



WATER

SURFING ELEMENTS

SALESBOOK 2022



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—
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What's the key to unlimited stoke? Well, it for sure starts with the right equipment whilst ensuring our body's health. Making sure to provide ambitious riders with the right gear ION developed the

CONCEPT OF ERGONOMICS.

Telemetrical analyses show forces of up to 500kg distributed to a rider's back when crashing. When muscles exhaust, impacts are absorbed by our bones potentially leading to pain and injuries. Developed in collaboration with health care professional Dr. Thomas Fischer the new harness technology will allow for the most ergonomic fit. The physiological approach is unprecedented in wind watersports.

The 2022 harness line-up adapts to the rider's individual requirements like never. The Concept of Ergonomics follows the health-oriented yet technological approach of how we at ION develop our products.



“Kiteboarders and Windsurfers suffer from severe back injuries more frequently than other athletes. A health approach for harnesses is overdue.”

Dr. Thomas Fischer

H A R N E S S E R G O N O M I C S

In cooperation with the Head Physician at Spine Surgery Schön Clinic Bad Aibling we created the individual fitting concept. Not only is Dr. Fischer an avid Kitesurfer but one of the leading experts in the field of human ergonomics.



After numerous fittings, tests and hours of analyzing different body types we concluded that the perfect harness outline depends on everyone's form and sizes. Provided with a comprehensible fitting guide the rider can choose the size that suits the individual requirements best.



Just as for a body's height and size, every rider's spine shape is individual. The Concept of Ergonomics is completed by addressing the spine's shape. This is why ION introduces the patent-pending Ergo_Pads. By offering two exchangeable ergonomic pads, the rider may now select the pad that suit the preferences best. The neutral Ergo_Pad provides the same bulge as current ION harness. The alternative Ergo_Pad specifically addresses hollow backs. Both trigger the muscular pressure points hence contributing to muscle relaxation.



H A R N E S S E R G O N O M I C S



OUTLINE CONCEPT

FREEDOM OF CHOICE

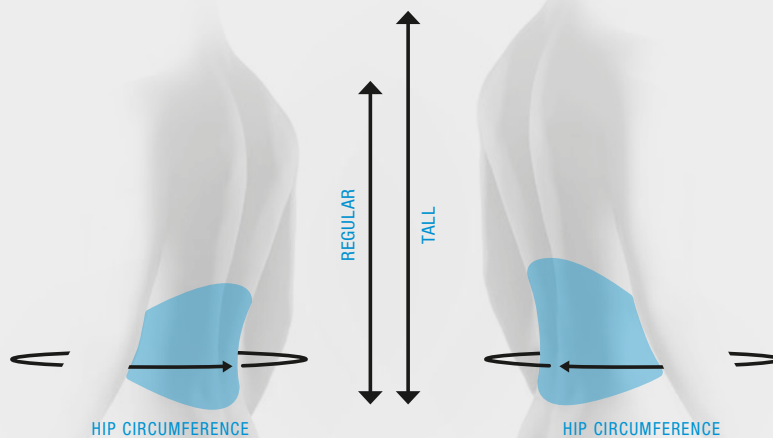
New Tall Sizes available:
ST / MT / LT Choose between
regular and a tall outline.

PERFECT FIT

Made for individual body
shapes.

PREFERENCES

Supported by a dedicated
fitting guide, every rider
finds their preferred size.



CONCEPT OF ERGONOMICS OVERVIEW



SIZE: REGULAR



SIZE: TALL



ERGO_PAD

COMFORT

Choose between two exchangeable Ergo_Pads depending on your spinal curvature. Thanks to the wider pad, a hollow back won't affect your riding anymore.

SUPPORT

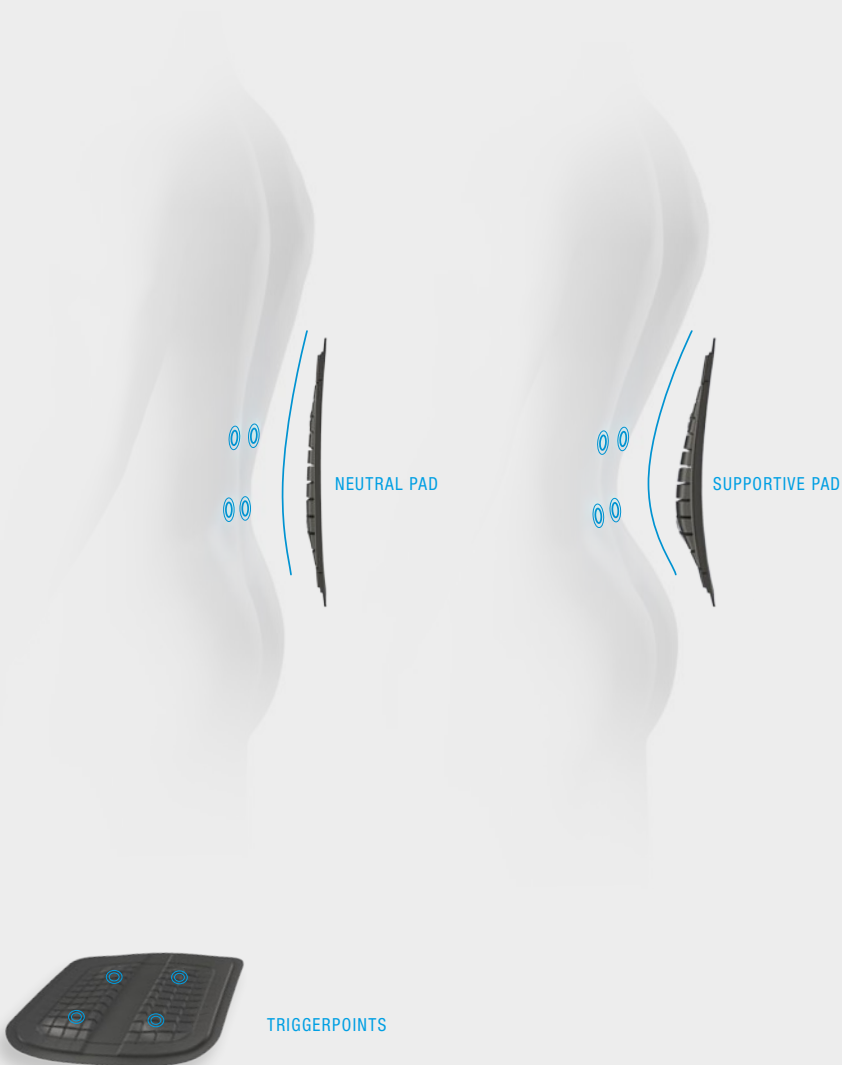
Four elevated trigger points massage the muscle fascias while riding.

INJURY PREVENTION

Relaxed muscles absorb impacts easily and avoid cramping. This protects the vulnerable spine.

ADAPTION

The integrated channel snugs around the spine taking off additional pressure from sensitive areas.



EXCHANGABLE ERGO_PAD
ON THE INSIDE

Just as for a body's height and size, the rider's spine shape is individual. The Ergonomic concept is completed by addressing the spine's shape. By offering two exchangeable ergonomic pads, the rider may now select the pad that suits the preferences best. One pad is neutral, providing the same as your current harness. One addresses hollow backs. Both trigger the pressure points.

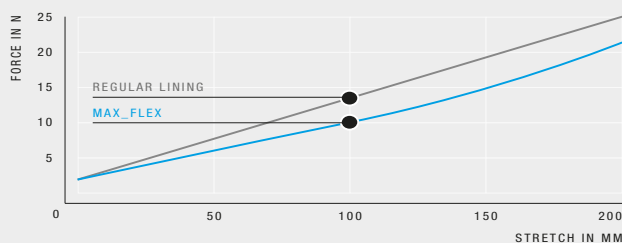
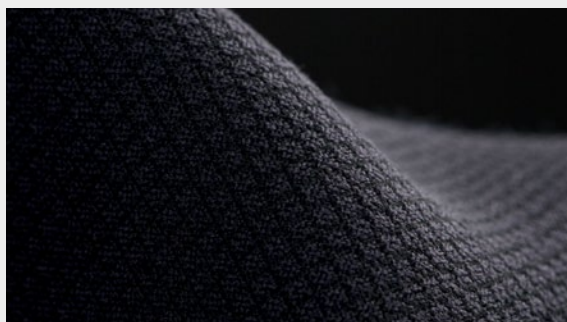
WETSUIT TECHNOLOGY

MAX_FLEX



Featured across all arm and shoulder areas, Max_Flex offers superior stretch in the body part you need it most. The Rhombus-structure allows the material to have the same stretch with almost 30% less power required. Without compromising warmth, flexibility equals less pressure on the forearms hence longer lasting grip power.

Max_Flex is featured in Seek Select, Seek AMP and Amaze Select.



"Max_Flex in the outside lining requires less power for equal flexibility"
M. Schuster – Neoprene Product Development

AVAILABLE IN



SEEK SELECT
BZ



SEEK SELECT
FZ



SEEK AMP
BZ



SEEK AMP
FZ



AMAZE SELECT
BZ



CORE LEVEL UPGRADE

Seek and Amaze Core wetsuits offer premium performance for an affordable price. We've upgraded this allrounder with Plasma_Plush thermo lining throughout the back area. The result is a more durable and flexible wetsuit. Due to the looped structure, Plasma_Plush inside lining traps more air. The result is an insulating layer for increased warmth and plushy comfort.



W E T S U I T D E S I G N

AMAZE PINK CAPSULE



The Amaze Pink Capsule collection represents progressive water women who push their limits. To conquer the oceans with confidence we provide thoughtful cuts that enable maximum performance. All wrapped up by a unique design inspired by the place where we feel most alive.

The Amaze Pink Capsule collection. Escape the Ordinary.

AMAZE PINK CAPSULE COLLECTION



AMAZE
AMP BZ



AMAZE
SHORTY LS BZ



AMAZE
SHORTY SS BZ



AMAZE
HOT SHORTY LS FZ



AMAZE
SHORTY
CROSSBACK



AMAZE
LONG JANE



AMAZE
LONG PANTS



AMAZE
BOTTOMS NEOKINI

TIE DYE LIMITED EDITION



Inspired by nature's unique forms and patterns. Each wetsuit is different, coming in a one-of-a-kind tie dye design. The Seek AMP FZ tie dye edition is available in limited quantities. The design is featured in a limited amount of all Seek AMP FZ thicknesses as well as the Collision Vest Select FZ, Neo Zip Top LS Skin and the Riot Team Series.

TIE DYE COLLECTION



SEEK AMP
FZ



NEO ZIP TOP
LS SKIN



COLLISION VEST
SELECT FZ



RIOT
TEAM SERIES

FOCUS: WINGFOIL

ROGUE WINGFOIL HARNESS

RELIEF

of the forearms reducing fatigue. Allowing for more and longer sessions.

ULTRA LIGHTWEIGHT

weighing less than 1kg.

SLIDING HOOK

made of injected polyamid.

INCREASED

wind range. Supports you in riding in strong and gusty wind.

INCLUDING

leash attachment points.

New sports push the limit even further but also require new thinking when it comes to developing gear. Ion introduces their first harness, exclusively targeted towards Wing Foiling. The minimalist harness follows what is already established in wind water sports. Wearing a harness improves force distribution, takes pressure from the arms resulting in reduced fatigue. The lightweight design comes with a movable hook which makes paddling out easy and allow riding switch stance. You only feel it when you use it.



To make sure no one gets stuck in the comfort zone ION offers a wide range of Wingfoil accessories. No matter if you're just getting started or about to become pro – we've got you covered.

WINGFOIL ACCESSORIES



HARDCAP 3.2
SELECT



WING
LEASHES



WING HIP
LEASHES



WING HARNESS
LINES



WING QUIVERBAG
WING GEARBAG
WINGBOARD BAG

FOCUS: SUSTAINABILITY

We see it as our mission to counteract the development of environmental pollution by helping to keep the sea and the air clean and our earth healthy. Therefore, we are supporting organizations that fight for a better future.



PRODUCT LINE EXTENSION

This project is about protecting what we love most – the ocean. To make sure lineups won't turn into landfills ION uses Waste2Wear® fabrics for their redesigned board bags.

Waste2Wear® sources PET bottles from the ocean and turns them into new garments. And they don't stop at making awesome products because sustainability is equally about the people. That's why they partner up with local organizations to empower and improve their communities and workers.

In 2022 the usage of Waste2Wear® fabrics is extended to the entire Travelgear category as well as to many Tops & Bottoms styles such as Rashguards and Wetsuits.



OYSTERSHELL POWDER

We use biocalcium oxide powder made from abandoned waste shells to partially replace limestone in the neoprene. This process recycles waste oyster shells and is part of our neoprene's sustainability contribution. Oystershell Powder is available in all Select and AMP Level Wetsuits.



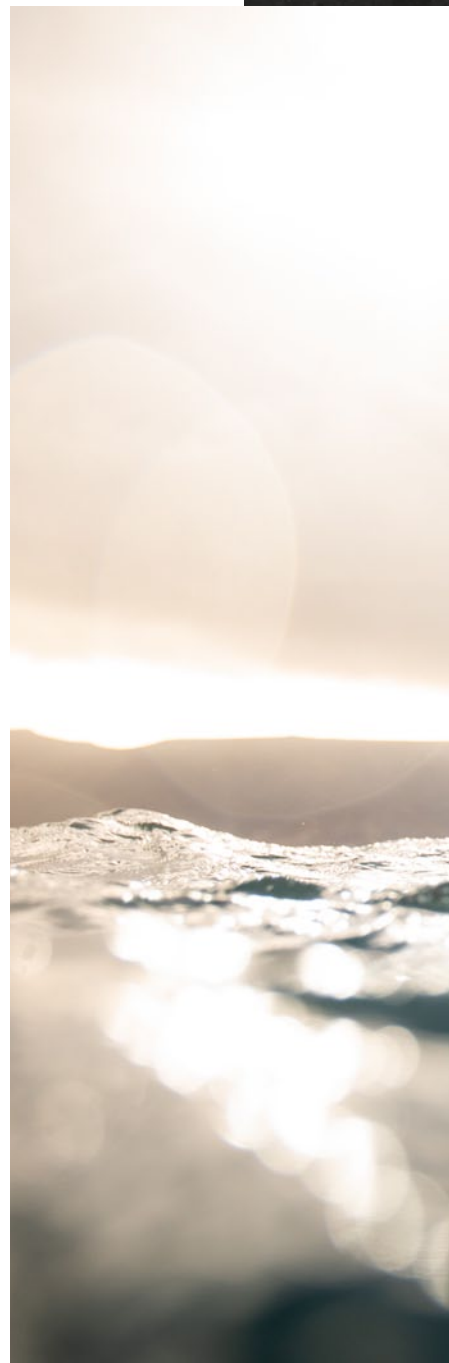
Recyclable Plastic Bags



WET SUITS




MEN

FUSE DRYSUIT . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL . CAPTURE





WETSUITS TECHNOLOGY / LEVELS

	SELECT LEVEL	AMP LEVEL	CORE LEVEL	ELEMENT LEVEL
OUTSIDE	LIMITLESS FREEDOM OF MOVEMENT MAX_FLEX & DRYGRID Max_Flex allows for the same stretch with less effort. Hence providing more flexibility and less pressure on the forearms. Drygrid absorbs up to 30% less water. As result the wetsuit is lighter and cooling by evaporation is reduced.	EPIC STRETCH MAX_FLEX AND ECO STRETCH Max_Flex allows for the same stretch with less effort. Hence providing more flexibility and less pressure on the forearms. Eco Stretch is sourced from nylon waste. The best thing is that stretch properties are just as good as in conventional linings.	BEST BANG FOR YOUR BUCK MEDIUM STRETCH A smart combination of materials from higher levels makes sure that this wetsuit will give you a good time on the water.	ROBUST FLEXIBLE AND ROBUST Supra Tex knee protection and durable nylon protect the wetsuit from abrasion.
I_FOAM	 <p>I_Foam is an extreme lightweight and stretchy neoprene foam. It partly consists of oystershell powder. Thanks to its lower density it contributes to heat insulation and better flexibility.</p>		 <p>The S_Type standard foam is made from limestone instead of oil. It offers good stretch and warmth.</p>	
INSIDE	 <ul style="list-style-type: none"> • Large area of Graphene_Plush for best possible heat retention and a fast drying suit • Hot_Stuff 2.0 in sleeves – the most stretchy thermo lining in our range 	 <ul style="list-style-type: none"> • Quick-drying Plasma_Plush 2.0 on back panel against windchill • Hot_Stuff 2.0 on body and legs for the perfect combination of warmth and stretch • Silk_Stuff on sleeves for high comfort level and more flexibility 	 <ul style="list-style-type: none"> • Hot_Stuff 2.0 for the perfect combination of warmth and stretch • Silk_Stuff on lower legs and sleeves for high comfort level • Plasma_Plush in the back area 	 <ul style="list-style-type: none"> • Silk_Stuff inside lining for a higher comfort level on the element level • Hot Stuff 2.0 in front and back body panel to keep the core comfortable warm
SEAMS	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	



GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining – with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees an incredible drying time for your wetsuit, making sure it's always nice and comfy.



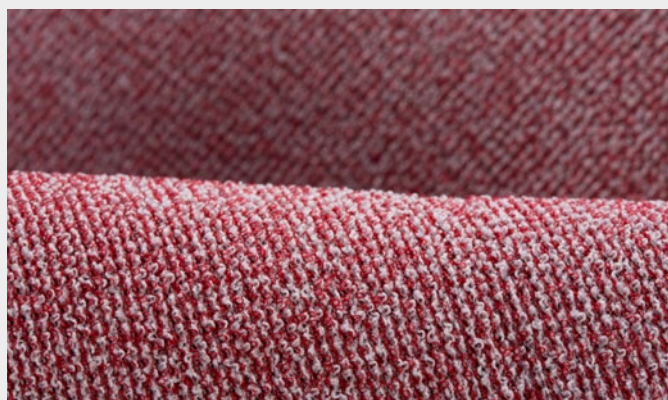
PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.



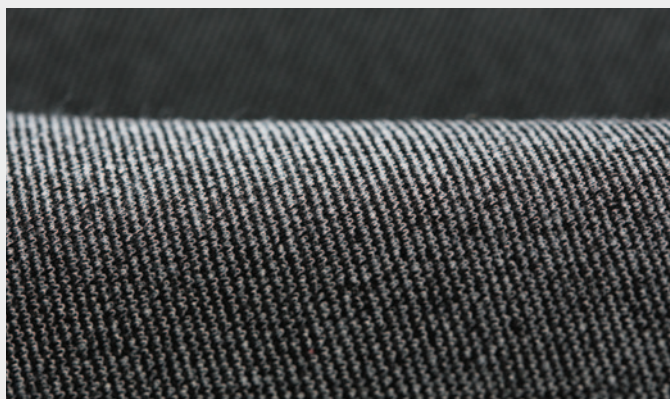
PLASMA_PLUSH

Thanks to the looped structure, Plasma_Plush inside lining traps more air. The result is an insulating layer for increased warmth and plushy comfort.



HOT_STUFF 2.0

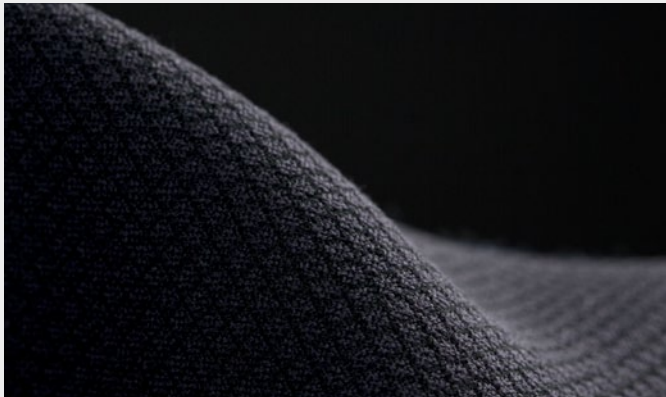
The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.



SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snugly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

WETSUITS TECHNOLOGY / FEATURES

**MAX_FLEX**

Max_Flex is our latest innovation in flexibility and stretch. The unique rhombus-shaped structure of this lining material allows it to be more flexible. Further does the material itself not soak up water but redistributes it on the surface thru small channels. This increases the evaporation of water and reduces drying time.

**DRYGRID**

Leave the water in its rightful place down below, not in your wetsuit – Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

**ECO-STRETCH**

ION uses recycled nylon fabric for its exterior linings. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good as in conventional linings.

**SEAM REINFORCEMENT**

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

**CORDLOCK**

A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.

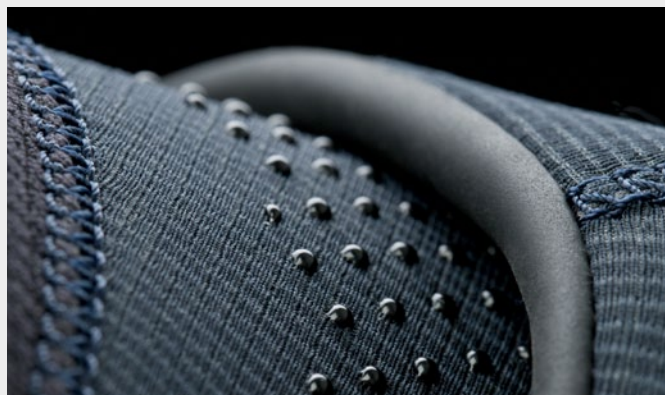
**MAKI_TAPE 2.0**

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.



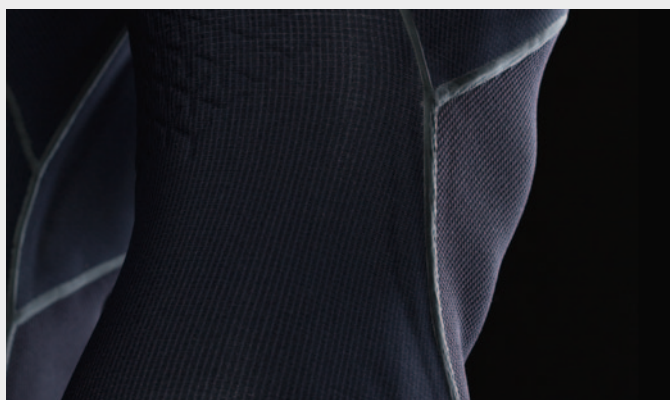
SWEEP_CUT

Seam-free shoulder design for increased paddle reach and shoulder rotation.



WATER_BARRIER

The Sealing_Print at the front zip opening area improves the connection between the flap and rest of the wetsuit. This silicone application prevents water from flushing into the suit hence contributing to the overall warmth properties.



POWER_SEAMS

Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams add a special touch and unique look to all ION Select models.

WETSUIT MEN

FRONTZIP

FUSE LIGHTWEIGHT



ITEM NO.
48212-4401
Fuse
Lightweight
Drysuit B2

FUSE DRYSUIT



ITEM NO.
48212-4400
Fuse
Drysuit
4/3 BZ

PROTECTION SUIT



ITEM NO.
48222-4492
Protection
Suit SS
3/2 FZ

SEEK

SELECT LEVEL

PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH



ITEM NO.
48222-4457
Seek Select
Hood 6/5 FZ



ITEM NO.
48222-4458
Seek Select
5/4 FZ



ITEM NO.
48222-4459
Seek Select
4/3 FZ



ITEM NO.
48222-4460
Seek Select
3/2 FZ

AMP LEVEL

THE PERFECT COMPOSITION OF
STRETCH AND WARMTH



ITEM NO.
48222-4465
Seek Amp
Hood 6/5 FZ



ITEM NO.
48222-4466
Seek Amp
5/4 FZ



ITEM NO.
48222-4467
Seek Amp
4/3 FZ



ITEM NO.
48222-4468
Seek Amp
3/2 FZ

CORE LEVEL

VERSATILE ALL-ROUNDER WITH
PREMIUM FEATURES



ITEM NO.
48222-4478
Seek Core
5/4 FZ



ITEM NO.
48222-4479
Seek Core
4/3 FZ



ITEM NO.
48222-4480
Seek Core
3/2 FZ



ITEM NO.
48222-4482
Seek Core
Shorty LS
2/2 FZ

ELEMENT LEVEL

COMFORT AND PROTECTION



ITEM NO.
48212-4486
Element
5/4 FZ



ITEM NO.
48212-4487
Element
4/3 FZ



ITEM NO.
48212-4488
Element
3/2 FZ



ITEM NO.
48212-4489
Element SS
2/2 FZ



ITEM NO.
48212-4490
Element
Shorty LS
2/2 FZ



ITEM NO.
48212-4491
Element
Shorty SS
2/2 FZ

CAPTURE

PROGRESSIVE JUNIOR LINE



ITEM NO.
48212-4616
Capture Hood
6/5 FZ



ITEM NO.
48212-4617
Capture
5/4 FZ



ITEM NO.
48212-4618
Capture
3/2 FZ



ITEM NO.
48212-4619
Capture
Shorty 2/2 FZ

BACKZIP



ITEM NO.
48222-4402
Seek Select
5/4 BZ



ITEM NO.
48222-4403
Seek Select
4/3 BZ



ITEM NO.
48222-4405
Seek Amp
6/5 BZ



ITEM NO.
48222-4406
Seek Amp
5/4 BZ



ITEM NO.
48222-4407
Seek Amp
4/3 BZ



ITEM NO.
48222-4425
Seek Core
5/4 BZ



ITEM NO.
48222-4426
Seek Core
4/3 BZ



ITEM NO.
48222-4427
Seek Core
Overknee LS
4/3 BZ



ITEM NO.
48222-4428
Seek Core
Overknee SS
3/2 BZ



ITEM NO.
48222-4429
Seek Core SS
3/2 BZ



ITEM NO.
48222-4431
Seek Core
Shorty SS
2/2 BZ



ITEM NO.
48212-4445
Element
5/4 BZ



ITEM NO.
48212-4446
Element
4/3 BZ



ITEM NO.
48212-4447
Element
3/2 BZ



ITEM NO.
48212-4448
Element
Overknee LS
4/3 BZ



ITEM NO.
48212-4449
Element
Overknee SS
3/2 BZ



ITEM NO.
48212-4450
Element SS
2/2 BZ



ITEM NO.
48212-4451
Element
Shorty LS
2/2 BZ



ITEM NO.
48212-4452
Element
Shorty SS
2/2 BZ



ITEM NO.
48212-4610
Capture
5/4 BZ



ITEM NO.
48212-4611
Capture
4/3 BZ



ITEM NO.
48212-4613
Capture SS
3/2 BZ



ITEM NO.
48212-4614
Capture
Shorty SS
2/2 BZ


**SUPERIOR
PERFORMANCE**


DRY


SAFETY


COMFORT



HIGHLIGHTS

WATERPROOF & BREATHABLE NEOPRENE_CUFFS ADJUSTABLE HOOD DETACHABLE HOOD

SPECS

PRICE LEVEL \$\$\$\$ WINDCHILL FACTOR ■■■■■

HEAT FACTOR ■■■■■




FUSE LIGHTWEIGHT

DRYSUIT BACKZIP

SIZES AND COLORS CARRY OVER

 black/red

SIZES NORMAL					
46/XS	48/S	50/M	52/L	54/XL	56/XXL

48212-4401	FUSE LIGHTWEIGHT	ICY	6-12°C / 21-54°F						
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ITEM NO.	MODEL	TEMPERATURE
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**SUPERIOR
WARM**



DRY



SAFETY



COMFORT



HIGHLIGHTS

STORM WHISTLE

RE-FLECTIVE

ADJUSTABLE HOOD

DETACHABLE HOOD

SPECS

PRICE LEVEL

\$\$\$\$\$

HEAT FACTOR

■■■■■

FLEX FACTOR

■■■■■□

WINDCHILL FACTOR

■■■■■

FUSE

DRYSUIT 4/3 BACKZIP

SIZES AND COLORS

CARRY OVER

■ black/red

SIZES NORMAL

48/S	50/M	52/L	54/XL	56/XXL	58/XXXL
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48212-4400	FUSE 4/3 BACK ZIP	ICY	6-12°C / 21-54°F	■	■	■	■	■	■
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ITEM NO.	MODEL	TEMPERATURE
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DRY GRID GRAPHENE PLUSH MAX FLEX HOT STUFF 2.0

PRICE LEVEL	\$\$\$\$	HEAT FACTOR	■■■■■
FLEX FACTOR	■■■■□	WINDCHILL FACTOR	■■■□□

BACKZIP

UPDATE

773 deep-sea

NORMAL SIZES					SHORT SIZES			
48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS

48222-4402	SELECT 5/4 BZ	COLD	6-11°C / 43-52°F																		
48222-4403	SELECT 4/3 BZ	COOL	10-15°C / 50-59°F																		

ITEM NO.	MODEL	TEMPERATURE
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★ ★ ★
360°
CAMPAIGN



SUPERIOR
WARM



OPTIMUM
STRETCH



SEAM
SEALING



MINIMAL
PANEL DESIGN



HIGHLIGHTS

DRY_GRID GRAPHENE_PLUSH MAX_FLEX HOT_STUFF 2.0

SPECS

PRICE LEVEL \$\$\$\$ HEAT FACTOR ■■■■■
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■■■

SEEK SELECT

FRONTZIP

SIZES AND COLORS [UPDATE](#)

■ 773 deep-sea

NORMAL SIZES			
48/S	50/M	52/L	54/XL
48222-4457	SELECT 6/5 HOOD FZ	ICY	2-7°C / 36-45°F
48222-4458	SELECT 5/4 FZ	COLD	6-11°C / 43-52°F
48222-4459	SELECT 4/3 FZ	COOL	10-15°C / 50-59°F
48222-4460	SELECT 3/2 FZ	MILD	14-19°C / 57-66°F

ITEM NO.	MODEL	TEMPERATURE
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MAX FLEX PLASMA PLUSH 2.0 ECO STRETCH HOT STUFF 2.0

PRICE LEVEL \$\$\$ HEAT FACTOR ■■■■□

FLEX FACTOR ■■■■ FILL WINDCHILL FACTOR ■■■□□

BACKZIP

UPDATE

900 black
 664 petrol

[illegible]

★ ★ ★
360°
CAMPAIGN



TOASTY
WARM



EPIC
STRETCH



SEAM
SEALING



MINIMAL
PANEL DESIGN



HIGHLIGHTS

MAX_FLEX PLASMA_PLUSH 2.0 ECO_STRETCH HOT_STUFF 2.0

SPECS

PRICE LEVEL \$\$\$ HEAT FACTOR ■■■■■
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■■■

SIZES AND COLORS UPDATE

■ 900 black ■ 259 tiedye-ltd-grey NEW
■ 664 petrol

900 black 664 petrol		259 tiedye-ltd-grey NEW!		NORMAL SIZES						SHORT SIZES				TALL SIZES			
				46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT
48222-4465	AMP 6/5 HOOD FZ	ICY	3-8°C / 37-46°F	■ ■	■ ■	■ ■	■ ■	■ ■	■ ■	■	■	■	■	■	■	■	
48222-4466	AMP 5/4 FZ	COLD	7-12°C / 45-54°F	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■	■	■	■	■	■	■	
48222-4467	AMP 4/3 FZ	COOL	11-16°C / 52-61°F	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■	■	■	■	■	■	■	
48222-4468	AMP 3/2 FZ	MILD	15-20°C / 59-68°F	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■ ■ ■	■	■	■	■	■	■	■	

ITEM NO.	MODEL	TEMPERATURE
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PLASMA PLUSH HOT STUFF 2.0 SILK STUFF MAKI TAPE 2.0

PRICE LEVEL \$\$ HEAT FACTOR ■ ■ ■ □ □
 FLEX FACTOR ■ ■ ■ □ □ WINDCHILL FACTOR ■ ■ ■ □ □



BACKZIP

UPDATE

900 black

210 grey-camo

NORMAL SIZES						SHORT SIZES				TALL SIZES			
46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT

[illegible]

ITEM NO.	MODEL	TEMPERATURE
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WARM



STRETCH



SEAM SEALING



PRICE VALUE



HIGHLIGHTS

PLASMA PLUSH

HOT STUFF 2.0

SILK STUFF

MAKI TAPE 2.0

SPECS

PRICE LEVEL

\$\$

HEAT FACTOR



FLEX FACTOR



WINDCHILL FACTOR



SEEK CORE

FRONTZIP

SIZES AND COLORS





















UPDATE

900 black

210 grey-camo

664 petrol

NORMAL SIZES						SHORT SIZES				TALL SIZES			
46/XS	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXLS	94/ST	98/MT	102/LT	106/XLT

48222-4478	CORE 5/4 FZ	COLD	8-13°C / 46-56°F																																																																																																																															
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ITEM NO.	MODEL	TEMPERATURE
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HOT STUFF 2.0 SEAM REINFORCEMENTS WATER GATE DRAIN HOLES

PRICE LEVEL \$ HEAT FACTOR ■■■■■
 FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■■■

ELEMENT

BACKZIP

CARRY OVER

 900 black
 dark olive/white/black

NORMAL SIZES							SHORT SIZES			TALL SIZES				
46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	25/MS	26/LS	27/XLS	94/ST	98/MT	102/LT	106/XLT

[illegible]

ITEM NO.	MODEL	TEMPERATURE
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ROBUST



PRICE VALUE



HIGHLIGHTS

HOT STUFF 2.0

SILK STUFF

SEAM REINFORCEMENT

DRAIN HOLES

SPECS

PRICE LEVEL

\$

HEAT FACTOR



FLEX FACTOR

11/11/11

WINDCHILL FACTOR



ELEMENT

FRONTZIP

SIZES AND COLORS

CARRY OVER

900 black

 dark olive/white/black

NORMAL SIZES							SHORT SIZES			TALL SIZES				
46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	25/MS	26/LS	27/XLS	94/ST	98/MT	102/LT	106/XLT

[illegible]

ITEM NO.	MODEL	TEMPERATURE
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SEAM REINFORCEMENTS

PRICE LEVEL \$
FLEX FACTOR

HEAT FACTOR

WINDCHILL FACTOR





























CAPTURE

CARRY OVER

 steel blue/red/black

UNISEX

SIZES NORMAL

48212-4610	CAPTURE 5/4 BZ	COLD	9-14°C / 48-57°F							
48212-4611	CAPTURE 4/3 BZ	COOL	13-18°C / 56-64°F							
48212-4613	CAPTURE 3/2 SS BZ	MILD	18-24°C / 64-75°F							
48212-4614	CAPTURE 2/2 SHORTY SS BZ	WARM	22-27°C / 70-79°F							

ITEM NO.	MODEL	TEMPERATURE
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FULL FLEX



WATER_GATE_PLUS



DOUBLE_FLAP



HIGHLIGHTS

SEAM REINFORCEMENTS

DOUBLE SIDE ENTRY

SPECS

PRICE LEVEL

\$

HEAT FACTOR

11 of 15

FLEX FACTOR

11/11/11

WINDCHILL FACTOR

11 of 15

CAPTURE

FRONTZIP

SIZES AND COLORS

CARRY OVER

 steel blue/red/black

SIZES NORMAL

UNISEX				104/4	116/6	128/8	140/10	152/12	164/14	176/16
48212-4616	CAPTURE 6/5 HOOD FZ	ICY	5-10°C / 41-50°F							
48212-4617	CAPTURE 5/4 FZ	COLD	9-14°C / 48-57°F							
48212-4618	CAPTURE 3/2 FZ	MILD	17-22°C / 63-72°F							
48212-4619	CAPTURE 2/2 SHORTY SS FZ	WARM	22-27°C / 70-79°F							
ITEM NO.	MODEL	TEMPERATURE								

MEN
LONG JOHN 2.5

ITEM NO. 48202-4111

CARRY OVER



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black ■ darkblue

FEATURES

Crash_Padz, Velcro_Adjuster, Key_Loop

MEN
LONG JOHN ELEMENT 2.0

ITEM NO. 48202-4112

CARRY OVER



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black ■ darkblue

MEN
MONOSHORTY 2.0

ITEM NO. 48202-4113

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

MEN
MONOSHORTY 0.5

ITEM NO. 48202-4114

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

MEN
PROTECTION SUIT 3/2 SS FZ

ITEM NO. 48222-4492

CARRY OVER



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

FEATURES

- Protection_Padz
- Hot_Stuff 2.0
- Silk_Stuff
- Maki_Tape 2.0
- Sweep_Cut
- FZ_Cordlock
- Replaceable Draw Cord
- Seam_Reinforcements
- Seal_Tite
- Drain_Holes
- Separate Leg_Loop
- Key_Pocket FZ

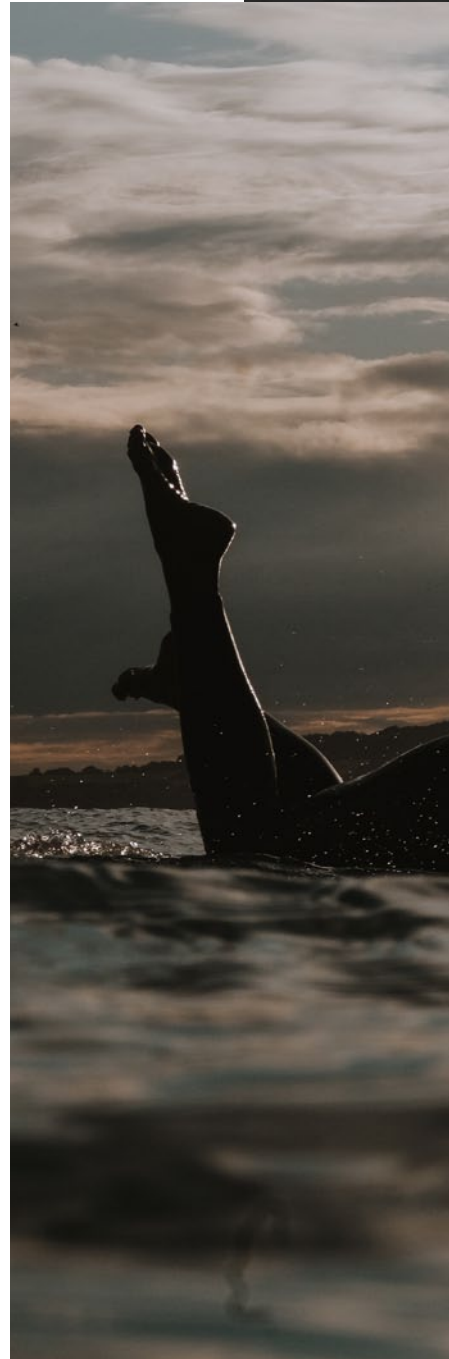




W E T S U I T S

W O M E N

AMAZE . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL





WETSUIT WOMEN

FRONTZIP

BACKZIP

AMAZE

SELECT LEVEL
PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH



ITEM NO.
48223-4501
Amaze Select
6/5 BZ



ITEM NO.
48223-4502
Amaze Select
5/4 BZ

AMP LEVEL
THE PERFECT COMPOSITION OF
STRETCH AND WARMTH



ITEM NO.
48223-4529
Amaze Amp
Hood 6/5 FZ



ITEM NO.
48223-4530
Amaze Amp
5/4 FZ



ITEM NO.
48223-4531
Amaze Amp
4/3 FZ



ITEM NO.
48223-4532
Amaze Amp
3/2 FZ



ITEM NO.
48223-4505
Amaze Amp
6/5 BZ



ITEM NO.
48223-4506
Amaze Amp
5/4 BZ

CORE LEVEL
VERSATILE ALLROUNDER WITH
PREMIUM FEATURES



ITEM NO.
48223-4535
Amaze Core
5/4 FZ



ITEM NO.
48223-4536
Amaze Core
4/3 FZ



ITEM NO.
48223-4537
Amaze Core
3/2 FZ



ITEM NO.
48223-4510
Amaze Core
5/4 BZ



ITEM NO.
48223-4511
Amaze Core
4/3 BZ

ELEMENT LEVEL
COMFORT AND PROTECTION



ITEM NO.
48213-4540
Element
5/4 FZ



ITEM NO.
48213-4541
Element
4/3 FZ



ITEM NO.
48213-4542
Element
3/2 FZ



ITEM NO.
48903-4580
Element
Monoshorty
0.5 FZ



ITEM NO.
48213-4515
Element
5/4 BZ



ITEM NO.
48213-4516
Element
4/3 BZ



ITEM NO.
48213-4517
Element
Overknee LS
4/3 BZ



ITEM NO.
48213-4518
Element
Overknee SS
3/2 BZ



ITEM NO.
48213-4519
Element
3/2 BZ

SUMMER



ITEM NO.
48223-4507
Amaze Amp
4/3 BZ



ITEM NO.
48223-4512
Amaze Core
2/2 Shorty
SS BZ



ITEM NO.
48223-4554
Amaze
Shorty LS
2.0 BZ



ITEM NO.
48223-4551
Amaze
Shorty SS
2.5 BZ



ITEM NO.
48223-4552
Amaze
Hot Shorty
LS 1.5 FZ



ITEM NO.
48223-4553
Amaze
Shorty
Crossback
1.5



ITEM NO.
48223-4556
Amaze
Long Jane
1.5



ITEM NO.
48223-4557
Amaze
Long Pants
1.5



ITEM NO.
48223-4559
Amaze
Neokini 1.5



ITEM NO.
48213-4519
Element
Shorty SS
2/2 BZ



ITEM NO.
48213-4520
Element
Shorty SS
2/2 BZ

- 

SUPERIOR
WARM
- 

OPTIMUM
STRETCH
- 

SEAM
SEALING
- 

PROTECTION



HIGHLIGHTS

DRY_GRID GRAPHENE_PLUSH MAX_FLEX HOT_STUFF 2.0

SPECS

PRICE LEVEL \$\$\$\$ HEAT FACTOR ■■■■■
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■■■

AMAZE SELECT

BACKZIP

SIZES AND COLORS [UPDATE](#)

■ 773 deep-sea

SIZES NORMAL			
34/XS	36/S	38/M	40/L

48223-4501	SELECT 6/5 BZ	ICY	2-7°C / 36-45°F	■	■	■	■
48223-4502	SELECT 5/4 BZ	COLD	6-11°C / 43-52°F	■	■	■	■

ITEM NO.	MODEL	TEMPERATURE
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TOASTY
WARM



EPIC
STRETCH



SEAM
SEALING



PROTECTION



HIGHLIGHTS

PLASMA_PLUSH 2.0 HOT_STUFF 2.0 SILK_STUFF MAKI_TAPE 2.0

SPECS

PRICE LEVEL \$\$\$ HEAT FACTOR ■■■■□
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■□□

AMAZE AMP

BACKZIP

SIZES AND COLORS [UPDATE](#)

991 capsule-pink

SIZES NORMAL				
34/XS	36/S	38/M	40/L	42/XL

48223-4505	AMP 6/5 BZ	ICY	3-8°C / 37-46°F					
48223-4506	AMP 5/4 BZ	COLD	7-12°C / 45-54°F					
48223-4507	AMP 4/3 BZ	COOL	11-16°C / 52-61°F					

ITEM NO.	MODEL	TEMPERATURE
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TOASTY
WARM



EPIC
STRETCH



SEAM
SEALING



HIGHLIGHTS

PLASMA_PLUSH 2.0 HOT_STUFF 2.0 SILK_STUFF MAKI_TAPE 2.0

SPECS

PRICE LEVEL \$\$\$ HEAT FACTOR ■■■■□
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■□□□

AMAZE AMP

FRONTZIP

SIZES AND COLORS [UPDATE](#)

991 capsule-pink

SIZES NORMAL

34/XS	36/S	38/M	40/L
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48223-4529	AMP 6/5 HOOD FZ	ICY	3-8°C / 37-46°F				
48223-4530	AMP 5/4 FZ	COLD	7-12°C / 45-54°F				
48223-4531	AMP 4/3 FZ	COOL	11-16°C / 52-61°F				
48223-4532	AMP 3/2 FZ	MILD	15-20°C / 59-68°F				

ITEM NO.	MODEL	TEMPERATURE
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WARM



STRETCH



SEAM
SEALING



PROTECTION



HIGHLIGHTS

PLASMA_PLUSH HOT_STUFF 2.0 SILK_STUFF MAKI_TAPE 2.0

SPECS

PRICE LEVEL \$\$ HEAT FACTOR ■■■□□
FLEX FACTOR ■■■□□ WINDCHILL FACTOR ■■■□□

AMAZE CORE

BACKZIP

SIZES AND COLORS [UPDATE](#)

- 900 black
- 730 concord-blue

SIZES NORMAL				
34/XS	36/S	38/M	40/L	42/XL

48223-4510	CORE 5/4 BZ	COLD	8-13°C / 46-56°F	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■
48223-4511	CORE 4/3 BZ	COOL	12-17°C / 54-63°F	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■
48223-4512	CORE 2/2 SHORTY SS BZ	COOL	12-17°C / 54-63°F	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■	■ ■ ■ ■ ■

ITEM NO.	MODEL	TEMPERATURE
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WARM



STRETCH

SEAM
SEALING

PRICE VALUE



HIGHLIGHTS

PLASMA_PLUSH

HOT_STUFF 2.0

SILK_STUFF

MAKI_TAPE 2.0

SPECS

PRICE LEVEL

\$\$

HEAT FACTOR

■ ■ ■ □ □

FLEX FACTOR

■ ■ ■ □ □

WINDCHILL FACTOR

■ ■ □ □ □

AMAZE CORE

FRONTZIP

SIZES AND COLORS

UPDATE

- 900 black
- 730 concord-blue

SIZES NORMAL

34/XS	36/S	40/L	42/XL
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48223-4535	CORE 5/4 FZ	COLD	8-13°C / 46-56°F	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■
48223-4536	CORE 4/3 FZ	COOL	12-17°C / 54-63°F	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■
48223-4537	CORE 3/2 FZ	MILD	16-21°C / 61-70°F	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■

ITEM NO.	MODEL	TEMPERATURE
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ROBUST



PRICE VALUE



HIGHLIGHTS

HOT_STUFF 2.0 SILK_STUFF SEAM_REINFORCEMENTS WATER_GATE

SPECS

PRICE LEVEL \$ HEAT FACTOR ■ ■ ■ ■ ■
FLEX FACTOR ■ ■ ■ ■ ■ WINDCHILL FACTOR ■ ■ ■ ■ ■

ELEMENT
BACKZIP

SIZES AND COLORS CARRY OVER

■ dark blue

SIZES NORMAL

				SIZES NORMAL			
				34/XS	36/S	38/M	40/L
48213-4515	ELEMENT 5/4 BZ	COLD	9-14°C / 48-57°F	■	■	■	■
48213-4516	ELEMENT 4/3 BZ	COOL	13-18°C / 56-64°F	■	■	■	■
48213-4517	ELEMENT 4/3 OVERKNEE LS BZ	COOL	14-20°C / 57-68°F	■	■	■	■
48213-4518	ELEMENT 3/2 OVERKNEE SS BZ	MILD	18-24°C / 64-75°F	■	■	■	■
48213-4519	ELEMENT 3/2 SS BZ	MILD	18-24°C / 64-75°F	■	■	■	■
48213-4520	ELEMENT 2/2 SHORTY SS BZ	TROPIC	22-27°C / 70-79°F	■	■	■	■
ITEM NO.	MODEL	TEMPERATURE					



ROBUST



PRICE VALUE



HIGHLIGHTS

SILK_STUFF

SEAM_REINFORCEMENT

DOUBLE_SIDE_ENTRY

SPECS

PRICE LEVEL

\$

HEAT FACTOR

■ ■ □ □ □

FLEX FACTOR

■ ■ □ □ □

WINDCHILL FACTOR

■ ■ □ □ □



ELEMENT

FRONTZIP

SIZES AND COLORS

CARRY OVER

■ black

■ dark blue

SIZES NORMAL

		SIZES NORMAL				
		34/XS	36/S	38/M	40/L	42/XL
48213-4540	ELEMENT 5/4 FZ	COLD	9-14°C / 48-57°F	■	■	■
48213-4541	ELEMENT 4/3 FZ	COOL	13-18°C / 56-64°F	■	■	■
48213-4542	ELEMENT 3/2 FZ	MILD	17-22°C / 63-72°F	■	■	■
48903-4580	MONOSHORTY 0.5	TROPIC	23-28°C / 74-82°F	■	■	■
ITEM NO.	MODEL	TEMPERATURE				



HIGHLIGHTS

SILK_STUFF SEAM_REINFORCEMENT BOY LEG CUT PERFORMANCE SEAT CUT

SPECS

PRICE LEVEL \$ HEAT FACTOR ■■■■■
FLEX FACTOR ■■■■■ WINDCHILL FACTOR ■■■■■

AMAZE SUMMER

PERFORMING GRACE



SUPER FLEX



PROTECTION

SIZES AND COLORS [UPDATE](#)

■ 900 black
■ 991 capsule-pink

SIZES NORMAL

34/XS 36/S 38/M 40/L

48223-4554	SHORTY 2.0 LS BZ	WARM	20-25°C / 68-77°F	■ ■	■ ■	■ ■	■ ■
48223-4551	SHORTY 2.5 SS BZ	TROPIC	22-27°C / 72-81°F	■ ■	■ ■	■ ■	■ ■
48223-4552	HOT SHORTY 1.5 LS FZ	TROPIC	22-27°C / 72-81°F	■ ■	■ ■	■ ■	■ ■
48223-4553	SHORTY CROSSBACK 1.5	TROPIC	22-27°C / 72-81°F	■ ■	■ ■	■ ■	■ ■

ITEM NO.	MODEL	TEMPERATURE
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SIZES AND COLORS

UPDATE

900 black

991 capsule-pink

SIZES NORMAL				
34/XS	36/S	38/M	40/L	42/XL

48223-4556	LONG JANE 1.5	TROPIC	22-27°C / 72-81°F					
48223-4557	LONG PANTS 1.5	TROPIC	22-27°C / 72-81°F					
48223-4559	NEOKINI 1.5	TROPIC	22-27°C / 72-81°F					

ITEM NO.	MODEL	TEMPERATURE
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TOPS & BOTTOMS

2022



JACKETS . NEO TOPS . THERMO TOPS . RASHGUARDS . WETSHIRTS . BOTTOMS



J A C K E T S / LINE CONCEPT

ION NEO JACKETS & HOODIES are essential companions for cold and windy days on or off the water. Serving as an additional wind stopping outer layer and for extra warmth, these tops can be worn whilst using a harness due to the harness hole opening. Designed with a relaxed fit, you'll be loving these for action-packed sessions!

MEN

NEO SHELTER JACKET AMP MEN

ITEM NO. 48222-4101

UPDATE

FL



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 664 petrol

FEATURES

Helio_Plush, Ergonomic hood with draw cord, Front zip with harness hole opening, lycra cuffs, Hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO CRUISE JACKET MEN

ITEM NO. 48222-4104

UPDATE

FL



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black ■ 664 petrol

FEATURES

Front zip with harness hole opening, lycra cuffs, Hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO SHELTER JACKET CORE MEN

ITEM NO. 48212-4123

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black

FEATURES

Ergonomic hood with draw cord, Front zip with harness hole opening, lycra cuffs, Hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

NEO SHELTER JACKET AMP WOMEN

ITEM NO. 48223-4122

NEW PRODUCT

FL



SIZES: 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

FEATURES

Helio_Plush, Ergonomic hood with draw cord, Front zip with harness hole opening, lycra cuffs, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon



WOMEN

NEO COSY COAT CORE WOMEN

ITEM NO. 48223-4125

UPDATE

FL



SIZES: 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 900 black

FEATURES

Ergonomic hood with draw cord, lycra cuffs, Hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO HOODY LITE MEN

ITEM NO. 48222-4107

UPDATE

FL



SIZES: 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black ■ 664 petrol

FEATURES

Ergonomic hood with draw cord, opening for harness hook, hand pockets including Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO HOODY

ITEM NO. 48212-4106

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L, 54/XL

COLORS: ■ steel blue/black

FEATURES

Relaxed fit, Ergonomic hood with draw cord, Harness hole opening, Reversible

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

NEO HOODY LITE WOMEN

ITEM NO. 48223-4124

UPDATE

FL



SIZES: 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 991 capsule-pink

FEATURES

Ergonomic hood with draw cord, opening for harness hook, hand pockets including Key_Loop, lycra cuffs

MATERIALS

80% Neoprene / 20% Nylon

TOPS / LINE CONCEPT

The ION NEO TOPS are a must-have for every watersports nut hitting the sea or surf in milder climates. Although mainly used in warmer waters to keep the sun and wind off the skin, they can also be used as a second layer underneath your wetsuit. Thanks to the plush, wool-like Hot_Stuff 2.0 lining, these tops have a luxurious texture that feels great, even on bare skin! NEO TOPS have a more detailed and technical construction than a standard rashguard, providing 100% UV protection, efficient heat retention and a reduction of irritations and bruising often caused by the harness or surfboard.

MEN

NEO ZIP TOP 2/1 LS SKIN MEN

ITEM NO. 48222-4210

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black

FEATURES

Hot_Stuff 2.0, Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

90% Neoprene / 10% Nylon

WOMEN

NEO ZIP TOP 2/1 LS SKIN WOMEN

ITEM NO. 48223-4227

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 900 black

FEATURES

Hot_Stuff 2.0, Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

90% Neoprene / 10% Nylon

MEN

NEO ZIP TOP 2/1 LS MEN

ITEM NO. 48212-4211

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

FEATURES

Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

Body: 80% Neoprene 20% Nylon;
Sleeves: 95% Polyester, 5% Elastane

WOMEN

NEO ZIP TOP 1.5 SS WOMEN

ITEM NO. 48223-4228

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 991 capsule-pink

FEATURES

Silk_Stuff, Slip_Loop, Sunglass_Loop

MATERIALS

80% Neoprene / 20% Nylon



MEN
NEO TOP 2/2 LS MEN

ITEM NO. 48222-4200

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 292 steel-grey ■ 664 petrol

FEATURES

Max_Flex, Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN
NEO TOP 0.5 LS MEN

ITEM NO. 48222-4202

NEW PRODUCT

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 292 steel-grey ■ 210 grey-camo

FEATURES

Max_Flex, Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN
THERMO TOP LS MEN

ITEM NO. 48202-4205

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

MEN
NEO TOP 2/2 SS MEN

ITEM NO. 48222-4201

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 292 steel-grey ■ 664 petrol

FEATURES

Fused edges, Slip_Loop, Silk_Stuff, Sunglass_Loop,
Draw_Cord (in hem), Max_Flex

MATERIALS

80% Neoprene / 20% Nylon

MEN
NEO TOP 0.5 SS MEN

ITEM NO. 48222-4203

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 292 steel-grey

FEATURES

Max_Flex, Fused edges, Slip_Loop, Silk_Stuff,
Sunglass_Loop, Draw_Cord (in hem)

MATERIALS

80% Neoprene / 20% Nylon

MEN
THERMO TOP SS MEN

ITEM NO. 48202-4206

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ black

FEATURES

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

WOMEN

THERMO TOP LS WOMEN

ITEM NO. 48203-4223

CARRY OVER

FL

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ black**FEATURES**

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

WOMEN

NEO TOP 2/2 LS WOMEN

ITEM NO. 48223-4220

UPDATE

FL

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ 900 black ■ 991 capsule-pink**FEATURES**

Hot_Stuff 2.0, Silk_Stuff, Sunglass_Loop, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

THERMO TOP SS WOMEN

ITEM NO. 48203-4224

CARRY OVER

FL

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ black**FEATURES**

Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

95% Polyester / 5% Elastane

WOMEN

NEO ZIP TOP 1.5 WOMEN

ITEM NO. 48223-4222

UPDATE

FL

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ 900 black ■ 991 capsule-pink**FEATURES**

Silk_Stuff, Sunglass_Loop, Slip_Loop

MATERIALS

80% Neoprene / 20% Nylon

R A S H G U A R D S / LINE CONCEPT

All ION RASHGUARDS are made of highly elastic SpanFlex_UV jersey. The hand feel of this supreme material makes the difference! They can be used to protect you from the windchill effect, UV radiation and abrasion but also work as a thin extra layer underneath the wetsuit.

MEN
RASHGUARD MAZE LS MEN

ITEM NO. 48222-4230

[UPDATE](#)**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 210 grey-camo

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN
RASHGUARD LS MEN

ITEM NO. 48222-4233

[UPDATE](#)**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 900 black ■ 664 petrol ■ 122 pale-blue

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN
RASHGUARD MAZE SS MEN

ITEM NO. 48222-4231

[UPDATE](#)**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 210 grey-camo

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN
RASHGUARD SS MEN

ITEM NO. 48222-4234

[UPDATE](#)**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 900 black ■ 664 petrol ■ 122 pale-blue

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD LS BOYS

ITEM NO. 48222-4244

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14

COLORS: ■ 664 petrol

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LIZZ LS WOMEN

ITEM NO. 48223-4270

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 991 capsule-pink

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LS WOMEN

ITEM NO. 48223-4273

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 900 black ■ 707 violet-haze ■ 711 crystal-blue

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD SS BOYS

ITEM NO. 48222-4245

UPDATE



SIZES: 104/4, 116/6, 128/8, 140/10, 152/12, 164/14

COLORS: ■ 664 petrol

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD LIZZ SS WOMEN

ITEM NO. 48223-4271

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 991 capsule-pink

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

RASHGUARD SS WOMEN

ITEM NO. 48223-4274

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 900 black ■ 707 violet-haze ■ 711 crystal-blue

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

SHORTY RASHGUARD LS

ITEM NO. 48223-4191

UPDATE

**SIZES:** 34/XS, 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ 991 capsule-pink

Waste@Wear™

FEATURES

UV_Protection, Frontzip, Silicon Print on Elastic, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

CAPTURE RASHGUARD SS GIRLS

ITEM NO. 48223-4277

UPDATE

**SIZES:** 104/ 4, 116/6, 128/8, 140/10, 152/12, 164/14**COLORS:** ■ 991 capsule-pink

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

PROMO RASHGUARD LS MEN

ITEM NO. 48212-235

CARRY OVER

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ black ■ blue ■ red ■ steel blue ■ lime green

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester 8% Elastane

CAPTURE RASHGUARD LS GIRLS

ITEM NO. 48223-4276

UPDATE

**SIZES:** 104/ 4, 116/6, 128/8, 140/10, 152/12, 164/14**COLORS:** ■ 991 capsule-pink

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

TODDLER RASHGUARD LS HOOD

ITEM NO. 48202-4235

CARRY OVER

**SIZES:** 80/0, 86/1, 92/2, 98/3**COLORS:** ■ black melange

FEATURES

Hood, UV_Protection, Easy_Crotch-Opening

MATERIALS

86% Polyamide 14% Elastane

MEN

PROMO RASHGUARD SS MEN

ITEM NO. 48212-236

CARRY OVER

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ black ■ blue ■ red ■ steel blue ■ lime green

FEATURES

Slip_Loop, UV_Protection

MATERIALS

92% Polyester 8% Elastane

WOMEN

PROMO RASHGUARD LS WOMEN

ITEM NO. 48213-4278

UPDATE

**SIZES:** 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ black ■ steel blue ■ 730 concord-blue

FEATURES

Slip_Loop , UV_Protection

MATERIALS

92% Polyester 8% Elastane

WOMEN

PROMO RASHGUARD SS WOMEN

ITEM NO. 48213-4279

UPDATE

**SIZES:** 36/S, 38/M, 40/L, 42/XL**COLORS:** ■ black ■ steel blue ■ 730 concord-blue

FEATURES

Slip_Loop , UV_Protection

MATERIALS

92% Polyester 8% Elastane

W E T S H I R T S / LINE CONCEPT

ION WETSHIRTS are where fashion meets function. Made from a quick-dry and stylish fabric, they protect against UV radiation and shield sensitive skin from the harsh elements. The WETSHIRT can be worn as a trendy tee with shorts at the beach, or with boardies on the water.

MEN

WETSHIRT LS MEN

ITEM NO. 48222-4260

UPDATE

**SIZES:** 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 210 grey-camo ■ 292 steel-grey ■ 664 petrol

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

MEN

WETSHIRT SS MEN

ITEM NO. 48222-4261

UPDATE

**SIZES:** 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 210 grey-camo ■ 292 steel-grey ■ 664 petrol

Waste@Wear™

FEATURES

Slip_Loop, UV_Protection, Waste2Wear Material

MATERIALS

100% Polyester (recycled)



MEN

WETSHIRT HOOD LS MEN

ITEM NO. 48222-4263

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ 292 steel-grey ■ 664 petrol

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Hood, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

WOMEN

WETSHIRT SS WOMEN

ITEM NO. 48223-4281

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

WOMEN

SWIMSUIT LS

ITEM NO. 48223-4190

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black ■ 991 capsule-pink

Waste2Wear™

FEATURES

Performance Seat Cut, UV_Protection, Frontzip, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

WOMEN

WETSHIRT LS WOMEN

ITEM NO. 48223-4280

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

WOMEN

WETSHIRT HOOD LS WOMEN

ITEM NO. 48223-4282

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 900 black

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Hood, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

WOMEN

SURFKINI

ITEM NO. 48223-4195

NEW PRODUCT



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLORS: ■ 900 black ■ 991 capsule-pink

Waste2Wear™

FEATURES

UV_Protection, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

MEN

BASKETBALL SHIRT

ITEM NO. 48222-4262

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 210 grey-camo ■ 664 petrol

Waste2Wear™

FEATURES

Slip_Loop, UV_Protection, Waste2Wear Material

MATERIALS

100% Polyester (recycled)

B O T T O M S

MEN

NEO PANTS 2.0 MEN

ITEM NO. 48702-4109

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

FEATURES

Flat_Lock

MATERIALS

80% Neoprene / 20% Nylon

MEN

NEO SHORTS 2.5 MEN

ITEM NO. 48502-4101

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ black

FEATURES

Snug fitting Lycra Shorts, Draw_Cord (in hem), Key_Loop

MATERIALS

80% Neoprene / 20% Nylon

MEN
BALL SLAPPER SHORTS

ITEM NO. 48600-4122

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: ■ blue

FEATURES

Crotch protection, Draw_Cord (in hem)

MATERIALS

80% Nylon / 20% Spandex (crash pad: 100% Nylon)

WOMEN
RASHGUARD SHORTS

ITEM NO. 48223-4192

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 991 capsule-pink

FEATURES

UV_Protection, Silicon Print on Elastic, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

Waste2Wear™

WOMEN
NEO SHORTS

ITEM NO. 48223-4193

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 991 capsule-pink

FEATURES

UV_Protection, High_Low Waist, Glide_Skin on hem, 1 mm Protection

MATERIALS

80% Neoprene 20% Nylon

WOMEN
RASHGUARD LEGGINGS

ITEM NO. 48223-4194

UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL
COLORS: ■ 991 capsule-pink

FEATURES

UV_Protection, Silicon Print on Elastic, Recycled Waste2Wear Material

MATERIALS

79% Polyester (recycled) 21% Elastane

Waste2Wear™





NEO

ACCESSORIES

2022

NEO HOODS . BEANIES . GLOVES



NEO ACCESSORIES / LINE CONCEPT

In ION's point of view even the smallest items deserve the same dedication and precision as every complex product. Therefore NEO ACCESSORIES are a small but essential part of the whole equipment and sometimes these small items decide whether you have a great day on the water or you go home in deep frustration.

Extend your session with our selection of NEO ACCESSORIES – protecting you and keeping you warm.

HOODS

UNISEX

NEO TOP HOODED VEST 3/2

ITEM NO. 48200-4175

CARRY OVER

GBS FL


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock,
Ear_Holes, Visor_Fixation

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO HOOD 3/2

ITEM NO. 48200-4177

CARRY OVER

GBS


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock,
Ear_Holes

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO TOP HOODED VEST 2/1

ITEM NO. 48200-4176

CARRY OVER

GBS FL


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock,
Ear_Holes, Visor_Fixation

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO HOOD 2/1

ITEM NO. 48200-4178

CARRY OVER

GBS


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock,
Ear_Holes

MATERIALS

80% Neoprene / 20% Nylon

BEANIES

UNISEX

SAFETY BEANIE

ITEM NO. 48600-4126

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L
COLORS: lime

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 10% Nylon / 10% Polyester

UNISEX

TEC BEANIE

ITEM NO. 48210-4182

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L
COLORS: black dark blue

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

NEO GRACE BEANIE

ITEM NO. 48223-4184

UPDATE

FL



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L
COLORS: 900 black 711 crystal-blue

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

WOOLY BEANIE

ITEM NO. 48130-4110

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L
COLORS: grey melange

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 10% Nylon / 10% Polyester

UNISEX

NEO LOGO BEANIE

ITEM NO. 48220-4183

UPDATE

FL



SIZES: 48/S, 50/M, 52/L
COLORS: 900 black 292 steel-grey 664 petrol

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO BOMMEL BEANIE

ITEM NO. 48900-4185

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L
COLORS: black dark blue red

FEATURES

Wind_Proof, Loser_Leash

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BANDIT GAITER

ITEM NO. 48600-4130

CARRY OVER

FL


SIZES: One Size

COLORS: ■ black

FEATURES

Neoprene neck gaiter, Elastic Draw_Cord

MATERIALS

80% Neoprene / 20% Nylon

GLOVES

UNISEX

NEO GLOVES 4/2

ITEM NO. 48200-4143

CARRY OVER

GBS


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Tatex_Grip print, Cuff_Tongue, Tatex_Glue, Plasma_Plush 2.0

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

NEO GLOVES 2/1

ITEM NO. 48200-4144

CARRY OVER

GBS


SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ black

FEATURES

Tatex_Grip print, Cuff_Tongue, Tatex_Glue, Plasma_Plush 2.0

MATERIALS

80% Neoprene / 20% Nylon



UNISEX

CLAW GLOVES 3/2

ITEM NO. 48200-4142

CARRY OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black

FEATURES

Pre_Curved, Tatex_Glue

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

OPEN PALM MITTEN 2.5

ITEM NO. 48200-4145

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black

FEATURES

Palm opening

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

AMARA GLOVES FULL FINGER

ITEM NO. 48200-4141

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black ■ dark blue ■ teal

FEATURES

Lightweight protective gloves, Velcro closure

MATERIALS

51% Polyamide / 26% Polyester / 18% Polyurethane
5% Elastane

UNISEX

LOBSTER MITTEN 4/3

ITEM NO. 48200-4146

UPDATE

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black

FEATURES

Claw_Finger grip, Tatex_Grip, Plasma_Plush 2.0

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

AMARA GLOVES HALF FINGER

ITEM NO. 48200-4140

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black ■ dark blue ■ teal

FEATURES

Lightweight protective gloves, Velcro closure

MATERIALS

51% Polyamide / 26% Polyester / 18% Polyurethane
5% Elastane





FOOT WEAR

2022

BALLISTIC . PLASMA



TECHNOLOGY / FEATURES

BALLISTIC

The BALLISTIC range is our premium line and the crème de la crème of water footwear. If you're looking for exceptional warmth and maximum protection then this is the line for you. With support and stretch in all the right places, it's further enhanced with well thought out and cleverly designed features. All of the BALLISTIC line have the following standard features to provide supercharged feedback even through layers of Neoprene, plus a little bit more ...

Ballistic Sole: The famous and unique Aramid sole protects against razor sharp reef, mussels and other abrasive objects.

Plasma_Plush 2.0: The premium lining offers the best of heat retention and stretch. The high pile fabric traps air for snugly warmth and insulation while the vertically aligned channel structure transports moisture away quickly.

Wrap_Up Sole: The usual flat sole evolves and wraps around the foot for a snug fit.

Segmented Sole: Further development of the creative and strategic cuttings providing a good mixture between support and flexibility.

PLASMA

The PLASMA line will meet the demands of the budget orientated rider looking for quality. Offering a great fit and protection from the elements, ION wraps it all up in a spicy and unique design. All of the PLASMA models have the following standard features:

Segmented Sole: Creative and strategic cuttings have been integrated into the sole to enhance the flexibility in critical areas of the foot.

Rubber Wings: Added support to the vulnerable ankle areas.

SOCK VS BOOT



rubber minimized for epic boardfeel = barefootfeeling



more rubber at heel and forefoot plus the ankle strap providing firm hold



IS:
INTERNAL SPLIT



Ballistic Socks
6/5, 3/2



Ballistic Boots
6/5, 3/2



Ballistic Shoes 2.5



ES:
EXTERNAL SPLIT



Ballistic Toes 2.0



RT:
ROUND TOE NO SPLIT



Ballistic Socks 3/2



Ballistic Boots 3/2



Ballistic Shoes 2.5



Plasma Boots 6/5, 3/2



Plasma Shoes 2.5



Plasma Socks 0.5



Plasma Slipper 1.5

For those who don't like that string between the toes we offer the ROUND TOE NO SPLIT. As the outline shows the RT has got a smaller root base than the other models. This ensures a tight fit on each foot and a better heat retention for your toes.



B A L L I S T I C

UNISEX

BALLISTIC BOOTS 6/5 IS

ITEM NO. 48200-4303

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
2°C - 7°C - 34°F - 45°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap, Pull_Loop, Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC BOOTS 3/2 RT

ITEM NO. 48200-4302

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap, Pull_Loop, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC BOOTS 3/2 IS

ITEM NO. 48200-4301

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Velcro_Strap, Pull_Loop, Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC SOCKS 6/5 IS

ITEM NO. 48200-4309

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
2°C - 7°C - 34°F - 45°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC SOCKS 3/2 IS

ITEM NO. 48200-4306

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC SOCKS 3/2 RT

ITEM NO. 48200-4305

CARRY OVER

GBS

ICY COLD COOL MILD WARM TROPIC
6°C - 11°C - 43°F - 52°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn,
Sealing_Print, Round_Toe

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC SHOES 2.5 IS

ITEM NO. 48200-4307

CARRY OVER

FL

ICY COLD COOL MILD WARM TROPIC
14°C - 19°C - 57°F - 66°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Pull_Loop, Solid draw cord, Velcro_Strap,
Internal_Split

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BALLISTIC SHOES 2.5 RT

ITEM NO. 48200-4308

CARRY OVER

FL

ICY COLD COOL MILD WARM TROPIC
14°C - 19°C - 57°F - 66°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLOURS: ■ black

FEATURES

Pull_Loop, Solid draw cord, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

UNISEX

BALLISTIC TOES 2.0 ES

ITEM NO. 48200-4310

CARRY OVER

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12
COLORS: ■ black

FEATURES

Pull_Loop, Solid draw cord, External_Split

MATERIALS

80% Neoprene / 20% Nylon

P L A S M A

UNISEX

PLASMA BOOTS 6/5 RT

ITEM NO. 48220-4333

NEW PRODUCT

GBS

ICY COLD COOL MILD WARM TROPIC
5°C - 10°C - 41°F - 50°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURES

External Shoehorn

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA BOOTS 3/2 RT

ITEM NO. 48220-4332

UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
9°C - 14°C - 48°F - 57°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURES

External Shoehorn

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SHOES 2.5 RT

ITEM NO. 48220-4334

UPDATE

GBS

ICY COLD COOL MILD WARM TROPIC
21°C - 26°C - 70°F - 79°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

FEATURES

External Shoehorn, Grip Print

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SLIPPER 1.5 RT

ITEM NO. 48220-4335

NEW PRODUCT

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ 900 black

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

PLASMA SOCKS 0.5

ITEM NO. 48600-4324

CARRY OVER

FL

ICY COLD COOL MILD WARM TROPIC
22°C - 27°C - 72°F - 81°F



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLORS: ■ black

MATERIALS

80% Neoprene / 20% Nylon

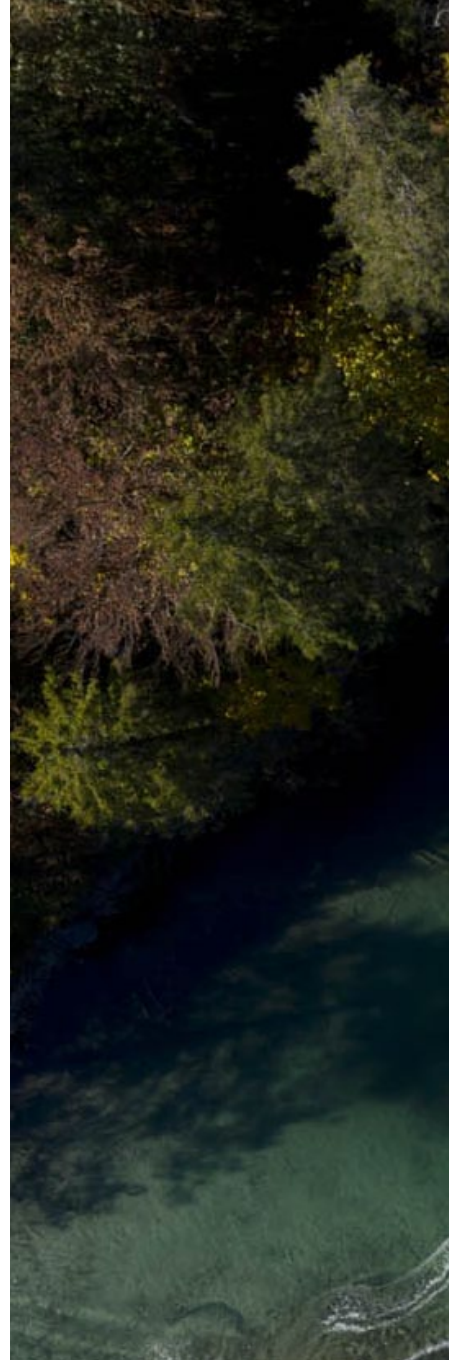




PRO TECTION

2022

VESTS KITE . VESTS WAKE . HARDCAPS





VESTS / LINE CONCEPT

ION VESTS are designed to cater to all levels of riding. Whether you're looking for added buoyancy, or peace of mind when on the water, our range of multi-functional vests will boost your confidence so you can take your riding to the next level. Forever pushing innovation and design, we take pride in the optimised construction and intricate details that ION believes make all the difference. Since 2011, we've made sure that all ION VESTS meet CE standards and pass the rigorous testing process according to PPE89/686/EEC. The ION VESTS will enhance your ride, give additional warmth and build your confidence. Ride hard, ride safe.

FZ = front zip SZ = side zip NZ = no zip

WAKE VESTS

MEN

COLLISION VEST SELECT FZ

ITEM NO. 48222-4160

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 259 tie dye-ltd-grey

FEATURES

Easy entry, Seamless Rib and Spine Protection, CE Approved, Tacky_Hem, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

MEN

COLLISION VEST CORE FZ

ITEM NO. 48222-4161

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (900 black), 152/12 (900 black)

COLORS: ■ 210 grey-camo ■ 900 black

FEATURES

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

MEN

COLLISION VEST ELEMENT SZ

ITEM NO. 48222-4158

UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLORS: ■ 900 black

FEATURES

Easy entry, Zipper Garage, CE Approved

MATERIALS

80% Neoprene / 20% Nylon

WOMEN

LUNIS VEST FZ

ITEM NO. 48223-4168

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L

COLORS: ■ 900 black

FEATURES

Easy entry, Zipper Garage, CE Approved, Tacky_Hem

MATERIALS

80% Neoprene / 20% Nylon

K I T E V E S T S

MEN
VECTOR VEST SELECT FZ

ITEM NO. 48222-4163

[UPDATE](#)**FL****SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 773 deep-sea**FEATURES**

FLX, CE Approved, Tacky_Hem, Zipper Garage, Dry_Grid

MATERIALS

80% Neoprene / 20% Nylon

MEN
VECTOR VEST CORE FZ

ITEM NO. 48222-4165

[UPDATE](#)**FL****SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 210 grey-camo ■ 900 black**FEATURES**

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

MEN
VECTOR VEST AMP FZ

ITEM NO. 48222-4164

[UPDATE](#)**FL****SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (792 indigo-blue), 152/12 (792 indigo-blue)**COLORS:** ■ 664 petrol ■ 900 black ■ 792 indigo-blue**FEATURES**

Easy entry, CE Approved, Zipper Garage, Max_Flex

MATERIALS

80% Neoprene / 20% Nylon

MEN
VECTOR VEST ELEMENT SZ

ITEM NO. 48222-4159

[UPDATE](#)**FL****SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL**COLORS:** ■ 900 black**FEATURES**

Side zipper, CE Approved

MATERIALS

80% Neoprene / 20% Nylon



WOMEN

IVY VEST FZ

ITEM NO. 48213-4169

UPDATE

FL



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL, 140/10, 152/12

COLORS: 991 capsule-pink ■ black

FEATURES

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER VEST 50N FZ

ITEM NO. 48212-4166

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10, 152/12

COLORS: ■ black ■ lime

FEATURES

50N approved, Body encompassing strap for firm fit

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER VEST USCG FZ

ITEM NO. 48212-4167

CARRY OVER

FL



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10, 152/12

COLORS: ■ blue

FEATURES

50N approved, Body encompassing strap for firm fit

MATERIALS

80% Neoprene / 20% Nylon

UNISEX

BOOSTER X VEST SZ

ITEM NO. 48212-4162

CARRY OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 140/10, 152/12

COLORS: ■ black ■ blue ■ lime ■ seaweed

FEATURES

50N approved, Drinking bladder fixture, Several pockets, Reflective panels, Harness hook fixture

MATERIALS

80% Neoprene / 20% Nylon

H A R D C A P S / LINE CONCEPT

It won't come as a surprise to know that ION is evolving their line of Hardcaps with the same passion and innovation as they do with all other products. This approach provides the basis and strong foundations for ION's helmet range, manufactured in a factory well known for the production of aviation helmets. ION is setting new standards for water-sports: Hardcaps with a weight-optimised, yet robust construction and cosy materials on the inside. All ION Hardcaps meet the CE 1385 standard, available in three different constructions.

UNISEX

HARDCAP SELECT

ITEM NO. 48220-7202

NEW PRODUCT

**SIZES:** S, M, L**COLORS:** 210 grey-camo 991 capsule-pink

FEATURES

Adjustable inside construction, EVA Padding with water repellent lining, CE EN 1385 approved, cosy fit, lightweight, removeable ear pads, FIDLOCK - magnetic buckle

MATERIALS

60% ABS / 30% EVA / 5% PU / 5% PA

UNISEX

HARDCAP AMP

ITEM NO. 48220-7201

NEW PRODUCT

**SIZES:** S, M, L**COLORS:** 664 petrol 792 indigo 201 stone-grey

FEATURES

Adjustable inside construction, EVA Padding, CE EN 1385 certified, cosy fit, lightweight, adjustable buckle

MATERIALS

60% ABS / 30% EVA / 5% PU / 5% PA

UNISEX

HARDCAP CORE

ITEM NO. 48220-7200

NEW PRODUCT

**SIZES:** S, M, L**COLORS:** 502 ruby 100 white 900 black

FEATURES

EVA Padding, CE EN 1385 certified, cosy fit, lightweight

MATERIALS

60% ABS / 30% EVA / 5% PU / 5% PA


UNISEX

EARPADS

ITEM NO. 48220-7210

NEW PRODUCT



SIZES: one size fits all
COLORS:  900 black

FEATURES

Fits with Hardcap 3.2

MATERIALS

40% PET / 30% PU / 30% SBR rubber


UNISEX

SHIN PROTECTOR

ITEM NO. 48210-7083

CARRY OVER



SIZES: S, M, L
COLORS:  black

FEATURES

Shin protection made out of CURV material, Protects lower legs against sharp foil edges

MATERIALS

80% PP / 10% neopren / 10% nylon


UNISEX

EARPADS WALKIE TALKIE - RIGHT SIDE

ITEM NO. 48200-7211

CARRY OVER



SIZES: one size fits all
COLORS:  black

FEATURES

Fits with Hardcap 3.2, Option to place a compact Walkie Talkie (waterproofed version) at the Earpad (Walkie Talkie not included)

MATERIALS

40% Neoprene / 30% PET / 15% PU / 15% SBR rubber


UNISEX

FOOT PROTECTOR

ITEM NO. 48900-7074

CARRY OVER



SIZES: one size fits all
COLORS:  black

FEATURES

Protects foot against abrasions

MATERIALS

80% neoprene / 20 % polyester

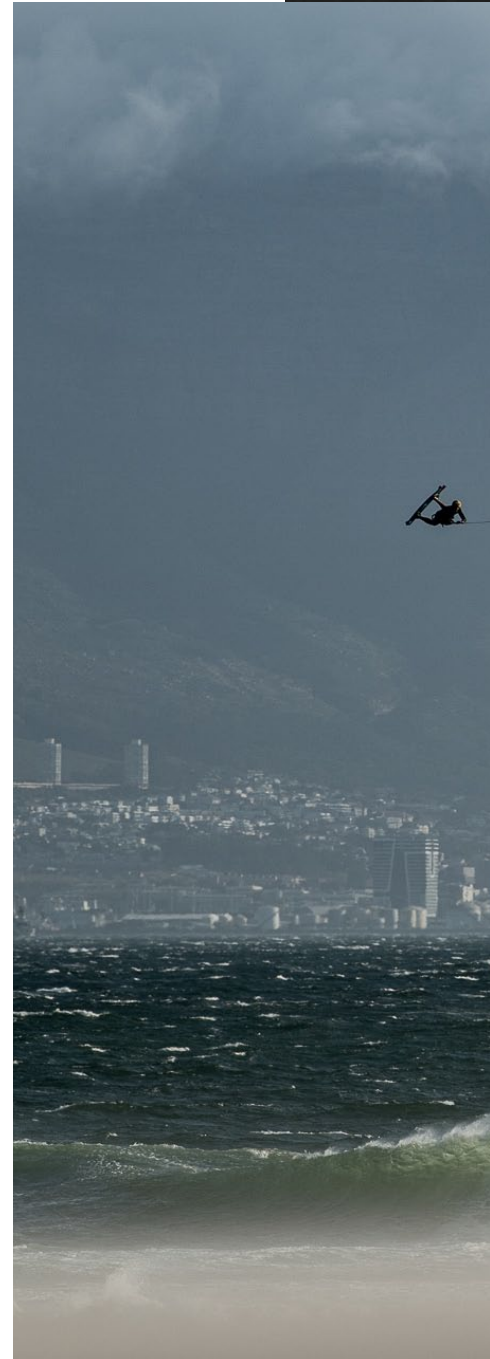




HARN ESSES


2022

KITE WAIST HARNESS . KITE SEAT HARNESS
WINDSURF WAIST HARNESS . WINDSURF SEAT HARNESS





HARNESSES TECHNOLOGY / LEVELS

	CURV	HYBRID	SOFTSHELL
			
CONSTRUCTION	The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support.	3D molded spine made of tried and tested Curv material for extra ergonomic back support.	The Softshell harness range consists of fully moulded EVA offering good back support and comfort.
WEIGHT	Lightweight Curv composite construction.	Light but durable hybrid construction.	Light construction with a clever mix of material.
FOAM	Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water.	Elastic HD_Foam for a comfortable fit without soaking up water.	Elastic HD_Foam for a comfortable fit without soaking up water.
BAR	<p>SPECTRE BAR</p> <p>The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbings. The Bar will be delivered with the Aluminium Hook.</p>	<p>SPECTRE BAR</p> <p>The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbings. The Bar will be delivered with the Aluminium Hook.</p>	<p>C_BAR 1.0</p> <p>Fiber reinforced injection material with a modular exchangeable metal hook. The tension lever tightens the harness without changing the buckle settings.</p>
BUCKLE SETUP	C_30 Buckles	PVC_Buckles	PVC_Buckles
KITEKNIFE	Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3.	Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3.	Safety knife to cut the kite lines in dangerous situations.

HARNESSES TECHNOLOGY / FEATURES

**SPECTRE BAR**

The SPECTRE-Bar is ION's latest innovation in spreader bar technology. It features a slim outline and is made from forged carbon C30 which makes it also incredibly light. Thanks to the bar's stiff properties, it provides direct feedback. A super-slim EVA pad minimizes pressure points so you can focus only on your riding. Integrated Spectre Flaps on each side made out of Curv material prevent twisting of the bar while still following your movements. The tension lever system guarantees an easy on and off of the harness without having to change the webbings. The bar will be delivered with the Aluminium hook.

**C_BAR 1.0**

The original version of the C-Bar Kitesurf bar comes with a stainless steel hook. The tension lever is built to make life easy while the force is spread symmetrically across the whole bar.

**MODULAR SYSTEM**

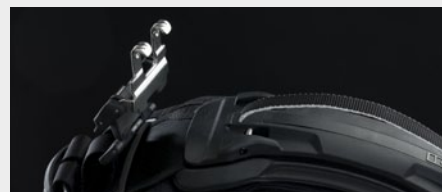
ION offer a modular hook system for every Spectre Bar and C-bar, allowing you to additionally purchase your preferred hook option. Choose between the aluminium Kitesurf Hook, the Quicklock Hook, the Slider & Mini Rope set and the Aluminium Windsurf Hook.

**ERGO_PAD**

The exchangeable Ergo_Pad on the harness inside offers optimal lumbar support in two profiles (medium and high support). For individualized back support & injury prevention.

**C_30 BUCKLE**

Easy to handle carbon adjustment of the spreader bar webbings with a pleasantly light weight.

**RELEASEBUCKLE VII**

An updated version of the established Buckle system. The tension lever system guarantees an easy on and off of the harness without having to change the webbings.

**INSIDE EVA**

EVA on the inside prevents the harness from riding up or rotating.

**INTERNAL FLEX BELT**

A flexible closing belt system on the inside guarantees a snug fit and adapts perfectly to the rider's individual anatomy.

**NEOPREN BELT**

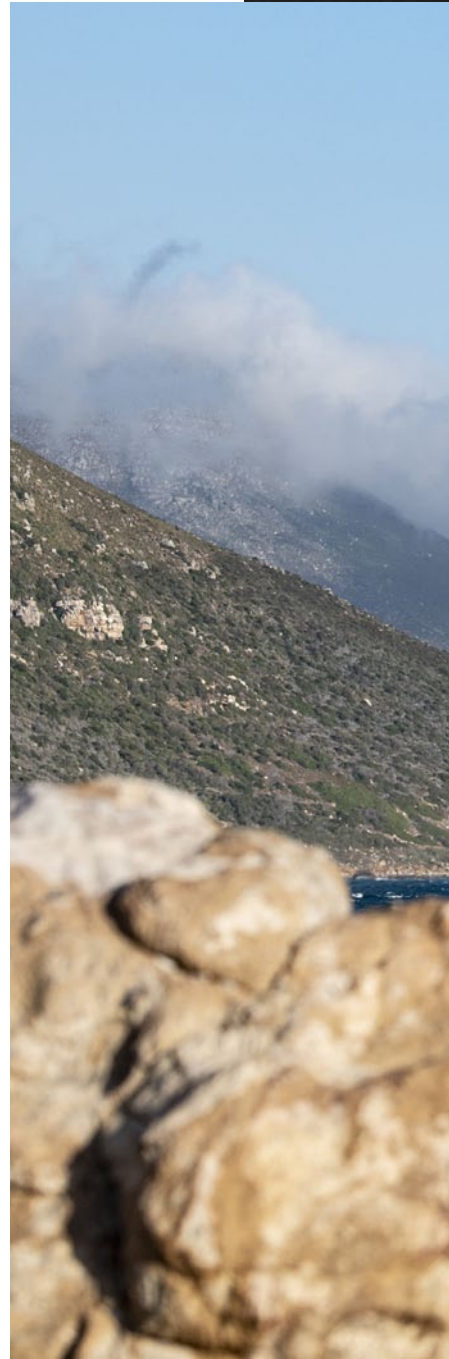
A new and improved technical feature, designed to increase the feeling of flex, twist and overall comfort of wave and freestyle riding.



K I T E

2022

WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN





K I T E H A R N E S S E S

WAIST

PRICE

\$

SUPPORT



ITEM NO.
48212-4711
RIPPER KITE



ITEM NO.
48212-4710
AXXIS KITE



ITEM NO.
48223-4727
NOVA



ITEM NO.
48222-4702
APEX

FLEX INDEX

1 SOFT

DIRECT FEELING

+

SEAT SS21

PRICE

\$



ITEM NO.
48222-4722
ECHO

SSSSS



ITEM NO.
48222-4709
RIOT CURV



ITEM NO.
48222-4706
RIOT CURV TEAM SERIES



ITEM NO.
48223-4726
SOL CURV

FLEX INDEX (1 - 20)

The flex index describes the rigidity of the harness.
Higher flex index = hard and rigid
Lower flex index = soft and flexible

20 HARD

+++++

SSSSS



ITEM NO.
48213-4732
VEGA



ITEM NO.
48222-4720
RADAR



ITEM NO.
48222-4723
SONAR

**RADAR RACE /
FOIL VERSION**



ITEM NO.
48222-4721
B2

K I T E W A I S T M E N

MEN
A P E X
ITEM NO. 48222-4702

NEW PRODUCT



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL
COLORS: 664 petrol 900 black 793 indigo 210 grey-camo

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN

RIOT TEAM SERIES

ITEM NO. 48222-4706

NEW PRODUCT

★ ★ ★
360°
CAMPAIGN



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT, 54/XL
COLORS: ■ 212 marble black ■ Hadlow

- . TALL SIZES
- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . FLAPS

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
18



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

MEN

RIOT CURV

ITEM NO. 48222-4709

NEW PRODUCT

★ ★ ★
360°
CAMPAIGN



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT, 54/XL
COLORS: ■ 210 grey-camo ■ 664 petrol ■ 793 indigo ■ 900 black

- . TALL SIZES
- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . FLAPS

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
14



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

KITE WAIST MEN

MEN

AXXIS KITE

ITEM NO. 48212-4710

CARRY OVER

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL**COLORS:** ■ 900 black ■ steel blue

- . C-BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS

PRICE LEVEL

\$\$\$\$\$

FLEX INDEX (1-20)

4

MEN

SEATPART / FOR X-OVER HARNESS ATTACHABLE

ITEM NO. 48600-7096

CARRY OVER

**SIZES:** 46/XS, 48/S, 50/M, 52/L, 54/XL**COLORS:** ■ 900 black

Optional Velcro attachable seat part for REVOXX KITE 5 and AXXIS KITE 4 prevents the harness from riding up.

MEN

RIPPER KITE

ITEM NO. 48212-4711

CARRY OVER

**SIZES:** 104/XXXS, 116/XXS, 128/XS**COLORS:** ■ steel blue

- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS

PRICE LEVEL

\$\$\$\$\$

FLEX INDEX (1-20)

2

K I T E S E A T M E N

MEN

RADAR

ITEM NO. 48222-4720

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black

- . SPECTRE-BAR
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE 2.0 MULTITOOL

SPECS

PRICE LEVEL

\$\$\$\$\$

MEN

SONAR (RADAR RACE // FOIL VERSION)

ITEM NO. 48222-4723

NEW PRODUCT



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black

- . SPECTRE-BAR
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS

PRICE LEVEL

\$\$\$\$\$

MEN

B2

ITEM NO. 48222-4721

UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black

- . SPECTRE-BAR
- . C_30 BUCKLE
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . DOWNFORCE_LOOP

SPECS

PRICE LEVEL

\$\$\$\$\$

MEN

ECHO

ITEM NO. 48212-4722

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black

- . C-BAR 1.0
- . PVC BUCKLE
- . NEO BELT
- . KITEKNIFE

SPECS

PRICE LEVEL

\$\$\$\$\$

K I T E S E A T M E N / W O M E N


WOMEN

VEGA

ITEM NO. 48213-4732

CARRY OVER



SIZES: 34/XS, 36/S, 38/M, 40/L
COLORS:  900 black

- . C-BAR 1.0
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE

SPECS

PRICE LEVEL

\$\$\$\$\$

KITE WAIST WOMEN

WOMEN

SOL CURV

ITEM NO. 48223-4726

NEW PRODUCT

★ ★ ★
360°
CAMPAIGN



SIZES: 34/XS, 36/S, 72/ST, 38/M, 76/MT, 40/L
COLORS: ■ 900 black ■ 991 capsule-pink

- . TALL SIZES
- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . FLAPS

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
10



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



ERGO PAD

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

WOMEN

NOVA

ITEM NO. 48223-4727

NEW PRODUCT



SIZES: 34/XS, 36/S, 38/M, 40/L
COLORS: ■ 991 capsule-pink ■ 793 indigo ■ 900 black

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER
- . FLAPS

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
6



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.



WIND SURF

2022

WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN



WINDSURF HARNESSES

WAIST

PRICE

\$

\$\$\$\$\$



ITEM NO.
48222-4747
ICON CURV



ITEM NO.
48222-4742
RADIUM



ITEM NO.
48222-4741
RADIUM TEAM SERIES



ITEM NO.
48212-4734
AXXIS WS 4



ITEM NO.
48223-4760
JADE



ITEM NO.
48212-4735
RIPPER WS 2

FLEX INDEX (1 – 15)

The flex index describes the rigidity of the harness.

Higher flex index = hard and rigid

Lower flex index = soft and flexible

FLEX INDEX

1 SOFT

15 HARD

DIRECT FEELING

+

+++++

SEAT

PRICE

\$

\$\$\$\$\$



ITEM NO.
48212-4757
FUEL



ITEM NO.
48213-4761
PEARL



ITEM NO.
48222-4756
OCTANE

WINDSURF WAIST MEN

MEN RADIUM

ITEM NO. 48222-4742

NEW PRODUCT



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 664 petrol ■ 900 black

- . 3D_PLUS SPINE
- . PVC BUCKLE
- . GREY_FOAM
- . INTERNAL FLEX BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN RADIUM TEAM SERIES

ITEM NO. 48212-4741

CARRY OVER



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ black capsule

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . GREY_FOAM
- . NEO BELT
- . FLAPS

SPECS
PRICE LEVEL \$\$\$\$
FLEX INDEX (1-20) 8



PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.



SPECTRE BAR

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.



LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN
ICON CURV
ITEM NO. 48222-4747

NEW PRODUCT

★ ★ ★
**360°
CAMPAIGN**



SIZES: 48/S, 94/ST, 50/M, 98/MT, 52/L, 102/LT, 54/XL
COLORS: ■ 900 black ■ 664 petrol

- . TALL SIZES
- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . NEO BELT
- . FLAPS

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
14

**CURV**

3D molded spine made of tried and tested Curv for extra ergonomic back support.

**ERGO PAD**

Two exchangeable Pads on the harness inside offer optimal lumbar support in two profiles (medium and high support).

**SPECTRE BAR**

ION's latest innovation in spreader bar technology. Incredible flexibility and a slim outline. Including the Aluminium Hook.

**LIGHTWEIGHT**

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

MEN
AXXIS WS
ITEM NO. 48212-4734

CARRY OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL
COLORS: ■ steel-blue

- . C-BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
4

RIPPER WS
ITEM NO. 48212-4735

CARRY OVER



SIZES: 104/XXXS, 116/XXS, 128/XS
COLORS: ■ 900 black

- . PVC BUCKLE
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL
FLEX INDEX (1-20)

\$\$\$\$\$
2

WINDSURF SEAT MEN

MEN
OCTANE

ITEM NO. 48222-4756

UPDATE



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . SPECTRE-BAR
- . C_30 BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL

\$\$\$\$

MEN
FUEL

ITEM NO. 48212-4757

CARRY OVER



SIZES: 48/S, 50/M, 52/L, 54/XL
COLORS: ■ 900 black

- . C-BAR 1.0
- . PVC BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL

\$\$\$\$

WINDSURF WAIST / SEAT WOMEN

WOMEN
JADE

ITEM NO. 48223-4760

NEW PRODUCT



SIZES: 34/XS, 36/S, 38/M, 40/L
COLORS: ■ 793 indigo

- . SPECTRE-BAR
- . PVC BUCKLE
- . HD FOAM
- . INTERNAL FLEX BELT
- . FLAPS

SPECS

PRICE LEVEL

\$\$\$\$

FLEX INDEX (1-20)

6

WOMEN
PEARL

ITEM NO. 48213-4761

CARRY OVER



SIZES: 36/S, 38/M, 40/L
COLORS: ■ 900 black

- . C-BAR 1.0
- . C_30 BUCKLE
- . NEO BELT

SPECS

PRICE LEVEL

\$\$\$\$

WINGFOIL WAIST

UNISEX

ROGUE

ITEM NO. 48222-4762

360° LITE
CAMPAIGN

NEW PRODUCT

SIZES: 48/S, 50/M, 52/L, 54/XL

COLORS: ■ 900 black



- . NYLON SLIDING HOOK
- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . EVA_FOAM
- . HPL_SLIDER
- . FLAPS

SPECS

PRICE LEVEL

FLEX INDEX (1-20)

\$\$\$\$\$

14



CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.



EVA

EVA on the inside prevents the harness from riding up and rotating.



INTEGRATED BAR

Integrated spreaderbar designed and optimised for this specific harness.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.



SPREADER BARS

KITE SPECTRE SLIDER

ITEM NO. 48210-8018

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

WINDSURF SPECTRE

ITEM NO. 48210-8019

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

KITE SPECTRE

ITEM NO. 48210-8010

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

KITE SPECTRE QUICKLOCK

ITEM NO. 48210-8011

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

KITE C-BAR 1.0

ITEM NO. 48210-8015

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

WINDSURF C-BAR 1.0

ITEM NO. 48210-8016

CARRY OVER



SIZES: 22 / 25 / 28.5 / 32

COLORS: ■ 900 black

H O O K S

KITE QUICKLOCK HOOK

ITEM NO. 48210-8020

CARRY OVER

**SIZES:** one size**COLORS:** ■ 900 black

WINDSURF ALUMINIUM HOOK

ITEM NO. 48200-8014

CARRY OVER

**SIZES:** one size**COLORS:** ■ 900 black

KITE ALUMINIUM HOOK

ITEM NO. 48200-8020

CARRY OVER

**SIZES:** one size**COLORS:** ■ 900 black

WINDSURF STAINLESS STEEL HOOK

ITEM NO. 48210-8021

CARRY OVER

**SIZES:** one size**COLORS:** ■ gun-metal

KITE STAINLESS STEEL HOOK

ITEM NO. 48210-8022

CARRY OVER

**SIZES:** one size**COLORS:** ■ gun-metal

KITE MINIROPE SLIDER

ITEM NO. 48210-8026

CARRY OVER

**SIZES:** one size, (for SPECTRE BAR)



TRAVEL GEAR

2022

TRAVELBAGS . BOARDBAGS



BOARD BAG TECHNOLOGY / FEATURES



CURV_PLATE

A thermo molded Curv plate ensures great stiffness combined with light weight and durability. The plate is protecting the area that is getting the most friction while traveling.



SHERPA_BELT

The sherpa_belt makes travelling even easier: simply put the belt around your shoulders and have your hands free for all the other stuff you need to take care of while traveling.



LIGHTWEIGHT

Thanks to the use of thin and lightweight ripstop fabric combining with ultra-lightweight foam padding, ION board bags ensure best board protection at minimal weight.



BAG_BREEZE 2.0

Two TPU patches on the front and back of the bag, are combined with the mesh inserts at the front and tail to ensure great ventilation. The mesh inserts are completely EVA padded, perfect to protect your precious board. Say goodbye to a hot damp interior and hello to a breezy bag for your wetsuit and board!



CONNECTIVE_HANDLE

Gone are the days of hauling your boardbag in an awkward fashion across airport floors. ION has developed the Connective_Handle as a simple solution for those tricky times. Using this accessory, you can connect the front handle of the Tec Boardbag to your trolley bag or airport trolley and calmly cruise to the check in counter.



Waste2Wear®

RECYCLED_FABRIC

To make sure lineups won't turn into landfills we are using Waste2Wear® fabrics for our redesigned CORE board bags. Waste2Wear® sources PET bottles from the ocean and turns them into new garments.

TRAVEL BAGS

WHEELIE

ITEM NO. 48220-7003



SIZES

S 35 L
M 65 L (+10 L)
L 110 L

BAG OUTSIDE

56 X 35 X 23 CM
64 X 37,5 X 45 CM (+ 8CM)
90 X 40 X 35 CM

WEIGHT

3,12 KG
4,35 KG
5,15 KG

NEW PRODUCT

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, Top and bottom compartment can be separated, Hard bottom construction, Laundry compartment

MATERIALS

70% Polyester / 20% Polyethylene / 10% Polypropylene

Waste@Wear™

SUSPECT DUFFEL BAG

ITEM NO. 48220-7002



SIZES

90 L

BAG OUTSIDE

90 X 45 X 40 CM

WEIGHT

1,56 KG

NEW PRODUCT

COLORS: ■ 900 black

FEATURES

Durable tarpaulin, Classic duffel bag, Double shoulder straps, Mesh pockets on the inside

MATERIALS

80% PVC / 20% Polypropylene

Waste@Wear™

MISSION PACK

ITEM NO. 48220-7001



SIZES

40 L

BAG OUTSIDE

35 X 25 X 49 CM

WEIGHT

1,02 KG

NEW PRODUCT

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, 15" Laptop compartment, Several organizer pockets, Breathable backpart, Extendable main compartment, Trolley sleeve

MATERIALS

70% Nylon / 20% Polyethylene / 10% Polypropylene

Waste@Wear™

KITE CRUSHBAG

ITEM NO. 48210-7019



1x

SIZES

10 / M
14 / M

BAG OUTSIDE

MAX. KITE SIZE 10 M²
MAX. KITE SIZE 14 M²

WEIGHT

0,2 KG
0,3 KG

CARRY OVER

COLORS: ■ black

FEATURES

A simple way to decrease the size of your kite and transport it

MATERIALS

90% Polyester / 10% Polypropylene

CHANGING MAT / WETBAG

ITEM NO. 48800-7010



SIZES

ONE SIZE

BAG OUTSIDE

100 X 100 CM

WEIGHT

0,35 KG

CARRY OVER

COLORS: ■ black

MATERIALS

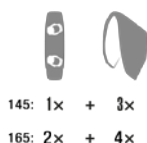
80% Nylon / 20% Polypropylene

GEARBAGS

GEARBAG TEC GOLF

ITEM NO. 48220-7013

NEW PRODUCT



145: 1x + 3x
165: 2x + 4x

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
145	145 X 45 CM	148 X 47 X 38 CM	3,75 KG
165	165 X 48 CM	168 X 50 X 40 CM	4,15 KG

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, Space for twintip and kites, Bag_Breeze 2.0, Wheels, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

60% Polyester / 30% Polyethylene / 10% Polypropylene

Waste@Wear™

GEARBAG TEC

ITEM NO. 48220-7015

NEW PRODUCT



5'4: 1 Foilboard + 2 Wings
6'0: 1 Surfboard + 4 Kites
6'3: 1 Foilboard + 3 Wings
6'8: 1 Foilboard + 4 Wings

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
5'4	160 X 69 CM	167 X 72 X 28 CM	4,6 KG
6'0	186 X 53 CM	190 X 55 X 35 CM	4,6 KG
6'3	190 X 69 CM	195 X 72 X 35 CM	4,6 KG
6'8	205 X 69 CM	208 X 72 X 35 CM	5,6 KG

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, Space for foil board, foil and wings, Wheels, Top loader, Bag_Breeze 2.0, Connective Handle, Sherpa_Belt, Molded Curv plate, Space for Kite or Wing equipment

MATERIALS

60% Polyester / 30% Polyethylene / 10% Polypropylene

Waste@Wear™

GEARBAG CORE

ITEM NO. 48210-7018

CARRY OVER



139: 1x + 2x
152: 1x + 4x
165: 2x + 4x
186: 1x + 4x

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
139	140 X 43 CM	142 X 48 X 40 CM	3,6 KG
152	153 X 47 CM	155 X 48 X 40 CM	3,8 KG
165	167 X 50 CM	170 X 52 X 40 CM	3,9 KG
186	186 X 53 CM	190 X 55 X 40 CM	4,1 KG

COLORS: ■ steel blue ■ steel grey

FEATURES

100% recycled PU coated nylon 600D, Lightweight construction, Space for up to 1 board and up to 2 kites, Top loader, Includes small tool bag

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

QUIVER BAGS

WING QUIVERBAG CORE

ITEM NO. 48220-7043

NEW PRODUCT



2x

SIZES

150

MAX. WING NUMBER

2 WINGS + GEAR

BAG OUTSIDE

150 X 35 X 35 CM

WEIGHT**COLORS:** ■ steel blue**FEATURES**

100% recycled PU coated nylon 600D, Enough storage space for 2 wings and gear,

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

WINDSURF QUIVERBAG CORE

ITEM NO. 48210-7043

CARRY OVER



34x + 23x + 34x

SIZES

S 430 L

MAX. BOARD SIZE

MAST LENGTH 430 CM

BAG OUTSIDE

220 X 42 X 42 CM

WEIGHT

1,90 KG

L 490 L

MAST LENGTH 490 CM

286 X 45 X 45 CM

2,35 KG

COLORS: ■ steel blue**FEATURES**

100% recycled PU coated nylon 600D, Enough storage space for sails, masts & booms

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

BOARD BAGS WAKE / KITE / SURF

WAKE BOARDBAG CORE

ITEM NO. 48210-7041



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
148	148 X 45 CM	155 X 48 X 25 CM	1,6 KG

CARRY OVER

COLORS:  steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Space for wakeboard and boots, Shoulder strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste2Wear™

WAKE BOARDBAG CORE WHEELIE

ITEM NO. 48210-7042



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
148	148 X 45 CM	155 X 48 X 25 CM	2,95 KG

CARRY OVER

COLORS:  steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Space for wakeboard and boots, Wheels

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste2Wear™

TWINTIP BOARDBAG CORE

ITEM NO. 48210-7048



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
137	137 X 43 CM	137 X 43 CM	1,0 KG
143	143 X 45 CM	143 X 45 CM	1,1 KG
166	166 X 49 CM	166 X 49 CM	1,4 KG

CARRY OVER

COLORS:  steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste2Wear™

SURF BOARDBAG CORE

ITEM NO. 48210-7030



1x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
5'6	165 X 54 CM	180 X 67 CM	1,30 KG
5'8	173 X 53 CM	183 X 68 CM	1,35 KG
6'0	183 X 53 CM	193 X 68 CM	1,40 KG
6'5	199 X 54 CM	209 X 69 CM	1,50 KG
6'10	210 X 55 CM	219 X 70 CM	1,70 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SURF BOARDBAG CORE TRIPLE

ITEM NO. 48210-7027



3x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
6'8	203 X 60 CM	206 X 63 X 22 CM	3,4 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SURF BOARDBAG CORE STUBBY

ITEM NO. 48210-7029



1x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
5'2 X 21"	170 X 54 CM	174 X 68 CM	1,25 KG
5'6 X 19"	178 X 48,5 CM	182 X 59 CM	1,30 KG
6'0 X 20"	183 X 51 CM	190 X 61 CM	1,40 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SHOULDER STRAP CORE

ITEM NO. 48210-7016



CARRY OVER

SIZES
ONE SIZE

COLORS: ■ steel blue

FEATURES

Compatible with all core boardbags

MATERIALS

100% Polypropylene

BOARD BAGS WINDSURF

WINDSURF BOARDBAG CORE

ITEM NO. 48210-7022



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
230	230 X 58 CM	241 X 74 CM	2,0 KG
235	235 X 61 CM	250 X 75 CM	2,1 KG
240	240 X 61 CM	255 X 82 CM	2,2 KG
245	245 X 73 CM	255 X 90 CM	2,3 KG
250	250 X 79 CM	263 X 93 CM	2,5 KG
255	255 X 85 CM	267 X 100 CM	2,7 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Foil compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

CARRY OVER

WINDSURF BOARDBAG CORE

STUBBY

ITEM NO. 48210-7021



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
215	215 X 58 CM	218 X 73,5 CM	1,9 KG
230	230 X 63 CM	233 X 74 CM	2,1 KG
235	235 X 70 CM	241 X 82 CM	2,3 KG
238	238 X 78 CM	240 X 91 CM	2,5 KG
236	236 X 100 CM	241 X 117 CM	3,2 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Foil compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

CARRY OVER

WINDSURF BOARDBAG CORE

DOUBLE

ITEM NO. 48210-7023



SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
245	245 X 65 CM	250 X 68 X 20 CM	3,85 KG
250	250 X 85 CM	255 X 88 X 25 CM	4,40 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Dividing sheet

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

CARRY OVER

BOARD BAGS SUP / WING

SUP BOARDBAG CORE

ITEM NO. 48210-7035



1x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
8'2 X 28,5"	254 X 72 CM	273 X 87 CM	2,6 KG
9'0 X 32"	275 X 82 CM	290 X 100 CM	2,9 KG
9'5 X 33"	288 X 84 CM	300 X 100 CM	3,0 KG
9'6 X 31"	290 X 79 CM	303 X 91 CM	3,1 KG
10'0 X 33"	305 X 84 CM	320 X 98 CM	3,3 KG
10'6 X 31"	320 X 79 CM	333 X 91 CM	3,6 KG
11'6 X 34"	351 X 86 CM	364 X 102 CM	3,8 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SUP / WING BOARDBAG CORE STUBBY

ITEM NO. 48210-7034



1x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
4'8 X 23"	142 X 58 CM	155 X 70 CM	1,7 KG
5'2 X 21"	158 X 54 CM	169 X 75 CM	1,8 KG
5'4 X 26"	163 X 66 CM	173 X 86 CM	1,9 KG
6'0 X 30"	186 X 77 CM	193 X 96 CM	1,9 KG
6'11 X 30"	211 X 77 CM	226 X 100 CM	2,1 KG
8'3 X 29"	253 X 74 CM	253 X 74 CM	2,6 KG
8'10 X 31,5"	270 X 80 CM	270 X 80 CM	2,8 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket, Foil compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SUP RACE BOARDBAG CORE

ITEM NO. 48210-7037



1x

CARRY OVER

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
12'6	381 X 78 CM	395 X 98 CM	3,9 KG

COLORS: ■ steel blue

FEATURES

100% recycled PU coated nylon 600D, 5mm foam padding, Off white PE on outside bottom to keep inside cool, Shoulder strap core compatible, Fin pocket, Foil compatible

MATERIALS

30% Polyester / 60% Polyethylene / 10% Polypropylene

Waste@Wear™

SUP BOARDBAG RACE TEC

ITEM NO. 48220-7038



1x

NEW PRODUCT

SIZES	MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT
14'0 X 26,5"	427 X 67 CM	442 X 70 X 27,5 CM	5,2 KG

COLORS: ■ 900 black

FEATURES

100% recycled PU coated nylon 450D, 8mm foam padding + Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Removable shoulder strap, Off white PE on outside bottom to keep inside cool, Shoulder strap storage

MATERIALS

60% Polyester / 30% Polyethylene / 10% Polypropylene

Waste@Wear™



ACCESSORIES

2022

KITE . KITE/SURF . WINDSURF . SUP . OTHER ACCESSORIES



KITE

HANDLE PASS LEASH COMP

ITEM NO. 48200-7069

CARRY OVER

**SIZES:** 110 / 170, 110cm unstretched / 170cm stretched**COLORS:** ■ black**FEATURES**

Elasticated, Competition construction, Strong WICHARD carabiner, Stainless steel swivel

MATERIALS

50% neoprene / 20% PP / 20% Rubber / 10% Stainless Steel

HANDLE PASS LEASH

ITEM NO. 48200-7068

CARRY OVER

**SIZES:** 100 / 140, 100cm unstretched / 140cm stretched**COLORS:** ■ black**FEATURES**

Flexible extension length of 40 cm, stainless steel carabiner, neoprene cover for carabiner

MATERIALS

50% neoprene / 20% PP / 20% Rubber / 10% Stainless Steel

HANDLE PASS LEASH WEBBING

ITEM NO. 48200-7067

CARRY OVER

**SIZES:** 100 / 140, 100cm unstretched / 140cm stretched**COLORS:** ■ black ■ grey ■ magenta**FEATURES**

Flexible extension length of 40 cm, stainless steel carabiner, neoprene cover for carabiner, elastic webbing construction

MATERIALS

80% Nylon / 10% PU / 10 % Stainless Steel

SHORT LEASH WEBBING

ITEM NO. 48210-7070

CARRY OVER

**SIZES:** 55 cm**COLORS:** ■ black ■ grey ■ magenta**FEATURES**

Shorter kite leash for riders who don't ride unhooked, stainless steel carabiner, neoprene cover for carabiner, elastic webbing construction

MATERIALS

80% Nylon / 10% PU / 10 % Stainless Steel

SURF

SURF LEASH CORE

ITEM NO. 48210-7058

CARRY OVER

**SIZES:** 6' / 7'**COLORS:** ■ black ■ blue**FEATURES**

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Fixed leash plug loop, Triple wrap rail saver

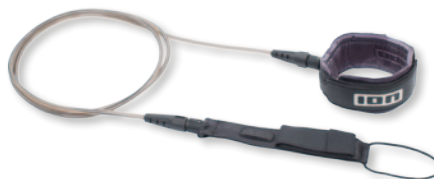
MATERIALS

60% TPU / 22% Nylon / 18% Neoprene

SURF LEASH TEC

ITEM NO. 48210-7065

CARRY OVER

**SIZES:** 6'**COLORS:** ■ black**FEATURES**

EVA cuff for a lightweight feel, 5,5mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

60% TPU / 22% nylon / 18% Neoprene

WING

WING LEASH CORE COILED WRIST

ITEM NO. 48220-7060

NEW PRODUCT



SIZES: 5'5
COLORS: ■ black ■ blue

FEATURES

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, T-bar board swivel connector

MATERIALS

60% TPU / 22% nylon / 18% Neoprene

WING LEASH CORE COILED ANKLE

ITEM NO. 48220-7061

NEW PRODUCT



SIZES: 5'5
COLORS: ■ black ■ blue

FEATURES

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Silicone print

MATERIALS

60% TPU / 22% nylon / 18% Neoprene

WING LEASH CORE COILED KNEE

ITEM NO. 48220-7062

NEW PRODUCT



SIZES: 5'5
COLORS: ■ black ■ blue

FEATURES

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Silicone print

MATERIALS

60% TPU / 22% nylon / 18% Neoprene

WING / SUP LEASH CORE COILED HIP

ITEM NO. 48700-7052

CARRY OVER



SIZES: 8', 10'
COLORS: ■ black

FEATURES

7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Carabiner / D-Ring quick release

MATERIALS

70% TPU / 17% Nylon / 13% Neoprene

WING / SUP LEASH CORE COILED HIP SAFETY

ITEM NO. 48700-7054

CARRY OVER



SIZES: 8', 10'
COLORS: ■ black

FEATURES

7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Quick release, Hip Belt

MATERIALS

70% TPU / 17% Nylon / 13% Neoprene

HIP BELT

ITEM NO. 48700-7056

CARRY OVER



COLORS: ■ black

FEATURES

Hip Belt for a safer journey on rivers

MATERIALS

53% TPU / 7% Nylon / 40% Neoprene

WING HARNESS LINE

ITEM NO. 48220-7070

NEW PRODUCT

**SIZES:** 29,5" / 75cm**COLORS:** ■ black**FEATURES**

Durable tube protection

MATERIALS

65% PU / 35% Nylon

WING HARNESS LINE VARIO

ITEM NO. 48220-7071

NEW PRODUCT

**SIZES:** 26"- 34"**COLORS:** ■ black**FEATURES**

Variable adjustment system (up to 34 inch), Durable tube protection

MATERIALS

60% PU / 30% Nylon / 5% TPU / 5% Aluminium

SUP

SUP LEASH CORE

ITEM NO. 48210-7050

CARRY OVER

**SIZES:** 10', 8'**COLORS:** ■ black ■ blue**FEATURES**

Neoprene cuff, 9mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

60% TPU / 22% Nylon / 18% Neoprene

SUP LEASH TEC COILED

ITEM NO. 48210-7052

CARRY OVER

**SIZES:** 10', 8'**COLORS:** ■ black**FEATURES**

EVA cuff for a lightweight fee, 7mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

70% TPU / 17% Nylon / 13% Neoprene

SUP LEASH CORE COILED

ITEM NO. 48210-7053

CARRY OVER

**SIZES:** 10', 8'**COLORS:** ■ black ■ blue**FEATURES**

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

70% TPU / 17% Nylon / 13% Neoprene

SUP LEASH CORE COILED KNEE

ITEM NO. 48210-7051

CARRY OVER

**SIZES:** 10', 8'**COLORS:** ■ black ■ blue**FEATURES**

Neoprene cuff, 7mm urethane cord, Flex joint cuff connector, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

68% TPU / 15% nylon / 17% Neoprene

SUP

DRY BAG

ITEM NO. 48900-7098

CARRY OVER



SIZES: 33 L, 13 L
COLORS: ■ black

FEATURES

Waterproofed sealed bag construction, roll top construction for easy access, double shoulder strap

MATERIALS

92% PVC / 8% Nylon

PADDLE BAG

ITEM NO. 48700-7038

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES

Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS

70% Polyester / 20% Polyethylene / 10% Polypropylene

BLADE BAG

ITEM NO. 48700-7039

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES

Extra pocket for small items, Silver PE on outside of bottom to keep inside cool

MATERIALS

70% Polyester / 20% Polyethylene / 10% Polypropylene

PADDLE FLOATER

ITEM NO. 48400-7085

CARRY OVER



SIZES: one size
COLORS: ■ black

FEATURES

Keeps paddle afloat, One size fits all

MATERIALS

45% Polyester / 45% Polyethylene / 10% Polypropylene

NOSE SAVER

ITEM NO. 48600-7048

CARRY OVER



SIZES: one size
COLORS: □ white

FEATURES

Self adhesive nose protector, Shock absorbing SAS-TEC foam with durable coating

RAIL LOVER

ITEM NO. 48600-7047

CARRY OVER



SIZES: M, L, XL
COLORS: □ transparent

FEATURES

Durable rail protection, Automotive standard, 0,4mm thickness, Self adhesive backing

WINDSURF

WINDSURF HARNESS LINE

ITEM NO. 48210-7072

CARRY OVER



SIZES: 22"; 24"; 26"; 28"; 30"; 32"; 34"; 36"
COLORS: ■ black ■ red

FEATURES

Durable tube protection

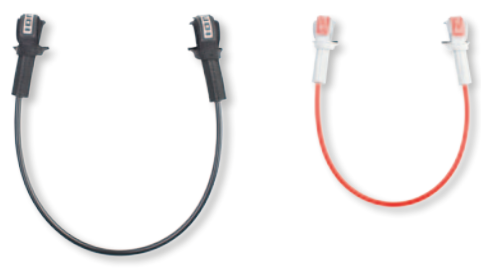
MATERIALS

65% PU / 35% Nylon

WINDSURF HARNESS LINE TEC

ITEM NO. 48210-7073

CARRY OVER



SIZES: 22"; 24"; 26"; 28"; 30"
COLORS: ■ black ■ red

FEATURES

Replacable without dismantling the tail-end,
Durable tube protection

MATERIALS

60% PU / 35% Nylon / 5% TPU

WINDSURF HARNESS LINE VARIO

ITEM NO. 48210-7075

CARRY OVER



SIZES: 22"-28"; 26"- 34"
COLORS: ■ black ■ red

FEATURES

Variable adjustment system (up to 28 or 34 inch),
C30 Buckle, Durable tube protection

MATERIALS

60% PU / 30% Nylon / 5% TPU / 5% Aluminium

UPHAUL LINE CORE

ITEM NO. 48900-7078

CARRY OVER



SIZES: S, L
COLORS: ■ black

FEATURES

Lightweight and maximum elasticity combined with
perfect grip, Exchangeable + adjustable rope
connections to boom-frontend + mastfoot, Size S
for WAVE + FREESTYLE Sails, Size L for FREERIDE
+ RACE Sails

MATERIALS

50% PU / 40% Rubber / 10 % TPU

UPHAUL LINE TEC

ITEM NO. 48210-7078

CARRY OVER



SIZES: S, L
COLORS: ■ black, ■ grey

FEATURES

Lightweight and maximum elasticity combined with
perfect grip, Exchangeable + adjustable rope
connections to boom-frontend + mastfoot, Size S
for WAVE + FREESTYLE Sails, Size L for FREERIDE +
RACE Sails, elastic webbing construction

MATERIALS

90% Nylon / 10% Rubber

UPHAUL LINE GRIP

ITEM NO. 48210-7079

CARRY OVER



COLORS: ■ black

FEATURES

Maximum elasticity combined with perfect grip,
Exchangeable + adjustable rope connections to
boom-frontend + mastfoot, for bigger WAVE +
FREERIDE Sails, elastic webbing construction

MATERIALS

80% Nylon / 10 % EVA / 10% Rubber

WINDSURF

MAST / BOARD PROTECTOR

ITEM NO. 48210-7077

CARRY OVER



SIZES: S; L
COLORS:  black  grey

FEATURES
EVA protection to prevent damages on the nose of your board, Available for SDM and RDM masts

MATERIALS
50% EVA / 25 % PU / 25% PE / 5 % TPU

MASTBASE PROTECTOR

ITEM NO. 48210-7080

CARRY OVER



COLORS:  black  grey

FEATURES
Protection for your feet, Covered with a durable PU surface

MATERIALS
50% EVA / 45 % PU / 5 % TPU

FOOTSTRAP

ITEM NO. 48210-7081

CARRY OVER



COLORS:  black  grey

FEATURES
8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS
50% Neoprene / 30% PP / 10% PE / 10% TPU

SAFETY FOOTSTRAP

ITEM NO. 48210-7082

CARRY OVER



COLORS:  black

FEATURES
Safety system for foilboards, 8mm neoprene padding, Adjustable, Integrated anti twist plugs

MATERIALS
50% Neoprene / 30% PP / 10% PE / 10% TPU

WINDSURF NOSE BUMPER

ITEM NO. 48600-7046

CARRY OVER



COLORS:  white

FEATURES
Self adhesive nose protector, Shock absorbing SAS-TEC foam (10 mm) combined with durable coating, One size fits all




HATS

SURF CAP

ITEM NO. 48210-7084

CARRY OVER



SIZES: One Size
COLORS:  black

FEATURES

UV Protection, Quick drying material, Adjustable

MATERIALS


100% Polyester

BEACH HAT

ITEM NO. 48210-7085

CARRY OVER



SIZES: S/M, M/L
COLORS:  black

FEATURES

UV Protection, Quick drying material, Removeable neck sun protection, Drain holes, Adjustable earstraps, Safety loop

MATERIALS


100% Polyester

BUCKET HAT

ITEM NO. 48210-7086

CARRY OVER



SIZES: S/M, M/L
COLORS:  black

FEATURES

UV Protection, Adjustable cord

MATERIALS

100% Cotton

PONCHOS

PONCHO SELECT MEN

ITEM NO. 48222-7090

UPDATE

**SIZES:** L (165cm >), S (135-175cm)**COLORS:** ■ 210 grey-camo

FEATURES

Quick-drying, easy unpacking due to compact fabric, mobile changing room and beach towel

MATERIALS

100% Polyester

PONCHO SELECT WOMEN

ITEM NO. 48223-7095

UPDATE

**SIZES:** S (135-175cm)**COLORS:** ■ 991 capsule-pink

FEATURES

Quick-drying, easy unpacking due to compact fabric, mobile changing room and beach towel

MATERIALS

100% Polyester

PONCHO CORE

ITEM NO. 48210-7094

CARRY OVER

**SIZES:** size S (for height of 135-175 cm), size L (for height of 165 cm and bigger)**COLORS:** ■ steel grey ■ steel blue ■ dirty rose

FEATURES

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS

100% Cotton

STORM COAT

ITEM NO. 48220-4120

NEW PRODUCT

**SIZES:** S, M, L**COLORS:** ■ 900 black

FEATURES

Mobile changing room and comfy coat, Taped seams, Waterproof & Breathable, Durable zipper, Easy grip zipper puller, Comfy Teddy fleece inside

MATERIALS

Shell: 100% Nylon
Lining: 100% Polyester

PONCHO GROM

ITEM NO. 48210-7096

CARRY OVER

**SIZES:** Grom (115-155 cm)**COLORS:** ■ steel blue

FEATURES

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS

100% Cotton

PONCHO MINI GROM

ITEM NO. 48210-7097

CARRY OVER

**SIZES:** Mini (60-110 cm)**COLORS:** ■ steel blue

FEATURES

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS

100% Cotton


MISCELLANEOUS

ROOF STRAPS 38

ITEM NO. 48500-7060

CARRY OVER



SIZES: length 450 cm / width 38 mm
COLORS:  black

FEATURES

Super solid webbing, metal buckle with protective Neoprene flap

MATERIALS


95% Nylon / 5% Zinc alloy

ROOF STRAPS 25

ITEM NO. 48500-7061

CARRY OVER



SIZES: length 350 cm / width 25 mm
COLORS:  black

FEATURES

Super solid webbing, metal buckle with protective Neoprene flap

MATERIALS


95% Nylon / 5% Zinc alloy

ROOF RACK PADS 40

ITEM NO. 48500-7062

CARRY OVER



SIZES: length 40 cm
COLORS:  black

FEATURES

Adaptable to all rack roof profiles, non slip silicon print

MATERIALS


50% Polyester / 45% PE / 5 % PP

ROOF RACK PADS 70

ITEM NO. 48500-7063

CARRY OVER



SIZES: length 70 cm
COLORS:  black

FEATURES

Adaptable to all rack roof profiles, non slip silicon print

MATERIALS


50% Polyester / 45% PE / 5 % PP

SEAT TOWEL WATERPROOFED

ITEM NO. 48600-7055

CARRY OVER



SIZES: one size
COLORS:  black

FEATURES


Keep your seat dry, fit to all car-seats, multifunctional

TANK TOP SEAT COVER

ITEM NO. 48200-7083

CARRY OVER



SIZES: one size
COLORS:  black

FEATURES

Keep your seat dry, fit to all car-seats, stylish

MATERIALS

50% Polyester / 50% Neoprene

KEYSAFE

ITEM NO. 48220-7084

NEW PRODUCT



SIZES: one size, Inner dimensions 42mm x 77mm x 32mm

COLORS: ■ 900 black

FEATURES

8 mm stainless steel shackle, 4 digit combination

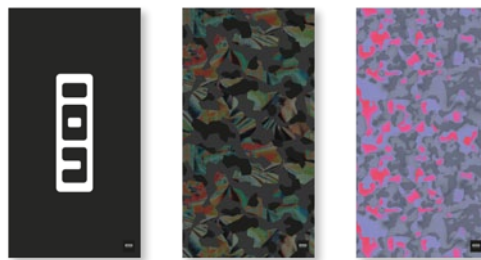
MATERIALS

70% zinc alloy / 30% stainless steel

BEACH TOWEL

ITEM NO. 48220-7082

NEW PRODUCT



SIZES: M - 120 x 60 cm, L - 170 x 90 cm

COLORS: ■ 900 black ■ 210 grey-camo ■ 991 pink capsule

FEATURES

Premium Beach Towel, 100 % Cotton material

MATERIALS

100% cotton

SCHOOL & RENTAL

2022

WETSUIT BASE UNISEX







SEAM REINFORCEMENTS

11 of 15

BACKZIP

CARRY OVER

UNISEX

128/8	140/10	152/12	164/14	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL
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ITEM NO.	MODEL	TEMPERATURE
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ITEM NO.	MODEL	TEMPERATURE
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P R O M O T I O N

2022

GIVE AWAYS . EVENTS . POINT OF SALE



P R O M O I T E M S

GIVE AWAYS

STICKERSHEET 16 X 23,5CM (10 PCS)

ITEM NO. 48400-8507

CARRY OVER



SIZES: 16 x 23,5 cm
COLORS: ■ black/white

MATERIALS

plastic

ION - STICKER 16 X 4,7CM (10 PCS)

ITEM NO. 48210-8203

UPDATE



SIZES: 16 x 4,7 cm
COLORS: ■ black/white

MATERIALS

plastic

ION - STICKER 28 X 8,5CM (10 PCS)

ITEM NO. 48210-8204

UPDATE



SIZES: 28 x 8,5 cm
COLORS: ■ black/white

MATERIALS

plastic

SAIL STICKER 60 X 15,6CM (10 PCS)

ITEM NO. 48070-8207

UPDATE



SIZES: 60 x 15,6 cm
COLORS: ■ black/white

MATERIALS

plastic

STICKERPACK ICONS (140 PCS)

ITEM NO. 48200-8531

CARRY OVER



SIZES: mixed
COLORS: ■ black/white

MATERIALS

plastic

FEATURES

Various motifs in ION style with different sizes. One sticker pack contains 20 pieces per size (3x10cm, 2x5cm, 2x5mmx5mm)

USB STICK

ITEM NO. 48700-8513

DISCONTINUED



SIZES: mini
COLORS: ■ black

MATERIALS
plastic

FEATURES
16GB stick to store that all important data

TOTE BAG

ITEM NO. 48200-8533

CARRY OVER



SIZES: 38 x 42 cm
COLORS: ■ black

LANYARD

ITEM NO. 48500-8510

CARRY OVER



COLORS: ■ black/white

FEATURES
Simple but stylish ION lanyard

PIN ION MAIDEN

ITEM NO. 48900-8540

CARRY OVER



SIZES: 18 x 22 mm
COLORS: ■ black

FEATURES
Stylisch ION Maiden Pin

EVENTS & PROMOTION

DECO FLAG (INCL. POLE & BASE)

ITEM NO. 48130-8211

CARRY OVER



SIZES: 200 x 68 cm
COLORS: ■ black/white

MATERIALS

Nylon / Aluminium / Steel

FEATURES

Indoor deco flag including a pole and a base, resembling a small beach flag

BEACHFLAG (INCL. POLE & FOOT)

ITEM NO. 48400-8530

CARRY OVER



SIZES: 421 x 80 cm
COLORS: ■ black/white

MATERIALS

Nylon / Aluminium / Steel

FEATURES

Very robust ION beach flag including a pole and a foot

BEACHFLAG (WITHOUT POLE & FOOT)

ITEM NO. 48800-8531

DISCONTINUED



SIZES: 421 x 80 cm
COLORS: ■ black/white

MATERIALS

Nylon / Aluminium / Steel

FEATURES

Very robust ION beach flag

BANNER (200 X 68CM)

ITEM NO. 48130-8205

CARRY OVER



SIZES: 68 x 200 cm
COLORS: ■ black/white

MATERIALS

Nylon

FEATURES

Soft but robust mid-size banner with eyelets

FLAG VERTICAL (60 X 160CM)

ITEM NO. 48400-8532

CARRY OVER



SIZES: 160 x 60 cm
COLORS: ■ black/white

MATERIALS

Nylon

FEATURES

Soft but robust flag, including a pole sleeve (delivered without pole)

FLAG VERTICAL (80 X 220CM)

ITEM NO. 48900-8539

DISCONTINUED



SIZES: 220 x 80 cm
COLORS: ■ black/white

MATERIALS

Nylon

FEATURES


Soft but robust flag, including a pole sleeve (delivered without pole)

RACE TAPE (4 PCS)

ITEM NO. 48700-8517

DISCONTINUED



SIZES: 100 m x 7.5 cm; 1 Set = 4 pcs
COLORS:  black/white

MATERIALS
LDPE 50my

FEATURES
Classic race tape. One set includes 4 pcs

BEACH CHAIR

ITEM NO. 48400-8516

CARRY OVER



SIZES: 130 x 60 cm
COLORS:  black/white

MATERIALS
Nylon / Aluminium

FEATURES
Beach Chair made from robust aluminium


INFLATABLE TENT

ITEM NO. 48200-8534

CARRY OVER

On Demand



SIZES: 3 x 3 m
COLORS:  black

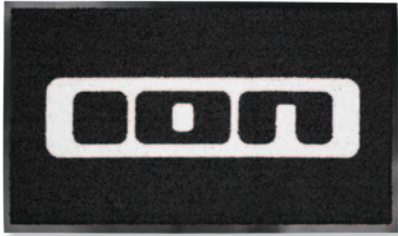
FEATURES
Easy transport and set up that can be done by a single person. Comes with all necessary parts like side panels, pump system, sandbags, transport bag, repair set, hand pump & ropes

POINT OF SALE

DOORMAT

ITEM NO. 48900-8523

CARRY OVER

**SIZES:** 74 x 45 cm**COLORS:** ■ black/white**MATERIALS**

plastic

HAND

ITEM NO. 47800-8553

CARRY OVER

**COLORS:** ■ black**FEATURES**

Black right hand to display gloves. Fits on base mount of Inflatable Pads Display

HANGER LOGO TEE'S (25 PCS)

ITEM NO. 48600-8522

CARRY OVER

**SIZES:** Standard Size Hanger**COLORS:** ■ wooden**MATERIALS**

wood, metal

FEATURES

Wooden hanger with printed ION logo, regular shoulder pads

CURTAIN

ITEM NO. 48500-8511

CARRY OVER

**SIZES:** 140 x 240 cm**COLORS:** ■ black**MATERIALS**

canvas, aluminium

FEATURES

ION canvas curtain with 2 ION logos /left and right upper edges. Ideal for all changing rooms

HANGER LOGO PANTS (25 PCS)

ITEM NO. 48600-8521

CARRY OVER

**SIZES:** Standard Size Hanger**COLORS:** ■ wooden**MATERIALS**

wood, metal

FEATURES

Wooden hanger with printed ION logo, clipper for trouserses, regular shoulder pads

HANGER LOGO WETSUIT PLASTIC (25 PCS)

ITEM NO. 48700-8560

CARRY OVER

**SIZES:** Standard Size Hanger**COLORS:** □ white**MATERIALS**

plastic

FEATURES

Plastic hanger with printed ION logo, broad shoulder pads

PAPER BAG (50 PCS)

ITEM NO. 48500-8509

CARRY OVER

**SIZES:** L: 45 x 13 x 48 cm, S: 23 x 11 x 27 cm**COLORS:**  unicolor**MATERIALS**

paper

FEATURES

Recyclable ION paper bag. One set includes 50 pcs

SLATWALL SHOESHELF

ITEM NO. 47210-8556

NEW PRODUCT

**SIZES:** 29,5 x 13,5 cm**COLORS:**  black**MATERIALS**

Metal powder coated in RAL 9005

FEATURESION branded metal shoeshelf for slatwall systems.
Logo application 4x1cm)**SLATWALL CLOTHING RAIL**

ITEM NO. 48900-8547

CARRY OVER

**SIZES:** 60 cm / 100 cm**COLORS:**  black/white**MATERIALS**

Metal powder coated in RAL 9005


FEATURES

ION clothing rail for slatwall systems

SLATWALL HOOK TEXTILE / BACKPACKS

ITEM NO. 47800-8554

CARRY OVER

**SIZES:** 30 cm, 40 cm**COLORS:**  black**MATERIALS**

Metal powder coated in RAL 9005

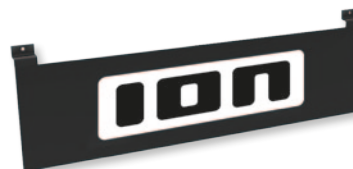
FEATURES

ION branded slatwall hook for POS presentation of garments or backpacks

SLATWALL LOGO

ITEM NO. 47800-8557

CARRY OVER

**SIZES:** 450 x 120 mm**COLORS:**  black/white**MATERIALS**

Metal powder coated in RAL 9005


FEATURES

ION logo for slatwall systems

SLATWALL HOOK GLOVES

ITEM NO. 47900-8531

CARRY OVER

**SIZES:** 30 cm**COLORS:**  black**MATERIALS**

Metal powder coated in RAL 9005

FEATURES

ION slatwall hook for POS presentation of gloves

SLATWALL WETSUIT RACK

ITEM NO. 48200-8550

CARRY OVER

**SIZES:** 40 x 15 x 20 cm**COLORS:** ■ black**MATERIALS**

Metal powder coated in RAL 9005

FEATURES

ION slatwall hook for POS presentation of gloves

PROMO IN-STORE DISPLAY

ITEM NO. 48210-8527

NEW PRODUCT

On Demand

**SIZES:** 108 x 37 x 205 cm**COLORS:** ■ black**MATERIALS**

Metal powder coated in RAL 9005

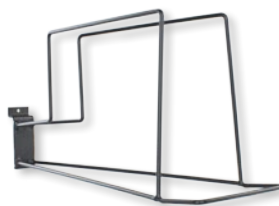
FEATURES

Changeable Lightbox Frame for seasonal image visuals or a ION Logo visual. The visuals need to be ordered separately

SLATWALL HOOK HARNESS

ITEM NO. 48210-8551

NEW PRODUCT

**SIZES:** 30 x 30 cm**COLORS:** ■ black**MATERIALS**

Metal powder coated in RAL 9005

LOGO LIGHTBOX

ITEM NO. 48900-8541

DISCONTINUED

**SIZES:** DIN A1**COLORS:** ■ black/white**FEATURES**

Simple ION Logo Lightbox



CHANGEABLE LIGHTBOX

ITEM NO. 48900-8542

CARRY OVER



SIZES: DIN A1, DIN A2
COLORS: ■ black

FEATURES

Changeable Lightbox Frame for seasonal image visuals or a ION Logo visual. The visuals need to be ordered separately

DESK DISPLAY

ITEM NO. 47900-8532

CARRY OVER



SIZES: 250 x 80 mm
COLORS: ■ unicolor

MATERIALS

Metal / Wood

FEATURES

ION Desk Display for seasonal visuals. The visuals need to be ordered separately

POSTER DISPLAY

ITEM NO. 48210-8546

CARRY OVER



SIZES: DIN A4
COLORS: ■ black

VISUAL FOR CHANGEABLE LIGHTBOX

NEW PRODUCT

On Demand



SIZES: DIN A1, DIN A2
COLORS: ■ unicolor

FEATURES

Seasonal images and a ION Logo visual for the changeable lightbox

VISUAL FOR DESK DISPLAY

NEW PRODUCT

On Demand



SIZES: 250 x 300 mm
COLORS: ■ unicolor

FEATURES

Seasonal images for the Desk Display





SIZE CHARTS WATER

WETSUITS

MEN *

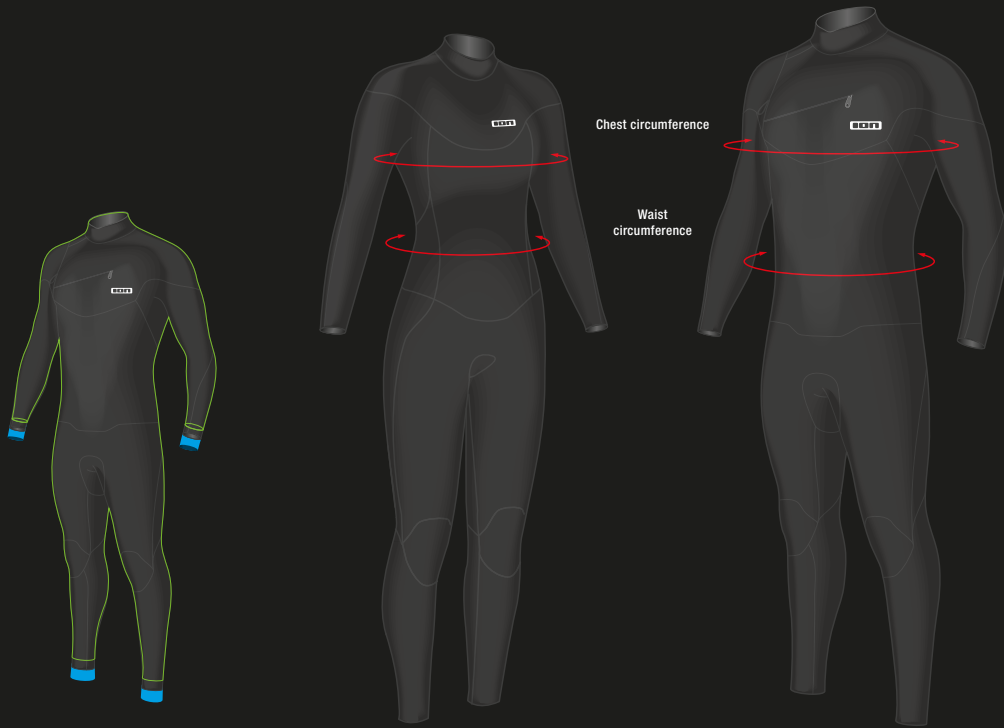
	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT'/IN"	KG	LBS	CM	IN"
	XS	46	169-175	5'7"-5'9"	54-62	119-137	88-93	35-37
	S	48	172-178	5'8"-5'10"	62-70	137-154	93-98	37-39
TALL	ST	94	174-179	5'10"-5'9"	65-74	143-163	92-98	36-39
SHORT	MS	25	167-174	5'6"-5'9"	66-75	146-165	98-104	39-41
	M	50	175-181	5'9"-5'11"	70-78	154-172	98-103	39-41
TALL	MT	98	182-189	5'11"-6'2"	73-82	161-181	97-103	38-41
SHORT	LS	26	170-177	5'7"-5'10"	74-83	163-183	103-109	41-43
	L	52	178-184	5'10"-6'0"	78-86	172-190	103-108	41-43
TALL	LT	102	185-192	6'1"-6'4"	81-90	179-198	102-108	40-43
SHORT	XLS	27	173-180	5'8"-5'11"	82-91	181-201	108-114	43-45
	XL	54	181-187	5'11"-6'2"	86-94	190-207	108-113	43-44
TALL	XLT	106	188-195	6'2"-6'5"	89-98	196-216	107-113	42-44
SHORT	XXLS	28	176-183	5'9"-6'0"	90-98	198-216	113-119	44-47
	XXL	56	184-190	6'0"-6'3"	94-102	207-225	113-118	44-46
	3XL	58	186-193	6'1"-6'4"	102-111	225-245	118-125	46-49
	4XL	60	187-194	6'2"-6'5"	111-120	245-265	125-134	49-53

WOMEN *

	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT'/IN"	KG	LBS	CM	IN"
	XXS	32	157-163	5'2"-5'4"	41-49	90-108	76-81	30-32
	XS	34	160-166	5'3"-5'5"	46-54	101-119	80-85	31-33
	S	36	163-169	5'4"-5'7"	51-59	112-130	84-89	33-35
	M	38	166-172	5'5"-5'8"	56-64	123-141	88-93	35-37
	L	40	169-175	5'7"-5'9"	61-69	135-152	92-97	36-38
	XL	42	172-178	5'8"-5'10"	66-74	146-163	96-101	38-40

JUNIOR *

	SIZE		HEIGHT		WEIGHT		CHEST	
	USA	EURO	CM	FT'/IN"	KG	LBS	CM	IN"
	4	104	104-112	3'5"-3'8"	15-22	33-49	55-60	22-24
	6	116	110-123	3'8"-4'0"	21-28	46-62	60-65	24-26
	8	128	124-134	4'1"-4'5"	27-34	60-75	65-70	26-28
	10	140	135-145	4'5"-4'9"	33-40	73-88	70-75	28-30
	12	152	146-155	4'9"-5'1"	39-46	86-101	75-80	30-31
	14	164	156-165	5'1"-5'4"	45-52	99-115	80-85	31-33
	16	176	166-176	5'5"-5'9"	51-58	112-128	85-90	33-35



■ Normal sizes: normal proportions of body height, weight and width * Please note: measurements stated below can be only an estimation of the matching wetsuit size!
■ Short size: shorter body, arms and legs than normal sizes. Please always try on the wetsuit to be sure you feel comfortable!
■ Tall size: longer body, arms and legs than normal sizes.

BOOTS & SHOES

EURO	USA	UK	APPROX. FOOTLENGTH inner sole length (+/-5mm tolerance)
36	5	4	22 cm
37	6	5	23 cm
38-39	7	6	24 cm
40-41	8	7	25 cm
42	9	8	26 cm
43-44	10	9	27 cm
45-46	11	10	28 cm
47-48	12	11	29 cm

These boot sizes can only be an approximate estimation!
Please always try out if your size fits nice and snug!

GLOVES

SIZE	CIRCUMFERENCE AROUND KNUCKLE
XS	19.5 cm
S	20.5 cm
M	21.5 cm
L	22.5 cm
XL	23.5 cm

HEAD

CIRCUMFERENCE AROUND HEAD, 2CM ABOVE EYEBROWS				
	Hardcaps	Beanies, Neo Hoods		
	2XS			
54 cm	XS	S		
56 cm	S		M	
58 cm	M			
60 cm	L		L	
61 cm	XL			
62 cm	XXL			XL

SIZE CHARTS WATER

HARNESSES

MEN *

	SIZE		WAIST / HIP		BACK LENGTH*		HEIGHT / STATURE	
	USA	EURO	CM	IN"	CM	IN"	CM	IN"
	XS	46	66-74	26-29				
	S	48	72-81	28-32	≤ 46	≤ 18	< 175	< 69
TALL	ST	48	72-81	28-32	> 46	> 18	> 170	> 67
	M	50	78-86	31-34	≤ 48	≤ 19	< 180	< 71
TALL	MT	50	78-86	31-34	> 48	> 19	> 175	> 69
	L	52	84-92	33-36	≤ 50	≤ 20	< 185	< 73
TALL	LT	52	84-92	33-36	> 50	> 20	> 180	> 71
	XL	54	90-98	35-39				
	XXL	56	96-104	38-41				

* DEDUCT 1CM OF YOUR MEASURED BACK LENGTH IF YOU ARE A FREESTYLE ORIENTED RIDER.

IF YOUR BODY HEIGHT IS IN BETWEEN REGULAR AND TALL, PLEASE MEASURE YOUR BACK LENGTH FOR THE BEST SIZING RECOMMENDATION.

WOMEN *

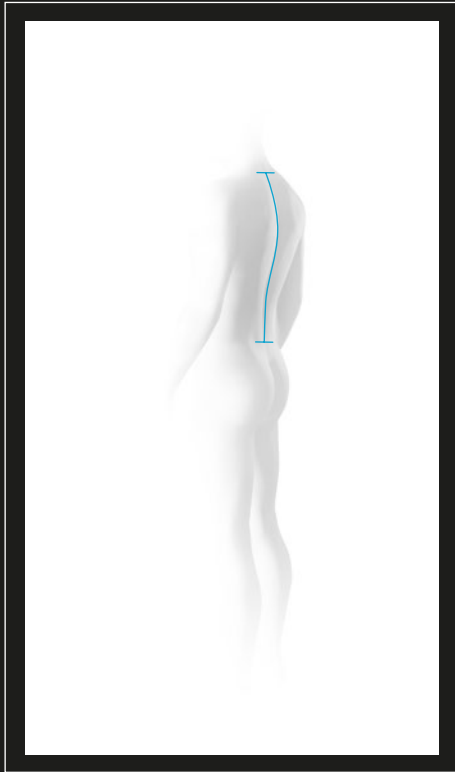
	SIZE		WAIST / HIP		BACK LENGTH*		HEIGHT / STATURE	
	USA	EURO	CM	IN"	CM	IN"	CM	IN"
	XS	34	60-68	24-27				
	S	36	66-73	26-29	≤ 43	≤ 17	< 169	< 66,5
TALL	ST	36	66-73	26-29	> 43	> 17	> 164	> 64,5
	M	38	71-78	28-31	≤ 45	≤ 17.7	< 173	< 68
TALL	MT	38	71-78	28-31	> 45	> 17.7	> 168	> 66
	L	40	76-83	30-33				

* DEDUCT 1CM OF YOUR MEASURED BACK LENGTH IF YOU ARE A FREESTYLE ORIENTED RIDER.

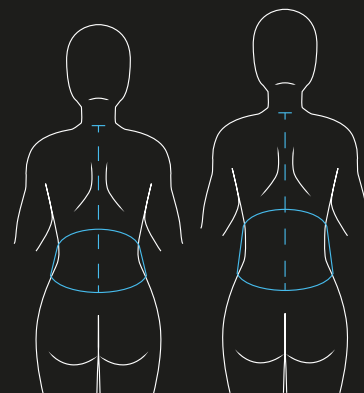
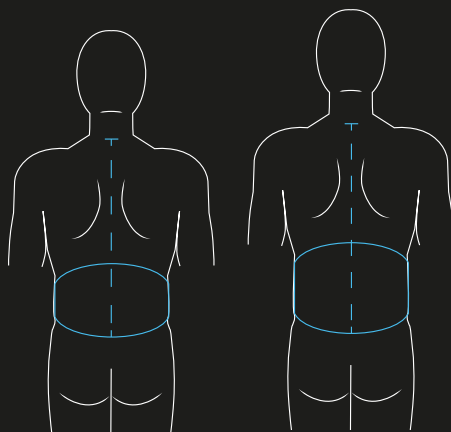
IF YOUR BODY HEIGHT IS IN BETWEEN REGULAR AND TALL, PLEASE MEASURE YOUR BACK LENGTH FOR THE BEST SIZING RECOMMENDATION.

JUNIOR *

	SIZE		WAIST / HIP	
	USA	EURO	USA	YEARS
	4	104		
	6	116	XXXS	6-9
	8	128	XS	8-12
	10	140	XS	10-14
	12	152		
	14	164		
	16	176		



To determine your back length, use a measuring tape to measure yourself from the 7th cervical vertebra (it clearly protrudes) down to your pelvic bone. The sizes are advisory only. All harnesses should be tried on in person.



HARNESS

REGULAR

TALL

REGULAR

TALL

SIZE CHARTS WATER

VESTS

MEN *

	SIZE		HEIGHT		CHEST	
	USA	EURO	CM	FT' / IN"	CM	IN"
	XS	46	164-170	5'4-5'7	72-82	28-32
	S	48	168-174	5'7-5'9	80-90	31-35
	M	50	172-178	5'8-5'10	88-99	35-39
	L	52	176-184	5'10-6'0	97-108	38-43
	XL	54	182-189	5'11-6'2	106-116	42-46
	XXL	56	187-194	6'2-6'5	114-125	45-49

WOMEN *

	SIZE		HEIGHT		CHEST	
	USA	EURO	CM	FT' / IN"	CM	IN"
	XS	46	158-164	5'2-5'4	72-82	28-32
	S	48	162-170	5'4-5'7	80-90	31-35
	M	50	168-176	5'7-5'9	88-97	35-39
	L	52	174-182	5'9-5'11	97-108	38-43
	XL	54	180-188	5'11-6'2	106-116	42-46

JUNIOR *

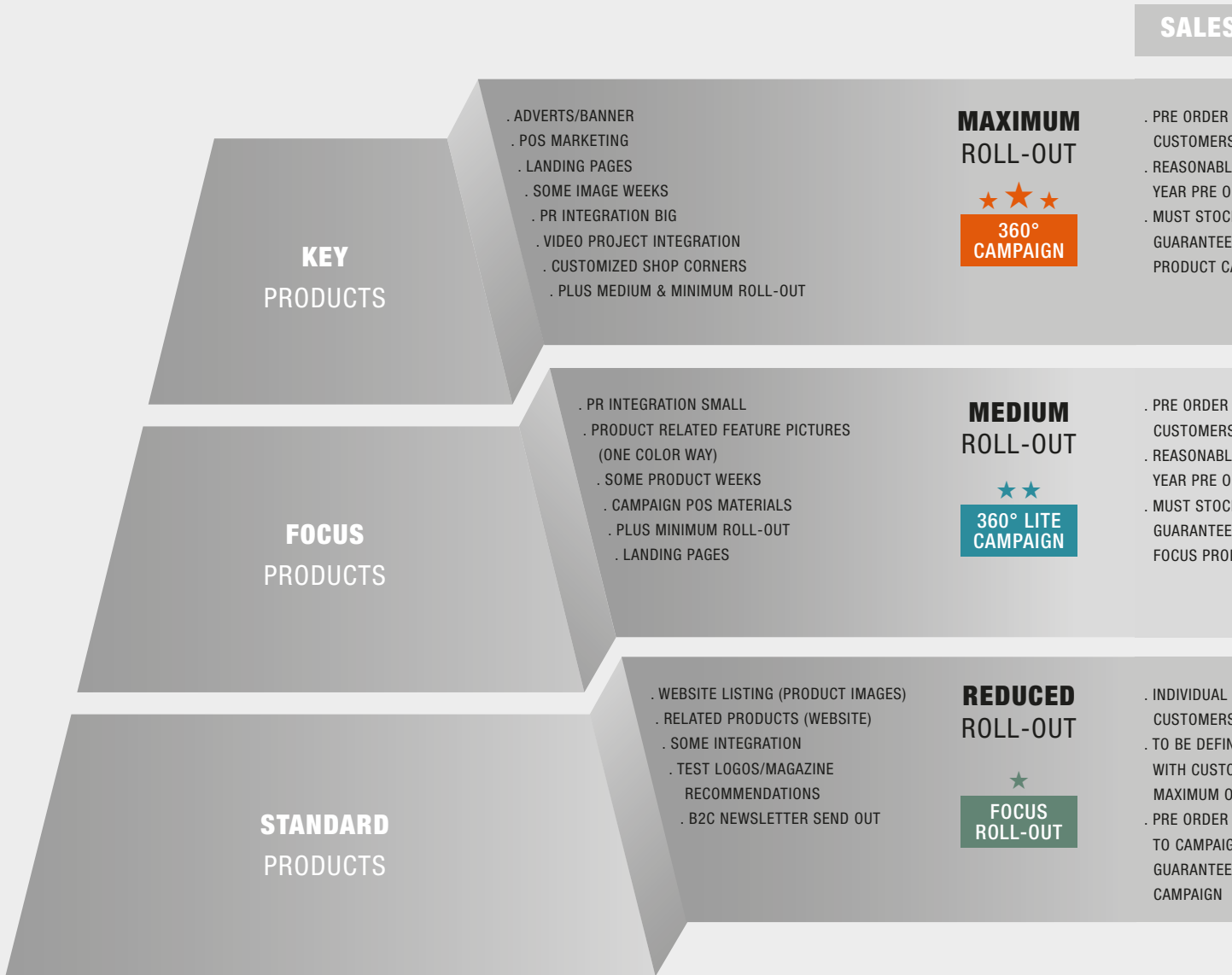
SIZE	HEIGHT		CHEST	
	CM	FT' / IN"	CM	IN"
140/10	140-154	4,7- 5,0	56-66	22-26
152/12	152-166	4,11- 5,5	66-76	26-30
XS/46	164-170	5,4-5,7	72-82	28-32
S/48	168-174	5,7-5,9	80-90	31-35
M/50	172-178	5,8-5,10	88-99	35-39
L/52	176-184	5,10-6,0	97-108	38-43
XL/54	182-189	5,11-6,2	106-116	42-46
XXL/56	187-194	6,2-6,5	114-125	45-49



MARKETING PYRAMID 2022

ROLL-OUT PLAN

SALES



GUIDELINE	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT
MUST HAVE FOR ALL S E GROWTH TO PRIOR ORDER K PRODUCT TO AVAILABILITY FOR KEY CAMPAIGN	WETSUIT TECHNOLOGY FOCUS: MAX_FLEX	HARNESSES INTRODUCTION & EXPLANATION OF THE CONCEPT OF ERGONOMICS						
MUST HAVE FOR ALL S E GROWTH TO PRIOR ORDER K PRODUCT TO AVAILABILITY FOR DUCT CAMPAIGN		TIE DYE LIMITED EDITION CONTINUATION OF WETSUIT KEY CAMPAIGN	AMAZE WOMEN CAPSULE COLLECTION	SUSTAINABILITY CLEAN BEACH DAY IN COMBINATION WITH W2W			WINGFOIL FOCUS ON THE ROGUE WING – HARNESS & HEAD-TO-TOES PROTECTION APPROACH	COLD WATER FOCUS ON NEO ACCESSORIES & JACKETS/COATS
CAMPAIGNS FOR ALL S ED BY SALES TEAM OMERS TO GUARANTEE OUTCOME DEFINITION ACCORDING N FOCUS CHOSEN TO AVAILABILITY FOR	NEW RANGE LAUNCH NEW SEASON SS22		APPAREL HIGHLIGHT APPAREL STYLES MEN & WOMEN	SUMMERSTYLES HIGHLIGHT NON-CAPSULE SUMMERSTYLES	ACCESSORIES HIGHLIGHT PONCHOS AND OTHER ACCESSORIES	TOPS & BOTTOMS FOCUS ON MEN'S STYLES	TRAVELGEAR HIGHLIGHT THE TEC TRAVELGEAR RANGE	

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