



WETSUITS MEN 6 - 39**WETSUITS WOMEN** 40 - 59**TOPS & BOTTOMS** 60 - 73JACKETS 61-62 NEO TOPS 63-65 RASHGUARDS 66-69 WETSHIRTS 69-71 BOTTOMS 71-72 **NEO ACCESSORIES** 74—79 **FOOTWEAR** 80—85 **PROTECTION** 86-91 92-123 **HARNESSES** KITE 96-109 WINDSURF 110—117 SPAREPARTS 118-123 TRAVELGEAR 124-137 TRAVELBAGS 126-127 BOARDBAGS 128-137 **ACCESSORIES** 138-149 KITE/SURF 139 WINDSURF 140-142 143—145 OTHER ACCESSORIES 146-149 **SCHOOL & RENTAL** 150-155 PROMO RANGE 156-169 SIZECHART 166-168

IMPRINT

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WWW.ION-PRODUCTS.COM

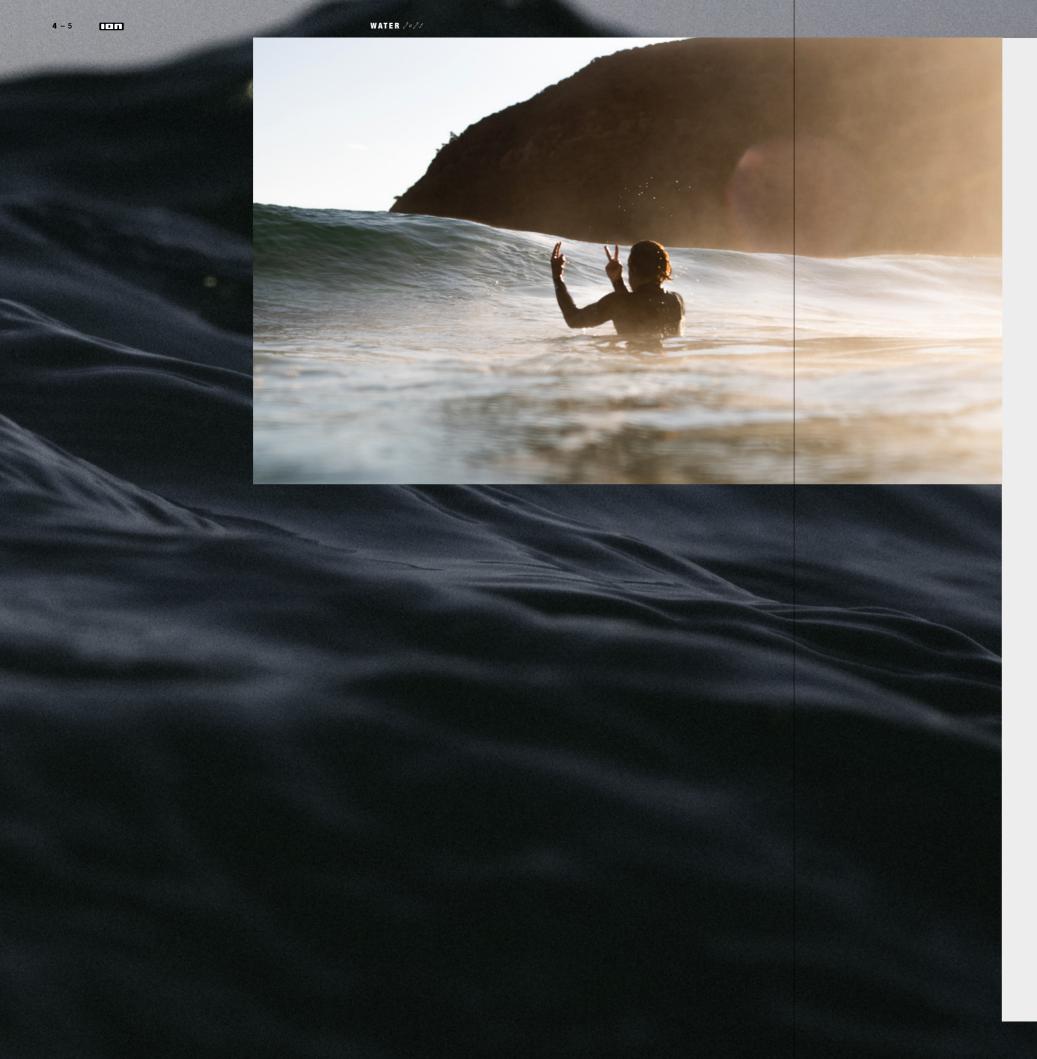
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FSC

Paper from responsible sources
FSC® C015562



ION SEEK

We are pioneers ...

... and passionates.

We're in a constant state of dreaming.

We are home though our mind is already on the next trip ...

We set out to ...

- ... escape the ordinary.
- ... to express our creativity.

Every trip is different.

Every route is unique.

Every ride is special.

 $\label{thm:continuous} \mbox{Heading out is the spirit that keeps us alive.}$

We all share the same obsession.

Experiences feed your imagination.

The thrill is the fuel, that drives you beyond limitations.

You never think of stopping, only sometimes remember the pain.

The elements are our best friends ...

... and our worst enemies.

Challenges are your inspiration. Imagine the impossible.

Break free from the status quo.

Be as addicted as ever ...

... be as radical as never.

Be high when you are low ...

... be at full strength when you go.

Be stoked by your confidence ...

... be in your very own flow.

Be this, be that,

Be real, be rad.

ION. Seek.





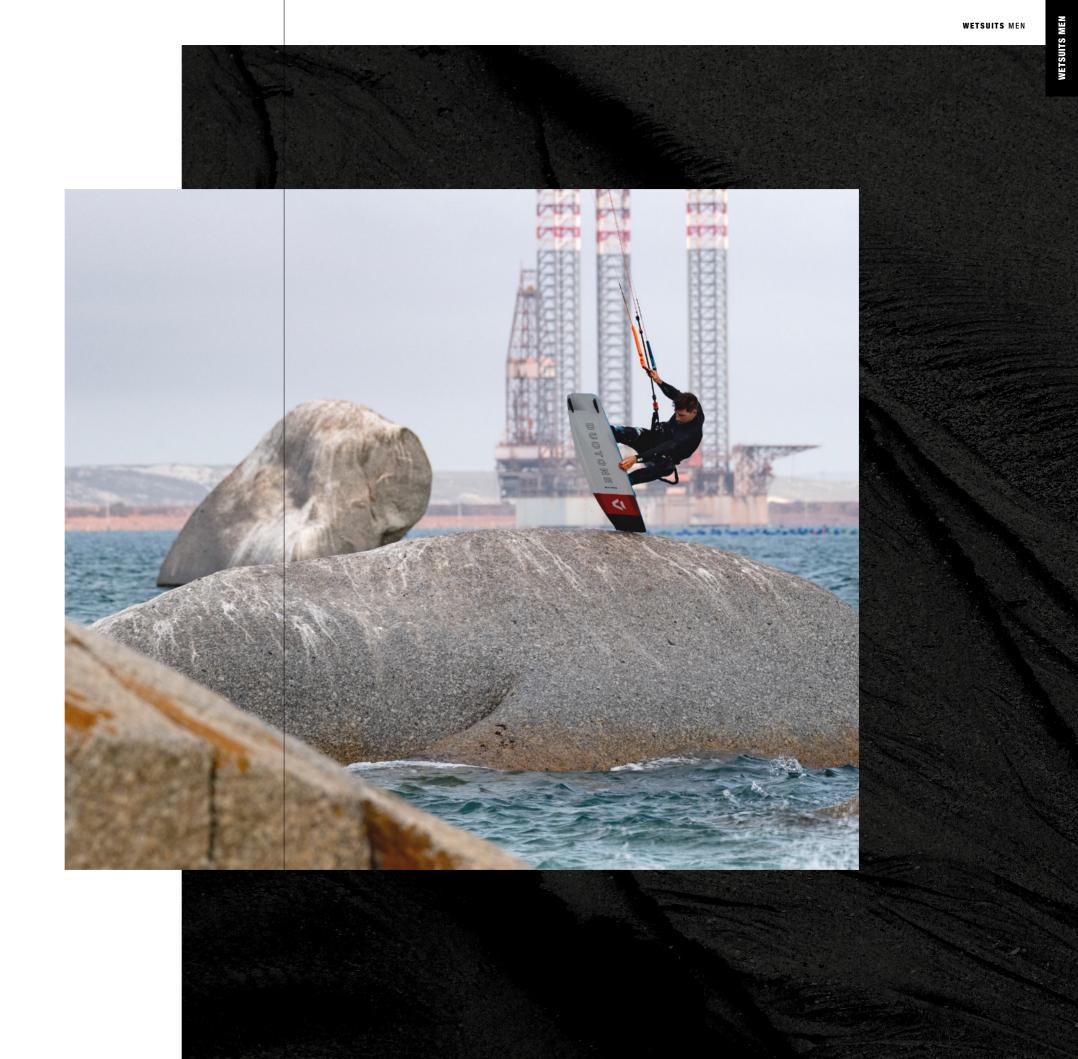
ш WATER 2021



WET SUITS

FUSE DRYSUIT . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL . CAPTURE





WETSUITS TECHNOLOGY / LEVELS

	SELECT LEVEL	AMP LEVEL	CORE LEVEL	ELEMENT LEVEL
OUTSIDE	LIMITLESS FREEDOM OF MOVEMENT	EPIC STRETCH	BEST BANG FOR YOUR BUCK	ROBUST
	DRYGRID Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced.	DRYGRID AND ECO STRETCH Drygrid at sleeves and recycled nylon fabric on the rest of the wetsuit. The material was sourced from nylon waste. The best thing is that stretch properties are just as good as in conventional linings.	MEDIUM STRETCH A smart combination of materials from higher levels makes sure that this wetsuit will give you a good time on the water.	FLEXIBLE AND ROBUST Supra Tex knee protection and durable nylon protect the wetsuit from abrasion.
I_FOAM	I_ Foam is an extreme lightwei Thanks to its lower den	ght and stretchy neoprene foam. sity it contributes to heat better flexibility.		ade from limestone instead of oil. etch and warmth.
INSIDE			R	
	Large area of Graphene_Plush for best possible heat retention and a fast drying suit Hot_Stuff 2.0 in sleeves – the most stretchy thermo lining in our range	Quick-drying Plasma_Plush 2.0 on back panel against windchill Hot_Stuff 2.0 on body and legs for the perfect combination of warmth and stretch Silk_Stuff on sleeves for high comfort level and more flexibility	Hot_Stuff 2.0 for the perfect combination of warmth and stretch Silk_Stuff on lower legs and sleeves for high comfort level	Silk_Stuff inside lining for a higher comfort level on the element level
SEAMS	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	Maki_Tape 2.0 Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.	

WETSUITS TECHNOLOGY / FEATURES



GRAPHENE PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining — with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees an incredible drying time for your wetsuit, making sure it's always nice and comfy.



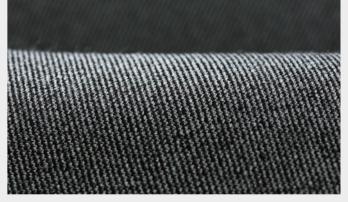
PLASMA PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snuggly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.



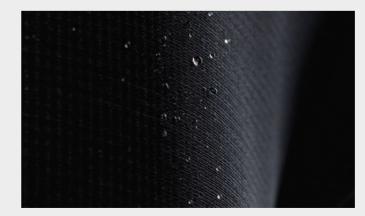
HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.



IV STHEE

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.



RYGRID

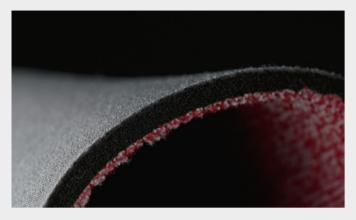
Leave the water in its rightful place down below, not in your wetsuit – Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.



ECO STRETCH

10N uses recycled nylon fabric for its exterior linings. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good in conventional

WETSUITS TECHNOLOGY / FEATURES



I FOAM

I_Foam is an exreme lightweight and stretchy neoprene foam. Thanks to the new foamed structure with more air trapped inside and a lower desity I_Foam contributes to heat insulation and better flexibility.



SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



CORDLOCK

A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.



MAKI_TAPE 2.0

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.



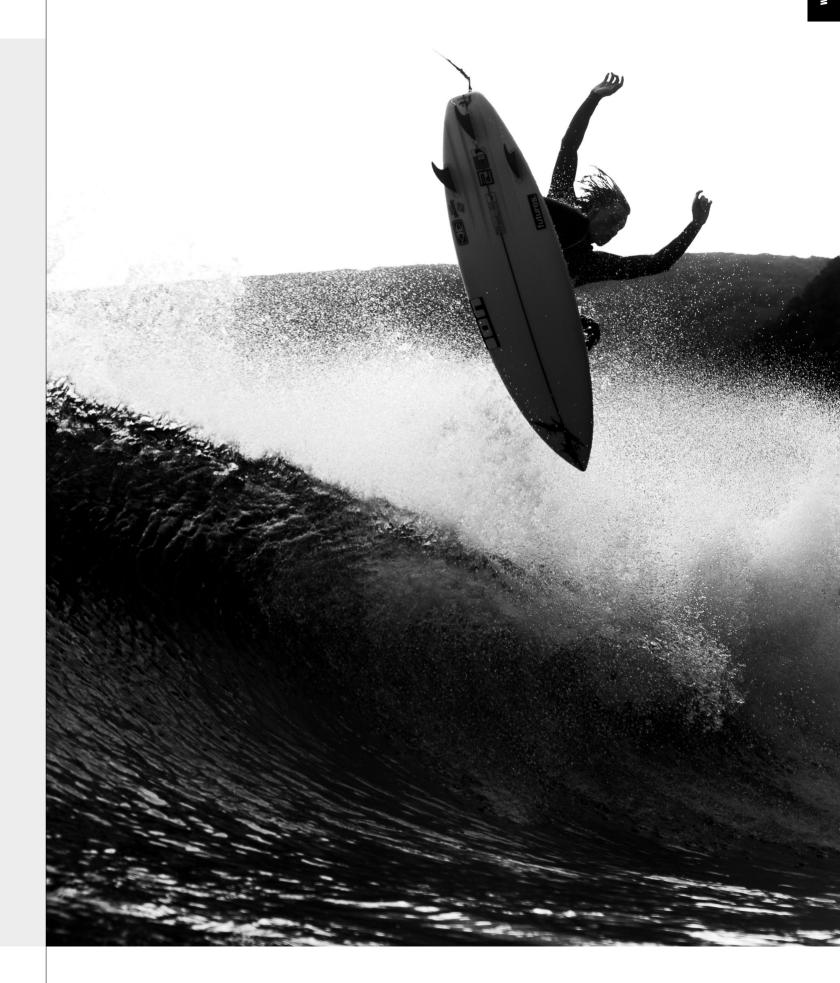
SWEEP_CU

Seam-free shoulder design for increased paddle reach and shoulder rotation.



POWER_SEAMS

Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams add a special touch and unique look to all ION Select models.



FUSE LIGHTWEIGHT

ITEM NO. 48212-4401 Fuse Lightweight Drysuit BZ

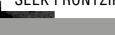
FUSE DRYSUIT

ITEM NO.
48212-4400
Fuse
Drysuit 4/3
BZ DL

WETSUITS MEN

WETSUIT MEN







48212-4457 Seek Select Semidry Hood 6/5/4 FZ DL



48212-4458 Seek Select Semidry 5/4 FZ DL



48212-4459 Seek Select Semidry 4/3 FZ DL

1TEM NO. 48212-4467 Seek Amp Semidry 4/3 FZ DL



1TEM NO. 48212-4460 Seek Select Semidry 3/2 FZ DL



ITEM NO. 48212-4402 Seek Select Semidry 5/4 BZ DL



48212-4403 Seek Select Semidry 4/3 BZ DL



48212-4406 Seek Amp Semidry 5/4 BZ DL



ITEM NO. 48212-4407 Seek Amp Semidry 4/3 BZ DL



SEEK BACKZIP



CORE LEVEL
VERSATILE ALLROUNDER WITH
PREMIUM FEATURES

AMP LEVEL
THE PERFECT COMPOSITION OF
STRECH AND WARMTH

PREMIUM MATERIALS FOR SUPERIOR WARMTH AND EPIC STRETCH



48212-4465 Seek Amp Semidry Hood 6/5 FZ DL

48212-4478 Seek Core Semidry 5/4 FZ DL



1TEM NO. 48212-4479 Seek Core Semidry 4/3 FZ DL

48212-4466 Seek Amp Semidry 5/4 FZ DL



1TEM NO. 48212-4480 Seek Core Semidry 3/2 FZ DL





48212-4481 Seek Core Overknee LS 4/3 FZ DL



48212-4468 Seek Amp Semidry 3/2 FZ DL







ITEM NO. 48212-4405 Seek Amp Semidry 6/5 BZ DL

48212-4425 Seek Core Semidry 5/4 BZ DL



48212-4426 Seek Core Semidry 4/3 BZ DL



1TEM NO. 48212-4427 Seek Core Overknee LS 4/3 BZ DL



48212-4428 Seek Core Overknee SS 3/2 BZ DL



48212-4429 Seek Core Steamer SS 3/2 BZ DL



48212-4431 Seek Core Shorty SS 2/2 BZ DL









48212-4487 Element Semidry 4/3 FZ DL



48212-4488 Element Semidry 3/2 FZ DL

48212-4489 Element Steamer SS 2/2 FZ DL



48212-4490 Element Shorty LS 2/2 FZ DL







48212-4491 Element Shorty SS 2/2 FZ DL



48212-4445 Element Semidry 5/4 BZ DL



ITEM NO. 48212-4446 Element Semidry 4/3 BZ DL



48212-4448
Element
Overknee LS
4/3 BZ DL



ITEM NO. 48212-4449 Element Overknee SS 3/2 BZ DL



48212-4450 Element Steamer SS 2/2 BZ DL



48212-4451 Element Shorty LS 2/2 BZ DL



48212-4452 Element Shorty SS 2/2 BZ DL





48212-4616 Capture Semidry 6/5 Hood FZ DL







48212-4619 Capture Shorty 2/2 DL





48212-4447 Element Semidry 3/2 BZ DL

48212-4611 Capture Semidry 4/3 BZ DL



48212-4613 Capture Steamer SS 3/2 BZ DL



48212-4614 Capture Shorty SS 2/2 BZ DL



LIGHTWEIGH FUSE





SUPERIOR PERFORMANCE

Thanks to highly functional fabrics this light drysuit will support you during all cold water sessions.



DRY

Diving Drysuit Seam Technology and 100% waterproof tested.



SAFETY

Bright, eye catching colours, reflective and prints.



COMFORT

Slip in and out with ease thanks to its roomy fit.



DRYSUIT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

HEAT FACTOR WINDCHILL FACTOR

CONSTRUCTION





For an ideal body climate we use

WATERPROOF & BREATHABLE

a high functional fabric with a water column of 10000mm/m² and a water-vapor permeability of 5000g/m².

NEOPRENE_CUFFS

Neoprene cuffs ensure a comfortable fit on legs, arms and neck. Thanks to the soft foam getting in and out of the suit is as easy as ever.

ADJUSTABLE HOOD

Multiple adjustments on the hood allow you to stay warm even in the worst conditions.

TI_ZIP

A high quality TiZip makes sure that not a drop of water leaks through the zipper.

SIZES AND COLORS

red/black			SIZES N	ORMAL		
	48/S	50/M	52/L	54/XL	56/XXL	58/3XL
DRYSUIT 4/3 BZ DL						

LIGHTWEIGHT DRYSUIT (BACKZIP)

ITEM NO. 48212-4401 NEW PRODUCT











SUPERIOR WARMTH

Fuse out the cold with the warmest wetsuit on the planet.



DRY

Diving Drysuit Seam Technology and 100% waterproof tested.



SAFETY

Bright, eye catching colours, Re-Flective prints and the loudest Storm_Whistle.



COMFORT

Slip in and out with ease thanks to its roomy fit.



DRYSUIT LEVEL

PRICE LEVEL	sssss
CDECC	
SPECS	
FLEX FACTOR	
HEAT FACTOR	
WINDCHILL FACTOR	

CONSTRUCTION





works in and under the water.

STORM WHISTLE

The Storm_Whistle® is twice as loud as any other mouth-blown whistle in the world and it even

HERO_METER Wanna know if you are a true hero on the water? Just check out the Hero_Meter on the left wrist! It will tell you roughly the

surrounding temperature and the equivalent hero-level ...

RE_FLECTIVE

Being out on the water can be seriously dangerous especially when it is getting dark much earlier. In case of an emergency you can rely on additional reflective prints on shoulder and hood area.

P_ZIP

The ultimate answer to a full bladder in a drysuit when it's freezing outside: This TIZIP Master_Seal® zipper provides the crucial feature for a long day on the water.

SIZES AND COLORS

black/red			SIZES N	IORMAL		
	48/S	50/M	52/L	54/XL	56/XXL	58/3XL
DRYSUIT 4/3 BZ DL						

DRYSUIT 4/3 DL (BACKZIP)











SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



PROTECTION

Crash pads at shins.



SELECT LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR HEAT FACTOR

WINDCHILL FACTOR

CONSTRUCTION



SIZES AND COLORS

black		SIZ	ES NORI	MAL			SHORT	SIZES	
	48/S	50/M	52/L	54/XL	56/XXL	25/MS	26/LS	27/XLS	28/XXL
SEMIDRY 5/4 BZ DL									
SEMIDRY 4/3 BZ DL									

DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

GRAPHENE_PLUSH

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POWER_SEAMS

Ultra slim outside sealing technology for a long lasting life span providing freedom of movement and comfort wrapped in a smart package. The Power_Seams adding a special touch and unique look to all ION Select models.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4402 PRODUCT UPDATE

GBS + POWERSEAM



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4403 PRODUCT UPDATE

GBS + POWERSEAM









SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SEMIDRY HOOD 6/5/4 DL (FRONTZIP)

ITEM NO. 48212-4457 PRODUCT UPDATE

GBS + POWERSEAM



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4458 PRODUCT UPDATE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4459 PRODUCT UPDATE

GBS + POWERSEAM



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4460 PRODUCT UPDATE





SELECT LEVEL

PRICE LEVEL \$\$\$\$\$ SPECS FLEX FACTOR HEAT FACTOR WINDCHILL FACTOR

CONSTRUCTION





SIZES AND COLORS

black		SIZES I	IORMAL	
	48/S	50/M	52/L	54/XL
SEMIDRY HOOD 6/5/4 FZ DL				
SEMIDRY 5/4 FZ DL				
SEMIDRY 4/3 FZ DL				
SEMIDRY 3/2 FZ DL				

DRY GRID

Leave the water in its rightful place down below, not in your wetsuit - Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

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HOT_STUFF 2.0

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SEEK AMP







TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.

ITEM NO. 48212-4405 PRODUCT UPDATE

SEMIDRY 6/5 DL

GBS + NEO TAPE INSIDE

(BACKZIP)



EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.

SEMIDRY 5/4 DL

(BACKZIP)



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4407 PRODUCT UPDATE



ITEM NO. 48212-4406 PRODUCT UPDATE

GBS + NEO TAPE INSIDE





AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR HEAT FACTOR WINDCHILL FACTOR

CONSTRUCTION



DRY_GRID

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PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snuggly warmth and insulation while the vertically aligned channel structure transports moisture away quickly – for a dry suit after your break in between sessions.

ECO_STRETCH

ION uses recycled nylon fabric for this outside lining. The material is sourced from nylon waste, but the best thing is that its stretch properties are just as good as conventional linings.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

black			SIZES I	IORMAL				SIZES	TALL		SIZES SHORT						
black/black capsule	46/XS	48/S	50/M	52/L	54/XL	56/XXL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS	28/XXLS			
SEMIDRY 6/5 BZ DL																	
SEMIDRY 5/4 BZ DL																	
SEMIDRY 4/3 BZ DL																	



SEEK AMP







TOASTY WARM

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EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.



SEAM SEALING

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MINIMAL PANEL DESIGN

Sweep_Cut and a continuous panel on front and back are the reason why this suit feels like a second skin.

SEMIDRY HOOD 6/5 DL (FRONTZIP)

ITEM NO. 48212-4465 PRODUCT UPDATE



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4466 PRODUCT UPDATE





SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4467 PRODUCT UPDATE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4468 PRODUCT UPDATE





AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR HEAT FACTOR WINDCHILL FACTOR

CONSTRUCTION



The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo

SIZES AND COLORS

black			SIZES I	IORMAL				SIZES	TALL		SIZES SHORT				
black/black capsule	46/XS	48/S	50/M	52/L	54/XL	56/XXL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS	28/XXLS	
SEMIDRY HOOD 6/5 FZ DL															
SEMIDRY 5/4 FZ DL															
SEMIDRY 4/3 FZ DL															
SEMIDRY 3/2 FZ DL															

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ECO_STRETCH

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HOT_STUFF 2.0

lining in ION's entire range.

CORE







WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart use of fabrics will make sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PROTECTION

Crash pads at shins.



CORE LEVEL

PRICE LEVEL **\$\$**\$\$\$

FLEX FACTOR HEAT FACTOR

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

SWEEP_CUT

Seam-free shoulder design for increased paddle reach and shoulder rotation.

SIZES AND COLORS

black														
steel blue/white/black			SIZES I	IORMAL				SIZES	TALL			SIZES	SHORT	
red/steel blue/black	46/XS	48/S	50/M	52/L	54/XL	56/XXL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS	28/XXLS
							_							
SEMIDRY 5/4 BZ DL														□
SEMIDRY 4/3 BZ DL														
OVERKNEE LS 4/3 BZ DL														
OVERKNEE SS 3/2 BZ DL														
STEAMER SS 3/2 BZ DL														
SHORTY SS 2/2 BZ DL													10	

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4425 PRODUCT UPDATE



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4426 PRODUCT UPDATE



OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48212-4427 PRODUCT UPDATE



OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48212-4428 PRODUCT UPDATE



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4429 PRODUCT UPDATE



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4431 PRODUCT UPDATE



SEEK CORE







WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart use of fabrics will make sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PRICE VALUE

Entry-level suits don't have to be boring!



HOT_STUFF 2.0

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SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE

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SWEEP_CUT

Seam-free shoulder design for increased paddle reach and shoulder rotation.

SIZES AND COLORS

		SIZES I	IORMAL				SIZES	TALL			SIZES	SHORT	
46/XS	48/S	50/M	52/L	54/XL	56/XXL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS	28/XXLS
	46/XS	46/XS 48/S				46/XS 48/S 50/M 52/L 54/XL 56/XXL	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT 102/LT	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT 102/LT 106/XLT	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT 102/LT 106/XLT 25/MS	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT 102/LT 106/XLT 25/MS 26/LS	46/XS 48/S 50/M 52/L 54/XL 56/XXL 94/ST 98/MT 102/LT 106/XLT 25/MS 26/LS 27/XLS

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4478 PRODUCT UPDATE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48212-4479 PRODUCT UPDATE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4480 PRODUCT UPDATE



OVERKNEE LS 4/3 DL (FRONTZIP)

19°C - 52°F - 61°F

ITEM NO. 48212-4481 PRODUCT UPDATE

SHORTY LS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4482 PRODUCT UPDATE



HOT_STUFF 2.0

SILK_STUFF

flexible characteristics.

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb

SEAM_REINFORCEMENTS

All stress points are reinforced and secured by melco tape from

the inside to ensure a longer

Quick water release when needed in order to combat water accumulation inside the wetsuit. The Drain Holes are secured in place

from the inside and won't expand.

lifespan of the seams.

DRAIN_HOLES

ELEMENT



ROBUST

Nylon and Supra_Tex protection.

PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48212-4445 PRODUCT UPDATE

GBS

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4446 PRODUCT UPDATE



SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48212-4447 PRODUCT UPDATE



OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48212-4448 PRODUCT UPDATE



PRICE LEVEL

SPECS

HEAT FACTOR

CONSTRUCTION



\$\$\$\$\$

FLEX FACTOR

WINDCHILL FACTOR

ELEMENT LEVEL

SIZES AND COLORS

SIZES AND CULURS															
black				SIZES	NORMAL					SIZES	TALL		SI	ZES SHO	RT
dark olive/white/black	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS
SEMIDRY 5/4 BZ DL															
SEMIDRY 4/3 BZ DL															
SEMIDRY 3/2 BZ DL															
OVERKNEE LS 4/3 BZ DL															
OVERKNEE SS 3/2 BZ DL								112							
STEAMER SS 2/2 BZ DL															
SHORTY LS 2/2 BZ DL															
SHORTY SS 2/2 BZ DL														100	

OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48212-4449 PRODUCT UPDATE



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4450 PRODUCT UPDATE



SHORTY LS 2/2 DL (BACKZIP)

ITEM NO. 48212-4451 PRODUCT UPDATE

SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48212-4452 PRODUCT UPDATE







ROBUST Nylon and Supra_Tex protection.

SEMIDRY 5/4 DL

(FRONTZIP)



PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 4/3 DL



(FRONTZIP)

ITEM NO. 48212-4487 PRODUCT UPDATE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4488 PRODUCT UPDATE



STEAMER SS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4489 PRODUCT UPDATE



ELEMENT LEVEL

PRICE LEVEL

HEAT FACTOR



\$\$\$\$\$

SPECS

FLEX FACTOR

WINDCHILL FACTOR

CONSTRUCTION



SIZES AND COLORS

black				SIZES I	IORMAL					SIZES	TALL		SI	ZES SHO	RT
dark olive/white/black	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL	94/ST	98/MT	102/LT	106/XLT	25/MS	26/LS	27/XLS
SEMIDRY 5/4 FZ DL															
SEMIDRY 4/3 FZ DL															
SEMIDRY 3/2 FZ DL															
STEAMER SS 2/2 FZ DL										100					
SHORTY LS 2/2 FZ DL									1000	100					
SHORTY SS 2/2 FZ DL															

SHORTY LS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4490 PRODUCT UPDATE



SHORTY SS 2/2 DL (FRONTZIP)

ITEM NO. 48212-4491 PRODUCT UPDATE



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

DRAIN_HOLES

Quick water release when needed in order to combat water accumulation inside the wetsuit. The Drain_Holes are secured in place from the inside and won't expand.

LONG JOHN 2.5
ITEM NO. 48202-4111

CARRY-OVER

LONG JOHN ELEMENT 2.0
ITEM NO. 48202-4112

FL

WATER 2021

CARRY-OVER

CARRY-OVER

NEW PRODUCT

FL



SIZES (black Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL 94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: | black | darkblue

FEATURES

MATERIALS

Silk_Stuff, Supra_Tex

Crash_Padz, Velcro_Adjuster, Key_Loop

MATERIALS

Supra_Tex

MONOSHORTY 2.0 DL ITEM NO. 48202-4113

FL

CARRY-OVER

ITEM NO. 48202-4114

FL



MONOSHORTY 0.5 DL

SIZES (black Colourway):

COLOURS: ■ black ■ darkblue

46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

94/ST, 98/MT, 102/LT, 106/XLT

SIZES (darkblue Colourway): 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Dlack

MATERIALS

Hot_Stuff 2.0, Silk_Stuff

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ black

MATERIALS Silk_Stuff

PROTECTION SUIT STEAMER 3/2 DL
ITEM NO. 48212-4492

GBS



SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Dlack

FEATURES

- Protection_Padz
- Hot_Stuff 2.0
- . Silk_Interior
- Maki_Tape
- Sweep_Cut
- FZ_Cordlock
- . Replaceable Draw Cord
- Seam_Reinforcements
- . Seal_Tite
- Drain_Holes
- . Separate Leg_Straps
- Key_Pocket FZ









FULL FLEX

Movement in all the right places.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.



DOUBLE FLAP

Horizontal zip design for ease of entry.

STEAMER SS 3/2 DL



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48212-4611 PRODUCT UPDATE



(BACKZIP) UNISEX ITEM NO. 48212-4613 PRODUCT UPDATE

SHORTY SS 2/2 DL (BACKZIP)

UNISEX ITEM NO. 48212-4614 PRODUCT UPDATE

UNISEX



SEAM REINFORCEMENTS

and secured by melco tape from the inside to ensure a longer lifespan of the seams.



SIZES AND COLORS

steel blue/red/black	SIZES NORMAL						
	4/104	6/116	8/128	10/140	12/152	14/164	16/176
SEMIDRY 5/4 BZ DL							
SEMIDRY 4/3 BZ DL							
STEAMER SS 3/2 BZ DL							
SHORTY SS 2/2 BZ DL							

CAPTURE PROGRESSIVE JUNIOR LINE







FULL FLEX

Movement in all the right places.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.



DOUBLE FLAP

Horizontal zip design for ease of entry.

SEMIDRY HOOD 6/5 DL (FRONTZIP)

ITEM NO. 48212-4616 PRODUCT UPDATE



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48212-4617 PRODUCT UPDATE

UNISEX



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48212-4618 PRODUCT UPDATE



SHORTY SS 2/2 DL UNISEX (FRONTZIP)

ITEM NO. 48212-4619 PRODUCT UPDATE



SEAM REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



SIZES AND COLORS

steel blue/red/black	SIZES NORMAL						
	4/104	6/116	8/128	10/140	12/152	14/164	16/176
SEMIDRY HOOD 6/5 FZ DL							
SEMIDRY 5/4 FZ DL							
SEMIDRY 3/2 FZ DL							
SHORTY SS 2/2 FZ DL							

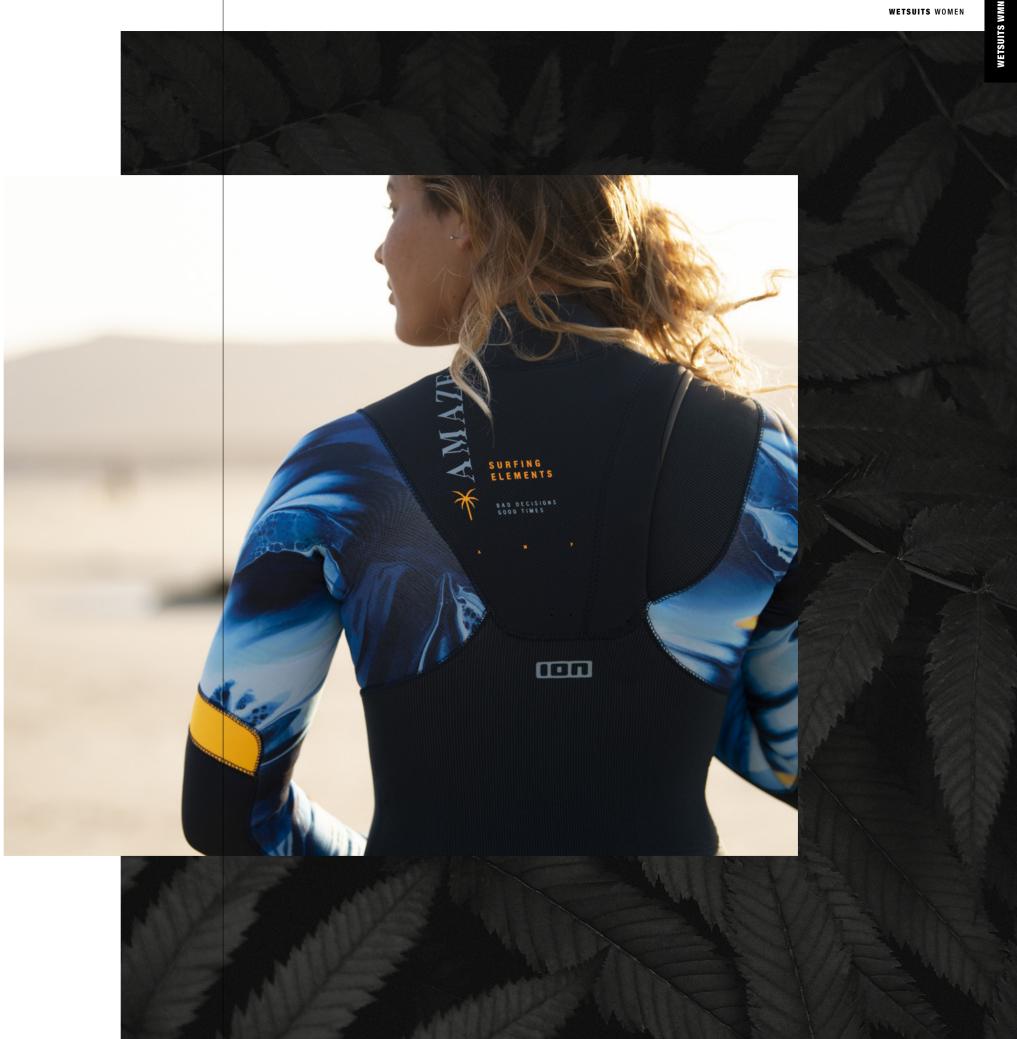
40 - 41



WET SUITS

AMAZE . SELECT LEVEL . AMP LEVEL . CORE LEVEL . ELEMENT LEVEL





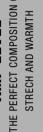
WETSUIT W O M E N

AMAZE FRONTZIP

AMAZE BACKZIP

SELECT LEVEL
PREMIUM MATERIALS FOR SUPERIOR
WARMTH AND EPIC STRETCH

AMP LEVEL
THE PERFECT COMPOSITION OF
STRECH AND WARMTH



CORE LEVEL
VERSATILE ALLROUNDER WITH
PREMIUM FEATURES

ELEMENT LEVEL
COMFORT AND PROTECTION



48213-4529 Amaze Amp Semidry Hood 6/5 FZ DL

48213-4530 Amaze Amp Semidry 5/4 FZ DL

48213-4531 Amaze Amp Semidry 4/3 FZ DL

48213-4532 Amaze Amp Semidry 3/2 FZ DL

48213-4537 Amaze Core Semidry 3/2 FZ DL

48213-4535 Amaze Core Semidry 5/4 FZ DL





48213-4536 Amaze Core Semidry 4/3 FZ DL

48213-4541 Element Semidry 4/3 FZ DL









48213-4505 Amaze Amp Semidry 6/5 BZ DL





48213-4506 Amaze Amp Semidry 5/4 BZ DL

48213-4507 Amaze Amp Semidry 4/3 BZ DL



48213-4510 Amaze Core Semidry 5/4 BZ DL



48213-4511 Amaze Core Semidry 4/3 BZ DL





48213-4520 Element Shorty SS 2/2 BZ DL



AMAZE SELECT





SUPERIOR WARM

Quick-drying and heat-conducting Graphene_Plush combined with Hot_Stuff 2.0



OPTIMUM STRETCH

Limitless freedom of movement thanks to less panels and the use of our stretchiest linings.



SEAM SEALING

Ultra slim outside sealing technology for a long lasting life span.



ING PROTECTION

Crash pads at shins.



SELECT LEVEL

PRICE LEVEL	\$\$\$\$ \$
SPECS	
FLEX FACTOR	
HEAT FACTOR	
WINDCHILL FACTOR	

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

GRAPHENE_PLUSH

Graphene is an impossibly light, strong and heat-conducting material. ION integrated this revolutionary material into their new inner lining — with the highest concentration you'll find in any wetsuit on the market. The result is up to 20% more warmth compared to ION's Plasma_Plush 2.0 lining. Also, Graphene_Plush guarantees incredible drying times for your wetsuit, making sure it's always nice and comfy.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

laser black	SIZES NORMAL					
	34/XS	36/S	38/M	40/L		
SEMIDRY 6/5 BZ DL						
SEMIDRY 5/4 BZ DL						

SEMIDRY 6/5 DL (BACKZIP)

ITEM NO. 48213-4501 PRODUCT UPDATE

GBS + POWERSEAM



SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4502 PRODUCT UPDATE

GBS + POWERSEAM



AMAZE AMP





TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.



EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed



PROTECTION

Crash pads at shins.

AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

FLEX FACTOR HEAT FACTOR

WINDCHILL FACTOR

CONSTRUCTION



DRY_GRID

Leave the water in its rightful place down below, not in your wetsuit – Dry_Grid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated detailing.

PLASMA_PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snuggly warmth and insulation while the vertically aligned channel structure transports moisture away quickly - for a dry suit after your break in between sessions.

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SIZES AND COLORS

M blue capsule	SIZES NORMAL					
	34/XS	36/S	38/M	40/L	42/XL	
SEMIDRY 6/5 BZ DL	S	V	S	V	V	
SEMIDRY 5/4 BZ DL	8	8	8	8	8	
SEMIDRY 4/3 BZ DL	8	₹	8	₹	8	

SEMIDRY 6/5 DL (BACKZIP)

ITEM NO. 48213-4505 PRODUCT UPDATE

GBS + NEO TAPE INSIDE



SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4506 PRODUCT UPDATE



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4507 PRODUCT UPDATE



AMAZE AMP





TOASTY WARM

Quick drying Plasma_Plush 2.0 combined with Hot_Stuff 2.0 for the best combination of warmth and stretch.



EPIC STRETCH

Limitless movement thanks to less panels and our stretchiest lining Hot_Stuff 2.0.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.

SEMIDRY HOOD 6/5 DL (FRONTZIP)

ITEM NO. 48213-4529 PRODUCT UPDATE



SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48213-4530 PRODUCT UPDATE

GBS + NEO TAPE INSIDE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48213-4531 PRODUCT UPDATE

GBS + NEO TAPE INSIDE



SEMIDRY 3/2 DL (FRONTZIP)

GBS + NEO TAPE INSIDE

ITEM NO. 48213-4532 PRODUCT UPDATE



AMP LEVEL

PRICE LEVEL \$\$\$\$\$

SPECS

HEAT FACTOR

FLEX FACTOR

WINDCHILL FACTOR

CONSTRUCTION



Leave the water in its rightful place down below, not in your wetsuit – Drygrid absorbs up to 30% less water. As a result, the wetsuit is lighter and cooling by evaporation is reduced. Last but not least the look of the Drygrid contributes to the sophisticated

PLASMA PLUSH 2.0

Premium lining offering the best of heat retention and stretch. The high pile fabric traps air for snuggly warmth and insulation while the vertically aligned channel structure transports moisture away quickly - for a dry suit after

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo

SILK_STUFF

it proves to be really hard core when it comes to the interior's

SIZES AND COLORS

blue capsule	SIZES NORMAL					
	34/XS	36/S	38/M	40/L		
SEMIDRY HOOD 6/5 FZ DL	W	W	W	₹		
SEMIDRY 5/4 FZ DL	₩.	₩.	₩.	₩.		
SEMIDRY 4/3 FZ DL	₩.	₹	₩.	8		
SEMIDRY 3/2 FZ DL	₩.	X	₩.	X		

DRY_GRID

detailing.

your break in between sessions.

lining in ION's entire range.

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance superb flexible characteristics.

AMAZE CORE





WARM

Hot_Stuff 2.0 ensures no limitation in

stretch and keeps you warm at the

same time.

×

STRETCH

A smart combination of materials makes sure this suit will give you good times on the water.

<u>a</u>

SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed cuff area.



PROTECTION

Crash pads at shins.

CORE LEVEL PRICE LEVEL S\$\$\$\$ SPECS FLEX FACTOR HEAT FACTOR WINDCHILL FACTOR CONSTRUCTION GBS

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE 2.0

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

SIZES AND COLORS

steel grey	SIZES NORMAL						
dirty rose	34/XS	36/S	38/M	40/L	42/XL		
SEMIDRY 5/4 BZ DL							
SEMIDRY 4/3 BZ DL							

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4510 PRODUCT UPDATE



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4511 PRODUCT UPDATE



COR AMAZE FRONTZIP







WARM

Hot_Stuff 2.0 ensures no limitation in stretch and keeps you warm at the same time.



STRETCH

A smart combination of materials makes sure this suit will give you good times on the water.



SEAM SEALING

Improved version of highly elastic neoprene tape securing every inch of lower body seams and highly stressed



PRICE VALUE

Entry-level suits don't have to be boring!



CORE LEVEL

PRICE LEVEL	\$\$ \$\$\$
SPECS	
FLEX FACTOR	
HEAT FACTOR	
WINDCHILL FACTOR	

CONSTRUCTION



HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

MAKI_TAPE 2.0

Highly elastic neoprene tape reinforces the seams on the lower body and commonly stressed cuff area from the inside.

FZ_CORDLOCK

A soft cord lock for front-zip wetsuits that can be adjusted with just one hand. It's a subtle addition that won't bother you while riding.

SEMIDRY 5/4 DL (FRONTZIP)

ITEM NO. 48213-4535 PRODUCT UPDATE



SEMIDRY 4/3 DL (FRONTZIP)

ITEM NO. 48213-4536 PRODUCT UPDATE



SEMIDRY 3/2 DL (FRONTZIP)

ITEM NO. 48213-4537 PRODUCT UPDATE





ELEMENT







ROBUST

Nylon and Supra_Tex protection.

\$\$\$

PRICE VALUE

Entry-level suits don't have to be boring!

FLEMENT LEVEL PRICE LEVEL \$\$\$\$\$\$ SPECS FLEX FACTOR HEAT FACTOR WINDCHILL FACTOR CONSTRUCTION GBS

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

WATER_GATE

Extra panel on the inside that seals off the back zipper and acts as a barrier preventing water from rushing into the wetsuit.

SIZES AND COLORS

dark blue	SIZES NORMAL				
	34/XS	36/S	38/M	40/L	
SEMIDRY 5/4 BZ DL					
SEMIDRY 4/3 BZ DL					
OVERKNEE LS 4/3 BZ DL					
OVERKNEE SS 3/2 BZ DL					
STEAMER SS 3/2 BZ DL					
SHORTY SS 2.5 BZ DL					

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48213-4515 PRODUCT UPDATE

GBS



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48213-4516 PRODUCT UPDATE



OVERKNEE LS 4/3 DL (BACKZIP)

ITEM NO. 48213-4517 PRODUCT UPDATE



OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48213-4518 PRODUCT UPDATE



STEAMER SS 3/2 DL (BACKZIP)

ITEM NO. 48213-4519 PRODUCT UPDATE



SHORTY SS 2.5 DL (BACKZIP)

ITEM NO. 48213-4520 PRODUCT UPDATE



ELEMENT

WATER 2021





ROBUST

Nylon and Supra_Tex protection.

ITEM NO. 48213-4540 PRODUCT UPDATE

SEMIDRY 5/4 DL

(FRONTZIP)

GBS

PRICE VALUE

Entry-level suits don't have to be boring!

SEMIDRY 4/3 DL

SEMIDRY 3/2 DL

(FRONTZIP) ITEM NO. 48213-4541 PRODUCT UPDATE

(FRONTZIP) ITEM NO. 48213-4542 PRODUCT UPDATE GBS



MONOSHORTY 0.5 DL

CARRY-OVER

ITEM NO. 48903-4580

FL



ELEMENT LEVEL

PRICE LEVEL	\$ \$\$\$\$
SPECS	
FLEX FACTOR	
HEAT FACTOR	■■□□□
WINDCHILL FACTOR	■■000
CONSTRUCTION	

CONSTRUCTION



SIZES AND COLORS

dark blue		SIZES N	IORMAL	
black	34/XS	36/S	38/M	40/L
SEMIDRY 5/4 FZ DL				
SEMIDRY 4/3 FZ DL				
SEMIDRY 3/2 FZ DL				
MONOSHORTY 0.5 DL				

HOT_STUFF 2.0

The Hot_Stuff 2.0 comes with a plushier feel due to larger loops that trap more air for heat insulation. It is the stretchiest thermo lining in ION's entire range.

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM_REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.

DOUBLE_SIDE_ENTRY

For hassle-free entry, simply pull the front zip over your head from whatever side you prefer.

AMAZE SUMMER PERFORMING GRACE







CONSTRUCTION

FL

SIZES AND COLORS						
laser black dirty rose	SIZES NORMAL					
blue capsule warm white	32/XXS	34/XS	36/S	38/M	40/L	
SHORTY LS 2.0 NZ DL						
SHORTY SS 2.5 BZ DL						
HOT SHORTY LS 1.5 FZ DL						
SHORTY CROSSBACK 1.5 DL						
LONG JANE 1.5 DL	₩.	₹	₩.	₩.	7	
LONG PANTS 1.5 DL	₩.	Y	Y	₩.	9	
NEOKINI 1.5 DL						

SUPER FLEX Great overall range of movement.

SHORTY LS 2.0 DL (ZIPLESS)

ITEM NO. 48213-4550 PRODUCT UPDATE



SHORTY SS 2.5 DL (BACKZIP)

FL DOUGL WILD WARM CALL TO THE PRODUCT OF THE PRODU

HOT SHORTY LS 1.5 DL (FRONTZIP)

TEM NO. 48213-4552 PRODUCT UPDATE

FL

55.0-7.15.4-81.6

FL

65.0-7.5.6-7.5.6-7.5.6

FL

65.0-7.6-7.5.6-7.5.6

FL

65.0-7.6-7.5.6-7.5.6

FL

65.0-7.6-7.5.6

FL

65.0-7.6-7.5

FL

65.0-7.6

FL

65.

SHORTY CROSSBACK 1.5 DL (ZIPLESS)

LONG JANE 1.5 DL

TIEM NO. 48213-4556 PRODUCT UPDATE

FL

ORANGE CONTROL OF CONTROL

LONG PANTS 1.5 DL

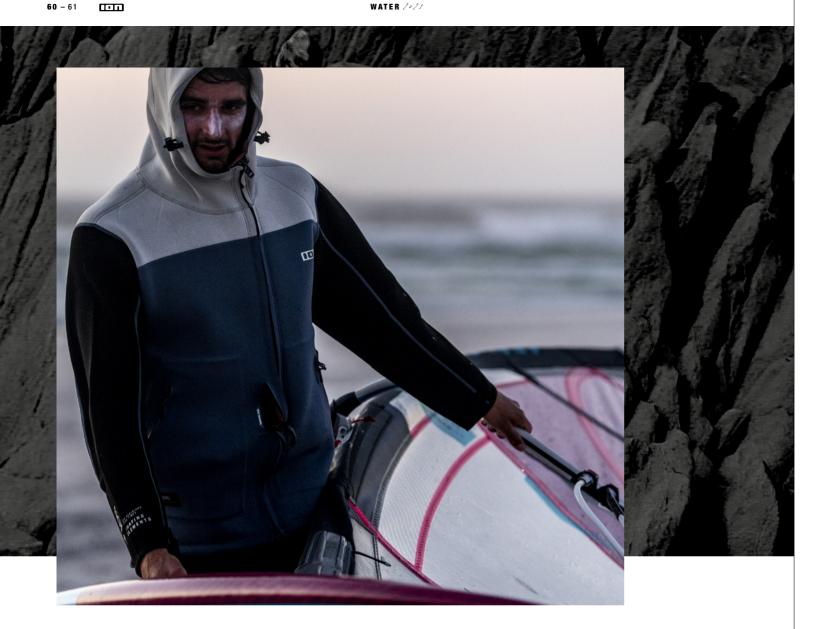
NEOKINI 1.5 DL

SILK_STUFF

Smooth inside lining for a comfortable feeling on bare skin. Despite its snuggly appearance it proves to be really hard core when it comes to the interior's superb flexible characteristics.

SEAM REINFORCEMENT

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



T 0 P S & B O T T O M S



JACKETS . NEO TOPS . THERMO TOPS . RASHGUARDS . WETSHIRTS . BOTTOMS



JACKETS / LINE CONCEPT

ION NEO JACKETS & HOODIES are essential companions for cold and windy days on or off the water. Serving as an additional wind stopping outer layer and for extra warmth, these tops can be worn whilst using a harness due to the harness hole opening. Designed with a relaxed fit, you'll be loving these for action-packed sessions!



ITEM NO. 48212-4101

PRODUCT UPDATE

NEO SHELTER JACKET CORE MEN

ITEM NO. 48212-4123

PRODUCT UPDATE

PRODUCT UPDATE

FL

FEATURES

FL

including key loop



SIZES: 48/S, 50/M, 52/L, 54/XL







MATERIALS MATERIALS Hot_Stuff 2.0, Ergonomic hood with draw cord, 80% Neoprene / 20% Nylon 80% Neoprene / 20% Nylon Front zip with harness hole opening, Hand pockets

NEO COSY COAT AMP ITEM NO. 48213-4126

COLOURS: ■ black ■ steel blue/white/black ■ red/steel blue/black

PRODUCT UPDATE

NEO COSY COAT CORE WOMEN

ITEM NO. 48213-4125





SIZES: 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES

Revised ergonomic warm hood with draw cord, Hot Stuff 2.0. Front zip with harness hole opening. Hand pockets including key loop

MATERIALS

80% Neoprene / 20% Nylon

SIZES: 36/S, 38/M, 40/L, 42/XL COLOURS: dirty rose

FEATURES MATERIALS

Ergonomic shaped hood with elasticated Draw_Cord 80% Neoprene / 20% Nylon adjuster, Solid front zip with centred opening for harness hook

CARRY-OVER

NEO ZIP TOP WOMEN 1.5 SS

ITEM NO. 48213-4228

PRODUCT UPDATE

FL





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES Slip_Loop, Sunglass_Loop MATERIALS

80% Neoprene / 20% Nylon

NEO TOP MEN 2/2 LS

ITEM NO. 48212-4200

PRODUCT UPDATE

NEO TOP MEN 2/2 SS ITEM NO. 48212-4201

PRODUCT UPDATE

FL











SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL **COLOURS:** ■ steel blue/black ■ red/black

FEATURES Silk_Stuff, Fused edges, Slip_Loop MATERIALS

FEATURES Silk_Stuff, Fused edges, Slip_Loop

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ steel blue/black ■ red/black

MATERIALS 80% Neoprene / 20% Nylon

80% Neoprene / 20% Nylon

NEO TOP MEN 0.5 LS

ITEM NO. 48212-4202

PRODUCT UPDATE

NEO TOP MEN 0.5 SS ITEM NO. 48212-4203

FL

PRODUCT UPDATE

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: steel blue/black

FEATURES Silk_Stuff, Fused edges, Slip_Loop

80% Neoprene / 20% Nylon

MATERIALS

FEATURES Silk_Stuff, Fused edges, Slip_Loop

COLOURS: steel blue/black

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

MATERIALS

80% Neoprene / 20% Nylon

THERMO TOP MEN LS

ITEM NO. 48202-4205

FL

MATERIALS

96% Polypropylene / 4% Spandex

CARRY-OVER

THERMO TOP MEN SS

ITEM NO. 48202-4206

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black

FEATURES ${\bf Slip_Loop,\,Sunglass_Loop,\,UV_Protection}$ MATERIALS

96% Polypropylene / 4% Spandex

FL

FEATURES

COLOURS: Dlack

THERMO TOP WOMEN LS

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

ITEM NO. 48203-4223

CARRY-OVER

FL

THERMO TOP WOMEN SS ITEM NO. 48203-4224

CARRY-OVER

 ${\bf Slip_Loop,\,Sunglass_Loop,\,UV_Protection}$



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: Dlack

FEATURES Slip_Loop, Sunglass_Loop, UV_Protection

MATERIALS

96% Polypropylene / 4% Spandex

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: Dlack

FEATURES

MATERIALS

Slip_Loop, Sunglass_Loop, UV_Protection 96% Polypropylene / 4% Spandex

NEO TOP WOMEN 2/2 LS

ITEM NO. 48213-4220 FL

PRODUCT UPDATE

NEO ZIP TOP 1.5 DL ITEM NO. 48213-4222







FL







PRODUCT UPDATE

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: ■ laser black ■ dirty rose

FEATURES

Hot_Stuff 2.0, Silk_Stuff, Sunglass_Loop, Seam_Reinforcements

MATERIALS

80% Nylon / 20% Spandex

SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L COLOURS: ■ laser black ■ blue capsule

FEATURES Seam_Reinforcements

MATERIALS 80% Nylon / 20% Spandex

FL

NEO CRUISE JACKET

ITEM NO. 48212-4104

PRODUCT UPDATE

NEO HOODY ITEM NO. 48212-4106













SIZES: 48/S, 50/M, 52/L, 54/XL

COLOURS: steel blue/black

Harness hole opening, Inside Out

ITEM NO. 48213-4124

Relaxed fit. Ergonomic hood with draw cord.

NEO HOODY LITE WOMEN



MATERIALS

80% Neoprene / 20% Nylon

PRODUCT UPDATE

NEW-PRODUCT

SIZES: 48/S, 50/M, 52/L, 54/XL COLOURS: black steel blue/black

FEATURES Versatile neoprene, Helio_Plush, Front zip with harness hole opening

MATERIALS 80% Neoprene / 20% Nylon

NEO HOODY LITE

ITEM NO. 48212-4107 PRODUCT UPDATE

FL











SIZES: 48/S, 50/M, 52/L, 54/XL COLOURS: ■ black ■ steel blue/black ■ red/steel blue

FEATURES Thanks to I-Foam the lightest Neo Hoody in our range, Harness hole opening, Hand pockets including key loop

MATERIALS

80% Neoprene / 20% Nylon

FL





MATERIALS

SIZES: 36/S, 38/M, 40/L, 42/XL COLOURS: ■ laser black ≥ blue capsule

FEATURES Ergonomic shaped hood with elasticated Draw_Cord 80% Neoprene / 20% Nylon adjuster, Solid front zip with centred opening for harness hook. Extended upper wrist with Velcro closures for a cozy feel, Two comfy hand pockets including Key Loop for storage and warmth

TOPS / LINE CONCEPT

The ION NEO TOPS are a must-have for every watersports nut hitting the sea or surf in milder climates. Although mainly used in warmer waters to keep the sun and wind off the skin, they can also be used as a second layer underneath your wetsuit. Thanks to the plush, wool-like Hot_Stuff 2.0 lining, these tops have a luxurious texture that feels great, even on bare skin! NEO TOPS have a more detailed and technical construction than a standard rashguard, providing 100% UV protection, efficient heat retention and a reduction of irritations and bruising often caused by the harness or surfboard.

NEO ZIP TOP MEN LS 2/1 SKIN

PRODUCT UPDATE

FL

NEO ZIP TOP WOMEN LS 2/1 SKIN ITEM NO. 48213-4227

PRODUCT UPDATE

FL

ITEM NO. 48212-4210





SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: M black capsule

FEATURES Slip_Loop, Sunglass_Loop, Hot_Stuff 2.0

MATERIALS 90% Neoprene / 10% Nylon





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

Slip_Loop, Sunglass_Loop, Hot_Stuff 2.0

MATERIALS 90% Neoprene / 10% Nylon

NEO ZIP TOP MEN ITEM NO. 48212-4211

FL

PRODUCT UPDATE





SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: Dlack

FEATURES Slip_Loop, Sunglass_Loop MATERIALS

80% Neoprene / 20% Nylon

RASHGUARDS / LINE CONCEPT

All ION RASHGUARDS are made of highly elastic SpanFlex_UV jersey. The hand feel of this supreme material makes the difference! They can be used to protect you from the windchill effect, UV radiation and abration but also work as a thin extra layer underneath

RASHGUARD MEN MAZE LS

ITEM NO. 48212-4230 PRODUCT UPDATE



ITEM NO. 48212-4231

RASHGUARD MEN MAZE SS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Malack capsule

FEATURES Slip Loop, UV Protection

MATERIALS 89% Polyester 11% Flasthan SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: M black capsule

RASHGUARD MEN SS

FEATURES Slip Loop, UV Protection

ITEM NO. 48212-4234

MATERIALS 89% Polyester 11% Elasthan

RASHGUARD MEN LS

ITEM NO. 48212-4233 PRODUCT UPDATE











PRODUCT UPDATE

PRODUCT UPDATE

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ black ■ steel blue/black ■ red/black

FEATURES MATERIALS 89% Polyester 11% Elasthan Slip_Loop, UV_Protection

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black ■ steel blue/black ■ red/black

Slip_Loop, UV_Protection

89% Polyester 11% Elasthan

CAPTURE RASHGUARD BOYS LS

ITEM NO. 48212-4244 PRODUCT UPDATE



ITEM NO. 48212-4245

PRODUCT UPDATE



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176 COLOURS: ■ red/black/steel blue

RASHGUARD WOMEN LIZZ LS

FEATURES Slip Loop, UV Protection

ITEM NO. 48213-4270

MATERIALS 89% Polyester 11% Elasthan



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176 COLOURS: ■ red/black/steel blue

FEATURES Slip_Loop, UV_Protection **MATERIALS** 89% Polyester 11% Elasthan

PRODUCT UPDATE

RASHGUARD WOMEN LIZZ SS

ITEM NO. 48213-4271

PRODUCT UPDATE





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES Slip Loop, UV Protection

MATERIALS 89% Polyester 11% Elasthan





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES

MATERIALS 89% Polyester 11% Elasthan

RASHGUARD WOMEN LS

ITEM NO. 48213-4273

PRODUCT UPDATE



ITEM NO. 48213-4274

Slip Loop, UV Protection

PRODUCT UPDATE















SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: ■ laser black ■ dirty rose ■ steel blue **COLOURS:** ■ laser black ■ dirty rose ■ steel blue

FEATURES MATERIALS 89% Polyester 11% Elasthan Slip_Loop, UV_Protection

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

FEATURES Slip_Loop, UV_Protection MATERIALS 89% Polyester 11% Elasthan

CAPTURE RASHGUARD GIRLS LS

ITEM NO. 48213-4276

PRODUCT UPDATE

CAPTURE RASHGUARD GIRLS SS

ITEM NO. 48213-4277



SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176 COLOURS: Dlue capsule

FEATURES Slip Loop, UV Protection

MATERIALS 89% Polyester 11% Elasthan SIZES: 4/104, 6/116, 8/128, 10/140, 12/152, 14/164, 16/176 COLOURS: W blue capsule

FEATURES

Slip_Loop, UV_Protection

MATERIALS 89% Polyester 11% Elasthan

TODDLER RASHGUARD LS HOOD

ITEM NO. 48202-4235

CARRY-OVER



SIZES: 0/80, 1/86, 2/92, 3/98 COLOURS: ■ black melange

FEATURES

Hood, UV_Protection, Easy_Crotch-Opening

MATERIALS 89% Polyester 11% Elasthan

PROMO RASHGUARD MEN LS

ITEM NO. 48212-4235

PRODUCT UPDATE

PROMO RASHGUARD MEN SS ITEM NO. 48212-4236

PRODUCT UPDATE

PRODUCT UPDATE



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black ■ blue ■ red ■ steel blue ■ lime green

FEATURES UV_Protection

MATERIALS 89% Polyester 11% Elasthan









SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ black ■ blue ■ red ■ steel blue ■ lime green

FEATURES UV_Protection

MATERIALS 89% Polyester 11% Elasthan

PROMO RASHGUARD WOMEN LS

ITEM NO. 48213-4278

PRODUCT UPDATE

PROMO RASHGUARD WOMEN SS

ITEM NO. 48213-4279

PRODUCT UPDATE



SIZES: 36/S, 38/M, 40/L, 42/XL

FEATURES

UV Protection

COLOURS: ■ black ■ dirty rose ■ steel blue



MATERIALS

89% Polyester 11% Elasthan









SIZES: 36/S, 38/M, 40/L, 42/XL **COLOURS:** ■ black ■ dirty rose ■ steel blue

FEATURES UV Protection MATERIALS 89% Polyester 11% Elasthan

WETSHIRTS / LINE CONCEPT

ION WETSHIRTS are where fashion meets function. Made from a quick-dry and stylish fabric, they protect against UV radiation and shield sensitive skin from the harsh elements. The WETSHIRT can be worn as a trendy tee with shorts at the beach, or with boardies on the water.

WETSHIRT MEN LS

ITEM NO. 48212-4260

PRODUCT UPDATE

WETSHIRT MEN SS ITEM NO. 48212-4261

PRODUCT UPDATE













SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ black ■ steel blue/black ■ red/black

FEATURES Slip_Loop, UV_Protection **MATERIALS** 100% Polyester SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: ■ black ■ steel blue/black ■ red/black

FEATURES Slip_Loop, UV_Protection **MATERIALS** 100% Polyester ITEM NO. 48213-4280

PRODUCT UPDATE

WETSHIRT WOMEN LS

WETSHIRT WOMEN SS

ITEM NO. 48213-4281 PRODUCT UPDATE



SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES Slip_Loop, UV_Protection TOPS

WETSHIRT HOOD MEN LS

ITEM NO. 48212-4263

MATERIALS 100% Polyester

NEW PRODUCT

WETSHIRT HOOD WOMEN LS

ITEM NO. 48213-4282

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

COLOURS: W blue capsule

Slip_Loop, UV_Protection TOPS

FEATURES

MATERIALS

100% Polyester

NEW-PRODUCT

SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: black steel blue/black

FEATURES Slip_Loop, UV_Protection, Hood

ITEM NO. 48213-4190

100% Polvester

MATERIALS

FEATURES Slip_Loop, UV_Protection TOPS

COLOURS: W blue capsule

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL

MATERIALS 100% Polyester

AMAZE SWIMSUIT LS

PRODUCT UPDATE





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

Performance Seat Cut, UV_Protection, Frontzip

MATERIALS

40% Nylon / 30% Cotton / 20% Polyester / 10% Elasthan

AMAZE SHORTY RASHGUARD LS

ITEM NO. 48213-4191

PRODUCT UPDATE

BASKETBALL SHIRT

ITEM NO. 48212-4262

PRODUCT UPDATE





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

UV_Protection, Frontzip, Silicon Print on Elastic

MATERIALS

10% Elasthan

40% Nylon / 30% Cotton / 20% Polyester /







SIZES: 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ dark olive ■ blue

MATERIALS 100% Polyester

BOTTOMS

NEO PANTS MEN 2.0 ITEM NO. 48702-4109

CARRY-OVER

NEO SHORTS MEN 2.5

ITEM NO. 48502-4101

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Dlack

FEATURES Flat_Lock

MATERIALS 80% Nylon / 20% Spandex



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Dlack

FEATURES Snug fitting Lycra Shorts, Draw_Cord (in hem), Key_Loop

MATERIALS 80% Nylon / 20% Spandex

BALL SLAPPER SHORT
ITEM NO. 48600-4122

CARRY-OVER



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL

COLOURS: blue

FEATURES

MATERIALS

80% Nylon / 20% Spandex Crotch protection, Draw_Cord (in hem)

WOMEN
AMAZE SHORTY RASHGUARD PANTS
ITEM NO. 48213-4192

PRODUCT UPDATE ITEM NO. 48213-4193

AMAZE SHORTY NEO PANTS

PRODUCT UPDATE









SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES UV_Protection, High_Low Waist **MATERIALS**

40% Nylon / 30% Cotton / 20% Polyester / 10% Elasthan

SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES

MATERIALS

UV_Protection, High_Low Waist, Glide_Skin on hem, 80% Polyester / 20% Neoprene 1 mm Protection

WOMEN
AMAZE LEGGINGS
ITEM NO. 48213-4194

PRODUCT UPDATE





SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL COLOURS: W blue capsule

FEATURES

UV_Protection, Mesh_Leg End, Silicon Print on Elastic

MATERIALS

40% Nylon / 30% Cotton / 20% Polyester / 10% Elasthan



WATER 2021

NEO ACCESSORIES



ACCESS ORIES

2021



NEO HOODS . BEANIES . GLOVES



NEO ACCESSORIES / LINE CONCEPT

In ION's point of view even the smallest items derserve the same dedication and precision as every complex product. Therefore NEO ACCESSORIES are a small but essential part of the whole equipment and sometimes these small items decide whether you have a great day on the water or you go home in deep frustration.

Extend your session with our selection of NEO ACCESSORIES - protecting you and keeping you warm.

H 0 0 D S

HOODED NEO VEST 3/2
ITEM NO. 48200-4175

CARRY-OVER

HOODED NEO VEST 2/1

ITEM NO. 48200-4176

GBS FL

CARRY-OVER

GBS FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLOURS: ■ black

NEO HOOD 3/2

ITEM NO. 48200-4177

FEATURES

UNISEX

GBS

Plasma_Plush 2.0, Neoprene_Visor, Elastic drawcord with cordlock, Ear_Holes, Visor_Fixation

MATERIALS

80% Nylon / 20% Spandex

CARRY-OVER

FEATURES Neoprene_Visor, Elastic drawcord with cordlock,

MATERIALS 80% Nylon / 20% Spandex

Ear_Holes, Visor_Fixation

COLOURS: ■ black

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

NEO HOOD 2/1

ITEM NO. 48200-4178



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLOURS: Dlack

FEATURES Plaama_Plush 2.0, Neoprene_Visor, Elastic drawcord with cordlock, Ear Holes

MATERIALS

80% Nylon / 20% Spandex

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL COLOURS: Dlack

FEATURES

Neoprene_Visor, Elastic drawcord with cordlock, Ear Holes

MATERIALS 80% Nylon / 20% Spandex





BEANIES

SAFETY BEANIE

ITEM NO. 48600-4126

CARRY-OVER

WOOLY BEANIE

ITEM NO. 48130-4110 CARRY-OVER

FL



SIZES: 48/S, 50/M, 52/L COLOURS: lime

FEATURES Wind_Proof, Loser_Leash MATERIALS

80% Nylon / 20% Spandex

COLOURS: qrey melange

MATERIALS **FEATURES**

80% Neoprene / 10% Nylon / 10% Polyester Wind_Proof, Loser_Leash

TEC BEANIE ITEM NO. 48210-4182

PRODUCT UPDATE

ITEM NO. 48210-4183

SIZES: 48/S, 50/M, 52/L

NEO LOGO BEANIE PRODUCT UPDATE



SIZES: 48/S, 50/M, 52/L COLOURS: ■ black ■ dark blue

FEATURES Wind_Proof, Loser_Leash, Silk_Stuff MATERIALS

80% Nylon / 20% Spandex

FEATURES Wind_Proof, Loser_Leash, Silk_Stuff

ITEM NO. 48900-4185

WOMEN

FL

SIZES: 48/S, 50/M, 52/L

MATERIALS

NEO BOMMEL BEANIE

a ION

COLOURS: ■ black ■ red ■ steel blue ■ dark olive

80% Nylon / 20% Spandex

CARRY-OVER

NEO GRACE BEANIE

ITEM NO. 48210-4184 PRODUCT UPDATE

FL



SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L

COLOURS: ■ laser black ■ blue capsule **FEATURES**

Wind_Proof, Loser_Leash, Silk_Stuff

MATERIALS 80% Nylon / 20% Spandex



FEATURES Wind_Proof, Loser_Leash

SIZES: 32/XXS, 34/XS, 36/S, 38/M, 40/L

COLOURS: ■ black ■ dark blue ■ red

MATERIALS 80% Neoprene, 20% Nylon

BANDIT GAITER

ITEM NO. 48600-4130 CARRY-OVER

FL



SIZES: One Size COLOURS: grey melange

FEATURES Neoprene neck gaiter, Elastic Draw_Cord

MATERIALS 80% Nylon / 20% Spandex

GLOVES

UNISEX

NEO GLOVES 4/2

ITEM NO. 48200-4143

CARRY-OVER

ITEM NO. 48200-4144

NEO GLOVES 2/1

UNISEX

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL COLOURS: Dlack

FEATURES Plasma_Plush 2.0, Tatex_Grip print, Cuff_Tongue, 90% Nylon / 10% Spandex Tatex_Glue

MATERIALS

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, Tatex_Grip print, Cuff_Tongue, Tatex Glue

MATERIALS 90% Nylon / 10% Spandex

GBS

CLAW GLOVES 3/2

ITEM NO. 48200-4142

CARRY-OVER

CARRY-OVER

LOBSTER MITTEN 4/3 ITEM NO. 48200-4146

CARRY-OVER

GBS



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL COLOURS: | black

FEATURES

MATERIALS

Plasma_Plush 2.0, Pre_Curved, Tatex_Glue

90% Nylon / 10% Spandex

FEATURES MATERIALS

90% Nylon / 10% Spandex

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

Plasma_Plush 2.0, Claw_Finger grip, Tatex_Glue

COLOURS: Dlack

OPEN PALM MITTENS 2.5
ITEM NO. 48200-4145

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLOURS: Dlack

FEATURES

MATERIALS

90% Nylon / 10% Spandex Palm opening

AMARA GLOVES FULL FINGER
ITEM NO. 48200-4141

CARRY-OVER

CARRY-OVER

FL



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL

COLOURS: ■ black ■ dark blue ■ teal

FEATURES

Lightweight protective gloves, Velcro closure

MATERIALS

19% Polyester, 36% Nylon, 5% Spandex, 40% Amara

FL

AMARA GLOVES HALF FINGER
ITEM NO. 48200-4140



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL COLOURS: ■ black ■ dark blue ■ teal

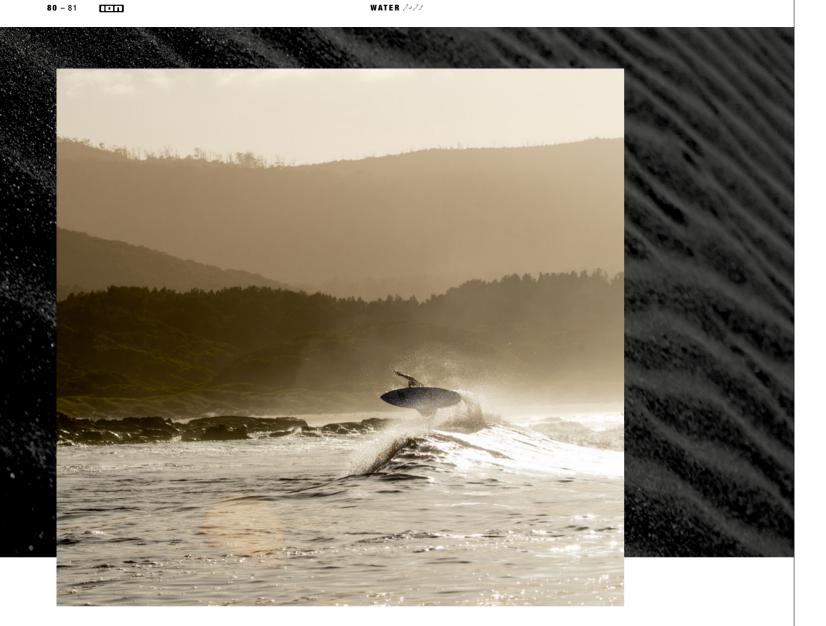
FEATURES

Lightweight protective gloves, Velcro closure

MATERIALS

19% Polyester, 36% Nylon, 5% Spandex, 40% Amara





F 0 0 T WEAR

2011



BALLISTIC . PLASMA



T E C H N O L O G Y / FEATURES

BALLISTIC

The BALLISTIC range is our premium line and the crème de la crème of water footwear. If you're looking for exceptional warmth and maximum protection then this is the line for you. With support and stretch in all the right places, it's further enhanced with well thought out and cleverly designed features. All of the BALLISTIC line have the following standard features to provide supercharged feedback even through layers of Neoprene, plus a little bit more \dots

Ballistic Sole: The famous and unique Aramid sole protects against razor sharp reef, mussels and other abrasive objects.

Plasma Plush 2.0: The premium lining offers the best of heat retention and stretch. The high pile fabric traps air for snuggly warmth and insulation while the vertically aligned channel structure transports moisture away quickly.

The usual flat sole evolves and wraps around the foot Wrap_Up Sole:

for a snug fit.

Segmented Sole: Further developement of the creative and strategic

cuttings providing a good mixture between support and

flexibility.

PLASMA

The PLASMA line will meet the demands of the budget orientated rider looking for quality. Offering a great fit and protection from the elements, ION wraps it all up in a spicy and unique design. All of the PLASMA models have the following standard features:

Segmented Sole: Creative and strategic cuttings have been integrated

into the sole to enhance the flexibility in critical areas

of the foot.

Rubber Wings: Added support to the vulnerable ankle areas.

THOSE THREE STYLES SHARE THE SAME LAST IS: RT: NS: EXTERNAL SPLIT NO SPLIT ROUND TOE NO SPLIT 6/5, 3/2 Ballistic Shoes 2.5

SOCK VS BOOT



COMPARISON NS/RT

For those who don't like that string between the toes we offer the NO-SPLIT and the ROUND TOE NO SPLIT. As the outline shows the RT has got asmaller root base than the other models. This ensures a tight fit on each foot and a better heat retention for your toes.



BALLISTIC

BALLISTIC BOOTS 6/5 IS

GBS

CARRY-OVER ITEM NO. 48200-4303



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES Plasma_Plush 2.0, External Shoehorn, Sealing _Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

BALLISTIC BOOTS 3/2 RT

ITEM NO. 48200-4302



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES Plasma_Plush 2.0, External Shoehorn, Sealing _Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester Sealing _Print, Velcro_Strap

BALLISTIC BOOTS 3/2 IS

ITEM NO. 48200-4301 CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: ■ black

FEATURES

Plasma_Plush 2.0, External Shoehorn, Sealing _Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

CARRY-OVER

UNISEX

CARRY-OVER

BALLISTIC SOCKS 6/5 IS

ITEM NO. 48200-4309



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES Plasma_Plush 2.0, External Shoehorn, MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

BALLISTIC SOCKS 3/2 IS



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: ■ black

FEATURES

Plasma Plush 2.0. External Shoehorn. Sealing _Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

BALLISTIC SHOES 2.5 IS

ITEM NO. 48200-4307 CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES Pull_Loop, Solid draw cord, Velcro_Strap MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

CARRY-OVER

BALLISTIC SOCKS 3/2 RT

ITEM NO. 48200-4305 GBS



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12

COLOURS: Dlack

FEATURES Plasma Plush 2.0. External Shoehorn Sealing _Print, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

BALLISTIC SHOES 2.5 RT

ITEM NO. 48200-4308

CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester Pull_Loop, Solid draw cord, Velcro_Strap

BALLISTIC TOES 2.0 ES

ITEM NO. 48200-4310 CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: ■ black ■ dark blue ■ dark olive

Pull_Loop, Solid draw cord, Velcro_Strap

MATERIALS

80% Neoprene / 15% Nylon / 5% Polyester

PLASMA

UNISEX PLASMA BOOTS 6/5 NS ITEM NO. 48200-4330 CARRY-OVER GBS

SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES External Shoehorn, Grip Print

80% Neoprene / 20% Nylon

MATERIALS

PLASMA BOOTS 3/2 NS

ITEM NO. 48200-4331 CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES

MATERIALS External Shoehorn, Grip Print 80% Neoprene / 20% Nylon

PLASMA BOOTS 3/2 RT ITEM NO. 48200-4332



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES MATERIALS External Shoehorn, Grip Print 80% Neoprene / 20% Nylon

UNISEX PLASMA SHOES 2.5 NS

ITEM NO. 48200-4334

CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES MATERIALS 80% Neoprene / 20% Nylon External Shoehorn, Grip Print

PLASMA SHOES 2.5 RT

ITEM NO. 48200-4335

CARRY-OVER

MATERIALS



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: ■ black

FEATURES

External Shoehorn, Grip Print

80% Neoprene / 20% Nylon

PLASMA SLIPPER 1.5 NS

ITEM NO. 48200-4337

CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES External Shoehorn, Grip Print MATERIALS 80% Neoprene / 20% Nylon

PLASMA SOCKS 0.5 ITEM NO. 48600-4324

CARRY-OVER



SIZES: 36/5, 37/6, 38-39/7, 40-41/8, 42/9, 43-44/10, 45-46/11, 47-48/12 COLOURS: Dlack

FEATURES External Shoehorn, Grip Print

MATERIALS 80% Neoprene / 20% Nylon 86 - 87 WATER 2021

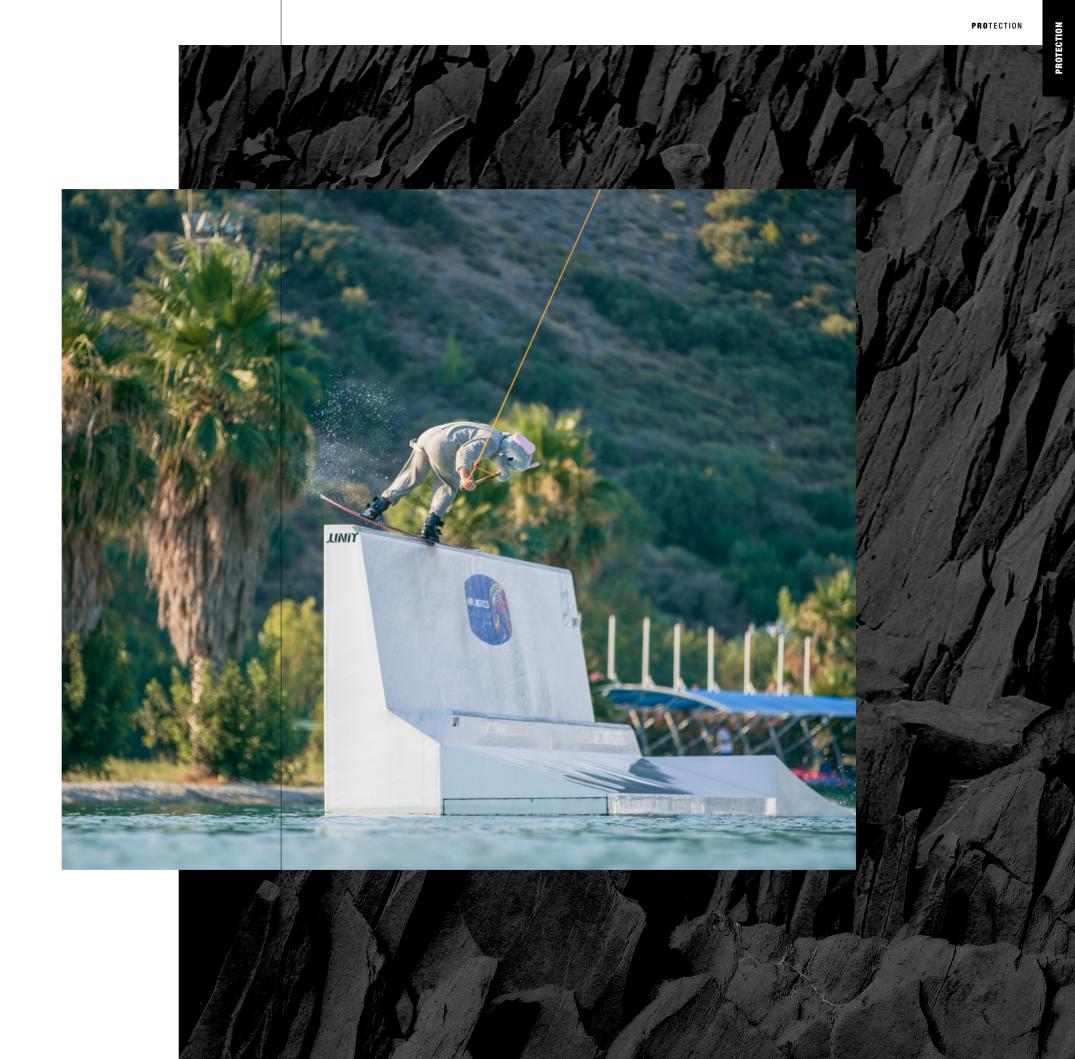


P R O T E C T 1 O N

2021

VESTS KITE . VESTS WAKE . HARDCAPS





PRODUCT UPDATE

VESTS / LINE CONCEPT

ION VESTS are designed to cater to all levels of riding. Whether you're looking for added buoyancy, or peace of mind when on the water, our range of multi-functional vests will boost your confidence so you can take your riding to the next level. Forever pushing innovation and design, we take pride in the optimised construction and intricate details that ION believes make all the difference. Since 2011, we've made sure that all ION VESTS meet CE standards and pass the rigorous testing process according to PPE89/686/EEC. The ION VESTS will enhance your ride, give additional warmth and build your confidence. Ride hard, ride safe.

WATER 2021

FZ = front zip SZ = side zipNZ = no zip

WAKE VESTS

COLLISION VEST SELECT FZ

ITEM NO. 48212-4160



FL













SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: Dlack

FEATURES Easy entry, Seamless Rib and Spine Protection,

80% Neoprene / 20% Nylon

MATERIALS

Easy entry, CE Approved, Zipper Garage

COLOURS: ■ black ■ steel blue/black

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 10/140, 12/152

MATERIALS 80% Neoprene / 20% Nylon

LUNIS VEST WOMEN FZ

CE Approved, Tacky_Hem, Zipper Garage

ITEM NO. 48213-4168

PRODUCT UPDATE







MATERIALS Easy entry, Zipper Garage, CE Approved, Tacky_Hem 80% Neoprene / 20% Nylon

KITE VESTS

VECTOR VEST SELECT FZ

FL

PVC

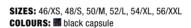
ITEM NO. 48212-4163

PRODUCT UPDATE









MATERIALS Easy entry, CE Approved, Tacky_Hem, Zipper Garage 80% Neoprene / 20% Nylon

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (steel blue/black), 152/12 steel blue/black) COLOURS: ■ black ■ steel blue/black ■ red/black

FEATURES Easy entry, CE Approved, Zipper Garage

VECTOR VEST AMP FZ

ITEM NO. 48212-4164

FL

MATERIALS 80% Neoprene / 20% Nylon

VECTOR VEST CORE FZ

ITEM NO. 48212-4165

FL

PVC

PRODUCT UPDATE

ITEM NO. 48802-4165

CARRY-OVER





VECTOR ELEMENT VEST SZ



SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: ■ black ■ steel blue/black

MATERIALS Easy entry, CE Approved, Tacky_Hem, Zipper Garage 80% Neoprene / 20% Nylon SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL COLOURS: black

FEATURES Side zipper, CE Approved





IVY VEST WOMEN FZ

ITEM NO. 48213-4169

PRODUCT UPDATE







SIZES: 34/XS, 36/S, 38/M, 40/L, 42/XL, 10/140, 12/152 **COLOURS:** ■ dirty rose **>** blue capsule

FEATURES

Easy entry, CE Approved, Zipper Garage

MATERIALS

80% Neoprene / 20% Nylon

FL

BOOSTER 50N FZ

ITEM NO. 48212-4166

CARRY-OVER







SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 10/140, 12/152 COLOURS: Dlack lime

FEATURES

MATERIALS

50N approved, Body encompasing strap for firm fit 80% Neoprene / 20% Nylon

BOOSTER USCG

ITEM NO. 48212-4167





CARRY-OVER

SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 140/10 (black), 152/12 (black) COLOURS: Dlue

FEATURES Harness hook fixture

MATERIALS 80% Neoprene / 20% Nylon

BOOSTER X VEST SZ

ITEM NO. 48212-4162

CARRY-OVER









SIZES: 46/XS, 48/S, 50/M, 52/L, 54/XL, 56/XXL, 58/XXXL, 4/104, 6/116, 8/128, 10/140, 12/152 COLOURS: ■ black ■ blue ■ lime ■ seaweed

50N approved, Drinking Bladder Fixture, Several pockets. Reflective panels, Harness hook fixture

MATERIALS 80% Neoprene / 20% Nylon

HARDCAPS / LINE CONCEPT

It won't come as a surprise to know that ION is evolving their line of Hardcaps with the same passion and innovation as they do with all other products. This approach provides the basis and strong foundations for ION's helmet range, manufactured in a factory well known for the production of aviation helmets. ION is setting new standards for watersports: Hardcaps with a weight-optimised, yet robust construction and cosy materials on the inside. All ION Hardcaps meet the CE 1385 standard, available in three different constructions.

HARDCAP 3.2 SELECT

ITEM NO. 48210-7202

PRODUCT UPDATE







SIZES: XS-S / M-L / XL-XXL COLOURS: ■ black capsule ■ dark grey

Adjustable inside construction, EVA Padding with water repellant lining, CE EN 1385 approved, cosy fit, lightweight, removeable ear pads, FIDLOCK - magnetic buckle closure

HARDCAP 3.2 COMFORT

ITEM NO. 48210-7201

PRODUCT UPDATE

HARDCAP 3.2 ITEM NO. 48210-7200

PRODUCT UPDATE













SIZES: XS-S / M-L / XL-XXL COLOURS: ■ steel grey ■ steel blue ■ dirty rose

FEATURES

Adjustable inside construction, EVA Padding, CE EN 1385 approved, cosy fit, lightweight, removeable ear pads, adjustable buckle closure

EARPADS

ITEM NO. 48800-7210

FEATURES

CARRY OVER

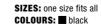
Adjustable inside construction, EVA Padding, CE EN 1385 approved, cosy fit, lightweight

EARPADS WALKIE TALKIE - RIGHT SIDE

ITEM NO. 48800-7211

CARRY OVER





FEATURES

Fits with Hardcap 3.2 Basic



SIZES: XS-S / M-L / XL-XXL

COLOURS: ■ black □ white ■ red



SIZES: one size fits all COLOURS: black

Option to place a compact Walkie Talkie (waterproofed version) at the Earpad (Walkie Takie not included)

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H A R N E S S E S

2021

KITE WAIST HARNESS . KITE SEAT HARNESS WINDSURF WAIST HARNESS . WINDSURF SEAT HARNESS





HARNESS TECHNOLOGY / LEVELS

WATER 2021

	CURV SELECT	CURV	CURV SPINE
	APEX SC	RIOT	
CONSTRUCTION	The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support.	The Curv harness range comes with a 3-dimensional version of the PLUS_Spine feature, which results in an even stronger back support.	3D molded spine made of tried and tested Curv material for extra ergonomic back support.
WEIGHT	Ultra lightweight Curv composite construction. Combined with a clever mix of materials, Curv select ranks as the lightest hardshell harness ever built.	Lightweight Curv composite construction.	Light but durable hybrid construction.
FOAM	Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water.	Viscous elastic Hyper_Foam that creates an ergonomic fit without soaking up water.	Elastic HD_Foam for a comfortable fit without soaking up water.
BAR	C_BAR 4.0 CARBON The C_Bar 4.0 Carbon is ION's latest innovation in spreader bar technology. It is incredibly lightweight and features a slim outline. Thanks to the bar's phenomenal stiffness it provides you with a more direct connection to your kite. A super slim EVA pad minimizes pressure points so you can stay focused on your riding. The tension lock buckle guarantees easy attach and release of the harness without having to adjust the webbings. ION offers a modular hook system, which means you can buy whatever hook option you prefer. The rope was replaced with reliable and robust Dyneema webbing, which you may know from rock climbing gear.	C_BAR 3.0 Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. For durability the rope was replaced with robust Dyneema Webbing that you'll often find in rock climbing gear. Molded EVA on the inside provides a comfortable fit and contributes to the slim design. On top, the tension lever system allows you to to attach and release the harness without having to adjust the webbings.	C_BAR 2.0 The C_Bar 2.0 comes with a stainless steel hook. The easy-to-use tension lever system allows for fast attach and release of the harness without having to constantly adjust the webbings. The bar comes without rope, which can be added as an option. Thanks to the modular hook system you can easily upgrade the spreader bar to suit your personal preferences.
BUCKLE SETUP	Ultralight and rigid Double_D closing system	C_30 Buckles	PVC_Buckles
KITEKNIFE	Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3.	Kiteknife Multitool 2.0 including double bit with 3/32 hex key and PH3.	Safety knife to cut the kite lines in dangerous situations.

HARNESS TECHNOLOGY / FEATURES



C BAR 4.0 CARBON

The Carbon C Bar is ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Thanks to the bar's phenomenal stiffness it provides you with a more direct connection to your kite. A super slim EVA pad minimizes pressure points so you can stay focused on your riding. The tension lock buckle guarantees easy attach and release of the harness without having to adjust the webbings. ION offers a modular hook system, which means you can buy whatever hook option you prefer. The rope was replaced with reliable and robust Dyneema webbing, which you may know from rock climbing gear.



C BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. For durability the rope was replaced with robust Dynema Webbing that you'll often find in rock climbing gear. Molded EVA on the inside provides a comfortable fit and contributes to the slim design. On top, the tension lever buckle allows you to attach and release the harness without having to adjust the webbings.



C BAR 2.0

ION's spreader bar C Bar 2.0 comes with a stainless steel hook. The easy-to-use tension lever system allows for fast attach and release of the harness without having to constantly adjust the webbings. The bar comes without rope, which can be added as an option. Thanks to the modular hook system you can easily upgrade the spreader bar to suit your personal preferences.



METAL DOUBLE_D_BUCKLE

quick and perfect adjustment of the spreader bar web- webbings with a pleasantly light weight. bings. This system has already proven itself in various sports items like climbing gear or helmets.



C_30 BUCKLE

Ultralight and rigid Double_D closing system allows a Easy to handle carbon adjustment of the spreader bar



SILICON_PRINT

The silicone increases friction, thereby keeping the harness in place.



EVA on the inside prevents the harness from riding up or rotating.



INTERNAL FLEX BELT

A flexible closing belt system on the inside guarantees a snug fit and adapts perfectly to the rider's individual



NEOPREN BELT

A new and improved technical feature, designed to increase the feeling of flex, twist and overall comfort of wave and freestyle riding.

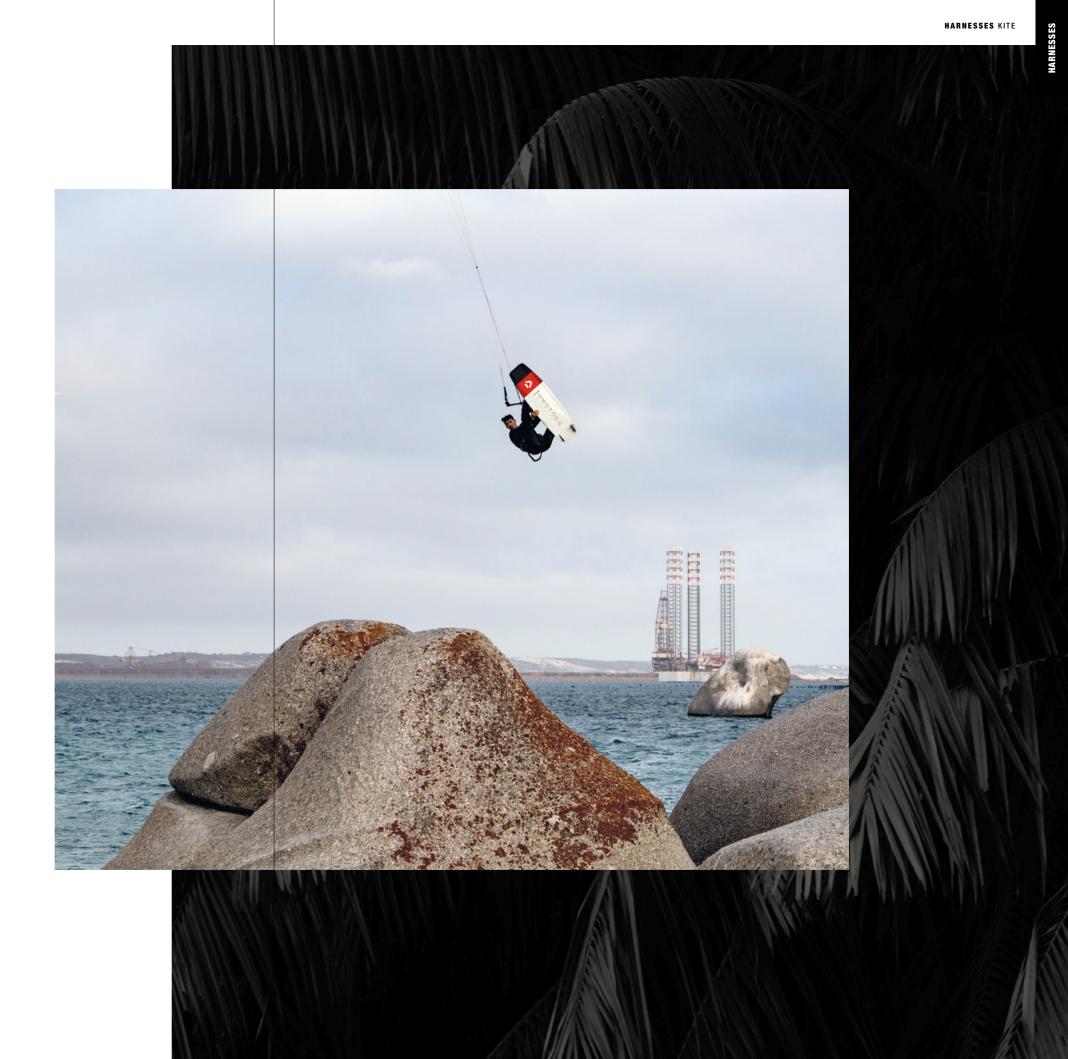
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KITE

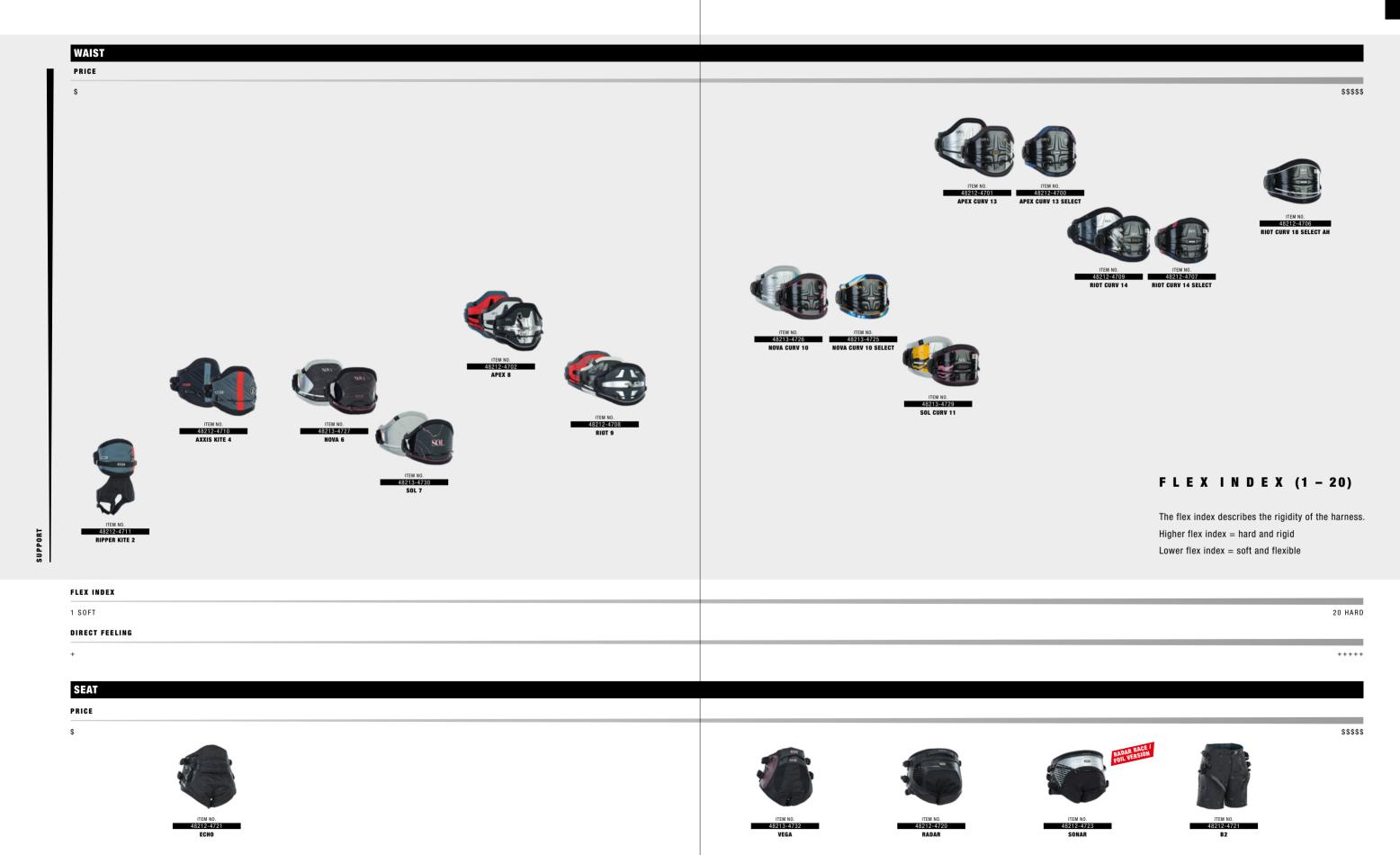
WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN





KITE HARNESSES

WATER 2021



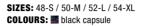
KITE WAIST MEN

APEX CURV 13 SELECT

PRODUCT UPDATE







- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL

\$\$\$\$\$

. HPL SLIDER

SPECS

PRICE LEVEL FLEX INDEX (1-20) HARNESS OUTLINE HIGH











CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

EVA on the inside prevents the harness

INSIDE EVA

from riding up and rotating.

C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Including Dyneema webbing; no hook.

ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.



ITEM NO. 48212-4701 PRODUCT UPDATE







SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: ■ black capsule ■ silver

- . 3D PLUS SPINE
- . C_30 BUCKLE
- . HYPER FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH











CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment. Including Dyneema webbing; no hook.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.



PRODUCT UPDATE









- . 3D_PLUS SPINE
- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL SLIDER

SPECS

PRICE LEVEL SSSSS FLEX INDEX (1-20) HARNESS OUTLINE HIGH









PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 2.0

ION's spreader C Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

KITE WAIST MEN

RIOT CURV 18 SELECT AH

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: AARON HADLOW SIGN.

- . 3D_PLUS SPINE
- . METAL DOUBLE_D
- . HYPER_FOAM
- . NEO BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS

PRICE LEVEL sssss FLEX INDEX (1-20) HARNESS OUTLINE HIGH







EVA on the inside prevents the harness from riding up and rotating.



C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline. Including Dyneema webbing; no hook.



ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

RIOT CURV 14 SELECT

CURV

3D molded spine made of tried and tested

Curv for extra ergonomic back support.

ITEM NO. 48212-4707 PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: Mack capsule

- . 3D PLUS SPINE
- . METAL DOUBLE_D
- . HYPER FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH



CURV

3D molded spine made of tried and tested

Curv for extra ergonomic back support.









The silicone increases friction, thereby keeping the harness in place.

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline.

Including Dyneema webbing; no hook.

C-BAR 4.0 CARBON **ULTRA LIGHTWEIGHT**

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

RIOT CURV 14

PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: ■ black ■ silver

- . 3D PLUS SPINE
- . C_30 BUCKLE
- . HYPER FOAM
- . INTERNAL FLEX BELT . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS

PRICE LEVEL SSSSS FLEX INDEX (1-20) HARNESS OUTLINE HIGH LOW





CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.

C-BAR 3.0

Comfortable and lightweight with a sleek design - the C_Bar 3.0 unites all these properties into a single piece of equipment.

Including Dyneema webbing; no hook.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials



ITEM NO. 48212-4708 PRODUCT UPDATE





SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: ■ black ■ grey ■ red

- . PVC BUCKLE
- . HD FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL SLIDER
- . 3D PLUS SPINE

SPECS PRICE LEVEL

FLEX INDEX (1-20) HARNESS OUTLINE HIGH SSSSS



PARTLY CURV

Partly molded Cury composite material

with strong back support and flexible

sideparts.





The silicone increases friction, thereby keeping the harness in place.





stainless steel hook and the easy-to-use tension lever system.

LIGHTWEIGHT

combined with a clever mix of materials.



ION's spreader C Bar 2.0 comes with a

Light but durable hybrid construction

KITE WAIST MEN

AXXIS KITE 4

ITEM NO. 48212-4710

RIPPER KITE 2 PRODUCT UPDATE

PRODUCT UPDATE





SIZES: 104-XXXS / 116-XXS / 128-XS

COLOURS: steel blue

. INTERNAL FLEX BELT

. PVC BUCKLE

. KITEKNIFE

. HPL SLIDER

. SPREADERBAR



SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: black steel blue

. C_BAR 1.0

. PVC BUCKLE

. INTERNAL FLEX BELT

. KITEKNIFE

. HPL_SLIDER

SPECS

PRICE LEVEL **\$**\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH

SPECS

PRICE LEVEL **\$**\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH

SEATPART / FOR X-OVER HARNESS ATTACHABLE

CARRY-OVER

BASE WAIST ITEM NO. 48902-4790





SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL



CARRY-OVER

SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: Dlack



Optional Velcro attachable seat part for REVOXX KITE 5 and AXXIS KITE 4 prevents the harness from riding up.

. PVC BUCKLE

COLOURS: Dlack

. INTERNAL FLEX BELT

. KITEKNIFE

. HPL SLIDER

. SPREADERBAR

SPECS PRICE LEVEL

\$\$\$\$\$

SPECS PRICE LEVEL

\$\$\$\$\$

KITE SEAT MEN

RADAR

ITEM NO. 48212-4720 PRODUCT UPDATE

SONAR (RADAR RACE // FOIL VERSION)

NEW UPDATE







. C_BAR 2.0

SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: Dlack

. C_BAR 2.0

. C_30 BUCKLE

. NEO BELT

. KITEKNIFE

. PARTLY CURV

SPECS

PRICE LEVEL \$\$\$\$\$ SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: silver

. METAL DOUBLE_D

. NEO BELT

. PARTLY CURV . KITEKNIFE 2.0 MULTITOOL . LIGHTWEIGHT

. HPL SLIDER

. DOWNFORCE_LOOP

SPECS

PRICE LEVEL \$\$\$\$\$

B2

ITEM NO. 48212-4721

PRODUCT UPDATE

ITEM NO. 48212-4721

PRODUCT UPDATE











SIZES: 46-XS / 48 S / 50-M / 52-L / 54-XL / 56 XXL COLOURS: Dlack

. C_BAR 2.0

. C_30 BUCKLE

. KITEKNIFE 2.0 MULTITOOL

. HPL SLIDER

. DOWNFORCE LOOP

SPECS PRICE LEVEL

\$\$\$\$\$

. C_BAR 1.0

. PVC BUCKLE

COLOURS: Dlack

. NEO BELT

. KITEKNIFE

SPECS

\$\$\$\$\$

SIZES: 46-XS / 48 S / 50-M / 52-L / 54-XL

KITE SEAT MEN

BASE SEAT ITEM NO. 48902-4791

CARRY-OVER





SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: | black

- . PVC BUCKLE
- . NEO BELT
- . KITEKNIFE
- . SPREADERBAR

SPECS

PRICE LEVEL

KITE WAIST WOMEN

NOVA CURV 10 SELECT

\$\$\$\$\$

ITEM NO. 48213-4725 PRODUCT UPDATE





SIZES: 34-XS / 36-S / 38-M / 40-L COLOURS: Mack capsule

- . 3D PLUS SPINE
- . METAL DOUBLE_D
- . HYPER FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS PRICE LEVEL

FLEX INDEX (1-20) HARNESS OUTLINE HIGH

\$\$\$\$\$









CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline.

ULTRA LIGHTWEIGHT

Thanks to its light construction combined with a clever mix of materials, this harness ranks as the most durable and lightweight hard shell on the market.

NOVA CURV 10

PRODUCT UPDATE







SIZES: 34-XS / 36-S / 38-M / 40-L COLOURS: ■ black ■ silver

- . 3D PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL SLIDER

SPECS

PRICE LEVEL SSSSS FLEX INDEX (1-20) HARNESS OUTLINE HIGH HIGH







CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 3.0

Comfortable and lightweight with a sleek design - the C_Bar 3.0 unites all these properties into a single piece of equipment.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

PRODUCT UPDATE

NOVA 6

ITEM NO. 48213-4727





SIZES: 34-XS / 36-S / 38-M / 40-L **COLOURS: I** black silver holographic

- . PVC BUCKLE
- . HD FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH





Complete mould, no water absorption.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 2.0

ION's spreader C Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

KITE WAIST WOMEN

SOL CURV 11

ITEM NO. 48213-4729 PRODUCT UPDATE







SIZES: 34-XS / 36-S / 38-M / 40-L COLOURS: ■ black ■ silver

- . 3D_PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE 2.0 MULTITOOL
- . HPL_SLIDER

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH









CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.

C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece

of equipment.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

PRODUCT UPDATE

SOL 7

ITEM NO. 48213-4730

SIZES: 34-XS / 36-S / 38-M / 40-L **COLOURS:** ■ black ■ silver holographic





- . HD_FOAM
- . INTERNAL FLEX BELT
- . KITEKNIFE
- . HPL_SLIDER

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH









FULLY MOLDED EVA

Complete mould, no water absorption.

SILICON PRINT

The silicone increases friction, thereby keeping the harness in place.

C-BAR 2.0

ION's spreader C Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

KITE SEAT WOMEN

VEGA

ITEM NO. 48213-4732 PRODUCT UPDATE



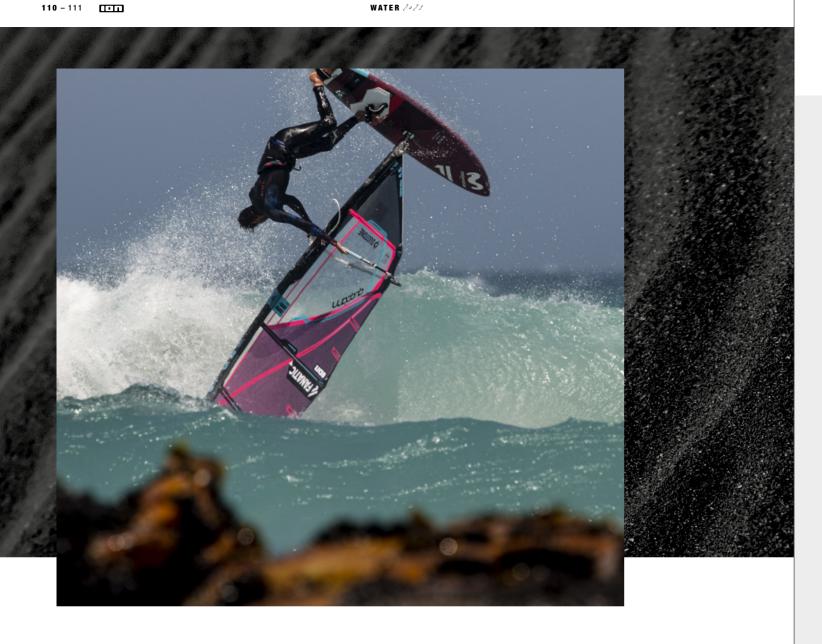
SIZES: 34-XS / 36-S / 38-M / 40-L COLOURS: ■ black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT
- . KITEKNIFE

\$\$\$\$\$



WINDSURF HARNESSES



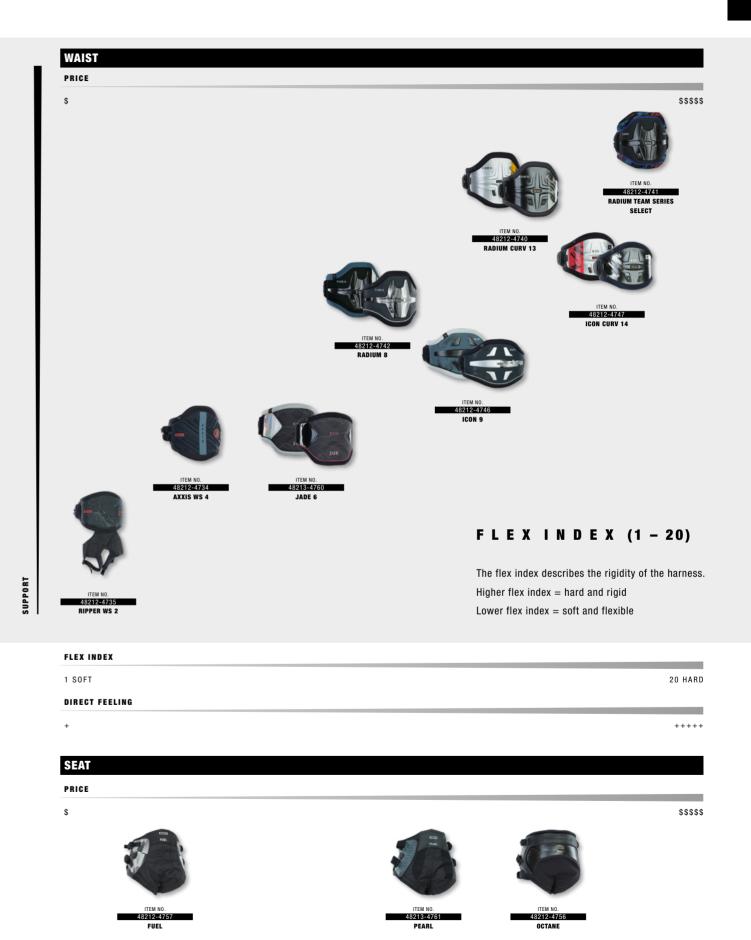
WIND SURF

2021



WAIST MAN . SEAT MAN . WAIST WOMAN . SEAT WOMAN





WINDSURF WAIST MEN

RADIUM CURV 13

ITEM NO. 48212-4740 PRODUCT UPDATE





- . 3D PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) 13 HARNESS OUTLINE HIGH HIGH









CURV

3D molded spine made of tried and tested Curv for extra ergonomic back support.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 3.0

Comfortable and lightweight with a sleek design – the C_Bar 3.0 unites all these properties into a single piece of equipment.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.



ITEM NO. 48212-4742 PRODUCT UPDATE







SIZES: 48-S / 50-M / 52-L / 54-XL **COLOURS:** ■ black ■ grey

- . 3D PLUS SPINE
- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT

SPECS PRICE LEVEL

FLEX INDEX (1-20) HARNESS OUTLINE HIGH \$\$\$\$\$ 8









PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

RADIUM TEAM SERIES SELECT

N NO. 48212-4741 PRODUCT UPDATE





SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: Dlack capsule

- . METAL DOUBLE_D
- . HD_FOAM
- . NEO BELT
- . 3D PLUS SPINE

SPECS

PRICE LEVEL \$\$\$\$\$
FLEX INDEX (1-20) 8
HARNESS OUTLINE HIGH HIGH





PARTLY CURV

Partly molded Curv composite material with strong back support and flexible sideparts.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 4.0 CARBON

ION's latest innovation in spreader bar technology. It's incredibly lightweight and features a slim outline.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

WINDSURF WAIST MEN

ICON CURV 14

ITEM NO. 48212-4747 PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: ■ black ■ silver

\$\$\$\$\$

- . 3D PLUS SPINE
- . C_30 BUCKLE
- . HYPER_FOAM
- . NEO BELT

SPECS

PRICE LEVEL FLEX INDEX (1-20) HARNESS OUTLINE HIGH



CURV

3D molded spine made of tried and tested

Curv for extra ergonomic back support.



INSIDE EVA

from riding up and rotating.



EVA on the inside prevents the harness

C-BAR 3.0

Comfortable and lightweight with a sleek design - the C_Bar 3.0 unites all these properties into a single piece of equipment.

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.



ITEM NO. 48212-4746 PRODUCT UPDATE



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: ■ black ■ steel blue

- . PVC BUCKLE
- . HD FOAM
- . NEO BELT
- . 3D_PLUS SPINE

SPECS PRICE LEVEL

FLEX INDEX (1-20) HARNESS OUTLINE HIGH

SSSSS



PARTLY CURV

Partly molded Cury composite material

with strong back support and flexible

sideparts.



INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

ION's spreader C Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.

C-BAR 2.0

LIGHTWEIGHT

Light but durable hybrid construction combined with a clever mix of materials.

WINDSURF WAIST / SEAT MEN

AXXIS WS 4

ITEM NO. 48212-4734 PRODUCT UPDATE



ITEM NO. 48212-4735

PRODUCT UPDATE







SIZES: 46-XS / 48-S / 50-M / 52-L / 54-XL COLOURS: | black

- . C_BAR 1.0
- . PVC BUCKLE
- . INTERNAL FLEX BELT

SIZES: 104-XXXS / 116-XXS / 128-XS COLOURS: | black

- . PVC BUCKLE
- . INTERNAL FLEX BELT
- . SPREADERBAR

SPECS

PRICE LEVEL \$\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH

SPECS

PRICE LEVEL **\$**\$\$\$\$ FLEX INDEX (1-20) HARNESS OUTLINE HIGH



PRODUCT UPDATE



ITEM NO. 48212-4757

PRODUCT UPDATE









SIZES: 48-S / 50-M / 52-L / 54-XL



SIZES: 48-S / 50-M / 52-L / 54-XL COLOURS: Dlack

- . C_BAR 2.0
- . C_30 BUCKLE
- . NEO BELT
- . PARTLY CURV

. PVC BUCKLE . NEO BELT

. C_BAR 1.0

COLOURS: Dlack

SPECS

PRICE LEVEL

\$\$\$\$\$

SPECS

\$\$\$\$\$

WINDSURF WAIST / SEAT WOMEN

WATER 2021

JADE 6
ITEM NO. 48213-4760

PRODUCT UPDATE







SIZES: 34-XS / 36-S / 38-M / 40-L
COLOURS: Dlack silver holographic

- . PVC BUCKLE
- . HD_FOAM
- . INTERNAL FLEX BELT

SPECS

PRICE LEVEL FLEX INDEX (1-20) HARNESS OUTLINE HIGH \$\$\$\$\$ 6 High







FULLY MOLDED EVA

Complete mould, no water absorption.

INSIDE EVA

EVA on the inside prevents the harness from riding up and rotating.

C-BAR 2.0

ION's spreader C_Bar 2.0 comes with a stainless steel hook and the easy-to-use tension lever system.



ITEM NO. 48213-4761

PRODUCT UPDATE





SIZES: 36-S / 38-M / 40-L **COLOURS:** ■ black

- . C_BAR 1.0
- . C_30 BUCKLE
- . NEO BELT

SPECS PRICE LEVEL

:L \$



SPAREPARTS / LINE CONCEPT

SPREADERBARS

C-BAR 4.0 CARBON / SLIDER

ITEM NO. 48210-8010

PRODUCT UPDATE ITEM NO. 48210-8011

C-BAR 4.0 CARBON / WINDSURF HOOK

-8011 PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32

COLOURS: Dlack

C-BAR 3.0 / SLIDER

SIZES: 22 / 25 / 28.5 / 32

COLOURS: Dlack

ITEM NO. 48210-8012

C-BAR 3.0 / WINDSURF

PRODUCT UPDATE ITEM NO. 48210-8017

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32

COLOURS: Dlack



SIZES: 22 / 25 / 28.5 / 32 **COLOURS:** ■ black

C-BAR 2.0 / KITESURF HOOK

ITEM NO. 48210-8013

C-BAR 2.0 / WINDSURF HOOK

PRODUCT UPDATE ITEM NO. 48210-8014

PRODUCT UPDATE



SIZES: 22 / 25 / 28.5 / 32 / 36

COLOURS: Dlack

SIZES: 22 / 25 / 28.5 / 32

COLOURS: Dlack

C-BAR 1.0 / KITESURF HOOK

ITEM NO. 48210-8015

PRODUCT UPDATE

C-BAR 1.0 / WINDSURF HOOK

ITEM NO. 48210-8016

PRODUCT UPDATE





SIZES: 22 / 25 / 28.5 / 32

COLOURS: ■ black

SIZES: 22 / 25 / 28.5 / 32 **COLOURS:** ■ black

HOOKS FOR C-BAR

QUICKLOCK HOOK FOR C-BAR KITESURF

ITEM NO. 48210-8020

PRODUCT UPDATE



SIZES: one size
COLOURS: unicolour

ALUMINIUM HOOK 2.0 FOR C-BAR WINDSURF

ITEM NO. 48200-8014

CARRY-OVER

ALUMINIUM HOOK 2.0 FOR C-BAR KITESURF

ITEM NO. 48200-8020

PRODUCT UPDATE



SIZES: one size COLOURS: unicolour SIZES: one size COLOURS: ☐ unicolour

STAINLESS STEEL HOOK 2.0 FOR C-BAR WINDSURF

ITEM NO. 48210-8021

PRODUCT UPDATE

STAINLESS STEEL HOOK 2.0 FOR C-BAR KITESURF

ITEM NO. 48210-8022 PRODUCT UPDATE





SIZES: one size **COLOURS:** □ unicolour

ITEM NO. 48900-8039

SIZES: one size **COLOURS:** □ unicolour

RELEASEBUCKLES FOR C-BAR

RELEASEBUCKLE VI FOR C-BAR 2.0 /3.0 /4.0

CARRY-OVER

RELEASEBUCKLE IV FOR C-BAR 1.0

ITEM NO. 48800-8021

CARRY-OVER





SIZES: one size COLOURS: Dlack SIZES: one size COLOURS: Dlack

SPAREPARTS FOR C-BAR

REPLACEMENT WEBBING SLIDER FOR C-BAR 2.0 /3.0

ITEM NO. 48200-8015

CARRY-OVER

CLAMP PLATE WEBBING SLIDER FOR C-BAR 2.0 /3.0 ITEM NO. 48200-8017





SIZES: 22 / 25 / 28.5 / 32 / 36

COLOURS: unicolour

SIZES: one size COLOURS: unicolour

CARBINE HOOK FOR ROPE METAL SLIDER

ITEM NO. 48800-8034

CARRY-OVER

SCREW SET (3PCS) FOR METALPART C-BAR

ITEM NO. 48800-8035

CARRY-OVER





SIZES: one size COLOURS: ☐ unicolour SIZES: one size **COLOURS:** \square unicolour

DOWNFORCE LOOP B2 / SONAR

ITEM NO. 48210-8036

NEW PRODUCT



SIZES: one size COLOURS: unicolour

HARNESS SPAREPARTS

SPREADERBAR III INCL. PROPLATE FOR WAIST HARNESS / KITE ITEM NO. 48800-8029 CARRY-OVER

RELEASEBUCKLE III FOR SPREADERBAR

ITEM NO. 48800-8019 CARRY-OVER



SIZES: one size **COLOURS:** □ unicolour

SIZES: XS/S/M/L/XL

COLOURS: | black

SPREADERBAR II

INCL. PROPLATE (D-RING) FOR SEAT HARNESS / KITE

CARRY-OVER ITEM NO. 48110-8022

SPREADERBAR II

INCL. PROPLATE FOR WAIST HARNESS / WINDSURF

ITEM NO. 48500-8001

CARRY-OVER



SIZES: XS/S/M/L/XL COLOURS: Dlack

COLOURS: Dlack

RELEASEBUCKLE II FOR SPREADERBAR

ITEM NO. 94120-8001

CARRY-OVER ITEM NO. 48600-7082

GRAP HANDLE

SIZES: XS/S/M/L/XL

CARRY-OVER



SIZES: one size COLOURS: unicolour SIZES: XXXS / XXS / XS / S / M / L / XL

COLOURS: Dlack

QUICKRELEASE BUCKLE 25MM

FOR LEGSTRAPS 1 SET (2X2 PCS M/F)

ITEM NO. 48600-7080

CARRY-OVER

C30 LEVERBUCKLE (PAIR)

ITEM NO. 48200-8022

CARRY-OVER



SIZES: one size COLOURS: unicolour

SIZES: one size COLOURS: unicolour

KITE KNIFE 2.0 MULTITOOL

ITEM NO. 48800-8040

CARRY-OVER

KITE KNIFE ITEM NO. 48090-8113

CARRY-OVER



SIZES: one size COLOURS: ☐ unicolour



SIZES: one size **COLOURS:** \square unicolour



TRAVEL GEAR

2021



TRAVELBAGS . BOARDBAGS



BOARDBAG TECHNOLOGY / FEATURES



CURV_PLATE

A thermo molded Curv plate ensures great stiffness combined with light weight and durability. The plate is protecting the area that is getting the most friction while



BAG_BREEZE 2.0

Two TPU patches on the front and back of the bag, are combined with the mesh inserts at the front and tail to ensure great ventilation. The mesh inserts are completely EVA padded, perfect to protect your precious board. Say goodbye to a hot damp interior and hello to a breezy bag for your wetsuit and board!



SHERPA_BELT

The sherpa_belt makes travelling even easier: simply put the belt around your shoulders and have your hands free for all the other stuff you need to take care of while



LIGHTWEIGHT

Thanks to the use of thin and lightweight ripstop fabric combining with ultra-lightweight foam padding, ION board bags ensure best board protection at minimal weight.



CONNECTIVE_HANDLE

Gone are the days of hauling your boardbag in an awkward fashion across airport floors. ION has developed the Connective_Handle as a simple solution for those tricky times. Using this accessory, you can connect the front handle of the Tec Boardbag to your trolley bag or airport trolly and calmly cruise to the check in counter.



PROFILE_TEC

On top of the 8mm basic foam layer a half circle foam profile with a thickness of 10mm is implemented. Working as a kind of damping system for your board; at the same time the air ventilation works better with this construction and lets your board get dry faster.



RAIL_GUARD

Put your mind at ease with the Rail_Guard feature. Covering the full rail of the board, the thick piping protects the rails from clumsy baggage handlers, over zealous taxi drivers and all other kinds of impact.



RECYCLED_FABRIC

To make sure lineups won't turn into landfills we are using Waste2Wear® fabrics for our redesigned CORE board bags. Waste2Wear® sources PET bottles from the ocean and turns them into new garments.



CARRY-OVER

CARRY-OVER

TRAVELBAGS

WHEELIE L
ITEM NO. 48800-7004



SIZES 110 L

BAG OUTSIDE 90 X 40 X 35 CM

CARRY-OVER

COLOURS: Dlack

FEATURES

ISUP fits in the bottom part, Top and bottom compartment can be seperated, Hard bottom construction, Laundry compartment

MATERIALS

Ripstop-Nylon 600 D, Felt

WEIGHT

WEIGHT

5,15 KG

WHEELIE M

ITEM NO. 48800-7003



BAG OUTSIDE SIZES

65 L (+10 L) 64 X 37,5 X 45 CM (+ 8CM)

CARRY-OVER

CARRY-OVER

CARRY-OVER

4,35 KG

COLOURS: ■ black

FEATURES

Perfect companion for one week trips, Hard bottom construction, Laundry compartment

MATERIALS

WHEELIE S
ITEM NO. 48800-7002



BAG OUTSIDE SIZES

56 X 35 X 23 CM

WEIGHT

Ripstop-Nylon 600 D, Felt

3,12 KG

COLOURS: Dlack

FEATURES

35 L

Hand luggage, Detachable shoulderstrap, Quick access front pocket, Laundry compartment

MATERIALS

Ripstop-Nylon 600 D, Felt

SUSPECT BAG

ITEM NO. 48800-7011

SIZES 90 L

BAG OUTSIDE 90 X 45 X 40 CM

WEIGHT 2,01 KG

COLOURS: ■ black

Classic duffle bag, Double shoulder straps, Mesh pockets on the inside

MATERIALS

Tarpaulin, Nylon 600 D

MISSION PACK 40



SIZES 40 L

BAG OUTSIDE 49 X 35 X 25 CM

WEIGHT 1,02 KG

WEIGHT

1,3 KG

MATERIALS

WEIGHT

0,35 KG

COLOURS: Dlack

FEATURES

SIZES

35 L

15" Laptop compartment, Several organizer pockets, Breathable backpart

BAG OUTSIDE

50 X 35 X 20 CM

MATERIALS Nylon, Felt

NERD PACK

ITEM NO. 48900-7008



COLOURS: | black

FEATURES

SIZES

ONE SIZE

Mobile Office Backpack, Softtouch padded 15" Laptop compartment, Organizer pockets for cables+adapters, passport+sunglass, pens +keys, Breathable shoulderstraps+backpart

BAG OUTSIDE

100 CM IN DIAMETER

CARRY-OVER

CHANGING MAT / WETBAG



COLOURS: black

MATERIALS

Tarpaulin, Ripstop-Nylon

PRODUCT UPDATE

BOARDBAGS / GEARBAGS / KITE / WAKE

GEARBAG CORE





139: 1× + 2× 152: 1× + 4×

165: 2× + 4× 186: 1× + 4×

PRODUCT UPDATE MAX. BOARD SIZE SIZES BAG OUTSIDE WEIGHT 139 140 X 43 CM 142 X 48 X 40 CM 3,6 KG 152 153 X 47 CM 155 X 48 X 40 CM 3,8 KG 165 170 X 52 X 40 CM 167 X 50 CM 3.9 KG 186 186 X 53 CM / 6'0 190 X 55 X 40 CM 4.1 KG

COLOURS: steel blue steel grev

FEATURES

Lightweight construction, Space for up to 1 boards and up to 2 kites, Top loader, Includes small tool bag

145 X 45 CM

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

3 75 KG

WFIGHT

CARRY-OVER

CARRY-OVER

Waste 2 Wear

GEARBAG TEC 1/3 GOLF

ITEM NO. 48200-7013





 $1 \times + 3 \times$

CARRY-OVER SIZES MAX. BOARD SIZE BAG OUTSIDE WEIGHT 148 X 47 X 38 CM

COLOURS: Olive

FEATURES

145

Space for min. 1 twintip and 3 kites, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

165

GEARBAG TEC 2/4 GOLF

ITEM NO 48200-7014







SIZES MAX. BOARD SIZE BAG OUTSIDE 165 X 48 CM

168 X 50 X 40 CM

PU coated Nylon 600 D

COLOURS: Olive

FEATURES

Space for min. 1 twintip and 3 kites, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa_Belt, Molded Curv plate

MATERIALS

PU coated Nylon 600 D

GEARBAG TEC ITEM NO. 48200-7015





SIZES MAX. ROARD SIZE RAG OUTSIDE WEIGHT 6′0 186 CM X 53 CM / 6'0 190 X 55 X 35 CM 6'8 205 CM X 69CM 208 X 72 X35 CM 5.6 KG

COLOURS: Olive

FEATURES

Space for surfboards up to 6'0 / 6'8 & 3-4 kites, Rail protection for surfboards, Wheels, Bag_Breeze 2.0, Top loader, Connective Handle, Sherpa Belt, Molded Curv plate

MATERIALS

PU coated Nylon 600 D

WAKEBOARDBAG CORE





1x + 1x

WEIGHT

1 6 KG

COLOURS: ■ steel blue

FEATURES

SIZES

ONE SIZE

5 mm foam padding, Silver PE on outside bottom to keep inside cool, Protective webbing around edges, Space for wakeboard+boots, Shoulder strap core compatible

MAX. BOARD SIZE

148 X 45 CM

MAX. BOARD SIZE

148 X 45 CM

MATERIALS

BAG OUTSIDE

BAG OUTSIDE

155 X 48 X 25 CM

155 X 48 X 25 CM

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

WAKEBOARDBAG CORE WHEELIE

ITEM NO. 48210-7042





1x + 1x

WEIGHT 2,95 KG

PRODUCT UPDATE

PRODUCT UPDATE

COLOURS: steel blue

FEATURES

SIZES

ONE SIZE

5 mm foam padding, Silver PE on outside bottom to keep inside cool, Protective webbing around edges, Space for wakeboard+boots, Wheels

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

TWINTIP BOARDBAG CORE

ITEM NO. 48210-7048





WEIGHT SIZES MAX. BOARD SIZE M 137 X 43 CM 1,0 KG 143 X 45 CM 1.1 KG 166 X 49 CM 1,4 KG

COLOURS: steel blue

FEATURES

5 mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

SHOULDER STRAP CORE

PRODUCT UPDATE

SIZES ONE SIZE



COLOURS: steel blue

FEATURES MATER
Simple shoulder strap for your core boardbag Nylon MATERIALS

KITE CRUSHBAG ITEM NO. 48210-7019





PRODUCT UPDATE MAX. KITESIZE KITESIZE UP TO 10 M² KITESIZE UP TO 14 M² SIZES WEIGHT 0,2 KG M

COLOURS: ■ steel blue

FEATURES

MATERIALS PU Coated Ripstop

0,3 KG

A simple way to decrease the size of your kite and transport it



132 – 133 WATER 2021

KITE / SURF

SURF CORE BOARDBAG





SIZES	MAX. BOARD SIZE	WEIGHT
5′6	165 X 54 CM	1,30 KG
5′8	173 X 53 CM	1,35 KG
6′0	183 X 53 CM	1,40 KG
6′5	199 X 54 CM	1,50 KG
6`10	210 X 55 CM	1,70 KG

COLOURS: ■ steel blue

FEATURES

SIZES

6′8

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET Waste 2 Wear

PRODUCT UPDATE

SURF CORE TRIPLE BOARDBAG

ITEM NO. 48210-7027





			PRODUCT UPDATE
MAX. BOARD SIZE	BAG OUTSIDE	WEIGHT	
203 X 60 CM	206 X 63 X 22 CM	3,4 KG	

COLOURS: steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

SURF CORE BOARDBAG STUBBY





SIZES	MAX. BUARD SIZE	WEIGHT
5'2 X 21"	170 X 54 CM	1,25 KG
5'6 X 19"	178 X 48,5 CM	1,30 KG
6'0 X 20 "	183 X 51 CM	1,40 KG

COLOURS: steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

TRAVELGEAR

SURF TEC BOARDBAG





SIZES	MAX. BOARD SIZE	WEIGHT
6′0	183 X 49 CM	2,20 KG
6′5	199 X 54 CM	2,25 KG
6′10	210 X 55 CM	2,30 KG

MAX. BOARD SIZE BAG OUTSIDE

COLOURS: Olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze PU coated Nylon 600 D 2.0, Adjustable fin area, Integrated fin pockets, Removeable shoulder strap, Off white PE on outside bottom, Shoulder strap storage

203 X 60 CM

WEIGHT

4,95 KG

SURF TEC TRIPLE BOARDBAG





SIZES

6'8

COLOURS: Olive FEATURES

8mm padding+Profile_Tec on bottom, 10mm PU coated Nylon 600 D padding on top side, Bag_Breeze 2.0, Detachable day trip sleeve, Big wheels, Internal compression straps, Removeable shoulder strap, Off white PE on outsidebottom, Shoulder strap storage

MATERIALS

MATERIALS

206 X 63 X 22 CM



CARRY-OVER

CARRY-OVER

CARRY-OVER

WINDSURF

WINDSURF CORE BOARDBAG



		PRODUCT UPDATE
SIZES	MAX. BOARD SIZE	WEIGHT
XS	230 X 58 CM	2,0 KG
S	235 X 61 CM	2,1 KG
S/M	240 X 66,5 CM	2,2 KG
M	245 X 73 CM	2,3 KG
M/L	250 X 79 CM	2,5 KG
L	255 X 85 CM	2,7 KG
XL	235 X 92 CM	2,8 KG
COLOURS	steel blue	

FEATURES

WATER 2021

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET Waste 2 Wear

PRODUCT UPDATE

PRODUCT UPDATE

WINDSURF CORE BOARDBAG STUBBY

ITEM NO. 48210-7021





COLOURS: steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

WINDSURF CORE BOARDBAG DOUBLE

ITEM NO. 48210-7023



SIZES	MAX. BOARD SIZE	WEIGHT
S	245 X 65 CM	3,85 KG
S/M	250 X 85 CM	4,40 KG

COLOURS: steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Dividing sheet

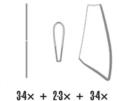
MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

WINDSURF CORE QUIVERBAG

ITEM NO. 48210-7043



1×

		THOUGHT OF DA	181
SIZES	MAX. MAST LENGHT	WEIGHT	
S	430 CM	1,90 KG	
L	490 CM	2,35 KG	

COLOURS: ■ steel blue

FEATURES

Enough storage space for sails, masts, booms, sliding rails, 20cm extension for long masts, Seperate opening at the back for easy unloading, Bag_Breeze 2.0

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

WINDSURF TEC BOARDBAG



		CARRY-OVER
SIZES	MAX. BOARD SIZE	WEIGHT
235 X 58	235 X 58 CM	2,35 KG
240 X 61	240 X 61 CM	2,45 KG
245 X 66,5	245 X 66,5 CM	2,80 KG
245 X 73	245 X 73 CM	2,90 KG
250 X 79	250 X 79 CM	3,10 KG
255 X 85	255 X 85 CM	3,30 KG

COLOURS: Olive

FEATURES

SIZES

235 - 255 CM

260 - 280 CM

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Adjustable fin area, Removable shoulder strap, Off white PE on outside bottom to keep inside cool, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

WEIGHT

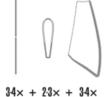
4,8 KG

5.1 KG

WINDSURF TEC QUIVERBAG

ITEM NO. 48200-7046





COLOURS: Olive

FEATURES

Enough storage space for sails, masts, booms, PU coated Nylon 600 D sliding rails, 20cm extension for long masts, Seperate opening at the back for easy unloading, Bag_Breeze 2.0, Off white PE on outside bottom, Shoulder strap storage

MATERIALS

TRAVELGEAR

CARRY-OVER

SUP CORE BOARDBAG





		PRODUCT UPDATE
SIZES	MAX. BOARD SIZE	WEIGHT
8'2" X 28,5"	254 X 72 CM	2,6 KG
9′0" X 32"	275 X 82 CM	2,9 KG
9´5" X 33"	288 X 84 CM	3,0 KG
9′6" X 31"	290 X 79 CM	3,1 KG
10`0" X 33"	305 X 84 CM	3,3 KG
11′6 X 34"	351 X 86 CM	3,8 KG

COLOURS: ■ steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET Waste 2 Wear

SUP CORE BOARDBAG STUBBY

ITEM NO. 48210-7034





		PRODUCT UPD)AT
SIZES	MAX. BOARD SIZE	WEIGHT	
5´4 X 26"	163 X 66 CM	1,7 KG	
5′11 X 22"	181 X 56 CM	1,9 KG	
6′11 X 30"	211 X 77 CM	2,1 KG	
8′3 X 29"	253 X 74 CM	2,6 KG	
B'10 X 31,5"	270 X 80 CM	2,8 KG	

COLOURS: ■ steel blue

F	F	Δ	П	П	R	F	ς

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

PRODUCT UPDATE

Waste 2 Wear

SUP CORE BOARDBAG RACE ITEM NO. 48210-7037



SIZES	MAX. BOARD SIZE
12'6 X 31"	381 X 78 CM

WEIGHT 3,9 KG

COLOURS: steel blue

FEATURES

5mm foam padding, Off white PE on outside bottom to keep inside cool, Protective webbing around edges, Shoulder strap core compatible

MATERIALS

PU coated Nylon 600 D, 100% recycled PET

Waste 2 Wear

SUP TEC BOARDBAG





			CARRY-OVER
SIZES	MAX. BOARD SIZE	WEIGHT	
8'0" X 32"	244 X 82 CM	3,20 KG	
8'5" X 32"	257 X 82 CM	3,40 KG	
9'0" X 32"	275 X 82 CM	3,60 KG	
9'5" X 32"	288 X 82 CM	3,75 KG	
9'10" X 32"	300 X 82 CM	3,85 KG	
10'0" X 33"	305 X 84 CM	3,80 KG	
10'6" X 33"	320 X 84 CM	4,00 KG	
COLOURS:	olive		

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Adjustable fin area, Integrated fin pockets, Outside Paddle storage, Removeable shoulder strap, Off white PE on outside bottom, Shoulder strap storage

MATERIALS PU coated Nylon 600 D

SUP TEC BOARDBAG RACE ITEM NO. 48200-7048





SIZES	MAX. BOARD SIZE	WEIGHT
12'6 X 26,5"	381 X 67 CM	4,5 KG
14'0 X 26,5"	427 X 67 CM	5,2 KG

COLOURS: Olive

FEATURES

8mm padding+Profile_Tec on bottom, 10mm padding on top side, Rail_Guard, Bag_Breeze 2.0, Side panel protection, Universal fin slot construction, Removable shoulder strap, Off white PE on outside bottom to keep inside cool, Shoulder strap storage

MATERIALS

PU coated Nylon 600 D

ACCESSORIES

PRODUCT UPDATE



ACCESS ORIES

2021



KITE . KITE/SURF . WINDSURF . SUP . OTHER ACCESSORIES





SIZES: 110 / 170

FEATURES

COLOURS: Dlack

Elasticated, Competition construction, Strong

WICHARD carabiner, Stainless steel swivel

HANDLEPASS LEASH COMP

ITEM NO. 48210-7069 PRODUCT UPDATE



SIZES: 100 / 140

COLOURS: Dlack

FEATURES Flexible extension lenght of 40 cm, stainless steel carabiner, neoprene cover for carabiner

HANDLEPASS LEASH

ITEM NO. 48210-7068

MATERIALS Nylon, Stainless Steel

MATERIALS

Nylon, TPU, Stainless Steel

PRODUCT UPDATE

HANDLEPASS LEASH WEBBING

ITEM NO. 48210-7067 PRODUCT UPDATE

MATERIALS

Nylon, Stainless Steel

KITE LEASH SHORT WEBBING

ITEM NO. 48210-7070 PRODUCT UPDATE



SIZES: 55 cm COLOURS: ■ black ■ grey ■ magenta

MATERIALS **FEATURES** Flexible extension lenght of 40 cm, stainless steel Nylon, TPU, Stainless Steel carabiner, neoprene cover for carabiner, elastic

FEATURES

Shorter kite leash for riders who don't ride unhooked, stainless steel carabiner, neoprene cover for carabiner, elastic webbing construction

KITE / SURF

COLOURS: ■ black ■ grey ■ magenta

SIZES: 100 / 160

webbing construction

SURFBOARD CORE LEASH

ITEM NO. 48210-7058

PRODUCT UPDATE



SIZES: 6' / 7' COLOURS: | black | blue

SURFBOARD TEC LEASH COMP



SIZES: 6' COLOURS: black

ITEM NO. 48210-7065

EVA cuff for a lightweight feel, 5,5mm urethane cord, Flex joint cuff connector, T-bar board swivel connector, Fixed leash plug loop, Triple wrap rail

MATERIALS Nylon, TPU, Stainless Steel



wrap rail saver

7mm urethane cord, Flex joint cuff connector, T-bar Nylon, TPU, Stainless Steel board swivel connector, Fixed leash plug loop, Triple

WINDSURF

HARNESSLINESET FIX

ITEM NO. 48210-7072



SIZES: 22'/ 24'/ 26' / 28'/ 30'/ 32'/ 34 '/ 36'

COLOURS: Dlack red

FEATURES Durable tube protection **MATERIALS** 65% PU / 35% nylon



PRODUCT UPDATE



HARNESSLINESET FIX PRO

ITEM NO. 48210-7073

SIZES: 22\'/ 24\'/ 26\'/ 28\'/ 30\' COLOURS: Dlack red

FEATURES

WATER 2021

Replacable without dismounting the tail-end, Durable tube protection

UPHAUL CORE

ITEM NO. 48900-7078

MATERIALS

60% PU / 35% nylon / 5% TPU

PRODUCT UPDATE

CARRY-OVER

HARNESSLINESET VARIO

ITEM NO. 48210-7075 PRODUCT UPDATE



SIZES: 22'-28' / 26'- 34 COLOURS: Dlack red

UPHAUL TEC

ITEM NO. 48210-7078

Edelried buckle, Durable tube protection

Varia adjustment system (up to 28 or 34 inch), New 60% PU / 30% nylon / 5% TPU / 5% Aluminium

PRODUCT UPDATE

COLOURS: Dlack

SIZES: S / L

MATERIALS 50% PU / 40% rubber / 10 % TPU

Lightweight and maximum elasticity combined with perfect grip, Exchangable+adjustable rope connections to boom-frontend+mastfoot, Size S for WAVE +FREESTYLE Sails, Size L for FREERIDE +RACE Sails

UPHAUL GRIP

SIZES: S / L

COLOURS: Dlack

ITEM NO. 48210-7079 PRODUCT UPDATE



SIZES: S / L

COLOURS: Dlack grey

Lightweight and maximum elasticity combined with perfect grip, Exchangable+adjustable rope connections to boom-frontend+mastfoot, Size S for WAVE +FREESTYLE Sails, Size L for FREERIDE +RACE Sails **MATERIALS**

90% Nylon / 10% rubber

FEATURES Maximum elasticity combined with perfect grip,

Exchangable+adjustable rope connections to boomfrontend+mastfoot, for bigger WAVE+FREERIDE Sails, elastic webbing construction

MATERIALS

80% nylon / 10 % EVA / 10% rubber

NOSE BUMPER WINDSURF

ITEM NO. 48600-7046 CARRY-OVER



SIZES: One size fits all **COLOURS:** \square white

FEATURES

Self adhesive nose protector, Shock absorbing SAS-TEC foam (10 mm) combned with durable coating



PRODUCT UPDATE



SIZES: S/L

COLOURS: ■ black ■ grey

FEATURES

EVA protection to prevent damages on the nose of your board, Available for SDM and RDM masts

MATERIALS

50% EVA / 25 % PU / 25% PE / 5 % TPU

PRODUCT UPDATE

MASTBASE PROTECTOR

ITEM NO. 48210-7080 PRODUCT UPDATE

FOOTSTRAP

ITEM NO. 48210-7081



SIZES: One size COLOURS: Dlack grey

Protection for your feet, Covered with a durable PU surface

MATERIALS

50% EVA / 45 % PU / 5 % TPU



SIZES: One size

COLOURS: ■ black ■ grey





CARRY-OVER

SAFETY FOOTSTRAP

SHIN PROTECTOR ITEM NO. 48210-7082 ITEM NO. 48210-7083 NEW PRODUCT



SIZES: One size COLOURS: Dlack

FEATURES Safety system for foilboards, 8mm neoprene padding, Adjustable, Integrated anti twist plugs MATERIALS

50% neoprene / 30% PP / 10% PE / 10% TPU

MATERIALS

SIZES: S / M / L COLOURS: Dlack

FEATURES

Shin protection made out of CURV material, Protects 80% PP / 10% neoprene / 10% nylon lower legs against sharp foil edges,

FOOT PROTECTOR

ITEM NO. 48900-7074 CARRY-OVER



SIZES: One size COLOURS: Dlack

FEATURES Ergonomic shape, Durable fabric

80% neoprene / 20 % polyester



NEW PRODUCT

DRY BAG

ITEM NO. 48900-7098



SIZES: 13 L / 33 L COLOURS: Dlack

FEATURES

waterproofed sealed bag construction, roll top construction for easy access, double shoulderstrap MATERIALS

CARRY-OVER

11 bladder included, Space for several snacks, Great freedom of movement, Adjustable tube

HYDRATION VEST COMP

ITEM NO. 48700-7043

MATERIALS

3D Mesh

DRINKING BUBBLE 1LITER

INCL.TUBE FOR HYDRATION VEST COMP

ITEM NO. 48500-7088

CARRY-OVER

PADDLE BAG ITEM NO. 48700-7038

SIZES: One size

FEATURES

COLOURS: Dlack

CARRY-OVER



SIZES: One size $\textbf{COLOURS:} \ \square \ \textbf{Unicolour}$

FEATURES

Easy to open and clean, 11 volume

MATERIALS TPU

SIZES: One size COLOURS: Dlack

Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS

Nylon 600 D, Tarpaulin

PADDLE BAG DOUBLE

ITEM NO. 48800-7080

CARRY-OVER

BLADE BAG ITEM NO. 48700-7039

CARRY-OVER



SIZES: One size COLOURS: Dlack

FEATURES

Space for 2 paddles, Size adjustment mechanism, Shoulder strap, Silver PE on outside of bottom to keep inside cool

MATERIALS

Nylon 600 D, Tarpaulin



SIZES: One size COLOURS: black

Extra pocket for small items, Silver PE on outside of Nylon 600 D, Tarpaulin bottom to keep inside cool

MATERIALS



PRODUCT UPDATE

PADDLE FLOATER

NOSE SAVER ITEM NO. 48400-7085 CARRY-OVER ITEM NO. 48600-7048



SIZES: One size COLOURS: Dlack

FEATURES Keeps paddle afloat **MATERIALS**

PU coated honeycomb ripstop

SIZES: One size **COLOURS:** \square white

CARRY BELT

FEATURES

Self adhesive nose protector, Shock absorbing SAS-TEC foam with durable coating

RAIL LOVER

CARRY-OVER ITEM NO. 48600-7047 ITEM NO. 48700-7044 CARRY-OVER



SIZES: size M (150 x 73 cm), size L (180 x 83 cm), size XL (195 x 60 cm)

COLOURS: □ transparent

Durable rail protection, Automotive standard, 0,4mm thickness, Self adhesive backing

SIZES: One size COLOURS: Dlack

Makes carrying your SUP easy

MATERIALS Nylon 600 D

SUP CORE LEASH

SUP TEC LEASH COILED ITEM NO. 48210-7050 PRODUCT UPDATE ITEM NO. 48210-7052 PRODUCT UPDATE



SIZES: 10'/ 8'

COLOURS: black blue

9mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

TPU, Nylon, Stainless Steel



SIZES: 10'/ 8' COLOURS: Dlack

FEATURES

EVA cuff for a lightweight feel, 7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

TPU, Nylon, Stainless Steel

SUP CORE LEASH COILED

ITEM NO. 48210-7053 PRODUCT UPDATE ITEM NO. 48210-7051



SIZES: 107/87

CARRY-OVER

COLOURS: Dlack blue

FEATURES

ITEM NO. 48700-7052

7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Triple wrap rail saver

MATERIALS

TPU, Nylon, Stainless Steel

COLOURS: Dlack blue **FEATURES**

CARRY-OVER

SIZES: 10'/ 8'

7mm urethane cord, Stainless steel swivels, Fixed

leash plug loop, Triple wrap rail saver

MATERIALS

TPU, Nylon, Stainless Steel

SUP CORE SAFTEY LEASH INCL. HIP BELT

SUP CORE LEASH COILED KNEESTRAP

ITEM NO. 48700-7054

CARRY-OVER



SUP CORE LEASH RACE 2.0 COILED HIPBELT

SIZES: 10'

COLOURS: Dlack

7mm urethane cord, Stainless steel swivels, Fixed leash plug loop, Carabiner / D-Ring quick release

MATERIALS

TPU, Nylon, Stainless Steel

leash plug loop, Quick release, Hip Belt

MATERIALS 7mm urethane cord, Stainless steel swivels, Fixed

SUP CORE HIPBELT

ITEM NO. 48700-7056 CARRY-OVER



SIZES: One size COLOURS: Dlack

FEATURES

Hip Belt for a safer journey on rivers

MATERIALS TPU, Nylon, Stainless Steel



SIZES: 10' COLOURS: Dlack

TPU, Nylon, Stainless Steel

PRODUCT UPDATE

PRODUCT UPDATE

SURF CAP ITEM NO. 48210-7084 **BEACH HAT**

ITEM NO. 48210-7085 PRODUCT UPDATE



SIZES: One size COLOURS: Dlack

FEATURES UV Protection, Quick drying material, Adjustable **MATERIALS**



SIZES: S/M + M/L COLOURS: ■ black

FEATURES

UV Protection, Quick drying material, Removeable neck sun protection, Drain holes, Adjustable earstraps, Safety loop

MATERIALS 100% Polyester

BUCKET HAT

ITEM NO. 48210-7086

NEW PRODUCT



SIZES: S/M + M/L COLOURS: Dlack

FEATURES UV Protection, stylish **MATERIALS** 100% Polyester



PONCHO SELECT

ITEM NO. 48210-7090 PRODUCT UPDATE ITEM NO. 48210-7095



SIZES: size S (for height of 135-175 cm), size L (for height of 165 cm and bigger) COLOURS: M black capsule

FEATURES

Quick drying, easy unpacking due to compact fabric, mobile changing room and beach towel MATERIALS

microfiber fabric / 100% polyester



SIZES: size S (for height of 135-175 cm) COLOURS: W blue capsule

PONCHO SELECT MUSE

FEATURES Quick drying, easy unpacking due to compact fabric, mobile changing room and beach towel MATERIALS

microfiber fabric / 100% polyester

PONCHO CORE

ITEM NO. 48210-7094







PRODUCT UPDATE

SIZES: size S (for height of 135-175 cm), size L (for height of 165 cm and bigger) COLOURS: ■ steel grey ■ steel blue ■ dirty rose

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS

100 % Cotton

PONCHO GROM

ITEM NO. 48210-7096

PRODUCT UPDATE



SIZES: (for height of 115 - 155 cm) **COLOURS:** steel blue

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS

100 % Cotton

PONCHO MINI GROM

ITEM NO. 48210-7097 PRODUCT UPDATE



SIZES: (for height of 60 - 110 cm) COLOURS: steel blue

Mobile changing room and beach towel, Towel fabric, 100 % Cotton material

MATERIALS 100 % Cotton

SWEATER PONCHO LONGSLEEVE

ITEM NO. 48900-7096

CARRY-OVER





SIZES: size M (for height of ca. 150-195 cm) COLOURS: dark grey

pouch for storage and warmth

MATERIALS Mobile changing room and beach towel, Long beach 68% Cotton, 32% polyester hoodie (for breaks on the beach). Big kangaroo

CARRY-OVER

MISCELLANEOUS

ROOF STRAPS 25

ROOF STRAPS 38 ITEM NO. 48500-7061 CARRY-OVER ITEM NO. 48500-7060 CARRY-OVER



SIZES: length 350 cm / width 25 mm

COLOURS: ■ black

Neoprene flap

FEATURES super solid webbing, metal buckle with protective 95% nylon / 5% zinc alloy

MATERIALS

FEATURES super solid webbing, metal buckle with protective

SIZES: length 450 cm / width 38 mm

Neoprene flap

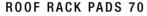
COLOURS: Dlack

MATERIALS

95% nylon / 5% zinc alloy

ROOF RACK PADS 40

ITEM NO. 48500-7062 CARRY-OVER



ITEM NO. 48500-7063 CARRY-OVER



SIZES: length 40 cm COLOURS: Dlack

adaptable to all rack roof profiles, non slip silicon

MATERIALS

50% polyester / 45% PE / 5 % PP

SIZES: length 70 cm COLOURS: Dlack

adaptable to all rack roof profiles, non slip silicon print

MATERIALS 50% polyester / 45% PE / 5 % PP



ITEM NO. 48600-7055 CARRY-OVER



SIZES: One size COLOURS: Dlack

keep your seat dry, fit to all car-seats, mutlitfunctional

TANK TOP SEAT COVER

ITEM NO. 48200-7083 CARRY-OVER



SIZES: One size COLOURS: black

keep your seat dry, fit to all car-seats, stylish

MATERIALS

50% polyester / 50% neoprene

KEYSAFE ITEM NO. 48200-7084

BEACH TOWEL ITEM NO. 48200-7057 CARRY-OVER



SIZES: One size COLOURS: Dlack

FEATURES

Inner dimensions 42mm x 77mm x 32mm



MATERIALS

8 mm stainless steel shackle, 4 digit combination, 70% zinc alloy / 30% stainless steel



SIZES: M - 120 x 60 cm, L - 170 x 90 cm COLOURS: ■ black ■ blue

FEATURES

Premium Beach Towel

100% cotton

MATERIALS

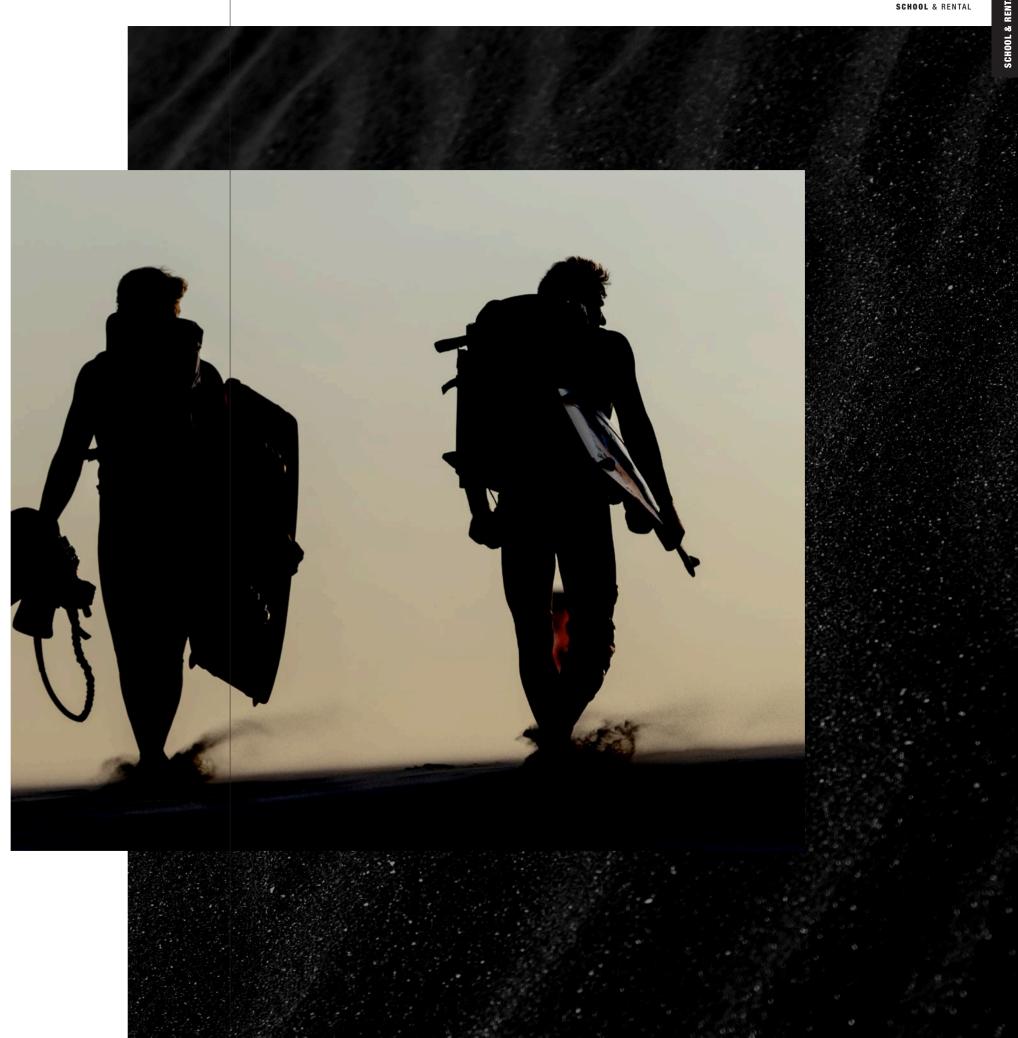
150 – 151 WATER 2021

S C H O O L & RENTAL

2021

WETSUITS BASE MAN . WETSUITS BASE WOMAN HARNESSES BASE WAIST . HARNESSES BASE SEAT





SCHOOL & RENTAL

SEMIDRY BASE



COLOR CODE SYSTEM

The ION chest logo, left arm and the inside linings of the arms vary per size for a quick and fast recognition in the shelf.



SEAM REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.

SIZES AND COLORS

black SIZES NORMAL												
	8/128	10/140	12/152	14/164	46/XS	48/S	50/M	52/L	54/XL	56/XXL	58/3XL	60/4XL
SEMIDRY 5/4 BZ DL												
SEMIDRY 4/3 BZ DL												
SEMIDRY 3/2 BZ DL												
OVERKNEE SS 3/2 BZ DL												
STEAMER SS 2/2 BZ DL												
SHORTY SS 2/2 BZ DL												

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48702-4470 CARRY-OVER

GBS

SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48702-4471 CARRY-OVER



SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48702-4472 CARRY-OVER

GBS

OVERKNEE SS 3/2 DL (BACKZIP)

ITEM NO. 48202-4499 CARRY-OVER



STEAMER SS 2/2 DL (BACKZIP)

ITEM NO. 48702-4474 CARRY-OVER



SHORTY SS 2/2 DL (BACKZIP)

ITEM NO. 48702-4473 CARRY-OVER



BASE WOMAN



COLOR CODE_SYSTEM

The ION chest logo, left arm and the inside linings of the arms vary per size for a quick and fast recognition in the shelf.



BASE LEVEL

PRICE LEVEL	\$ \$\$\$\$	
SPECS		
FLEX FACTOR	■0000	
HEAT FACTOR		
WINDCHILL FACTOR		



SEAM REINFORCEMENTS

All stress points are reinforced and secured by melco tape from the inside to ensure a longer lifespan of the seams.



WATER GATE PLUS

Its purpose is to act as a barrier against water which likes to seep into the suit via the back zip.

SIZES AND COLORS

black	SIZES NORMAL							
	34/XS	36/S	38/M	40/L				
SEMIDRY 5/4 BZ DL								
SEMIDRY 4/3 BZ DL								
SEMIDRY 3/2 BZ DL								
SHORTY SS 2/2 BZ DL								

SEMIDRY 5/4 DL (BACKZIP)

ITEM NO. 48803-4560

GBS

CARRY-OVER

10. 48803-4560 CARRY



SEMIDRY 4/3 DL (BACKZIP)

ITEM NO. 48803-4561 CARRY

CARRY-OVER

GBS		
ICY COLD GOOI MILD WARM TROPIC 13°C - 18°C - 56°F - 64°F		
WARM		
MILD 64°F	W	
CY COLD <u>COOL</u> MI 13°C - 18°C - 56°F - 64°F	-	11
COLD		77
13°C		

SEMIDRY 3/2 DL (BACKZIP)

ITEM NO. 48803-4562 CARRY-OVER

	ICY COLD COOL MILD WARM TROPIC (5) 17°C-22°C-63°F-72°F	
--	--	--

SHORTY SS 2/2 DL (BACKZIP)



PRO MOTION

2021



GIVE AWAYS . EVENTS . POINT OF SALE



PROMO ITEMS **GIVE AWAYS**

ION - WHATS NEW BOOKLET

ITEM NO. 48210-8501

STICKERSHEET 16X23,5 CM (10 PCS)

10.5 No. No. 100.20

on con

NEW PRODUCT ITEM NO. 48400-8507

CARRY-OVER



SIZES: 210 x 280 mm COLOURS: unicolor

MATERIALS

STICKER 16X4,3 CM (10 PCS)

ITEM NO. 48400-8506

CARRY-OVER

SIZES: 16 x 23,5 cm COLOURS: Jack/white

MATERIALS

STICKER 28X7,3 CM (10 PCS)

ITEM NO. 48070-8204

CARRY-OVER



SIZES: 16 x 4,3 cm COLOURS: Dlack/white

MATERIALS

plastic

SAIL STICKER 60X15,6 CM (10 PCS) ITEM NO. 48070-8207

CARRY-OVER

SIZES: 28 X 7,3 CM COLOURS: Dlack/white

MATERIALS

STICKERPACK ICONS

ITEM NO. 48200-8531

NEW PRODUCT



SIZES: 60 X 15,6 CM COLOURS: Male black/white

MATERIALS

plastic



SIZES: mixed COLOURS: Mack/white

MATERIALS plastic

FEATURES

Various motifs in ION style with different sizes. One sticker pack contains 20 pieces per size (3x10cm, 2x5cm, 2x5mmx5mm).

COLLEGE BLOCK

ITEM NO. 48130-8212 DISCOUNTINUED

PAPER PEN (10 PCS)

ITEM NO. 48200-8532 DISCOUNTINUED



SIZES: 145mm x ø9mm

MATERIALS

SIZES: DIN A4

COLOURS: Dlack

USB STICK

ITEM NO. 48700-8513 PRODUCT UPDATE

COLOURS: Dlack

Environmental-friendly rolled paper pen with paper cap

LANYARD

FEATURES

CARRY-OVER ITEM NO. 48500-8510



SIZES: mini COLOURS: Dlack

MATERIALS

FEATURES

16GB stick to store that all important data

FEATURES Simple but stylish ION lanyard

COLOURS: Mack/white

SIZES:

TOTE BAG ITEM NO. 48200-8533

PRODUCT UPDATE

PIN ION MAIDEN

ITEM NO. 48900-8540



SIZES: 38 x 42cm COLOURS: Dlack **SIZES:** 18 x 22mm COLOURS: Dlack

FEATURES

Stylisch ION Maiden Pin

EVENTS & PROMOTION

DECO FLAG (INCL. POLE & BASE)

ITEM NO. 48130-8211

BEACHFLAG (INCL. POLE & FOOT) CARRY-OVER

ITEM NO. 48400-8530

CARRY-OVER



SIZES: 200 x 68 cm COLOURS: Mack/white

MATERIALS nylon/aluminium/steel **FEATURES** Indoor deco flag including a pole and a base,

resembling a small beach flag

BEACHFLAG (WITHOUT POLE & FOOT)

ITEM NO. 48800-8531

CARRY-OVER

SIZES: 421 x 80 cm

COLOURS: Mack/white

Very robust ION beach flag including a pole and

FEATURES

BANNER

MATERIALS

ITEM NO. 48130-8205

CARRY-OVER



SIZES: 421 x 80 cm COLOURS: Mack/white

MATERIALS nylon/aluminium/steel

CARRY-OVER

FEATURES

Very robust ION beach flag

MATERIALS

FEATURES

Soft but robust mid-size banner with eyelets

FLAG VERTICAL (60 X 160 CM)

ITEM NO. 48400-8532

CARRY-OVER

FLAG VERTICAL (80 X 220 CM)

ITEM NO. 48900-8539

SIZES: 68 x 200 cm

COLOURS: Mack/white

CARRY-OVER



SIZES: 160 x 60cm COLOURS: Male black/white

MATERIALS

nylon

FEATURES Soft but robust flag, including a pole sleeve (delivered without pole)

SIZES: 220 x 80cm COLOURS: Mack/white

MATERIALS

nylon

FEATURES Soft but robust flag, including a pole sleeve (delivered without pole)

VLIES BANNER (7 PCS / ROLL)

ITEM NO. 48110-8211 DISCON

DISCONTINUED

RACE TAPE (4 PCS)

ITEM NO. 48700-8517 DISCONTINUED







SIZES: 350 x 80 cm COLOURS: ■ black/white

MATERIALS

FEATURES

Rolled ION logo vlies banner (7 pcs/ roll)

SIZES: 100 m x 7.5 cm / 1 Set = 4 pcs COLOURS: black/white

MATERIALS

LDPE 50my

FEATURES

Classic race tape. One set includes 4 pcs

BEACH CHAIR

ITEM NO. 48400-8516

CARRY-OVER

INFLATABLE TENT

ITEM NO. 48200-8534 CARRY-OVER



SIZES: 130 x 60 cm
COLOURS: black/white

MATERIALS nylon/aluminium **FEATURES**

Beach Chair made from robust aluminium



SIZES: 3 x 3m COLOURS: Dlack

FEATURES

Easy transport and set up that can be done by a single person. Comes with all necessary parts like side panels, pump system, sandbags, transport bag, repair set, hand pump & ropes

EVENT PEGBOARD

ITEM NO. 48900-8544

DISCONTINUED

HOOK FOR EVENT PEGBOARD

ITEM NO. 48900-8545

DISCONTINUED



SIZES: 90 x 60 x 200 cm COLOURS: ■ black

FEATURES

Event presentation wall. Hanging tools need to be ordered seperately



SIZES: 10 cm
COLOURS: black

FEATURES

Hook for the event pegboard

SHELF FOR EVENT PEGBOARD

ITEM NO. 48900-8546

CARRY-OVER



SIZES: 30 x 4 x 11 cm COLOURS: ■ black

FEATURES

Shelf for the event pegboard

DOORMAT

POINT OF SALE

ITEM NO. 48900-8523

CARRY-OVER

CURTAIN

ITEM NO. 48500-8511

CARRY-OVER



SIZES: 74 x 45 cm COLOURS: ■ black/white

MATERIALS

plastic



SIZES: 140 x 240 cm COLOURS: ■ black

MATERIALS

canvas, aluminium

FEATURES
ION canvas curtain with 2 IOM logos /left and right upper edges). Ideal for all changing rooms

FOAM LOGO ITEM NO. 48110-8203

DISCONTINUED

TORSO ITEM NO. 47800-8550

DISCONTINUED



SIZES: 22,5 x 6 x 5 cm COLOURS: M black/white

MATERIALS

HAND ITEM NO. 47800-8553

DISCONTINUED



SIZES: COLOURS: Dlack

FEATURES

SIZES: 165 cm

MATERIALS

metal

COLOURS: ■ black

ITEM NO. 48600-8522

Torso to display bikewear at events in combination with the Event Rack. Hanger included.



HANGER LOGO TEE'S (25 PCS)

ITEM NO. 48800-8513

DISCONTINUED

CARRY-OVER



SIZES: COLOURS: Dlack

FEATURES

Black right hand to display gloves. Fits on base mount of Inflatable Pads Display.

HANGER LOGO PANTS (25 PCS) ITEM NO. 48600-8521 CARRY-OVER





FEATURES

ION display torso to highlight one harness.

SIZES: Standard Size Hanger COLOURS: wooden

MATERIALS

wood, metal

MATERIALS FEATURES

wood, metal

COLOURS: wooden

SIZES: Standard Size Hanger

Wooden hanger with printed ION logo, clipper for trouseres, regular shoulder pads

FEATURES

Wooden hanger with printed ION logo, regular shoulder pads

HANGER LOGO WETSUIT PLASTIC (25 PCS)

ITEM NO. 48700-8560

PAPER BAG (50 PCS) ITEM NO. 48500-8509

CARRY-OVER



SIZES: Standard Size Hanger COLOURS:

MATERIALS plastic

FEATURES

Plastic hanger with printed ION logo, broad shoulder

MATERIALS

COLOURS: unicolor

Recyclable ION paper bag. One set includes 50 pcs.

SLATWALL HOOK TEXTILE / BACKPACKS

ITEM NO. 47800-8554

CARRY-OVER

ITEM NO. 47800-8556

SLATWALL SHOESHELF

CARRY-OVER

FEATURES

SIZES: Size L: 45 x 13 x 48 cm; Size M: 28 x 11 x 36 cm Size S: 23 x 11 x 27 cm



SIZES: 30 cm, 40 cm COLOURS: ■ black

MATERIALS

Metal powder coated in RAL 9005

FEATURES

ION branded slatwall hook for POS presentation of

garments or backpacks

MATERIALS

FEATURES

Metal powder coated in RAL 9005 ION branded shoeshelf for slatwall systems

SLATWALL LOGO

ITEM NO. 47800-8557

CARRY-OVER

SLATWALL CLOTHING RAIL

ITEM NO. 48900-8547

SIZES: 270 x 110 mm

COLOURS: Dlack

CARRY-OVER



COLOURS: Mack/white

MATERIALS Metal powder coated in RAL 9005 **FEATURES**

SIZES: 60cm / 100 cm COLOURS: Mack/white

MATERIALS

Metal powder coated in RAL 9005

FEATURES ION clothing rail for slatwall systems.



SIZES: 450 x 120 mm

ION logo for slatwall systems

SLATWALL HOOK GLOVES

ITEM NO. 47900-8531 CARRY-OVER

SLATWALL WETSUIT RACK

ITEM NO. 48200-8550 CARRY-OVER



SIZES: 30 cm COLOURS: Dlack

MATERIALS

FEATURES

ION slatwall hook for POS presentation of gloves.

SIZES: COLOURS: Dlack

MATERIALS

SIZES: DIN A1, DIN A2

COLOURS: unicolor

FEATURES

ordered seperately.

Metal powder coated in RAL 9011

FEATURES ION slatwall hook for POS presentation of gloves.

LOGO LIGHTBOX

Metal powder coated in RAL 9011

ITEM NO. 48900-8541 CARRY-OVER

CHANGEABLE LIGHTBOX

ITEM NO. 48900-8542 CARRY-OVER

 ${\it Changeable \ Lightbox \ Frame \ for \ seasonal \ image \ visuals \ or \ a \ ION \ Logo \ visual. \ The \ visuals \ need \ to \ be}$



SIZES: DIN A1 COLOURS: Mack/white

FEATURES

Simple ION Logo Lightbox.

VISUAL FOR CHANGEABLE LIGHTBOX ITEM NO. 48210-8543 NEW PRODUCT



SIZES: DIN A1, DIN A2 **COLOURS:** unicolor

FEATURES

Seasonal images and a ION Logo visual for the changeable lightbox.



ITEM NO. 47900-8532

CARRY-OVER

VISUAL FOR DESK DISPLAY

ITEM NO. 48210-8525

NEW PRODUCT



SIZES: 250 x 80 mm COLOURS: unicolor

MATERIALS Metal / Wood

FEATURES

ION Desk Display for seasonal visuals. The visuals need to be ordered separately.

KITE HOOK DISPLAY

ITEM NO. 48210-8544 NEW PRODUCT COMING SOON

SIZES: 265 x 200 mm COLOURS: unicolor

FEATURES

Seasonal images for the Desk Display

POSTER DISPLAY

ITEM NO. 48210-8546

SIZES:

COLOURS: unicolor

FEATURES

Cardboard ellipse displaying up to three ION Hooks. Hooks not included.

HANG TAGS WETSUITS

ITEM NO. 48210-8545

NEW PRODUCT



SIZES:

COLOURS: unicolor



SIZES: DIN A4 COLOURS: Dlack

SIZE CHARTS WATER

WETSUITS

MEN*

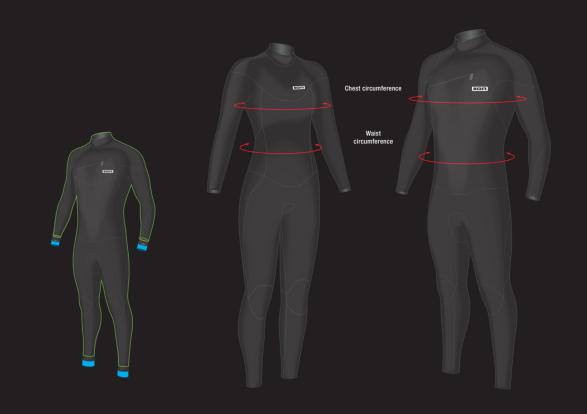
	SIZE		HEI	GHT	WEIGHT		CHEST	
	USA	EUR0	СМ	FT'/IN"	KG	LBS	СМ	IN"
	XS	46	169-175	5'7"-5'9"	54-62	119-137	88-93	35-37
	S	48	172-178	5'8"-5'10"	62-70	137-154	93-98	37-39
TALL	ST	94	174-179	5'10"-5'9"	65-74	143-163	92-98	36-39
SHORT	MS	25	167-174	5'6"-5'9"	66-75	146-165	98-104	39-41
	M	50	175-181	5'9"-5'11"	70-78	154-172	98-103	39-41
TALL	MT	98	182-189	5'11"-6'2"	73-82	161-181	97-103	38-41
SHORT	LS	26	170-177	5'7"-5'10"	74-83	163-183	103-109	41-43
	L	52	178-184	5'10"-6'0"	78-86	172-190	103-108	41-43
TALL	LT	102	185-192	6'1"-6'4"	81-90	179-198	102-108	40-43
SHORT	XLS	27	173-180	5'8"-5'11"	82-91	181-201	108-114	43-45
	XL	54	181-187	5'11"-6'2"	86-94	190-207	108-113	43-44
TALL	XLT	106	188-195	6'2"-6'5"	89-98	196-216	107-113	42-44
SHORT	XXLS	28	176-183	5'9"-6'0"	90-98	198-216	113-119	44-47
	XXL	56	184-190	6'0"-6'3"	94-102	207-225	113-118	44-46
	3XL	58	186-193	6'1"-6'4"	102-111	225-245	118-125	46-49
	4XL	60	187-194	6'2"-6'5"	111-120	245-265	125-134	49-53

WOMEN *

SIZE		HEIGHT		WEIGHT		CHEST	
USA	EUR0	СМ	FT'/IN"	KG	LBS	СМ	IN"
XXS	32	157-163	5'2"-5'4"	41-49	90-108	76-81	30-32
XS	34	160-166	5'3"-5'5"	46-54	101-119	80-85	31-33
S	36	163-169	5'4"-5'7"	51-59	112-130	84-89	33-35
M	38	166-172	5'5"-5'8"	56-64	123-141	88-93	35-37
L	40	169-175	5'7"-5'9"	61-69	135-152	92-97	36-38
XL	42	172-178	5'8"-5'10"	66-74	146-163	96-101	38-40

JUNIOR *

SIZE		HEIGHT		WEIGHT		CHEST	
USA	EUR0	СМ	FT'/IN"	KG	LBS	СМ	IN"
4	104	104-112	3'5"-3'8"	15-22	33-49	55-60	22-24
6	116	110-123	3'8"-4'0"	21-28	46-62	60-65	24-26
8	128	124-134	4'1"-4'5"	27-34	60-75	65-70	26-28
10	140	135-145	4'5"-4'9"	33-40	73-88	70-75	28-30
12	152	146-155	4'9"-5'1"	39-46	86-101	75-80	30-31
14	164	156-165	5'1"-5'4"	45-52	99-115	80-85	31-33
16	176	166-176	5'5"-5'9"	51-58	112-128	85-90	33-35



Short size: shorter body, arms and legs than normal sizes.

Tall size: longer body, arms and legs than normal sizes.

■ Normal sizes: normal proportions of body height, weight and width * Please note: measurements stated below can be only an estimation of the matching wetsuit size!

Please always try on the wetsuit to be sure you feel comfortable!

BOOTS & SHOES

GLOVES

HEAD

EURO	USA	UK	APPROX. FOOTLENGTH inner sole length (+/-5mm tolerance)			
36	5	4	22 cm			
37	6	5	23 cm			
38-39	7	6	24 cm			
40-41	8	7	25 cm			
42	9	8	26 cm			
43-44	10	9	27 cm			
45-46	11	10	28 cm			
47-48	12	11	29 cm			

These boot sizes can only be an approximate estimation! Please always try out if your size fits nice and snug!

C	CIRCUMFERENCE AROUND KNUCKLE	SIZE
	19.5 cm	XS
	20.5 cm	S
	21.5 cm	M
54 c	22.5 cm	L
56 c	23.5 cm	XL
58 c		

CIRCUMFERENCE AROUND HEAD, 2CM ABOVE EYEBROWS							
Hardcaps Beanies, Neo Hoods							
	2XS						
54 cm	XS						
56 cm	S	s					
58 cm	М		М				
60 cm	L			L			
61 cm	XL				XL		
62 cm	XXL						

SIZE CHARTS WATER

HARNESSES

MEN*

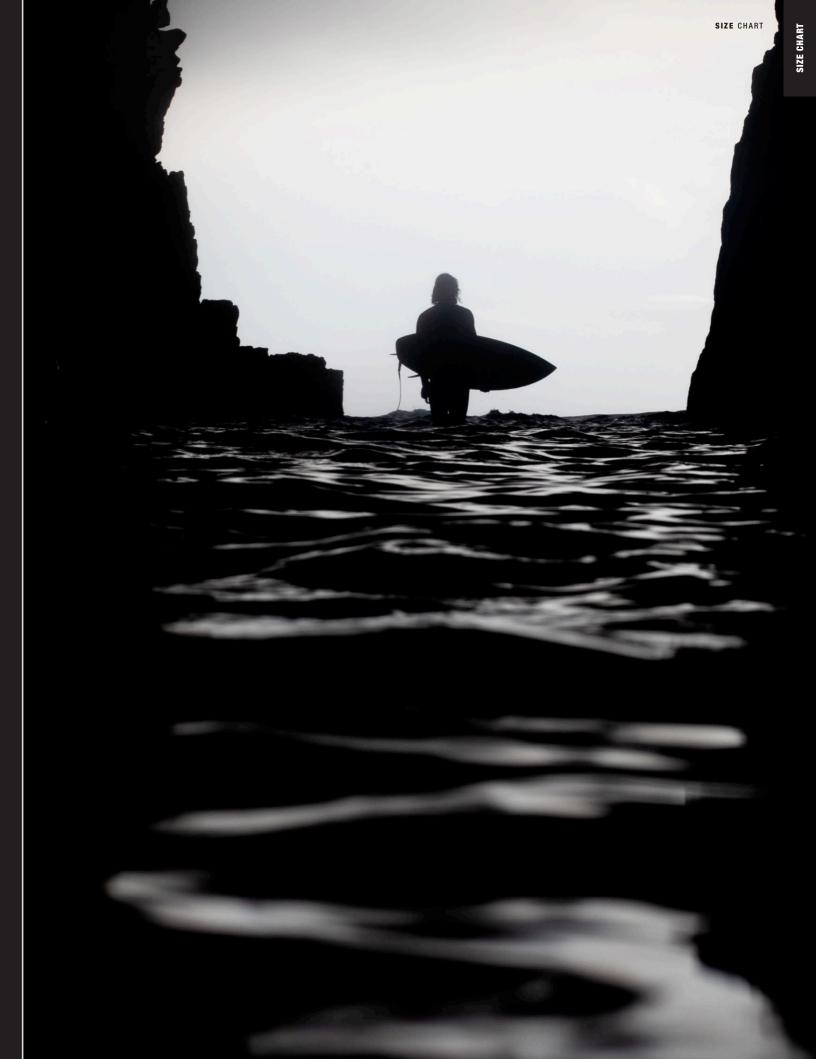
SI	ZE	WAIST / HIP		
USA	EUR0	СМ	IN"	
XS	46	66-74	26-29	
S	48	72-81	28-32	
М	50	78-86	31-34	
L	52	84-92	33-36	
XL	54	90-98	35-39	
XXL	56	96-104	38-41	

WOMEN *

SIZE		WAIST / HIP	
USA	EUR0	СМ	IN"
XS	34	60-68	24-27
S	36	66-73	26-29
M	38	71-78	28-31
L	40	76-83	30-33

JUNIOR *

SIZE		WAIST / HIP	
USA	EUR0	USA	YEARS
4	104		
6	116	XXXS	6-9
8	128	XS	8-12
10	140	XS	10-14
12	152		
14	164		
16	176		



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