATURES
8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS
50% Neoprene / 30% PP / 10% PE / 10% TPU

MASTBASE PROTECTOR

ITEM NO. 48210-7080

CARRY OVER



COLORS: ☒ black ☐ grey

FEATURES
Protection for your feet, Covered with a durable PU surface

MATERIALS
50% EVA / 45 % PU / 5 % TPU

SAFETY FOOTSTRAP

ITEM NO. 48210-7082

CARRY OVER



COLORS: ☒ black

FEATURES
Safety system for foilboards, 8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS
50% Neoprene / 30% PP / 10% PE / 10% TPU



SURF CAP
ITEM NO. 48210-7084

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES
UV Protection, Quick drying material, Adjustable

MATERIALS
100% Polyester

BUCKET HAT
ITEM NO. 48210-7086

CARRY OVER



SIZES: S/M, M/L
COLORS: ■ black

FEATURES
UV Protection, Adjustable cord

MATERIALS
100% Cotton

BEACH HAT
ITEM NO. 48210-7085

CARRY OVER



SIZES: S/M, M/L
COLORS: ■ black

FEATURES
UV Protection, Quick drying material, Removeable neck sun protection, Drain holes, Safety loop, Adjustable earstraps

MATERIALS
100% Polyester

PONCHO SELECT WOMEN
ITEM NO. 48233-7095

UPDATE



SIZES: S (135-175cm)
COLORS: ■ 012 pink-gradient

FEATURES
Mobile changing room and beach towel, Quick drying, Easy unpacking due to compact fabric

MATERIALS
100% Polyester

PONCHO CORE
ITEM NO. 48230-7094

UPDATE



SIZES: size S (for height of 135-175 cm), size L (for height of 165 cm and bigger)
COLORS: ■ 900 black ■ 606 neo-mint ■ 062 lost-lilac ■ 014 tiedye blue

FEATURES
Mobile changing room and beach towel, Towel fabric, 100% Cotton material

MATERIALS
100% Cotton

PONCHO MINI GROM
ITEM NO. 48230-7097

UPDATE



SIZES: Mini (60-110cm)
COLORS: ■ 704 salty-indigo ■ 606 neo-mint

FEATURES
Mobile changing room and beach towel, Towel fabric, 100% Cotton material

MATERIALS
100% Cotton

PONCHO SELECT MEN
ITEM NO. 48232-7090

UPDATE



SIZES: S (135-175cm), L (165cm >)
COLORS: ■ 011 blue-gradient

FEATURES
Mobile changing room and beach towel, Quick drying, Easy unpacking due to compact fabric

MATERIALS
100% Polyester

PONCHO GROM
ITEM NO. 48230-7096

UPDATE



SIZES: Grom (115-155cm)
COLORS: ■ 606 neo-mint

FEATURES
Mobile changing room and beach towel, Towel fabric, 100% Cotton material

MATERIALS
100% Cotton

STORM COAT
ITEM NO. 48220-4120

CARRY OVER



SIZES: S / M / L
COLORS: ■ 900 black

FEATURES
Mobile changing room and comfy coat, Water-proof & Breathable, Taped seams, Durable zipper, Easy grip zipper puller, Comfy Teddy fleece inside

MATERIALS
50% Nylon / 50% Polyester

ROOF STRAPS 25

ITEM NO. 48500-7061

CARRY OVER



SIZES: length 350 cm / width 25 mm
COLORS: ■ black

FEATURES

Super solid webbing construction, Metal buckle with protective neoprene flap

MATERIALS

95% Nylon / 5% zinc alloy

ROOF RACK PADS 40

ITEM NO. 48500-7062

CARRY OVER



SIZES: lenght 40 cm
COLORS: ■ grey

FEATURES

Adaptable to all rack roof profiles, Non slip silicon print

MATERIALS

50% Polyester / 45% PE / 5 % PP

SEAT TOWEL WATERPROOFED

ITEM NO. 48600-7055

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES

Keeps your seat dry, Fits to all car-seats, Multifunctional

ROOF STRAPS 38

ITEM NO. 48500-7060

CARRY OVER



SIZES: length 450 cm / width 38 mm
COLORS: ■ black

FEATURES

Super solid webbing construction, Metal buckle with protective neoprene flap

MATERIALS

95% Nylon / 5% zinc alloy

ROOF RACK PADS 70

ITEM NO. 48500-7063

CARRY OVER



SIZES: lenght 70 cm
COLORS: ■ grey

FEATURES

Adaptable to all rack roof profiles, Non slip silicon print

MATERIALS

50% Polyester / 45% PE / 5 % PP

TANK TOP SEAT COVER

ITEM NO. 48200-7083

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES

Keeps your seat dry, Fits to all car-seats

MATERIALS

50% Polyester / 50% Neoprene

KEYSAFE

ITEM NO. 48220-7084

CARRY OVER



SIZES: one size, Inner dimensions 42mm x 77mm x 32mm
COLORS: ■ black

FEATURES

8 mm stainless steel shackle, 4 digit combination

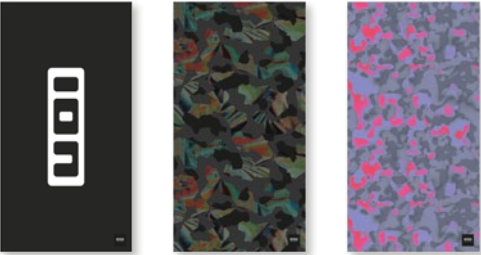
MATERIALS

70% zinc alloy / 30% stainless steel

BEACH TOWEL

ITEM NO. 48220-7082

CARRY OVER



SIZES: M / 120 x 60 cm, L / 170 x 90 cm
COLORS: ■ 900 black ■ 210 grey-camo ■ 991 pink capsule

FEATURES

Premium beach towel, 100% Cotton material

MATERIALS

100% Cotton

ION



SCHOOL & RENTAL

2023



WETSUIT

BASE

UNISEX





ROBUST



WATER GATE

BASE WETSUITS
BACK ZIP

SEAM_REINFORCEMENTS
COLOR_CODED_SIZING_ON_SLEEVES

PRICE LEVEL \$ \$ \$ \$ \$ HEAT FACTOR ● ● ○ ○ ○
FLEX FACTOR ● ○ ○ ○ ○ WINDCHILL FACTOR ● ● ● ○ ○

SIZES AND COLORS *CARRY OVER*

■ 900 black

UNISEX

		NORMAL SIZES												
ITEM NO.	MODEL	TEMPERATURE	128/8	140/10	152/12	164/14	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL
48702-4470	BASE 5/4 BZ	<div>COLD</div> 5-10°C / 41-50°F	■	■	■	■	■	■	■	■	■	■	■	■
48702-4471	BASE 4/3 BZ	<div>COOL</div> 13-18°C / 56-64°F	■	■	■	■	■	■	■	■	■	■	■	■
48702-4472	BASE 3/2 BZ	<div>MILD</div> 18-24°C / 64-75°F	■	■	■	■	■	■	■	■	■	■	■	■
48202-4499	3/2 OVERKNEE SS BZ	<div>MILD</div> 18-24°C / 64-75°F	■	■	■	■	■	■	■	■	■	■	■	■
48702-4473	2/2 SHORTY SS BZ	<div>WARM</div> 21-26°C / 70-79°F	■	■	■	■	■	■	■	■	■	■	■	■





ION



PROMOTION

2023



ION

GIVE AWAYS

STICKERSHEET 16 X 23,5 CM (10 PCS)

ITEM NO. 48400-8507

CARRY OVER



SIZES: 16 x 23,5cm
COLORS: black/white

MATERIALS
plastic

STICKER 16 X 4,7CM (10 PCS)

ITEM NO. 48210-8203

UPDATE



SIZES: 16 x 4,7cm
COLORS: black/white

MATERIALS
plastic

STICKER (10 PCS)

ITEM NO. 48210-8204

UPDATE



SIZES: 28 x 8,5cm
COLORS: black/white

MATERIALS
plastic

SAIL STICKER 60 X 18,5 CM (10 PCS)

ITEM NO. 48220-8207

UPDATE



SIZES: 60 x 18,5cm
COLORS: black/white

MATERIALS
plastic

STICKERPACK ICONS (140 PCS)

ITEM NO. 48200-8531

UPDATE



SIZES: mixed
COLORS: 999 multicolor

FEATURES
Various motifs in ION style with different sizes.
One sticker pack contains 20 pieces per size
(3x10cm, 2x5cm, 2x5mmx5mm).

MATERIALS
plastic

ION
GIVE AWAYS

USB STICK MINI
ITEM NO. 48700-8513

DISCONTINUED



SIZES: mini
COLORS: ■ black

FEATURES
16GB stick to store that all important data.

MATERIALS
plastic

TOTE BAG
ITEM NO. 48200-8533

CARRY OVER



SIZES: 38 x 42cm
COLORS: ■ black

LANYARD
ITEM NO. 48500-8510

CARRY OVER



SIZES: 25cm
COLORS: ■ black/white

FEATURES
Simple but stylish ION lanyard.

PIN ION MAIDEN
ITEM NO. 48900-8540

CARRY OVER



SIZES: 1,8 x 2,2cm
COLORS: ■ black

FEATURES
Stylisch ION Maiden Pin.

ION
EVENTS & PROMOTION

DECO FLAG (INCL. POLE & BASE)
ITEM NO. 48130-8211

CARRY OVER



SIZES: 200 x 68cm
COLORS: ■ black/white

FEATURES
Indoor deco flag including a pole and a base, resembling a small beach flag.

MATERIALS
nylon / aluminium / steel

BEACHFLAG (WITHOUT POLE & FOOT)
ITEM NO. 48800-8531

DISCONTINUED



SIZES: 421 x 80cm
COLORS: ■ black/white

FEATURES
Very robust ION beach flag.

MATERIALS
nylon / aluminium / steel

FLAG VERTICAL (60 X 160CM)
ITEM NO. 48400-8532

CARRY OVER



SIZES: 60 x 160cm
COLORS: ■ black/white

FEATURES
Soft but robust flag, including a pole sleeve (delivered without pole).

MATERIALS
nylon

BEACHFLAG (INCL. POLE & FOOT)
ITEM NO. 48400-8530

CARRY OVER



SIZES: 421 x 80cm
COLORS: ■ black/white

FEATURES
Very robust ION beach flag including a pole and a foot.

MATERIALS
nylon / aluminium / steel

BANNER (200 X 68CM)
ITEM NO. 48130-8205

CARRY OVER



SIZES: 200 x 68cm
COLORS: ■ black/white

FEATURES
Soft but robust mid-size banner with eyelets.

MATERIALS
nylon

FLAG VERTICAL (80 X 220CM)
ITEM NO. 48900-8539

DISCONTINUED



SIZES: 80 x 220cm
COLORS: ■ black/white

FEATURES
Soft but robust flag, including a pole sleeve (delivered without pole).

MATERIALS
nylon

BEACH CHAIR
ITEM NO. 48400-8516

CARRY OVER



SIZES: 130 x 60cm
COLORS: ■ black/white

FEATURES
Beach Chair made from robust aluminium.

MATERIALS
nylon / aluminium

INFLATABLE TENT
ITEM NO. 48200-8534

CARRY OVER

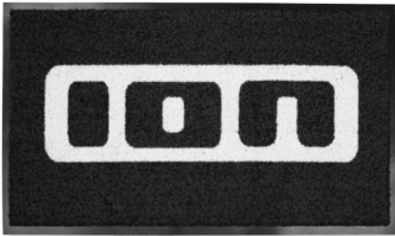


SIZES: 3 x 3 x 3m
COLORS: ■ black

FEATURES
Easy transport and set up that can be done by a single person. Comes with all necessary parts like side panels, pump system, sandbags, transport bag, repair set, hand pump & ropes.

DOORMAT
ITEM NO. 48900-8523

CARRY OVER



SIZES: 74 x 45cm
COLORS: ■ black/white

MATERIALS
plastic

CURTAIN
ITEM NO. 48500-8511

CARRY OVER



SIZES: 140 x 240cm
COLORS: ■ black

FEATURES
ION canvas curtain with 2 ION logos (left and right upper edges). Ideal for all changing rooms.

MATERIALS
canvas / aluminium

HAND
ITEM NO. 47800-8553

DISCONTINUED



SIZES: 24 x 10,5cm
COLORS: ■ black

FEATURES
Black right hand to display gloves. Fits on base mount of Inflatable Pads Display.

HANGER LOGO PANTS (25 PCS)
ITEM NO. 48600-8521

CARRY OVER



SIZES: 46 x 22,5 x 2,6cm
COLORS: ■ wooden

FEATURES
Wooden hanger with printed ION logo, clipper for trousers, regular shoulder pads.

MATERIALS
wood / metal

HANGER LOGO TEE'S (25 PCS)
ITEM NO. 48600-8522

CARRY OVER



SIZES: 46 x 22,5 x 2,6cm
COLORS: ■ wooden

FEATURES
Wooden hanger with printed ION logo, regular shoulder pads.

MATERIALS
wood / metal

HANGER LOGO WETSUIT PLASTIC (25 PCS)
ITEM NO. 48700-8560

CARRY OVER



SIZES: 43 x 24 x 4cm
COLORS: □ white

FEATURES
Plastic hanger with printed ION logo, broad shoulder pads.

MATERIALS
plastic / metal

PAPER BAG (50 PCS)

ITEM NO. 48500-8509

CARRY OVER



SIZES: L: 45 x 13 x 48cm, M: 28 x 11 x 36cm
COLORS: ■ brown

FEATURES
Recyclable ION paper bag. One set includes 50 pcs.

MATERIALS
paper

SLATWALL SHOESHELF

ITEM NO. 47210-8556

CARRY OVER



SIZES: 29,5 x 13,5cm
COLORS: ■ black

FEATURES
ION branded metal shoeshelf for slatwall systems. Logo application 4x1cm.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL CLOTHING RAIL

ITEM NO. 48900-8547

CARRY OVER



SIZES: 60cm, 100cm
COLORS: ■ black/white

FEATURES
ION clothing rail for slatwall systems.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL HOOK TEXTILE / BACKPACKS

ITEM NO. 47800-8554

CARRY OVER



SIZES: 30cm, 40cm
COLORS: ■ black

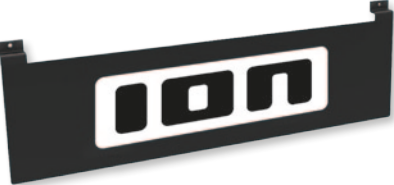
FEATURES
ION branded slatwall hook for POS presentation of garments or backpacks.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL LOGO

ITEM NO. 47800-8557

CARRY OVER



SIZES: 450 x 120mm
COLORS: ■ black/white

FEATURES
ION logo for slatwall systems.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL HOOK GLOVES

ITEM NO. 47900-8531

CARRY OVER



SIZES: 30cm
COLORS: ■ black

FEATURES
ION slatwall hook for POS presentation of gloves.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL WETSUIT RACK

ITEM NO. 48200-8550

CARRY OVER



SIZES: 40 x 15 x 20cm
COLORS: ■ black

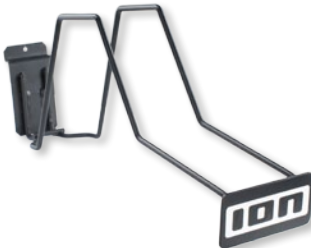
FEATURES
ION slatwall hook for POS presentation.

MATERIALS
Metal powder coated in RAL 9005

SLATWALL HOOK HELMET HALF SHELL

ITEM NO. 47220-8551

NEW PRODUCT



SIZES: 6 x 27cm
COLORS: ■ black

FEATURES
ION slatwall hook for POS presentation.

MATERIALS
Metal powder coated in RAL 9005

LOGO LIGHTBOX

ITEM NO. 48900-8541

DISCONTINUED



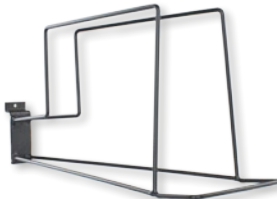
SIZES: 841 x 594mm
COLORS: ■ black/white

FEATURES
Simple ION Logo Lightbox.

SLATWALL HOOK HARNESS

ITEM NO. 48210-8551

CARRY OVER



SIZES: 30 x 30cm
COLORS: ■ black

FEATURES
ION slatwall hook for POS presentation.

MATERIALS
Metal powder coated in RAL 9005

IN-STORE DISPLAY ION_W

ITEM NO. 48210-8527

CARRY OVER



SIZES: 108 x 37 x 205cm
COLORS: ■ black

FEATURES
Changeable Lightbox Frame for seasonal image visuals or a ION Logo visual. The visuals need to be ordered separately.

MATERIALS
Metal powder coated in RAL 9005

CHANGEABLE LIGHTBOX
ITEM NO. 48900-8542

CARRY OVER



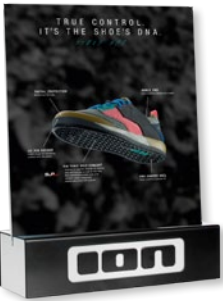
SIZES: 841 x 594mm, 594 x 420mm
COLORS: ■ black

FEATURES
Changeable Lightbox Frame for seasonal image visuals or a ION Logo visual. The visuals need to be ordered seperately.

MATERIALS
Metal powder coated in RAL 9005

DESK DISPLAY
ITEM NO. 47900-8532

CARRY OVER



SIZES: 250 x 80mm
COLORS: ▣ black/white

FEATURES
ION Desk Display for seasonal visuals. The visuals need to be ordered separately.

MATERIALS
metal / wood

POSTER DISPLAY
ITEM NO. 48210-8546

CARRY OVER



SIZES: 220 x 300mm
COLORS: ■ black

FEATURES
Magnetic display with detachable foot. 4 magnets included.

MATERIALS
metal

VISUAL / CHANGEABLE LIGHTBOX WATER '23
ITEM NO. 48220-8543

NEW PRODUCT



SIZES: 841 x 594mm, 594 x 420mm
COLORS: ■ unicolor

FEATURES
Seasonal images and a ION Logo visual for the changeable lightbox.

VISUAL / DESK DISPLAY WATER '23
ITEM NO. 48220-8525

NEW PRODUCT



SIZES: 250 x 300mm
COLORS: ■ unicolor

FEATURES
Seasonal images for the Desk Display.

KITE HOOK DISPLAY
ITEM NO. 48210-8544

NEW PRODUCT



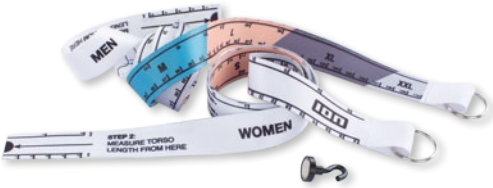
SIZES: 190 x 450mm
COLORS: ■ black

FEATURES
Cardboard ellipse displaying up to three ION Hooks. Hooks not included.

MATERIALS
carton

HARNESS ERGONOMICS MEASURING SET
ITEM NO. 48220-8529

NEW PRODUCT



SIZES: 1 x 100cm
COLORS: ■ unicolor

MATERIALS
100% polyester

HARNESS ERGONOMICS DISPLAY
ITEM NO. 48220-8528

NEW PRODUCT



SIZES: 50 x 50 x 190cm
COLORS: ■ black

FEATURES
Metall Tool showcasing the 3D Fit Technology. The magnetic banner guides though the sizing process. Two shelves for product presentation. Comes with magnetic measurement tapes. Harnesses not included.

MATERIALS
metal

HARNESS ERGONOMICS DTC MEASURING SET
ITEM NO. 48220-8530

NEW PRODUCT



SIZES: 11,4 x 22,9cm
COLORS: ■ unicolor

MATERIALS
paper

SIZE CHARTS

WATER

WETSUITS

MEN *

	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT"/IN"	KG	LBS	CM	IN"
	XS	46	169-175	5'7"-5'9"	54-62	119-137	88-93	35-37
	S	48	172-178	5'8"-5'10"	62-70	137-154	93-98	37-39
TALL	ST	94	179-184	5'10"-6'0"	65-74	143-163	92-98	36-39
SHORT	MS	25	167-174	5'6"-5'9"	66-75	146-165	98-104	39-41
	M	50	175-181	5'9"-5'11"	70-78	154-172	98-103	39-41
TALL	MT	98	182-189	5'11"-6'2"	73-82	161-181	97-103	38-41
SHORT	LS	26	170-177	5'7"-5'10"	74-83	163-183	103-109	41-43
	L	52	178-184	5'10"-6'0"	78-86	172-190	103-108	41-43
TALL	LT	102	185-192	6'1"-6'4"	81-90	179-198	102-108	40-43
SHORT	XLS	27	173-180	5'8"-5'11"	82-91	181-201	108-114	43-45
	XL	54	181-187	5'11"-6'2"	86-94	190-207	108-113	43-44
TALL	XLT	106	188-195	6'2"-6'5"	89-98	196-216	107-113	42-44
SHORT	XXLS	28	176-183	5'9"-6'0"	90-98	198-216	113-119	44-47
	XXL	56	184-190	6'0"-6'3"	94-102	207-225	113-118	44-46
	3XL	58	186-193	6'1"-6'4"	102-111	225-245	118-125	46-49
	4XL	60	187-196	6'2"-6'5"	111-120	245-265	125-134	49-53

WOMEN *

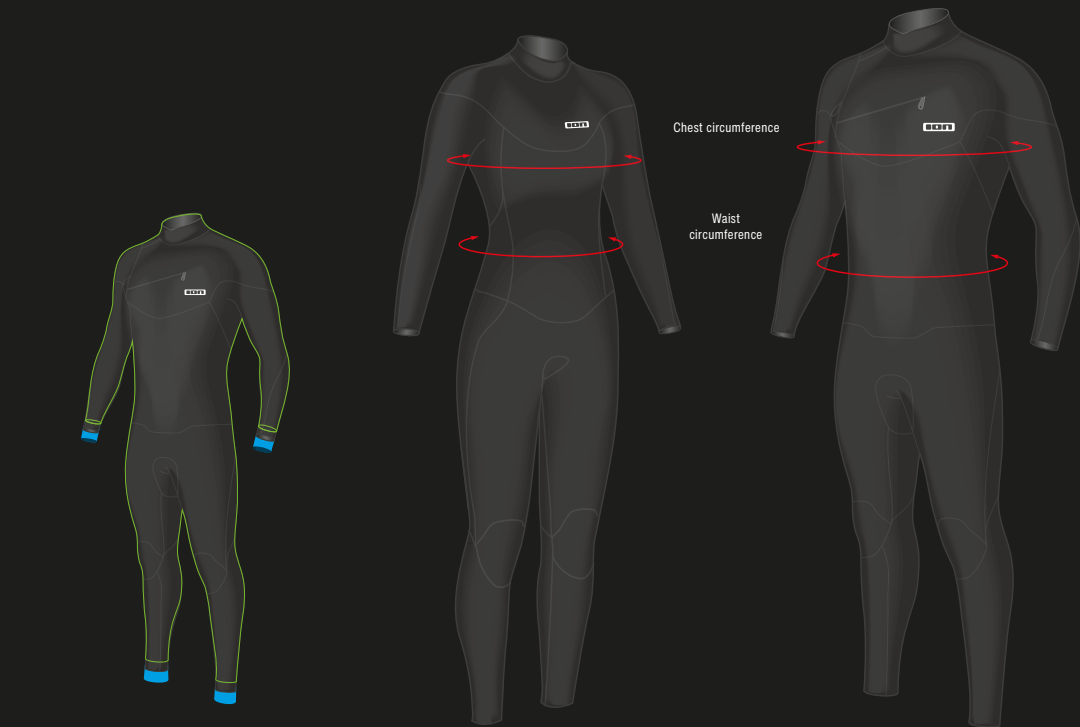
	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT"/IN"	KG	LBS	CM	IN"
	XXS	32	155-161	5'1"-5'3"	41-49	90-108	76-81	30-32
	XS	34	157-165	5'2"-5'5"	46-54	101-119	80-85	31-33
	S	36	161-170	5'3"-5'7"	53-61	117-135	84-89	33-35
SHORT	MS	19	158-167	5'2"-5'6"	60-70	132-154	88-93	35-37
	M	38	166-175	5'5"-5'9"	60-69	132-152	88-93	35-37
TALL	MT	76	174-185	5'9"-6'1"	64-73	141-161	88-93	35-37
	L	40	170-180	5'7"-5'11"	64-75	141-165	92-97	36-38
TALL	LT	80	176-190	5'9"-6'3"	72-80	159-176	92-97	36-38
	XL	42	174-190	5'9"-6'3"	75-90	165-198	96-101	38-40

JUNIOR *

	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT"/IN"	KG	LBS	CM	IN"
	4	104	104-112	3'5"-3'8"	15-22	33-49	55-60	22-24
	6	116	110-123	3'8"-4'0"	21-28	46-62	60-65	24-26
	8	128	124-134	4'1"-4'5"	27-34	60-75	65-70	26-28
	10	140	135-145	4'5"-4'9"	33-40	73-88	70-75	28-30
	12	152	146-155	4'9"-5'1"	39-46	86-101	75-80	30-31
	14	164	156-165	5'1"-5'4"	45-52	99-115	80-85	31-33
	16	176	166-176	5'5"-5'9"	51-58	112-128	85-90	33-35

SIZE CHARTS

WATER



Normal sizes: normal proportions of body height, weight and width
Short size: shorter body, arms and legs than normal sizes.
Tall size: longer body, arms and legs than normal sizes.

* Please note: measurements stated below can be only an estimation of the matching wetsuit size!
Please always try on the wetsuit to be sure you feel comfortable!

BOOTS & SHOES

EURO	USA	UK	APPROX. FOOTLENGTH inner sole length (+/-5mm tolerance)
36	5	4	22 cm
37	6	5	23 cm
38-39	7	6	24 cm
40-41	8	7	25 cm
42	9	8	26 cm
43-44	10	9	27 cm
45-46	11	10	28 cm
47-48	12	11	29 cm

These boot sizes can only be an approximate estimation!
Please always try out if your size fits nice and snug!

GLOVES

SIZE	CIRCUMFERENCE AROUND KNUCKLE
XS	19.5 cm
S	20.5 cm
M	21.5 cm
L	22.5 cm
XL	23.5 cm

BEANIES & HOODS

CIRCUMFERENCE AROUND HEAD, 2CM ABOVE EYEBROWS			
	Beanies, Neo Hoods		
	S		
54 cm		M	
56 cm			
58 cm			
60 cm		L	
61 cm			
62 cm			XL

SIZE CHARTS

WATER

VESTS

MEN & JUNIOR*

	SIZE		HEIGHT		CHEST	
	USA	EURO	CM	FT' / IN"	CM	IN"
	128	8	124-134	4'1"-4'5"	46-56	18-22
	140	10	140-154	4'7- 5'0	56-66	22-26
	152	12	152-166	4'11- 5'5	66-76	26-30
	XS	46	164-170	5'4-5'7	72-82	28-32
	S	48	168-174	5'7-5'9	80-90	31-35
	M	50	172-178	5'8-5'10	88-99	35-39
	L	52	176-184	5'10-6'0	97-108	38-43
	XL	54	182-189	5'11-6'2	106-116	42-46
	XXL	56	187-194	6'2-6'5	114-125	45-49
	XXXL	58	192-200	6'3-6'7	123-132	48-52

WOMEN *

	SIZE		HEIGHT		CHEST	
	USA	EURO	CM	FT' / IN"	CM	IN"
	XS	46	158-164	5'2-5'4	72-82	28-32
	S	48	162-170	5'4-5'7	80-90	31-35
	M	50	168-176	5'7-5'9	88-97	35-39
	L	52	174-182	5'9-5'11	97-108	38-43
	XL	54	180-188	5'11-6'2	106-116	42-46

HELMETS & HIPBELT

HELMET

SIZE	HEAD CIRCUMFERENCE	
	CM	IN"
S-M	51-56	20-22
M-L	55-61	21.5-25

HIPBELT

SIZE	WAIST	
EURO	CM	IN"
S-M	70-90	27.5-35.5
L-XL	90-110	35.5-43

SIZE CHARTS

WATER

HARNESSES - STANDARD

MEN *

	SIZE		WAIST	
	USA	EURO	CM	IN"
	XS	46	66-76	26-29
	S	48	74-84	28-32
	M	50	82-92	31-34
	L	52	90-100	33-36
	XL	54	98-108	35-39
	XXL	56	106-116	38-41

IF YOUR BODY HEIGHT IS IN BETWEEN REGULAR AND TALL, PLEASE MEASURE YOUR BACK LENGTH FOR THE BEST SIZING RECOMMENDATION.

* DEDUCT 1CM OF YOUR MEASURED BACK LENGTH IF YOU ARE A FREESTYLE ORIENTED RIDER.

WOMEN *

	SIZE		WAIST	
	USA	EURO	CM	IN"
	XS	34	58-68	24-27
	S	36	66-76	26-29
	M	38	74-84	28-31
	L	40	82-92	30-33

IF YOUR BODY HEIGHT IS IN BETWEEN REGULAR AND TALL, PLEASE MEASURE YOUR BACK LENGTH FOR THE BEST SIZING RECOMMENDATION.

* DEDUCT 1CM OF YOUR MEASURED BACK LENGTH IF YOU ARE A FREESTYLE ORIENTED RIDER.

JUNIOR *

	SIZE		WAIST	
	USA	EURO	USA	YEARS
	4	104		
	6	116	XXXS	6-9
	8	128	XS	8-12
	10	140	XS	10-14
	12	152		
	14	164		
	16	176		

WING HARNESS

SIZE		WAIST	
USA	EURO	CM	IN"
S-M	48-50	70-90	27.5-35.5
L-XL	52-54	90-110	35.5-43

SIZE CHARTS

WATER

HARNESSES - 3D FIT TECHNOLOGY

MEN *

	SIZE		WAIST		BACK LENGTH	
	USA	EURO	CM	IN"	CM	IN"
	S	48	74-84	28-32	≤ 48	≤ 19
TALL	ST	94	74-84	28-32	> 48	> 19
	M	50	82-92	31-34	≤ 50	≤ 19,7
TALL	MT	98	82-92	31-34	> 50	> 19,7
	L	52	90-100	33-36	≤ 52	≤ 20,5
TALL	LT	102	90-100	33-36	> 52	> 20,5
	XL	54	98-108	35-39		

WOMEN *

	SIZE		WAIST		BACK LENGTH	
	USA	EURO	CM	IN"	CM	IN"
	XS	34	58-68	24-27		
	S	36	66-76	26-29	≤ 45	≤ 17,3
TALL	ST	72	66-76	26-29	> 45	> 17,3
	M	38	74-84	28-31	≤ 46	≤ 17,7
TALL	MT	76	74-84	28-31	> 46	> 17,7
	L	40	82-92	30-33		

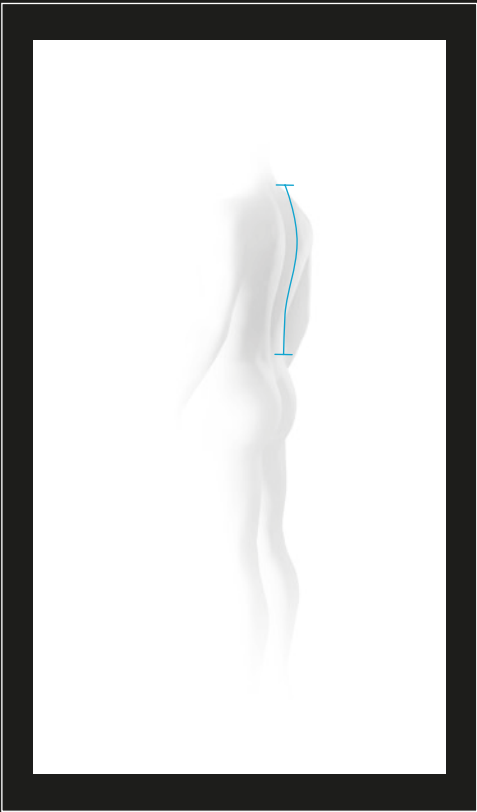
Find the perfect size by using the 3D Fit Technology Sizing Guide. Click to discover the Guide:
<https://experience.ion-products.com/lp/3DFitTechnology/#sizechart>

or scan this Code with your phone:

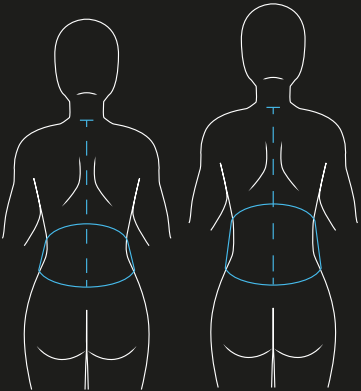
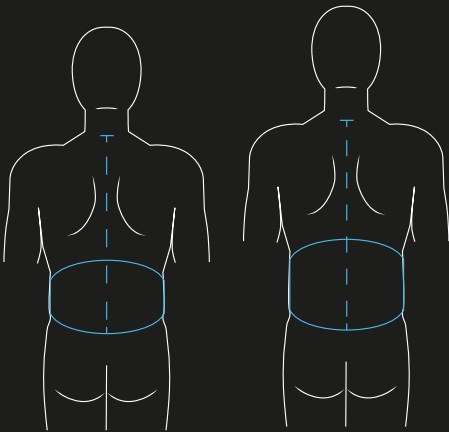


SIZE CHARTS

WATER



To determine your back length, use a measuring tape to measure yourself from the 7th cervical vertebra (it clearly protrudes) down to your pelvic bone. The sizes are advisory only. All harnesses should be tried on in person.



HARNESS




REGULAR

TALL

REGULAR

TALL

ROLL-OUT PLAN

					SALES GUIDELINE	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT
KEY PRODUCTS	<ul style="list-style-type: none">. ADVERTS/BANNER. POS MARKETING. LANDING PAGES. SOME IMAGE WEEKS. PR INTEGRATION BIG. VIDEO PROJECT INTEGRATION. CUSTOMIZED SHOP CORNERS. PLUS MEDIUM & MINIMUM ROLL-OUT	MAXIMUM ROLL-OUT 	<ul style="list-style-type: none">. PRE ORDER MUST HAVE FOR ALL CUSTOMERS. REASONABLE GROWTH TO PRIOR YEAR PRE ORDER. MUST STOCK PRODUCT TO GUARANTEE AVAILABILITY FOR KEY PRODUCT CAMPAIGN	ERGO_CONCEPT 3D Fit Technology Ergo_Pad 360° Fit FOCUS PRODUCTS: WAIST HARNESSES AND SLASH HELMETS.			AMAZE Women's capsule collection FOCUS PRODUCT: AMAZE AMP					FOOTWEAR New footwear range FOCUS PRODUCTS: BALLISTIC BOOTS & SOCKS	
FOCUS PRODUCTS	<ul style="list-style-type: none">. PR INTEGRATION SMALL. PRODUCT RELATED FEATURE PICTURES (ONE COLOR WAY). SOME PRODUCT WEEKS. CAMPAIGN POS MATERIALS. PLUS MINIMUM ROLL-OUT. LANDING PAGES	MEDIUM ROLL-OUT 	<ul style="list-style-type: none">. PRE ORDER MUST HAVE FOR ALL CUSTOMERS. REASONABLE GROWTH TO PRIOR YEAR PRE ORDER. MUST STOCK PRODUCT TO GUARANTEE AVAILABILITY FOR FOCUS PRODUCT CAMPAIGN			MAX_FLEX Wetsuit Technology FOCUS PRODUCTS: SELECT AND AMP LEVEL WETSUITS	SUSTAINABILITY Clean Beach days	PROTECTION FOCUS PRODUCTS: MISSION SELECT AND IMPACT VESTS			WINGFOIL Wingfoil Accessories FOCUS PRODUCTS: RAVE, RUSH & ROGUE, WINGFOIL HARNESSES		COLD CONDITIONS FOCUS PRODUCTS: NEO ACCESSORIES
STANDARD PRODUCTS	<ul style="list-style-type: none">. WEBSITE LISTING (PRODUCT IMAGES). RELATED PRODUCTS (WEBSITE). SOME INTEGRATION. TEST LOGOS/MAGAZINE RECOMMENDATIONS. B2C NEWSLETTER SEND OUT	REDUCED ROLL-OUT 	<ul style="list-style-type: none">. INDIVIDUAL CAMPAIGNS FOR ALL CUSTOMERS. TO BE DEFINED BY SALES TEAM WITH CUSTOMERS TO GUARANTEE MAXIMUM OUTCOME. PRE ORDER DEFINITION ACCORDING TO CAMPAIGN FOCUS CHOSEN TO GUARANTEE AVAILABILITY FOR CAMPAIGN	NEW RANGE LAUNCH NEW SEASON SS23			APPAREL HIGHLIGHT APPAREL STYLES MEN & WOMEN	SUMMERSTYLES HIGHLIGHT WOMEN'S SUMMERSTYLES	ACCESSORIES HIGHLIGHT PONCHOS AND OTHER ACCESSORIES	TOPS & BOTTOMS HIGHLIGHT MEN'S STYLES	TRAVELGEAR HIGHLIGHT THE CORE TRAVELGEAR RANGE		

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